PROJECT MANUAL

INCLUDING SPECIFICATIONS FOR THE CONSTRUCTION OF

LCCU M0RRISVILLE

Prepared by

Labella Associates P.C.
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DOCUMENT 000101 - PROJECT TITLE PAGE

1.1 PROJECT MANUAL VOLUME 1

A. LCCU Morrisville

B. Latino Community Credit Union

C. Morrisville, NC.

D. Owner Project No. 2230150

E. Architect Project No. 2230150

F. LaBella Associates, PC

G. 400 South Tryon Street, Suite 1300

H. Charlotte NC, 28285

I. Phone: (704) 376-6423

J. Website: labellapc.com

K. Issued: August 23, 2024

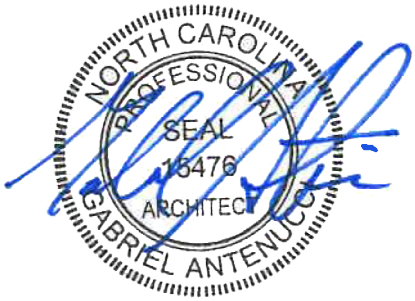
END OF DOCUMENT 000101

DOCUMENT 000107 - SEALS PAGE

1.1 DESIGN PROFESSIONALS OF RECORD

A. Architect:

1. Gabriel Antenucci
2. #15476 – NC

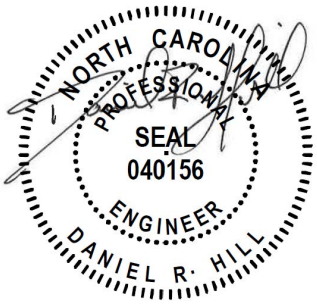


B. Civil Engineer:

1. Robert Wingate
2. #050226 – NC

C. Structural Engineer:

1. Daniel R. Hill
2. #040156 – NC



D. Plumbing Engineer:

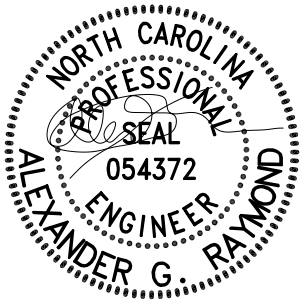
1. Michael E Grose.
2. #047719 – NC

E. HVAC Engineer:

1. Michael E Grose
2. #047719 – NC

F. Electrical Engineer:

1. Alexander Raymond
2. #054372 – NC



END OF DOCUMENT 000107

DOCUMENT 000115 - LIST OF DRAWING SHEETS

1.1 LIST OF DRAWINGS

A. Drawings: Drawings consist of the Contract Drawings and other drawings listed on the Table of Contents page of the separately bound drawing set titled Morrisville, dated August 23, 2024, as modified by subsequent Addenda and Contract modifications.

B. List of Drawings: Drawings consist of the following Contract Drawings and other drawings of type indicated:

G001	ARCHITECTURAL COVER SHEET
G002	NOTES, SYMBOLS & ABBREVIATIONS
G003	APPENDIX B
G101	LIFE SAFETY PLAN
C0.00	COVER SHEET
V0.01	ALTA (BY OTHERS)
C1.01	DEMOLITION PLAN
C2.00	SITE PLAN
C2.01	PAVEMENT AND SIGNAGE PLAN
C3.00	GRADING PLAN
C3.01	FINE GRADING PLAN
C4.00	UTILITY PLAN
C5.00	PLAN AND PROFILE - STORM DRAINAGE
C6.00	EROSION CONTROL PLAN - STAGE 1
C6.01	EROSION CONTROL PLAN - STAGE 2
C6.02	EROSION CONTROL PLAN DETAILS
C6.03	EROSION CONTROL PLAN DETAILS
C6.04	EROSION CONTROL PLAN DETAILS
C8.00	SITE DETAILS
C8.01	SITE DETAILS
C8.02	SITE DETAILS
C8.03	UTILITY DETAILS
C8.04	UTILITY DETAILS
C8.05	UTILITY DETAILS
C8.06	STORM DETAILS
C9.00	BIORETENTION DETAILS
C9.01	BIORETENTION DETAILS
C9.02	BIORETENTION DETAILS
L5.00	LANDSCAPE PLAN
L5.01	LANDSCAPE DETAILS
SL2.0	LIGHTING PLAN
SL2.1	LIGHTING PLAN
S001	GENERAL NOTES
S002	3D VIEWS
S003	GENERAL SCHEDULES

S004	SPECIAL INSPECTIONS
S005	PEMB DESIGN CRITERIA & PERFORMANCE REQUIREMENTS (1 OF #)
S100	FOUNDATION PLAN
S200	MAIN ROOF FRAMING PLAN
S201	HIGH ROOF FRAMING PLAN
S301	TYPICAL SLAB-ON-GRADE & FOUNDATION DETAILS
S401	TYPICAL STEEL DETAILS
S501	FOUNDATION DETAILS
S601	FRAMING DETAILS
S602	FRAMING DETAILS
S603	FRAMING DETAILS
S604	FRAMING DETAILS
A001	ASSEMBLY TYPES
A002	PARTITION TYPES
A101	FIRST FLOOR PLAN
A102	ROOF PLAN
A111	FIRST FLOOR REFLECTED CEILING PLAN
A201	EXTERIOR ELEVATIONS
A202	EXTERIOR ELEVATIONS
A301	BUILDING SECTIONS
A302	BUILDING SECTIONS
A310	WALL SECTIONS
A311	WALL SECTIONS
A312	WALL SECTIONS
A401	ENLARGED TOILET PLANS, ELEVATIONS AND TYPICAL MOUNTING HEIGHTS
A402	ENLARGED PLANS AND INTERIOR ELEVATIONS
A410	MILLWORK DETAILS
A501	PLAN DETAILS
A502	SECTION AND CEILING DETAILS
A503	PARAPET AND ROOF DETAILS
A504	ROOF DETAILS
A601	DOOR SCHEDULE AND DETAILS
A602	CURTAIN WALL & STOREFRONT TYPES
A603	STOREFRONT TYPES
A604	STOREFRONT AND HM DETAILS
ID101	FIRST FLOOR FINISH PLAN
P001	PLUMBING LEGEND SHEET
P101	FIRST FLOOR DOMESTIC WATER PLAN
P102	ROOF GAS PIPING PLAN
P201	FIRST FLOOR SANITARY/WASTE PLAN
P202	ROOF SANITARY/WASTE PLAN
P401	PLUMBING ENLARGED/ISOMETRIC PLANS
P501	PLUMBING DETAILS
P601	PLUMBING SCHEDULES
M001	MECHANICAL LEGEND SHEET
M101	FIRST FLOOR MECHANICAL PLAN

M201	ROOF MECHANICAL PLAN
M501	MECHANICAL DETAILS
M502	MECHANICAL DETAILS
M601	MECHANICAL SCHEDULES
E001	ELECTRICAL COVER SHEET
E051	ELECTRICAL SITE PLAN
E101	ELECTRICAL FLOOR PLAN
E102	ELECTRICAL ROOF PLAN
E201	SECURITY FLOOR PLAN
E301	LIGHTING CEILING PLAN
E401	ELECTRICAL DETAILS AND RISER DIAGRAM

END OF DOCUMENT 000115

DOCUMENT 004322 - UNIT PRICES FORM

1.1 BID INFORMATION

A. Bidder: _____.

B. Project Name: LCCU Morrisville

C. Project Location: 9521 Chapel Hill Road, Morrisville, NC 27560

D. Owner: Latino Community Credit Union

E. Owner Project Number: 2230150

F. Architect: LaBella Associates, PC.

G. Architect Project Number: 2230150

1.2 BID FORM SUPPLEMENT

A. This form is required to be attached to the Bid Form.

B. The undersigned Bidder proposes the amounts below be added to or deducted from the Contract Sum on performance and measurement of the individual items of Work and for adjustment of the quantity given in the Unit-Price Allowance for the actual measurement of individual items of the Work.

C. If the unit price does not affect the Work of this Contract, the Bidder shall indicate "NOT APPLICABLE."

1.3 UNIT PRICES

A. Unit-Price No. 1 Rock Excavation

1. _____ dollars ($_____) per unit.

1.4 SUBMISSION OF BID SUPPLEMENT

A. Respectfully submitted this ____ day of _____, 2024.

B. Submitted By:_____(Insert name of bidding firm or corporation).

C. Authorized Signature:_____(Handwritten signature).

D. Signed By:_____(Type or print name).

E. Title:_____(Owner/Partner/President/Vice President).

END OF DOCUMENT 004322

DOCUMENT 004373 - PROPOSED SCHEDULE OF VALUES FORM

1.1 BID FORM SUPPLEMENT

A. A completed Proposed Schedule of Values form is required to be attached to the Bid Form.

1.2 PROPOSED SCHEDULE OF VALUES FORM

A. Proposed Schedule of Values Form: Provide a breakdown of the bid amount, including alternates, in enough detail to facilitate continued evaluation of bid. Coordinate with the Project Manual table of contents. Provide multiple line items for principal material and subcontract amounts in excess of five percent of the Contract Sum.

B. Arrange schedule of values using AIA Document G703-1992.

1. Copies of AIA standard forms may be obtained from the American Institute of Architects; https://www.aiacontracts.org/ library; (800) 942-7732.

END OF DOCUMENT 004373

SECTION 005213.11 - AGREEMENT FORM - AIA STIPULATED SUM (SINGLE-PRIME CONTRACT)

1.1 AGREEMENT

A. Basis of Agreement between Owner and Contractor: AIA A101 - Standard Form of Agreement between Owner and Contractor where the basis of payment is a Stipulated Sum.

END OF DOCUMENT 005213.11

SECTION 006000 - PROJECT FORMS

1.1 FORM OF AGREEMENT AND GENERAL CONDITIONS

A. The following form of Owner/Contractor Agreement and form of the General Conditions shall be used for Project:

1. AIA Document A101-2017 "Standard Form of Agreement between Owner and Contractor Where the Basis of Payment is a Stipulated Sum."

a. The General Conditions for Project are AIA Document A201-2017 "General Conditions of the Contract for Construction."

2. AIA Document A102-2017 "Standard Form of Agreement between Owner and Contractor Where the Basis of Payment is the Cost of the Work Plus a Fee with a Guaranteed Maximum Price."

a. The General Conditions for Project are AIA Document A201-2017 "General Conditions of the Contract for Construction."

3. AIA Document A103-2017 "Standard Form of Agreement between Owner and Contractor Where the Basis of Payment is the Cost of the Work Plus a Fee without a Guaranteed Maximum Price."

a. The General Conditions for Project are AIA Document A201-2017 "General Conditions of the Contract for Construction."

4. AIA Document A105-2017 "Standard Short Form of Agreement between Owner and Contractor."

5. AIA Document A132-2009 "Standard Form of Agreement between Owner and Contractor, Construction Manager as Adviser Edition."

a. The General Conditions for Project are AIA Document A232-2009 "General Conditions of the Contract for Construction, Construction Manager as Adviser Edition."

6. AIA Document A133-2009 "Standard Form of Agreement between Owner and Construction Manager as Constructor Where the Basis of Payment is the Cost of the Work Plus a Fee with a Guaranteed Maximum Price."

a. The General Conditions for Project are AIA Document A201-2017 "General Conditions of the Contract for Construction."

7. AIA Document A195-2008 "Standard Form of Agreement between Owner and Contractor for Integrated Project Delivery."

a. The General Conditions for Project are AIA Document A295-2008 "General Conditions of the Contract for Integrated Project Delivery."

8. The General Conditions are included in the Project Manual.
9. The Supplementary Conditions for Project are separately prepared and included in the Project Manual.
10. Owner's document(s) bound following this Document.

1.2 ADMINISTRATIVE FORMS

A. Administrative Forms: Additional administrative forms are specified in Division 01 General Requirements.

B. Copies of AIA standard forms may be obtained from the American Institute of Architects; www.aiacontractdocsaiacontracts.org; (800) 942-7732.

C. Preconstruction Forms:

1. Form of Performance Bond and Labor and Material Bond: AIA Document A312-2010 "Performance Bond and Payment Bond."
2. Form of Certificate of Insurance: AIA Document G715-2017 "Supplemental Attachment for ACORD Certificate of Insurance 25."

D. Information and Modification Forms:

1. Form for Requests for Information (RFIs): AIA Document G716-2004 "Request for Information (RFI)."
2. Form of Request for Proposal: AIA Document G709-2018 "Proposal Request."
3. Change Order Form: AIA Document G701-2017 "Change Order."
4. Form of Architect's Memorandum for Minor Changes in the Work: AIA Document G710-2017 "Architect's Supplemental Instructions."
5. Form of Change Directive: AIA Document G714-2017 "Construction Change Directive."

E. Payment Forms:

1. Schedule of Values Form: AIA Document G703-1992 "Continuation Sheet."
2. Payment Application: AIA Document G702-1992/703-1992 "Application and Certificate for Payment and Continuation Sheet."
3. Form of Contractor's Affidavit: AIA Document G706-1994 "Contractor's Affidavit of Payment of Debts and Claims."
4. Form of Affidavit of Release of Liens: AIA Document G706A-1994 "Contractor's Affidavit of Payment of Release of Liens."
5. Form of Consent of Surety: AIA Document G707-1994 "Consent of Surety to Final Payment."

END OF SECTION 006000

SECTION 007213.11 - GENERAL CONDITIONS - AIA STIPULATED SUM (SINGLE-PRIME CONTRACT)

1.1 GENERAL CONDITIONS

A. General Conditions of the Contract: AIA A201 - General Conditions of the Contract.

1.2 SUPPLEMENTARY CONDITIONS

A. Refer to Document 007313 - Supplementary Conditions - AIA for modifications to General Conditions.

END OF DOCUMENT 007213.11

SECTION 007313 - SUPPLEMENTARY CONDITIONS - AIA

1.1 SUPPLEMENTARY CONDITIONS

A. Modifications:

1. These Supplementary Conditions modify AIA A201 - General Conditions of the Contract for Construction and other provisions of the Contract Documents as indicated below.
2. All provisions not modified remain in full force.

B. The terms used in these Supplementary Conditions, which are defined in AIA A201, have the meanings assigned to them in the General Conditions.

1.2 (ARTICLE 1) GENERAL PROVISIONS

A. (Subparagraph 1.1) Basic Definitions:

1. Add following Subparagraphs:

a. (Subparagraph 1.1.8) Products: New material, machinery, components, equipment, fixtures, and systems forming the Work, not including machinery and equipment used for preparation, fabrication, conveying, and erection of the Work. Products may also include existing materials or components required for reuse.
b. (Subparagraph 1.1.9) Furnish: To supply, deliver, unload, and inspect for damage.
c. (Subparagraph 1.1.10) Install: To unpack, assemble, erect, apply, place, finish, cure, protect, clean, and make ready for use.
d. (Subparagraph 1.1.11) Provide: To furnish and install.

B. (Subparagraph 1.2) Correlation and Intent of the Contract Documents:

1. Add following Subparagraph:

a. (Subparagraph 1.2.4): Sections of Division 01 govern the execution of the Work of all Sections of the Specifications.

1.3 (ARTICLE 7) CHANGES IN THE WORK

A. (Subparagraph 7.3) Construction Change Directives:

1. Add following Subparagraphs:

a. (Subparagraph 7.1.4): Following fees apply to changes in the Work:

1) (Subparagraph 7.1.4.1): 10 percent overhead and profit on the net cost of Work performed by Contractor.
2) (Subparagraph 7.1.4.2): 10 percent overhead and profit on the cost of Work performed by any Subcontractor.

3) (Subparagraph 7.1.4.3): On Work deleted from the Contract, credit to Owner shall be Architect/Engineer-approved net cost plus 1/2 of the overhead and profit percentage noted above.

1.4 (ARTICLE 8) TIME

A. Add following Subparagraph:
1. (Subparagraph 8.1.5): Contract Time commences on the date established in Notice to Proceed and continues for 270 days.

1.5 (ARTICLE 9) PAYMENTS AND COMPLETION

A. (Subparagraph 9.3) Applications for Payment:

1. Add following Subparagraph to Subparagraph 9.3.1:

a. (Subparagraph 9.3.1.3): Until final payment, Owner shall pay 92 percent of the amount due Contractor on account of progress payments. For each Work category shown to be 50 percent or more complete in the Application for Payment, Architect/Engineer will, without reduction of previous retainage, certify any remaining progress payments for each Work category to be paid in full.

B. Add following Paragraph and Subparagraph:

1. (Paragraph 9.11): Liquidated Damages:

a. (Subparagraph 9.11.1): Liquidated damages in the amount of $250 per calendar day shall accrue to Owner after Contract Time has expired.

1.6 (ARTICLE 11) INSURANCE AND BONDS

A. (Subparagraph 11.1) Contractor's Liability Insurance.

B. (Subparagraph 11.5) Performance Bond and Payment Bond:

1. Add following Subparagraphs:

a. (Subparagraph 11.5.3): Contractor shall furnish bonds to Owner in the following amounts:

1) (Subparagraph 11.5.3.1): Furnish a 100 percent performance bond on AIA A312.
2) (Subparagraph 11.5.3.2): Furnish a 100 percent payment bond AIA A312.

END OF DOCUMENT 007313

SECTION 012100 - ALLOWANCES

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes administrative and procedural requirements governing allowances.

B. Types of allowances include the following:

1. Lump-sum allowances.
2. Unit-cost allowances.
3. Quantity allowances.
4. Contingency allowances.

C. Related Requirements:

1. Section 012200 "Unit Prices" for procedures for using unit prices, including adjustment of quantity allowances when applicable.

1.2 SELECTION AND PURCHASE

A. At the earliest practical date after award of the Contract, advise Architect of the date when final selection, or purchase and delivery, of each product or system described by an allowance must be completed by the Owner to avoid delaying the Work.

B. At Architect's request, obtain proposals for each allowance for use in making final selections. Include recommendations that are relevant to performing the Work.

C. Purchase products and systems selected by Architect from the designated supplier.

1.3 ACTION SUBMITTALS

A. Submit proposals for purchase of products or systems included in allowances in the form specified for Change Orders.

1.4 INFORMATIONAL SUBMITTALS

A. Submit invoices or delivery slips to show actual quantities of materials delivered to the site for use in fulfillment of each allowance.

B. Submit time sheets and other documentation to show labor time and cost for installation of allowance items that include installation as part of the allowance.

C. Coordinate and process submittals for allowance items in same manner as for other portions of the Work.

1.5 LUMP-SUM ALLOWANCES

A. Allowance shall include cost to Contractor of specific products and materials ordered by Owner or selected by Architect under allowance and shall include taxes, freight and delivery to Project site.

B. Unless otherwise indicated, Contractor's costs for receiving and handling at Project site, labor, installation, overhead and profit, and similar costs related to products and materials ordered by Owner or selected by Architect under allowance shall be included as part of the Contract Sum and not part of the allowance.

1.6 UNIT-COST ALLOWANCES

A. Allowance shall include cost to Contractor of specific products and materials ordered by Owner or selected by Architect under allowance and shall include taxes, freight and delivery to Project site.

B. Unless otherwise indicated, Contractor's costs for receiving and handling at Project site, labor, installation, overhead and profit, and similar costs related to products and materials ordered by Owner or selected by Architect under allowance shall be included as part of the Contract Sum and not part of the allowance.

1.7 QUANTITY ALLOWANCES

A. Allowance shall include cost to Contractor of specific products and materials ordered by Owner or selected by Architect under allowance and shall include taxes, freight and delivery to Project site.

B. Unless otherwise indicated, Contractor's costs for receiving and handling at Project site, labor, installation, overhead and profit, and similar costs related to products and materials ordered by Owner or selected by Architect under allowance shall be included as part of the Contract Sum and not part of the allowance.

1.8 CONTINGENCY ALLOWANCES

A. Use the contingency allowance only as directed by Architect for Owner's purposes and only by Change Orders that indicate amounts to be charged to the allowance.

B. Contractor's overhead, profit, and related costs for products and equipment ordered by Owner under the contingency allowance are included in the allowance and are not part of the Contract Sum. These costs include delivery, installation, taxes, insurance, equipment rental, and similar costs.

C. Change Orders authorizing use of funds from the contingency allowance will include Contractor's related costs and reasonable overhead and profit.

D. At Project closeout, credit unused amounts remaining in the contingency allowance to Owner by Change Order.

1.9 ADJUSTMENT OF ALLOWANCES

A. Allowance Adjustment: To adjust allowance amounts, prepare a Change Order proposal based on the difference between purchase amount and the allowance, multiplied by final measurement of work-in-place where applicable. If applicable, include reasonable allowances for cutting losses, tolerances, mixing wastes, normal product imperfections, and similar margins.

1. Include installation costs in purchase amount only where indicated as part of the allowance.
2. If requested, prepare explanation and documentation to substantiate distribution of overhead costs and other markups.
3. Submit substantiation of a change in scope of Work, if any, claimed in Change Orders related to unit-cost allowances.
4. Owner reserves the right to establish the quantity of work-in-place by independent quantity survey, measure, or count.

B. Submit claims for increased costs because of a change in scope or nature of the allowance described in the Contract Documents, whether for the purchase order amount or Contractor's handling, labor, installation, overhead, and profit.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine products covered by an allowance promptly on delivery for damage or defects. Return damaged or defective products to manufacturer for replacement.

3.2 PREPARATION

A. Coordinate materials and their installation for each allowance with related materials and installations to ensure that each allowance item is completely integrated and interfaced with related work.

3.3 SCHEDULE OF ALLOWANCES

A. Allowance No. 1: Quantity Allowance: Include the sum of 1400 cubic yards of rock excavation. as specified in Section 312000 “Earth Moving” and as shown on Drawings.

1. This allowance includes material cost receiving, handling, and installation and Contractor overhead and profit.
2. Coordinate quantity allowance adjustment with corresponding unit-price requirements in Section 012200 "Unit Prices."

END OF SECTION 012100

SECTION 012200 - UNIT PRICES

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes administrative and procedural requirements for unit prices.

B. Related Requirements:

1. Section 012100 "Allowances" for procedures for using unit prices to adjust quantity allowances.

1.2 DEFINITIONS

A. Unit price is an amount incorporated into the Agreement, applicable during the duration of the Work as a price per unit of measurement for materials, equipment, or services, or a portion of the Work, added to or deducted from the Contract Sum by appropriate modification, if the scope of Work or estimated quantities of Work required by the Contract Documents are increased or decreased.

1.3 PROCEDURES

A. Unit prices include all necessary material, plus cost for delivery, installation, insurance, applicable taxes, overhead, and profit.

B. Measurement and Payment: See individual Specification Sections for work that requires establishment of unit prices. Methods of measurement and payment for unit prices are specified in those Sections.

C. Owner reserves the right to reject Contractor's measurement of work-in-place that involves use of established unit prices and to have this work measured, at Owner's expense, by an independent surveyor acceptable to Contractor.

D. List of Unit Prices: A schedule of unit prices is included in Part 3. Specification Sections referenced in the schedule contain requirements for materials described under each unit price.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 SCHEDULE OF UNIT PRICES

A. Unit Price No. 1 – Rock Excavation:

1. Description: Excavation of rock, according to Section 312000 "Earth Moving"
2. Unit of Measurement: Cubic yard of rock excavated.
3. Quantity Allowance: Coordinate unit price with allowance adjustment requirements in Section 012100 "Allowances."

END OF SECTION 012200

SECTION 012300 - ALTERNATES

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes administrative and procedural requirements for alternates.

1.2 DEFINITIONS

A. Alternate: An amount proposed by bidders and stated on the Bid Form for certain work defined in the bidding requirements that may be added to or deducted from the base bid amount if the Owner decides to accept a corresponding change either in the amount of construction to be completed or in the products, materials, equipment, systems, or installation methods described in the Contract Documents.

1. Alternates described in this Section are part of the Work only if enumerated in the Agreement.
2. The cost or credit for each alternate is the net addition to or deduction from the Contract Sum to incorporate alternates into the Work. No other adjustments are made to the Contract Sum.

1.3 PROCEDURES

A. Coordination: Revise or adjust affected adjacent work as necessary to completely integrate work of the alternate into Project.

1. Include as part of each alternate, miscellaneous devices, accessory objects, and similar items incidental to or required for a complete installation whether or not indicated as part of alternate.

B. Execute accepted alternates under the same conditions as other work of the Contract.

C. Schedule: A schedule of alternates is included at the end of this Section. Specification Sections referenced in schedule contain requirements for materials necessary to achieve the work described under each alternate.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 SCHEDULE OF ALTERNATES

A. Alternate No. 1:

1. Base Bid: Office 122 as indicated on Drawing A101.
2. Alternate: Delete Office 122 as indicated on Drawing A402.

B. Alternate No. E1:

1. Alternate: Provide combination power and data floor as indicated on Drawing E101.

END OF SECTION 012300

SECTION 004313 – BID SECURITY FORMS

1.1 BID FORM SUPPLEMENT

A. A completed bid bond form is required to be attached to the Bid Form.

1.2 BID BOND FORM

A. AIA Document A312-2010 "Bid Bond" is the recommended form for a bid bond. A bid bond acceptable to Owner, or other bid security as described in the Instructions to Bidders, is required to be attached to the Bid Form as a supplement.

B. Copies of AIA standard forms may be obtained from The American Institute of Architects; https://www.aiacontracts.org/; email: docspurchases@aia.org; (800) 942-7732.

END OF SECTION 004313

SINGLE PRIME CONTRACT
GENERAL CONSTRUCTION

LCCU - Morrisville
For Latino Community Credit Union

PREPARED BY:
LaBella Associates P.C.
400 S. Tryon Street
Charlotte, NC 28285
(704) 376-6423

BID DATE: September 26, 2024

TO: Latino Community Credit Union

FROM: _____
Name of Bidder

The undersigned Bidder hereby declares that his Proposal is made without connection with any other person, company, or parties making a similar bid or proposal, and that it is in all respect fair and in good faith, without collusion or fraud. It is the Bidder's intention and purpose to enter into a Contract with Latino Community Credit Union. The Bidder signifies that his bid is all-inclusive to perform the Work to complete the LCCU – Morrisville Project as illustrated in the Contract Documents prepared by Labella Associates P.C. Dated 08/23/2024. The Bidder has carefully examined the Contract Document and Proposal Form and is familiar with the scope, details, intent, and conditions under which the Work, or any part of it, is to be done, and the conditions which must be fulfilled in the furnishing and/or erection or construction of any or all items of the Work. The Bidder hereby proposes to furnish all labor, materials, equipment and services necessary to perform the Work required in the Construction Document and terms of this Proposal for the amounts listed below.

A. Base Bid: $_____

(Herein referred to as the Total Bid)

ALTERNATES:

Should the Alternate be accepted, the amount written below shall be the amount either "added to" or "deducted from" the Base Bid. The Bidder shall indicate if the Alternate is an "add" or "deduct" and the changes in the number of days for the over all construction of the work. If the Alternate is left blank, then the Alternate would not change the Base Bid if accepted. The Bidder agrees to construct the Alternate(s) as described in the Contract Document for the following prices:

Alternate 1: $_____ Add or Deduct _____ Days Add or Deduct

Description:
Remove additional office from the entry lobby.

Alternate E1: $_____ Add or Deduct _____ Days Add or Deduct

Description:
Provide a combination power and data floor outlet in the entry lobby for a coin sorter.

The Bidder acknowledges that he shall utilize the following subcontractors on this project.

	LICENSE #
Mechanical Contractor	
Electrical Contractor	
Plumbing Contractor	

OTHER SUBCONTRACTORS:
List the names and licenses #s of all subcontractors not shown above which will be performing work for which the bidder is not licensed to perform.

CATEGORY	SUBCONTRACTOR	LICENSE #

The undersigned further agrees to begin the work promptly upon receipt of Notice to Proceed and to pursue the work with an adequate work force to complete the work within 270 days calendar days from the Notice to Proceed. Two Hundred and Fifty Dollars ($250.00) per calendar day is hereby agreed upon as the Liquidated Damages.

The undersigned Bidder further proposes and agrees to commence the work promptly upon notice to proceed, with adequate forces.

Payment and Performance Bonds are to be included in the Total Bid. A Bid Bond is not required for this project, and is not to be included with bid.

The Bidder acknowledges receipt of the following addenda:

Addendum No. _____ Dated _____

Addendum No. _____ Dated _____

Addendum No. _____ Dated _____

Addendum No. _____ Dated _____

Addendum No. _____ Dated _____

CONTRACTOR: _____

ADDRESS: _____

_____

SIGNATURE: _____

TITLE: _____

NAME (Print): _____

NC LICENSE NUMBER: _____

UNIT PRICING

Unit prices quoted and accepted shall apply throughout the life of the Contract, except as otherwise specifically noted. Unit prices shall be applied, as appropriate, to compute the total value of the changes in the scope of the Work all in accordance with the Contract Document. The Bidder is asked to provide the following unit prices to be used to adjust the Contract up or down if the scope of the Work changes.

Unit Price 1: $ _____ / cubic yard

Description:
Cubic yards of rock excavated, to adjust the allowed 1,400 cubic yards.

042000 – UNIT MASONRY

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

Retain or delete this article in all Sections of Project Manual.

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Face brick.
2. Mortar and grout.
3. Steel reinforcing bars.
4. Masonry joint reinforcement.
5. Ties and anchors.
6. Embedded flashing.
7. Miscellaneous masonry accessories.

B. Products Installed but not Furnished under This Section:

1. Cast-stone trim in unit masonry.
2. Steel lintels in unit masonry.
3. Steel shelf angles for supporting unit masonry.
4. Cavity wall insulation.

1.3 DEFINITIONS

Retain definition(s) remaining after this Section has been edited.

A. Reinforced Masonry: Masonry containing reinforcing steel in grouted cells.

1.4 SUBMITTALS, GENERAL

First five paragraphs below are defined in Division 01 Section "Submittal Procedures" as "Action Submittals."

A. General: Submit all action submittals (except Samples for Verification) and informational submittals required by this Section concurrently.

1.5 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1. Face brick.
2. Portland cement.
3. Hydrated lime.
4. Portland cement-lime mix.
5. Aggregate for mortar.
6. Aggregate for grout.
7. Masonry joint reinforcement for single-wythe masonry.
8. Masonry joint reinforcement for multiwythe masonry.
9. Individual wire ties.
10. Adjustable anchors for connecting to structural steel framing.
11. Adjustable anchors for connecting to structural steel columns at isolated pilasters.
12. Adjustable anchors for connecting to concrete.
13. Joint stabilization anchors.
14. Wire mesh ties.
15. Adjustable masonry-veneer anchors.
16. Flexible flashing.
17. Termination bars.
18. Compressible filler.
19. Preformed control-joint gaskets.
20. Bond-breaker strips.
21. Weep/vent products.
22. Cavity drainage material.
23. Reinforcing bar positioners.
24. Proprietary acidic cleaner.

"Product Certificates for Credit MR 5" Subparagraph below applies to LEED-NC, LEED-CS, and LEED for Schools.

B. Shop Drawings: For the following:

1. Reinforcing Steel: Detail bending, lap lengths, and placement of unit masonry reinforcing bars. Comply with ACI 315. Show elevations of reinforced walls. Show all anchorage and top-of-wall wind clips.

2. Concrete Masonry Control Joint Layout Plans: Submit plans, at minimum 1/8 in. =1 ft. scale, showing all concrete masonry control joint locations.

a. For each joint indicate type of control joint; i.e. at columns indicate if joint is provided by the masonry grouted into the column web, or by a joint-stabilization anchor.

b. Indicate control joint location and type in accordance with the typical masonry plan details shown on the Drawings and as specified.

C. Samples for Initial Selection:

1. Face brick, in the form of portable display panels.

2. Colored mortar.

Delete "Samples for Initial Selection" Paragraph above if colors and other characteristics are preselected and specified or scheduled. Retain first paragraph below with or without above.

D. Samples for Verification: For each type and color of the following:

1. Face brick, in the form of straps of five or more bricks.

2. Pigmented mortar. Make Samples using same sand and mortar ingredients to be used on Project.

1.6 INFORMATIONAL SUBMITTALS

Coordinate "Qualification Data" Paragraph below with qualification requirements in Section 01 40 00 "Quality Requirements" and as may be supplemented in "Quality Assurance" Article.

A. Qualification Data: For testing agency.

Usually retain "Material Certificates" Paragraph below. Material certificates are required for all masonry constructed according to TMS 402/ACI 530/ASCE 5.

B. Material Certificates: For each type and size of the following:

1. Masonry units.

Retain second option in first subparagraph below if required by authorities having jurisdiction or if the added assurance of quality that test reports provide is desired.

a. Include material test reports substantiating compliance with requirements.

b. For brick, include size-variation data verifying that actual range of sizes falls within specified tolerances.

c. For exposed brick, include test report for efflorescence according to ASTM C 67.

Retain first subparagraph below only if retaining unit-strength method in "Performance Requirements" Article or if requirements for average net-area compressive strength of units are retained in Part 2.

d. For masonry units, include data and calculations establishing average net-area compressive strength of units.

2. Cementitious materials. Include name of manufacturer, brand name, and type.

3. Mortar Admixtures.

4. Preblended, dry mortar mixes. Include description of type and proportions of ingredients.

5. Grout mixes. Include description of type and proportions of ingredients.

6. Reinforcing bars.

7. Joint reinforcement.

8. Anchors, ties, and metal accessories.

C. Mix Designs: For each type of mortar and grout. Include description of type and proportions of ingredients.

1. Include test reports for mortar mixes required to comply with property specification. Test according to ASTM C 109/C 109M for compressive strength, ASTM C 1506 for water retention, and ASTM C 91/C 91M for air content.

2. Include test reports, according to ASTM C 1019, for grout mixes required to comply with compressive strength requirement.

D. Cold-Weather and Hot-Weather Procedures: Detailed description of methods, materials, and equipment to be used to comply with requirements.

1.7 QUALITY ASSURANCE

Retain "Testing Agency Qualifications" Paragraph below if Contractor selects testing agency.

A. Testing Agency Qualifications: Qualified according to ASTM C 1093 for testing indicated.

Edit title of Division 1 Section noted in paragraph below if front end is prepared by others.

B. Sample Panels: Build sample panels to verify selections made under Sample submittals and to demonstrate aesthetic effects. Comply with requirements in Division 01 Section "Quality Requirements".

1. Build sample panels for each type of exposed unit masonry construction in sizes approximately 48 inches long by 48 inches high.

2. Where masonry is to match existing,build panels adjacent and parallel to existing surface.

3. Clean one-half of exposed faces of panels with masonry cleaner indicated.

4. Protect approved sample panels from the elements with weather-resistant membrane.

5. Approval of sample panels is for color, texture, and blending of masonry units; relationship of mortar and sealant colors to masonry unit colors; tooling of joints; aesthetic qualities of workmanship; and other material and construction qualities specifically approved by Architect in writing.

a. Approval of sample panels does not constitute approval of deviations from the Contract Documents contained in sample panels unless Architect specifically approves such deviations in writing.

Usually retain "Sample Panels" Paragraph above and delete "Mockups" Paragraph below. Revise wording if only one mockup is required.

C. Mockups: Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and to set quality standards for materials and execution.

Retain first subparagraph below for large-scale mockup or include in Division 01 Section "Quality Requirements." Indicate portion of wall represented by mockup or draw mockup on Drawings as separate element.

1. Build mockup of typical wall area as shown on Drawings.

Retain first subparagraph below for limited mockups.

2. Build mockups for typical exterior wall in sizes approximately 60 inches long by 48 inches high by full thickness, including face and backup wythes and accessories.

   a. Include metal studs, sheathing, air barrier, veneer anchors, and flashing in exterior masonry-veneer wall mockup.

3. Where masonry is to match existing, erect mockups adjacent and parallel to existing surface.

4. Clean one-half of exposed faces of mockups with masonry cleaner as indicated.

5. Protect accepted mockups from the elements with weather-resistant membrane.

6. Approval of mockups is for color, texture, and blending of masonry units; relationship of mortar and sealant colors to masonry unit colors; tooling of joints; and aesthetic qualities of workmanship.

Delete subparagraph below if mockups are only for establishing appearance factors.

a. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless such deviations are specifically approved by Architect in writing.

Retain paragraph below if Work of this Section is extensive or complex enough to justify a preinstallation conference. If retaining, coordinate with Division 01.

D. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01.

1.8 DELIVERY, STORAGE, AND HANDLING

A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.

B. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.

C. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.

Always retain first paragraph below in case Contractor uses a preblended, dry mortar mix.

D. Deliver preblended, dry mortar mix in moisture-resistant containers. Store preblended, dry mortar mix in delivery containers on elevated platforms; in a dry location or in covered weatherproof dispensing silos.

E. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

1.9 FIELD CONDITIONS

A. Protection of Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.

Increase extent of cover in first subparagraph below as needed to suit local climatic conditions.

1. Extend cover a minimum of 24 inches down both sides of walls and hold cover securely in place.

2. Where one wythe of multiwythe masonry walls is completed in advance of other wythes, secure cover a minimum of 24 inches down face next to unconstructed wythe and hold cover in place.

B. Do not apply uniform floor or roof loads for at least 12 hours and concentrated loads for at least three days after building masonry walls or columns.

C. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry to be left exposed or painted. Immediately remove grout, mortar, and soil that come in contact with such masonry.

1. Protect base of walls from rain-splashed mud and from mortar splatter by spreading coverings on ground and over wall surface.

2. Protect sills, ledges, and projections from mortar droppings.

3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.

4. Turn scaffold boards near the wall on edge at the end of each day to prevent rain from splashing mortar and dirt onto completed masonry.

D. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in TMS 602/ACI 530.1/ASCE 6.

1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F and higher and will remain so until masonry has dried, but not less than seven days after completing cleaning.

E. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in TMS 602/ACI 530.1/ASCE 6.

PART 2 - PRODUCTS

2.1 UNIT MASONRY, GENERAL

A. Masonry Standard: Comply with TMS 602/ACI 530.1/ASCE 6, except as modified by requirements in the Contract Documents.

B. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to contain chips, cracks, or other defects exceeding limits stated. Do not use units where such defects are exposed in the completed Work and will be within 20 feet (6 m) vertically and horizontally of a walking surface.

See BIA Technical Notes 16B and NCMA TEK 7-3 for information on determining fire-resistance ratings of masonry walls.

C. Fire-Resistance Ratings: Comply with requirements for fire-resistance-rated assembly designs indicated, units shall be listed and labeled by a qualified testing agency acceptable to authorities having jurisdiction.

Retain first paragraph below for LEED-NC or LEED-CS Credits MR 5.1 and MR 5.2; before retaining, verify availability of materials that comply.

Insert other forms of block, e.g., sound absorbing or preinsulated, where required.

2.2 BRICK

Retain first paragraph below for LEED-NC or LEED-CS Credits MR 5.1 and MR 5.2; before retaining, verify availability of materials that comply.

A. General: Provide shapes indicated and as follows, with exposed surfaces matching finish and color of exposed faces of adjacent units:

1. For ends of sills and caps and for similar applications that would otherwise expose unfinished brick surfaces, provide units without cores or frogs and with exposed surfaces finished.

On Drawings, show details of special conditions and special shapes required. Revise three subparagraphs below to suit Project.

2. Provide special shapes for applications where stretcher units cannot accommodate special conditions, including those at corners, movement joints, bond beams, sashes, and lintels.

3. Provide special shapes for applications requiring brick of size, form, color, and texture on exposed surfaces that cannot be produced by sawing.

4. Provide special shapes for applications where shapes produced by sawing would result in sawed surfaces being exposed to view.

B. Face Brick: Facing brick complying with ASTM C 216.

See Editing Instruction No. 1 in the Evaluations for cautions about naming manufacturers and products. See Division 01 Section "Product Requirements."

1. Grade: MW or SW.

Type FBS is most common, and typically costs less than FBX. If the intent is to match existing brick, check some samples to find a good match, and see how that brick is classified. Type FBX requires a high degree of mechanical perfection and minimum permissible variations in size. Most FBX brick is extruded rather than molded because the extrusion process and the lower water content used by that process usually produces more uniform dimensions. Because brick must be uniformly fired to obtain a minimum variation in size, Type FBX is generally uniform in color unless a surface coating is applied.

2. Type: FBS.

Consider retaining first subparagraph below; it eliminates the need to wet brick before laying. Before retaining, verify that brick selected complies with requirements. See Evaluations.

3. Initial Rate of Absorption: Less than 30 g/30 sq. in. per minute when tested per ASTM C 67.

Requirement in first subparagraph below will not by itself prevent efflorescence. See Evaluations.

4. Efflorescence: Provide brick that has been tested according to ASTM C 67 and is rated "not effloresced."

Sizes in remaining subparagraphs are examples only. Verify availability of sizes with local suppliers and revise to suit Project.

Retain one of first two subparagraphs below for three courses in 8 inches (203 mm).

5. Size (Actual Dimensions): 3-5/8 inches wide by 2-1/4 inches high by 7-5/8 inches long.

6. Application: Use where brick is exposed unless otherwise indicated.

Delete subparagraph below if brick is specified by product name. First three options are examples of descriptive requirements for appearance where proprietary specifications and allowances cannot be used. Retain last option if allowance is used.

7. Color and Texture: As selected by Architect.

Hollow brick is not simply face brick with the usual cores (holes); it is brick that has voids (cores and cells) exceeding 25 percent of gross cross-sectional area. See Evaluations.

Retain one of two options in first subparagraph below; otherwise, retain second subparagraph.

Insert calcium silicate (sand-lime) brick if required. See Evaluations.

2.3 MORTAR AND GROUT MATERIALS

Coordinate requirements in this article with those in "Mortar and Grout Mixes" Article.

Retain first paragraph below if required for LEED-NC or LEED-CS Credits MR 5.1 and MR 5.2; before retaining, verify availability of materials that comply.

A. Portland Cement: ASTM C 150/C 150 M, Type I or II, except Type III may be used for cold-weather construction. Provide natural color or white cement as required to produce mortar color indicated.

Requirement in subparagraph below can help reduce the likelihood of efflorescence.

1. Alkali content shall not be more than 0.1 percent when tested according to ASTM C 114.

B. Hydrated Lime: ASTM C 207, Type S.

Mix in "Portland Cement-Lime Mix" Paragraph below allows better control of color than job-mixed, portland cement-lime mortar. If retaining below, also retain "Portland Cement" and "Hydrated Lime" paragraphs above.

C. Portland Cement-Lime Mix: Packaged blend of portland cement and hydrated lime containing no other ingredients.

Retain "Mortar Pigments" Paragraph below for colored cement or for pigments added at Project site.

Mixes in "Colored Cement Products" Paragraph below allow better control of color than job-mixed colored mortar. If retaining, also retain paragraphs above that specify materials included in the mixes retained below.

D. Aggregate for Mortar: ASTM C 144.

1. For mortar that is exposed to view, use washed aggregate consisting of natural sand or crushed stone.

2. For joints less than 1/4 inch thick, use aggregate graded with 100 percent passing the No. 16 sieve.

3. White-Mortar Aggregates: Natural white sand or crushed white stone.

4. Colored-Mortar Aggregates: Natural sand or crushed stone of color necessary to produce required mortar color.

E. Aggregate for Grout: ASTM C 404.

A.

B.

C.

D.

E.

F.

G.

H.

Retain "Water-Repellant Admixture" Paragraph below if integral water repellent is used in CMUs.

See Editing Instruction No. 1 in the Evaluations for cautions about naming manufacturers and products. See Division 01 Section "Product Requirements."

I. Water: Potable.

2.4 REINFORCEMENT

Retain "Uncoated-Steel Reinforcing Bars" Paragraph below for reinforcing bars in grouted cells. Revise if another grade of steel is required. Revise to specify epoxy-coated, stainless-steel, or galvanized bars if required.

A. Uncoated Steel Reinforcing Bars: ASTM A 615/A 615M or ASTM A 996/A 996M, Grade 60.

Retain first paragraph below for reinforcing bars welded to structural steel. Structural engineer to retain or delete.

B. Low-Alloy-Steel Reinforcing Bars: ASTM A 706/A 706M, deformed.

C. Reinforcing Bar Positioners: Wire units designed to fit into mortar bed joints spanning masonry unit cells and to hold reinforcing bars in center of cells. Units are formed from 0.148-inch steel wire, hot-dip galvanized after fabrication. Provide units designed for number of bars indicated.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

a. Heckmann Building Products Inc.; No. 376 Rebar Positioner.

b. Hohmann & Barnard, Inc.; #RB or #RB-Twin Rebar Positioner.

c. Wire-Bond; O-Ring or Double O-Ring Rebar Positioner.

Standard in "Masonry-Joint Reinforcement, General" Paragraph below includes requirements for mill-galvanized carbon steel, hot-dip galvanized carbon steel, and stainless steel. Specifying these materials separately is unnecessary.

D. Masonry Joint Reinforcement, General: ASTM A 951/A 951M.

Mill-galvanized coating is not as thick as hot-dip galvanized coating. According to ASTM A 951/A 951M, mill-galvanized coating may be applied to wire before fabricating, but hot-dip galvanized coating must be applied after fabricating.

1. Interior Walls: Mill- galvanized, carbon steel.

2. Exterior Walls: Hot-dip galvanized carbon steel.

3. Wire Size for Side Rods: 0.148-inch diameter.

4. Wire Size for Cross Rods: 0.148-inch diameter.

Retain first subparagraph below if adjustable (two-piece) type reinforcement is required.

5. Wire Size for Veneer Ties: 0.187-inch diameter.

6. Spacing of Cross Rods, Tabs, and Cross Ties: Not more than 16 inches o.c.

7. Provide in lengths of not less than 10 feet, with prefabricated corner and tee units.

E. Masonry Joint Reinforcement for Single-Wythe Masonry: Truss type with single pair of side rods.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

a. Hohmann & Barnard, Inc.; #120 Truss-Mesh Reinforcement.

b. Wire-Bond; Series 300 Truss 2 Wire Mesh Reinforcment.

F. Masonry Joint Reinforcement for Multiwythe Masonry:

Retain one or more of three subparagraphs below and coordinate with requirements in Part 3. More than one type may be needed; "Composite Masonry" and "Cavity Walls" articles specify types required for various applications.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

   a. Hohmann & Barnard, Inc.; #170 Lox-All Truss Adjustable Eye-Wire.

   b. Wire-Bond; Series 900 Level Eye Truss (Hook and Eye).

2. Adjustable (two-piece) type, truss design, with one side rod at each face shell of backing wythe and with separate adjustable ties with pintle-and-eye connections having a maximum horizontal play of 1/16 inch and maximum vertical adjustment of 1-1/4 inches. Size ties to extend at least halfway through facing wythe but with at least 5/8-inch cover on outside face.

2.5 TIES AND ANCHORS

A. General: Ties and anchors shall extend at least 1-1/2 inches into veneer but with at least a 5/8-inch cover on outside face.

B. Materials: Provide ties and anchors specified in this article that are made from materials that comply with the following unless otherwise indicated.

Retain subparagraphs below only for those materials referenced in subsequent paragraphs.

"Mill-Galvanized, Carbon-Steel Wire" Subparagraph below is allowed only for anchors and ties in interior walls where humidity is less than 75 percent.

1. Mill-Galvanized, Carbon-Steel Wire: ASTM A 82/A 82M; with ASTM A 641/A 641M, Class 1 coating.

2. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A 82/A 82M, with ASTM A 153/A 153M, Class B-2 coating.

Retain first option in "Stainless-Steel Wire" Subparagraph below unless higher corrosion resistance of Type 316 is required.

3. Steel Sheet, Galvanized after Fabrication: ASTM A 1008/A 1008M, Commercial Steel, with ASTM A 153/A 153M, Class B coating.

Retain Type 304 in "Stainless-Steel Sheet" subparagraph below unless higher corrosion resistance of Type 316 is required.

Retain "Steel Plates, Shapes, and Bars" subparagraph below if required for rigid anchors.

4. Steel Plates, Shapes, and Bars: ASTM A 36/A 36M.

Retain "Stainless-Steel Bars" subparagraph below if required for anchors for stone trim.

C. Individual Wire Ties: Rectangular units with closed ends and not less than 4 inches wide.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

a. Heckmann Building Products, Inc.; #262/263 Double Eye Rod Anchor and Double Pintle Tie.

b. Hohman & Barnard, Inc.; Adjustable Wall Tie.

c. Wire-Bond; Adjustable Rectangular Tie 1800/1801.

2. Where wythes do not align or are of different materials, use adjustable ties with pintle-and-eye connections having a maximum adjustment of 1-1/4 inches.

If retaining last option in subparagraph below, note that the MSJC Code does not allow ties made from mill-galvanized wire for interior use in spaces where humidity exceeds 75 percent.

3. Wire: Fabricate from 3/16-inch-diameter, hot-dip galvanized steel wire.

D. Adjustable Anchors for Connecting to Structural Steel Framing: Provide anchors that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall.

If retaining last option in first subparagraph below, note that the MSJC Code does not allow ties made from mill-galvanized wire for interior use in spaces where humidity exceeds 75 percent.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

    a. Hohmann & Barnard, Inc.; #359-C Weld-On Tie with Vee Byna-Tie.

    b. Wire-Bond; Type I Weld-On Anchor with Triangular Tie 1100.

2. Anchor Section for Welding to Steel Frame: Crimped minimum 1/4-inch-diameter, hot-dip galvanized steel wire.

If retaining last option in subparagraph below, note that the MSJC Code does not allow ties made from mill-galvanized wire for interior use in spaces where humidity exceeds 75 percent.

3. Tie Section: Triangular-shaped wire tie made from 0.187-inch-diameter, hot-dip galvanized steel wire.

E. Adjustable Anchors for Connecting to Structural Steel Columns at Isolated Pilasters: Provide anchors that allow vertical adjustment.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

    a. Heckmann Building Products Inc.; #103-C Dovetail Triangular Veneer Anchor.

    b. Hohmann & Barnard, Inc.; #345-BT Flexible Tie.

    c. Wire-Bond; Dovetail Triangular Tie 2102.

2. Anchor Section: Tab formed from 0.105-inch-thick, hot-dip galvanizedsteel sheet.

If retaining last option in subparagraph below, note that the MSJC Code does not allow ties made from mill-galvanized wire for interior use in spaces where humidity exceeds 75 percent.

3. Tie Section: Triangular-shaped wire tie, sized to extend within 1 inch of masonry face, made from 0.187-inch-diameter, hot-dip galvanized steel wire.

F. Adjustable Anchors for Veneer Connecting to Concrete: Provide anchors that allow vertical or

G. Joint Stabilization Anchors: Provide anchors allowing lateral movement, made from hot-dip galvanized steel.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

a. Heckmann Building Products Inc.; #353 Debonded Shear Anchor.

b. Hohmann & Barnard, Inc.; Slip-Set Stabilizer.

c. Wire-Bond; #1700 Control Joint Anchor.

H. Adjustable Masonry-Veneer Anchors for use at CFMF/Metal Stud backup:

1. General: Provide anchors that allow vertical adjustment but resist a 100-lbf load in both tension and compression perpendicular to plane of wall without deforming or developing play in excess of 1/16 inch.

2. Screw-Attached, Masonry-Veneer Anchors: Wire tie and a corrosion-resistant, self-drilling, eye-screw designed to receive wire tie. Eye-screw has spacer that seats directly against framing and is same thickness as sheathing and has gasketed washer head that covers hole in sheathing.

See Editing Instruction No. 1 in the Evaluations for cautions about naming manufacturers and products. See Division 01 Section "Product Requirements."

a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

1) Heckmann Building Products Inc.; Pos-I-Tie with Pos-I-Tie ThermalClip and Double Pintle Wire Tie.

2) Hohmann & Barnard, Inc.; 2-Seal Thermal Wing Nut AnchorTie with Adjustable Wall Tie (pintle).

3) Wire-Bond; SureTie 4520 and SureTie triangle 4510.

b. Wire Ties: Triangular-, rectangular-, or T-shaped wire ties fabricated from 0.187-inch-diameter, hot-dip galvanized steel wire.

2.6 EMBEDDED FLASHING MATERIALS

See Evaluations for discussion of flashing materials before editing this article.

A. Flexible Flashing: Use the following unless otherwise indicated:

First subparagraph below is an example only; revise if other laminated products are required.

1. Copper-Laminated Flashing: 5-oz./sq. ft. copper sheet bonded between 2 layers of glass-fiber cloth. Use only where flashing is fully concealed in masonry.

a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

1) Advanced Building Products Inc.; Copper Sealtite 2000.

2) York Manufacturing, Inc.; Multi-Flash 500.

Some rubberized-asphalt flashing products are 0.040 inch (1.0 mm) thick; some are 0.030 inch (0.8 mm) thick; others are 0.025 inch (0.6 mm) thick. BIA recommends 0.030 inch (0.76 mm) as a minimum thickness.

B. Termination Bars: Stainless steel bar 1/8-inch by minimum 1-inch, for attachment at 8-inch centers with stainless steel fasteners.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

a. Dayton Superior Corporation, Dur-O-Wal Division; DA1510 Termination Bar.

b. Hohmann & Barnard, Inc.; #T1 Termination Bar.

C. Adhesives, Primers, and Seam Tapes for Flashings: Flashing manufacturer's standard products or products recommended by flashing manufacturer for bonding flashing sheets to each other and to substrates.

2.7 MISCELLANEOUS MASONRY ACCESSORIES

A. Compressible Filler: Premolded filler strips complying with ASTM D 1056, Grade 2A1; compressible up to 35 percent; of width and thickness indicated; formulated from neoprene.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

a. Hohmann & Barnard, Inc.; NS Closed Cell Neoprene Sponge.

b. Wire-Bond; Expansion Joint 3300.

B. Preformed Control-Joint Gaskets: Made from styrene-butadiene-rubber compound, complying with ASTM D 2000, Designation M2AA-805 and designed to fit standard sash block and to maintain lateral stability in masonry wall; size and configuration as indicated.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

a. Hohmann & Barnard, Inc.; RS Series Rubber Control Joint.

b. Wire-Bond; Rubber Control Joint.

C. Bond-Breaker Strips: Asphalt-saturated felt complying with ASTM D 226/D 226M, Type I (No. 15 asphalt felt).

D. Weep/Cavity Vent Products: Use the following unless otherwise indicated:

1. Cellular Plastic Weep/Vent: One-piece, flexible extrusion made from UV-resistant polypropylene copolymer, full height and width of head joint and depth 1/8 inch less than depth of outer wythe, in color selected from manufacturer's standard.

    a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

        1) Advanced Building Products Inc.; Mortar Maze Cell Vents.

        2) Heckmann Building Products Inc.; #85 Cell Vent.

        3) Hohmann & Barnard, Inc.; QV Quadro-Vent.

        4) Wire-Bond; Cell Vent 3601.

Products described in "Cavity Drainage Material" Paragraph below can be used to keep weep holes clear.

E. Cavity Drainage Material: Free-draining mesh, made from polymer strands that will not degrade within the wall cavity. See the Evaluations.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

    a. Advanced Building Products Inc.; Mortar Break.

    b. Hohmann & Barnard, Inc.; Mortar Web.

    c. Mortar Net USA, Ltd.; Mortar Net.

"Configuration" subparagraph below can be retained to maximize competition in bidding. If only one configuration is used, revise subparagraph by inserting the selected configuration.

2. Configuration: Provide one of the following:

a. Strips, full-depth of cavity and 10 inches high, with dovetail shaped notches 7 inches deep that prevent clogging with mortar droppings.

b. Strips, not less than 3/4 inch thick and 10 inches high, with dimpled surface designed to catch mortar droppings and prevent weep holes from clogging with mortar.

Insert other masonry accessories to suit Project.

2.8 MASONRY CLEANERS

Verify acceptability of cleaner for cleaning masonry with pigmented mortar joints and for kinds of masonry units specified.

A. Proprietary Acidic Cleaner: Manufacturer's standard-strength cleaner designed for removing mortar/grout stains, efflorescence, and other new construction stains from new masonry without discoloring or damaging masonry surfaces. Use product expressly approved for intended use by cleaner manufacturer and manufacturer of masonry units being cleaned.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

a. Diedrich Technologies, Inc.

b. EaCo Chem, Inc.

c. ProSoCo, Inc.

2.9 MORTAR AND GROUT MIXES

A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures unless otherwise indicated.

1. Do not use calcium chloride in mortar or grout.

Retain one or more of first three subparagraphs below to indicate acceptable mortar types.

2. Use portland cement-lime mortar unless otherwise indicated.

Preblended, dry mortar mix can help ensure uniformity, but is inappropriate for small projects.

B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.

C. Mortar for Unit Masonry: Comply with ASTM C 270, either the Proportion Specification or the Property Specification. Provide the following types of mortar for applications stated unless another type is indicated.

Before retaining mortar types in subparagraphs below, see Appendix X1 in ASTM C 270 and BIA Technical Notes 8A and 8B for recommendations; coordinate with requirements for masonry compressive strengths.

1. For concrete masonry unit backup in exterior walls, masonry bearing walls, shear walls and masonry below grade or in contact with earth, use Type S. Not for use in masonry veneer construction.

2. Use Type N mortar in all masonry veneer construction and in all masonry construction other than noted in the requirements for Type S mortar above.

Insert materials and proportions used for sample in first subparagraph below if known.

D. Grout for Unit Masonry: Comply with ASTM C 476.

1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with Table 1.15.1 in TMS 602/ACI 530.1/ASCE 6 for dimensions of grout spaces and pour height.

2. Proportion grout in accordance with ASTM C 476, Table 1 or paragraph 4.2.2 for specified 28-day compressive strength indicated, but not less than 2000 psi.

3. Provide grout with a slump of 8 to 11 inches as measured according to ASTM C 143/C 143M.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

1. Verify that foundations are within tolerances specified.

2. Verify that reinforcing dowels are properly placed.

3.

4.

5. Verify that substrates are free of substances that impair mortar bond.

B. Before installation, examine rough-in and built-in construction for piping systems to verify actual locations of piping connections.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

D. Beginning installation constitutes Contractor's acceptance of substrates and conditions.

3.2 INSTALLATION, GENERAL

A. Thickness: Build cavity and composite walls and other masonry construction to full thickness shown. Build single-wythe walls to actual widths of masonry units, using units of widths indicated.

B. Build chases and recesses to accommodate items specified in this and other Sections.

C. Leave openings for equipment to be installed before completing masonry. After installing equipment, complete masonry to match construction immediately adjacent to opening.

D. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.

E. Select and arrange units for exposed unit masonry to produce a uniform blend of colors and textures. Mix units from several pallets or cubes as they are placed.

F. Matching Existing Masonry: Match coursing, bonding, color, and texture of existing masonry.

Retain "Wetting of Brick" Paragraph below for high-suction brick. A simple test to determine if wetting is required consists of drawing a circle the size of a quarter on a brick and placing 20 drops of water in the circle; if water is absorbed within 1-1/2 minutes, the brick requires wetting.

G. Wetting of Brick: Wet brick before laying if initial rate of absorption exceeds 30 g/30 sq. in. per minute when tested according to ASTM C 67. Allow units to absorb water so they are damp but not wet at time of laying.

3.3 TOLERANCES

A. Dimensions and Locations of Elements:

1. For dimensions in cross section or elevation do not vary by more than plus 1/2 inch or minus 1/4 inch.

2. For location of elements in plan do not vary from that indicated by more than plus or minus 1/2 inch.

3. For location of elements in elevation do not vary from that indicated by more than plus or minus 1/4 inch in a story height or 1/2 inch total.

B. Lines and Levels:

1. For bed joints and top surfaces of bearing walls, do not vary from level by more than 1/4 inch in 10 feet, or ½-inch maximum.

2. For conspicuous horizontal lines, such as lintels, sills, parapets, and reveals, do not vary from level by more than 1/8 inch in 10 feet, 1/4 inch in 20 feet, or ½-inch maximum.

3. For vertical lines and surfaces, do not vary from plumb by more than ¼ inch in 10 feet, 3/8 inch in 20 feet, or ½-inch maximum.

4. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/8 inch in 10 feet, ¼ inch in 20 feet, or ½-inch maximum.

5. For lines and surfaces, do not vary from straight by more than ¼ inch in 10 feet, 3/8 inch in 20 feet, or ½-inch maximum.

6. For vertical alignment of exposed head joints, do not vary from plumb by more than ¼ inch in 10 feet, or ½-inch maximum.

If using Type FBS Rough brick or Type FBA brick, revise tolerance in subparagraph below to allow for variation in brick size.

7. For faces of adjacent exposed masonry units, do not vary from flush alignment by more than 1/16 inch except due to warpage of masonry units within tolerances specified for warpage of units.

C. Joints:

If using Type FBS Rough brick or Type FBA brick, revise tolerances in five subparagraphs below to allow for variation in brick size. Consider restricting tolerances if Type FBX brick is used.

1. For bed joints, do not vary from thickness indicated by more than plus or minus 1/8 inch, with a maximum thickness limited to 1/2 inch.

2. For exposed bed joints, do not vary from bed-joint thickness of adjacent courses by more than 1/8 inch.

3. For head and collar joints, do not vary from thickness indicated by more than plus 3/8 inch or minus 1/4 inch.

4. For exposed head joints, do not vary from thickness indicated by more than plus or minus 1/8 inch. Do not vary from adjacent bed-joint and head-joint thicknesses by more than 1/8 inch.

5. For exposed bed joints and head joints of stacked bond, do not vary from a straight line by more than 1/16 inch from one masonry unit to the next.

3.4 LAYING MASONRY WALLS

A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns,

and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.

Pattern is usually running bond. If other bond patterns are required, specify in "Bond Pattern for Exposed Masonry" Paragraph below or indicate on Drawings.

B. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in running bond; do not use units with less-than-nominal 4-inch horizontal face dimensions at corners or jambs.

C. Lay concealed masonry with all units in a wythe in running bond or bonded by lapping not less than 2 inches. Bond and interlock each course of each wythe at corners. Do not use units with less-than-nominal 4-inch horizontal face dimensions at corners or jambs.

D. Stopping and Resuming Work: Stop work by stepping back units in each course from those in course below; do not tooth. When resuming work, clean masonry surfaces that are to receive mortar, remove loose masonry units and mortar, and wet brick if required before laying fresh masonry.

E. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.

Revise first paragraph below if flexible perimeter joint or thermal break is required.

F. Fill space between steel frames and masonry solidly with mortar unless otherwise indicated.

G. Where built-in items are to be embedded in cores of hollow masonry units, place a layer of metal lath, wire mesh, or plastic mesh in the joint below and rod mortar or grout into core.

H. Fill cores in hollow CMUs with grout 24 inches under bearing plates, beams, lintels, posts, and similar items unless otherwise indicated.

I. Build nonload-bearing interior partitions full height of story to underside of solid floor or roof structure above unless otherwise indicated.

Retain one or more of first three subparagraphs below or revise to suit Project. Coordinate with firestopping requirements. Retain first subparagraph if live-load deflection of structure above will produce stress in masonry. Indicate on Drawings or insert descriptive requirements in this Section for building walls around steel joists and similar construction if required. Indicate joint-filler thickness on Drawings as well as details of connection required if structure acts as lateral support for partitions.

1. Install compressible filler in joint between top of partition and underside of structure above.

2. Fasten top-of-wall wind clips to structure above and build wall into clips. Grout cells of CMUs solidly and space clips as indicated on Drawings.

3. At fire-rated partitions, treat joint between top of partition and underside of structure above to comply with Division 07 Section "Fire-Resistive Joint Systems."

3.5 MORTAR BEDDING AND JOINTING

A. Lay hollow CMUs as follows:

1. Bed face shells in mortar and make head joints of depth equal to bed joints.

2. Bed webs in mortar in all courses of piers, columns, and pilasters.

3. Bed webs in mortar in grouted masonry, including starting course on footings.

4. Fully bed entire units, including areas under cells, at starting course on footings where cells are not grouted.

5. Fully bed units and fill cells with mortar at anchors and ties as needed to fully embed anchors and ties in mortar.

B. Lay solid masonry units with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.

If another joint profile is used, revise first paragraph below or show on Drawings.

C. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.

1. For glazed masonry units, use a nonmetallic jointer 3/4 inch or more in width.

D. Cut joints flush for masonry walls to receive plaster or other direct-applied finishes (other than paint) unless otherwise indicated.

E. Cut joints flush where indicated to receive air barriers unless otherwise indicated.

3.6 CAVITY WALLS

A. Bond wythes of cavity walls together using one of the following methods:

1. Masonry Joint Reinforcement: Installed in horizontal mortar joints.

a. Use adjustable (two-piece) type reinforcement.

2. Masonry-Veneer Anchors: Comply with requirements for anchoring masonry veneers.

Attempting to remove mortar fins from cavity or to trowel them flat against brick usually results in increased mortar droppings at base of cavity.

B. Keep cavities clean of mortar droppings and other materials during construction. Bevel beds away from cavity, to minimize mortar protrusions into cavity. Do not attempt to trowel or remove mortar fins protruding into cavity.

C. Apply air barrier to face of backup wythe to comply with Division 07 Section " Fluid-Applied Membrane Air Barriers."

Revise paragraph below if adhesive is not used.

D. Installing Cavity-Wall Insulation: Place small dabs of adhesive, spaced approximately 12 inches o.c. both ways, on inside face of insulation boards, or attach with plastic fasteners designed for this purpose. Fit courses of insulation between wall ties and other confining obstructions in cavity, with edges butted tightly both ways. Press units firmly against inside wythe of masonry or other construction as shown.

1. Fill cracks and open gaps in insulation with crack sealer compatible with insulation and masonry.

3.7 ANCHORED MASONRY VENEERS

A. Anchor masonry veneers to wall framing and concrete and masonry backup with masonry-veneer anchors to comply with the following requirements:

1. Fasten screw-attached anchors through sheathing to wall framing with metal fasteners of type indicated. Use two fasteners unless anchor design only uses one fastener.

2. Embed tie sections in masonry joints.

3. Locate anchor sections to allow maximum vertical differential movement of ties up and down.

4.

5.

6.

7. Space anchors as indicated, but not more than 16 inches o.c. vertically and 16inches o.c. horizontally, with not less than one anchor for each 2 sq. ft. of wall area. Install additional anchors within 12 inches of openings and at intervals, not exceeding 8 inches, around perimeter.

B. Provide not less than 2 inches of airspace between back of masonry veneer and face of insulation.

1. Keep airspace clean of mortar droppings and other materials during construction. Bevel beds away from airspace, to minimize mortar protrusions into airspace. Do not attempt to trowel or remove mortar fins protruding into airspace.

3.8 MASONRY-JOINT REINFORCEMENT

A. General: Install entire length of longitudinal side rods in mortar with a minimum cover of 5/8 inch on exterior side of walls, 1/2 inch elsewhere. Lap reinforcement a minimum of 6 inches.

Revise three subparagraphs below if different spacing is required; delete if shown on Drawings.

1. Space reinforcement not more than 16 inches o.c.

2. Space reinforcement not more than 8 inches o.c. in parapet walls.

3. Provide reinforcement not more than 8 inches above and below wall openings and extending 12 inches beyond openings in addition to continuous reinforcement.

B. Interrupt joint reinforcement at control and expansion joints unless otherwise indicated.

C. Provide continuity at wall intersections by using prefabricated T-shaped units.

D. Provide continuity at corners by using prefabricated L-shaped units.

3.9 ANCHORING MASONRY TO STRUCTURAL STEEL AND CONCRETE

A. Anchor masonry to structural steel and concrete, where masonry abuts or faces structural steel or concrete, to comply with the following:

1. Provide an open space not less than 2 inch wide between masonry and structural steel or concrete unless otherwise indicated. Keep open space free of mortar and other rigid materials.

2. Anchor masonry with anchors embedded in masonry joints and attached to structure.

3. Space anchors as indicated, but not more than 16 inches o.c. vertically and 16 inches o.c. horizontally.

3.10 CONTROL AND EXPANSION JOINTS

A. General: Install control- and expansion-joint materials in unit masonry as masonry progresses. Do not allow materials to span control and expansion joints without provision to allow for in-plane wall or partition movement.

1. Locate joints as indicated on Drawings; however, locate vertical joints not more than 30 feet o.c. for expansion joints in masonry veneer and 24 feet o.c. for control joints in concrete masonry.

Show locations of joints on Drawings.

B. Form control joints in concrete masonry as follows:

1. Install preformed control-joint gaskets designed to fit standard sash block.

2. At steel columns construct control-joint according to Drawings.

C. Form expansion joints in brick as follows:

1. Build in compressible joint fillers where indicated.

2. Form open joint full depth of brick wythe and of width indicated, but not less than 3/8 inch for installation of sealant and backer rod specified in Division 07 Section "Joint Sealants."

Revise subparagraph below to suit Project. Show locations of joints on Drawings.

3.11 LINTELS

A. Install steel lintels where indicated.

B. Provide minimum bearing of 8 inches at each jamb unless otherwise indicated. Jambs below bearing to be grouted solid from base of wall to underside of lintel bearing.

3.12 FLASHING, WEEP HOLES, AND CAVITY VENTS

Retain option in "General" Paragraph below if wall is designed on rain-screen principle with cavity vents acting to equalize air-pressure differential between cavity and exterior. Indicate spacing of cavity vents and blocking on Drawings. See the Evaluations.

A. General: Install embedded flashing and weep holes in masonry at shelf angles, lintels, ledges, other obstructions to downward flow of water in wall, and where indicated. Install cavity vents at shelf angles, ledges, and other obstructions to upward flow of air in cavities, and where indicated.

B. Install flashing as follows unless otherwise indicated:

1. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Where flashing is within mortar joint, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing with adhesive, sealant, or tape as recommended by flashing manufacturer.

2. At multiwythe masonry walls, including cavity walls, extend flashing through outer wythe, turned up a minimum of 8 inches, and at least 2 inches above top of cavity drainage material.

3. At masonry-veneer walls, extend flashing through veneer, across airspace behind veneer, and up face of sheathing at least 8 inches; and at least 2 inches above the top of cavity drainage material.

4. Secure top of flashing with metal termination bar attached to wall framing 8 inches on center. Apply a continuous bead of compatible sealant to the top of the bar.

5. At lintels and shelf angles, extend flashing a minimum of 6 inches into masonry at each end. At heads and sills, extend flashing 6 inches at ends and turn up not less than 2 inches to form end dams.

6. Cut flexible flashing off flush with face of wall after masonry wall construction is completed.

C. Install weep holes in exterior wythes and veneers in head joints of first course of masonry immediately above embedded flashing.

1. Use specified weep/cavity vent products to form weep holes.

2. Space weep holes 24 inches o.c. unless otherwise indicated.

D. Place cavity drainage material in airspace behind veneers to comply with configuration requirements for cavity drainage material in "Miscellaneous Masonry Accessories" Article.

Retain paragraph below if wall is designed with vents acting to equalize air-pressure differential between cavity and exterior. Indicate spacing of vents and blocking on Drawings. See the Evaluations.

E. Install cavity vents in head joints in exterior wythes at 48 inches o.c., unless otherwise indicated. Use specified weep/cavity vent products to form cavity vents.

3.13 REINFORCED UNIT MASONRY INSTALLATION

Usually retain "Temporary Formwork and Shores" Paragraph below only if reinforced masonry beams, slabs, soffits, and similarly formed elements are required.

A. Temporary Formwork and Shores: Construct formwork and shores as needed to support reinforced masonry elements during construction.

1. Construct formwork to provide shape, line, and dimensions of completed masonry as indicated. Make forms sufficiently tight to prevent leakage of mortar and grout. Brace, tie, and support forms to maintain position and shape during construction and curing of reinforced masonry.

2. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and that of other loads that may be placed on them during construction.

B. Placing Reinforcement: Comply with requirements in TMS 602ACI 530.1/ASCE 6.

C. Grouting: Do not place grout until entire height of masonry to be grouted has attained enough strength to resist grout pressure.

1. Comply with requirements in TMS 602/ACI 530.1/ASCE 6 for cleanouts and for grout placement, including minimum grout space and maximum pour height.

Retain subparagraph below unless high-lift grouting is allowed. See the Evaluations. TMS 602/ACI 530.1/ASCE 6 limits grout lifts to 60 inches (1520 mm) unless masonry has cured for at least 4 hours, grout slump is between 10 and 11 inches (254 and 279 mm), and there are no intermediate bond beams between top and bottom of pour height.

2. Limit height of vertical grout pours to not more than 60 inches.

3.14 FIELD QUALITY CONTROL

A. Testing and Inspecting: Owner will engage special inspectors to perform tests and inspections and prepare reports. Allow inspectors access to scaffolding and work areas, as needed to perform tests and inspections. Retesting of materials that fail to comply with specified requirements shall be done at Contractor's expense.

Retain "Testing Prior to Construction" Paragraph below for masonry in nonessential facilities designed by either analytical method and for essential facilities designed by empirical method.

B.

C.

D. Testing Prior to Construction: One set of tests.

E. Testing Frequency: One set of tests for each 5000 sq. ft. of wall area or portion thereof.

TMS 402/ACI 530/ASCE 5 requires verification of compliance of proportions for site-prepared mortar. Mortar aggregate ratio test in "Mortar Aggregate Ratio Test (Proportion Specification)" Paragraph below verifies ratio of aggregate to cementitious materials but does not indicate what cementitious materials are used. Observation of actual mortar mixing procedures as part of inspection program would provide better quality control.

F. Mortar Aggregate Ratio Test (Proportion Specification): For each mix provided, according to ASTM C 780.

"Mortar Test (Property Specification)" Paragraph below may be deleted if mortar is specified to comply with proportion specification or if retaining prism test. Testing for mortar air content is especially desirable for reinforced masonry. Testing for compressive strength is required if the property specification for mortar is used. Note that ASTM C 780 states, "Strength values for mortars obtained through these testing procedures are not required, nor expected, to meet strength requirements of laboratory Specification C 270 mortars."

G. Mortar Test (Property Specification): For each mix provided, according to ASTM C 780. Test mortar for mortar air content and compressive strength.

"Grout Test (Compressive Strength)" Paragraph below may be deleted if grout is specified by proportions stated in ASTM C 476 rather than by compressive strength or if retaining prism test.

H. Grout Test (Compressive Strength): For each mix provided, according to ASTM C 1019.

I. Prism Test: For each type of construction provided, according to ASTM C 1314 at28 days. Only required if mortar or grout compressive strength testing does not meet specifications.

J. Inspect reinforcing for size and placement prior to pouring of grout.

K. Inspect grout and mortar mixing operations to ensure mix proportions and procedures comply with specified requirements.

L. Inspect ties and anchors for type, spacing, and proper installation.

M. Inspect flashing and accessories for type and proper installation.

N. Inspect all aspects of masonry construction operations for compliance with specified cold weather and/or hot weather procedures.

3.15 REPAIRING, POINTING, AND CLEANING

A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.

B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application, where indicated.

C. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.

D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:

1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.

2. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of masonry.

Delete first two subparagraphs below if cleaners are not specified in Part 2 or if cleaners are not allowed.

3. Protect adjacent stone and nonmasonry surfaces from contact with cleaner by covering them with liquid strippable masking agent or polyethylene film and waterproof masking tape.

4. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing surfaces thoroughly with clear water.

5. Clean brick by bucket-and-brush hand-cleaning method described in BIA Technical Notes 20.

6. Clean concrete masonry by applicable cleaning methods indicated in NCMA TEK 8-4A.

Retain either or both of last two subparagraphs above, or retain first subparagraph below. Coordinate with products retained in Part 2. If high-pressure water cleaning or other methods are acceptable, delete or revise subparagraph below and insert applicable requirements.

7. Clean masonry with a proprietary acidic cleaner applied according to manufacturer's written instructions.

8. Clean concrete masonry by cleaning method indicated in NCMA TEK 8-2A applicable to type of stain on exposed surfaces.

END OF SECTION 04 20 00

SECTION 047317 - THIN CALCIUM SILICATE UNITS

PART 1 - GENERAL

1.01 SECTION INCLUDES

A. Design Services: Provide a Proprietary Design/Build Thin Calcium Silicate Unit, modified curtain wall cladding system for project use which includes all materials and labor as required to provide a completed system including, but not limited to the following:

1. Design, Coordinate, and provide the Precision Walls System's proprietary aluminum anchor installation system complete with all anchors, sealants, and components as required for a complete installation that is watertight and designed to withstand applicable building code wind loads.

2. Provide the services of a registered structural engineer in the State of North Carolina, to provide engineering approval for the system in the form of a system suitability review and compliance document. This project specific document will include an evaluation of wind pressures, anchoring system dead load and fastener pull out analysis. Subject compliance document will be signed and stamped by a registered structural engineer in the State of North Carolina.

1.02 RELATED SECTION

A. Section 054100 - Load-Bearing Metal Studs: Structural substrate.

B. Section 072100 - Building Insulation: Insulation for cavity spaces.

C. Section 076200 - Sheet Metal Flashing and Trim: Reglets for flashing.

1.03 DESIGN REQUIREMENTS:

A. The Gridworx extruded aluminum channels are a design/build system. The anchors and stone are designed to attach to the substrate at 16" centers. Precision Wall Systems, Inc. is responsible for providing engineering approval for the system. Engineering for the exterior building wall support system is the structural engineer of record's responsibility.

B. The Thin Calcium Silicate Unit veneer shall be anchored at spacings to meet all Building Codes governing this project, including wind load requirements and wind pressures design loads as required.

1.04 QUALITY ASSURANCE

A. Installer: Company or person specializing in commercial masonry, stone work or other reputable company with demonstrable documented experience.

B. Arriscraft International Representative to be on site once every 2 weeks to review site conditions, installation and quality of work. Arriscraft representative will report in writing any findings not meeting the construction documents to the General Contractor.

1.05 PRODUCT DATA

A. Submit manufacturers data sheets for the extruded aluminum channels, Thin Calcium Silicate Units,

weep vents, and sealant materials.

1.06 SAMPLES

A. Submit one sample of thin calcium silicate masonry units to illustrate finish, color and texture.

1.07 SHOP DRAWINGS

A. The Gridworx mechanical stone hanging system is a thin stone cladding system. Generally, the Thin Calcium Silicate Units will be delivered to the job site in standard sizes. Field modifications are required to incorporate this system with actual project conditions and the architect's design elements. As such, the installer should be familiar with these elements thereby relieving the necessity of submittal drawings.

1.08 MOCKUPS

A. Construct mockup of Thin Calcium Silicate Units to requirements of Section 01001

B. Construct typical mockup panel 48" x 48" to illustrate units, coursing, sealant joints , and extruded aluminum support channels.

C. Construct mockup to illustrate [backup wall,] [exterior sheathing,] [air barrier,] [moisture barrier] [wall insulation,] [weep vents,] [and] [through wall flashing].

D. Mockup may not remain part of the finished Work.

E. The approved jobsite mockup panel shall be used to determine the level of workmanship expected on the buildings veneer installation.

1.09 DELIVERY, STORAGE, AND HANDLING

A. Deliver Thin Calcium Silicate Units to the site in approved protective film. Prevent damage to units.

B. Lift skids with proper and sufficiently long slings or forks with protection to prevent damage to units. Protect edges and corners.

C. Store masonry units and accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

D. Stack units on timbers or platforms at least 3" above grade.

E. Place polyethylene or other plastic film between wood and other finished surfaces of units when stored for extended periods of time.

F. Cover stored units with protective enclosure if exposed to weather.

G. Do not use salt or calcium-chloride to remove ice from unit surfaces.

PART II. PRODUCTS

2.01 MANUFACTURERS:

A. Manufacturers of Thin Calcium Silicate Units having products considered acceptable for use:

Arriscraft International Inc.; *ARRIS▪clip Renaissance® Units.*

B. Manufacturers of extruded aluminum channels having products considered acceptable for use: Precision Wall Systems, Inc.; *Gridworx's Extruded Aluminum Channels.*

2.02 MATERIALS

A. Thin Calcium Silicate Units: to ASTM C73, Grade SW; solid units having been pressure formed and autoclaved; [1-3/8"] bed depth; modular sizes as indicated on drawings [smooth] finish on exposed faces; special shapes as indicated; Limestone color [as scheduled].

B. Fabricate anchors from extruded aluminum alloy and temper as required to support loads imposed without exceeding allowable design stresses, but not less than strength and durability properties of Alloy 6005-T5. Channels shall be provided in twelve foot (12'-0") lengths. "L Brackets" are specified at 23-5/8" in length and set in the full length of each and every *ARRIS▪clip* unit. Aluminum channels of the Pressure Equalized Gridworx Rainscreen system are anodized with a clear coating and the "L" brackets of the Pressure Equalized Gridworx Rainscreen system are anodized with a black coating, and both annodized coatings are to meet standards of AAMA 611-98.

C. Vertical Water blockers will be made from PC/PBT Alloy, UV Stabilized and Black in color with the follwing properties:

1. Tensile Strength: 7300 psi, to D-638.
2. Tensile Elongation: 90 percent, to D638.
3. Flexural Strength: 11500 psi, to D-790.
4. Flexural Modulus: 300,000 psi, to D-7 Tensile Strength: 7300 psi, to D-638.
5. Izod Impact Strength, Notched 23°C: 14.0
6. Izod Impact Strength, Notched, -20°C: 4.0

D. Threaded Fasteners:

1. Elco Dril-Flex or HILTI Kwik-Flex fasteners, #12 X 2" self drilling structural fasteners – SAE J 429 / Grade 5 with a Stalgard Coating. Installation to be on studs with a minimum of 18 gage set on 16" centers.
2. Concrete or CMU block substrate will require 3/16" Tap-con or other comperable concrete screw.
3. Wood frame studs will require #12 Hex-head stainless steel screws.

2.03 ACCESSORIES

SPEC NOTE: The following paragraph indicates several types of through-wall or drip flashing. Select type on basis of intended function. Delete paragraph all together if flashing is not required.

A. Flexible Flashing: [air/vapor barrier sheet membrane as specified under Section 072726.]

B. Weep Vents: [Galvanized steel tubes [wick filled].[Molded polyvinyl chloride grilles]; insect proof.

C. Shims - Full bearing (3" or greater vertical dimension) hi-impact resistant plastic shims.

D. Sealant for joints - Low modulus silicone expansion joint sealant meeting ASTM 719, SWRI validation and manufacturer's 20-year weather seal warranty such as Dow Corning 790. Prior to installation of the low modulus silicone joint sealant, installer should contact the sealant manufacturer for proper application and compatibility guidelines.

2.04 FABRICATION TOLERANCES

A. Fabricate Thin Calcium Silicate Units to the following tolerances:

1. Unit Length: plus or minus 1/16".
2. Unit Height: plus or minus 1/16".
3. Deviation From Square: plus or minus 1/16", with measurement taken using the longest edge as the base.
4. Bed Depth: plus or minus 1/8".
5. Custom Dimensions: plus or minus 1/8".
6. Unit Face Deviations: plus or minus 3/8”.

PART 3 – EXECUTION

3.01 EXAMINATION

A. Verify that site conditions are ready to receive work.

B. Beginning of installation means acceptance of site conditions.

3.02 INSTALLATION:

A. The Gridworx extruded aluminum channels are a design/build system. Installer will be familiar with the procedures and recommendations and held to the requirements of the Gridworx Mechanical Stone Hanging System Installation Guide furnished by Precision Wall Systems, Inc.

3.03 CUTTING OF THIN CALCIUM SILICATE UNITS

A. Cut thin Calcium Silicate Units with a wet-saw.

B. Pre-soak units using clean water prior to cutting.

C. Clean cut units using a stiff fibre brush and clean water. Allow units to surface dry prior to placement.

D. All Thin Calcium Silicate Units shall be cut accurately to shape and dimensions and full to the square, with jointing as shown on drawings

E. Any miscellaneous cutting and drilling of Thin Calcium Silicate Units necessary to accommodate other trades will be the responsibility of the installer.

F. Incidental cutting such as for window frame clips, etc., which is normally not considered to be the responsibility of the Thin Calcium Silicate Unit supplier, will be provided only by arrangement by the contractor with the Thin Calcium Silicate Units supplier.

3.04 COURSING

A. Place masonry to lines and levels indicated.

B. Maintain thin masonry courses to uniform width. Make vertical and horizontal joints equal and of uniform thickness.

C. Place thin masonry units in [stack] bond.

D. Maintain sealant joint thickness of 3/8".

3.05 TOLERANCES

A. Variation in Alignment from Unit to Adjacent Unit: 1/16" maximum.

B. Variation of Sealant Joint Thickness: 1/8" every 36".

3.06 FLASHING

3.07 Extend flashing under veneer system, turn up structural back-up under the moisture barrier and bed into mortar joint of masonryseal into sheathing over steel stud framed back-up.

3.08 Lap end joints and seal watertight.

3.09 INTERFACE WITH OTHER WORK

A. Thin Calcium Silicate Units coming in contact with structural work shall be back-checked.

B. Thin Calcium Silicate Units resting on structural work shall have beds shaped to fit the supports as required. Maintain a minimum of 1" clear minimum at metal studs and sheathing board) between stone backs and adjacent structure. (Note: some bolted connections may require more space than this. Subcontractor shall verify and make provision for these conditions.

3.10 CLEANING

A. Clean the Thin Calcium Silicate units as work progresses.

SPEC NOTE: Edit Paragraph B. as recommended by unit masonry manufacturer. Refer to Arriscraft•CARE.

B. Post-Construction: Clean [mock-up panel] as directed below and leave for one week. If no harmful effects appear clean Thin Calcium Silicate Unit Veneer as follows:

1. Protect windows, sills, doors, trim and other work from damage.

2. Remove large particles with [stiff fiber brushes] [wood paddles] without damaging surface. Saturate thin units with clean water and flush off loose dust and dirt.

3. Scrub with solution of 1 tsp. trisodium phosphate and 1 tsp. household detergent dissolved in 4 cups of clean water using stiff fibre brushes, then clean off immediately with clean water using a hose.

4. Repeat cleaning process as often as necessary to remove any stains.

C. Acids are not permitted without written approval. Protect stonework from rundown or splash when using acid on adjacent materials.

D. Use alternative cleaning solutions and methods for difficult to clean units only after consultation with thin unit manufacturer.

3.11 PROTECTION

A. Protect thin units from damage resulting from subsequent construction operations.

B. Use protection materials and methods which will not stain or damage Thin Calcium Silicate Units.

C. During construction, tops of walls shall be carefully covered at night, and especially during any precipitation or other inclement weather.

D. Remove protection materials upon Substantial Performance of the Work, or when risk of damage is no longer present.

E. At all times, walls shall be adequately protected from droppings.

END OF SECTION

SECTION 061053 - MISCELLANEOUS ROUGH CARPENTRY

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Rooftop equipment bases and support curbs
2. Wood blocking and nailers.
3. Wood furring and grounds.
4. Wood sleepers.
5. Utility shelving.
6. Plywood backing panels.
7. Locations for Pressure-treated Wood: Provide where indicated on the Drawings and the following:
   a. Preservative-treated: All exterior miscellaneous rough carpentry within 18 inches of grade.
   b. Fire-retardant-treated: All interior miscellaneous rough carpentry.

B. Related Requirements:

1. Section 061600 "Sheathing" for sheathing, subflooring, and underlayment.

1.3 DEFINITIONS

A. Boards or Strips: Lumber of less than 2 inches nominal (38 mm actual) size in least dimension.

B. Dimension Lumber: Lumber of 2 inches nominal (38 mm actual) or greater size but less than 5 inches nominal (114 mm actual) size in least dimension.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.

1.5 INFORMATIONAL SUBMITTALS

A. Evaluation Reports: For the following, from ICC-ES:

1. Preservative-treated wood.
2. Fire-retardant-treated wood.
3. Power-driven fasteners.

1.6 QUALITY ASSURANCE

A. Testing Agency Qualifications: For testing agency providing classification marking for fire-retardant-treated material, an inspection agency acceptable to authorities having jurisdiction that periodically performs inspections to verify that the material bearing the classification marking is representative of the material tested.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Stack lumber flat with spacers beneath and between each bundle to provide air circulation. Protect lumber from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.

PART 2 - PRODUCTS

2.1 WOOD PRODUCTS, GENERAL

A. Lumber: DOC PS 20 and applicable rules of grading agencies indicated. If no grading agency is indicated, provide lumber that complies with the applicable rules of any rules-writing agency certified by the ALSC Board of Review. Provide lumber graded by an agency certified by the ALSC Board of Review to inspect and grade lumber under the rules indicated.

1. Factory mark each piece of lumber with grade stamp of grading agency.
2. Dress lumber, S4S, unless otherwise indicated.

B. Maximum Moisture Content of Lumber: 19 percent unless otherwise indicated.

2.2 WOOD-PRESERVATIVE-TREATED MATERIALS

A. Preservative Treatment by Pressure Process: AWPA U1; Use Category UC2 for interior construction not in contact with ground, Use Category UC3b for exterior construction not in contact with ground, and Use Category UC4a for items in contact with ground.

1. Preservative Chemicals: Acceptable to authorities having jurisdiction and containing no arsenic or chromium.

B. Kiln-dry lumber after treatment to a maximum moisture content of 19 percent. Do not use material that is warped or does not comply with requirements for untreated material.

C. Mark lumber with treatment quality mark of an inspection agency approved by the ALSC Board of Review.

D. Application: Treat all miscellaneous carpentry unless otherwise indicated.

2.3 FIRE-RETARDANT-TREATED MATERIALS

A. General: Where fire-retardant-treated materials are indicated, materials shall comply with requirements in this article, that are acceptable to authorities having jurisdiction, and with fire-test-response characteristics specified as determined by testing identical products per test method indicated by a qualified testing agency.

B. Fire-Retardant-Treated Lumber and Plywood by Pressure Process: Products with a flame-spread index of 25 or less when tested according to ASTM E 84, and with no evidence of significant progressive combustion when the test is extended an additional 20 minutes, and with the flame front not extending more than 10.5 feet beyond the centerline of the burners at any time during the test.

1. Treatment shall not promote corrosion of metal fasteners.
2. Exterior Type: Treated materials shall comply with requirements specified above for fire-retardant-treated lumber and plywood by pressure process after being subjected to accelerated weathering according to ASTM D 2898. Use for exterior locations and where indicated.
3. Interior Type A: Treated materials shall have a moisture content of 28 percent or less when tested according to ASTM D 3201 at 92 percent relative humidity. Use where exterior type is not indicated.

C. Kiln-dry lumber after treatment to a maximum moisture content of 19 percent.

D. Identify fire-retardant-treated wood with appropriate classification marking of qualified testing agency.

E. Application: Treat all miscellaneous carpentry unless otherwise indicated.

2.4 MISCELLANEOUS LUMBER

A. General: Provide miscellaneous lumber indicated and lumber for support or attachment of other construction, including the following:

1. Blocking.
2. Nailers.
3. Rooftop equipment bases and support curbs.
4. Cants.
5. Furring.
6. Grounds.
7. Utility shelving.

B. Dimension Lumber Items: Construction or No. 2 grade lumber of any species.

C. Utility Shelving: Lumber with 15 percent maximum moisture content of any of the following species and grades:

1. Eastern white pine, Idaho white, lodgepole, ponderosa, or sugar pine; Premium grade; NeLMA, NLGA, WCLIB, or WWPA.
2. Mixed southern pine or southern pine No. 1 grade; SPIB.

3. Hem-fir or hem-fir (north), Select Merchantable or No. 1 Common grade; NLGA, WCLIB, or WWPA.
4. Spruce-pine-fir (south) or spruce-pine-fir, Select Merchantable or No. 1 Common grade; NeLMA, NLGA, WCLIB, or WWPA.

D. Concealed Boards: 19 percent maximum moisture content of species and grades:

E. For blocking not used for attachment of other construction, Utility, Stud, or No. 3 grade lumber of any species may be used provided that it is cut and selected to eliminate defects that will interfere with its attachment and purpose.

F. For blocking and nailers used for attachment of other construction, select and cut lumber to eliminate knots and other defects that will interfere with attachment of other work.

G. For furring strips for installing plywood or hardboard paneling, select boards with no knots capable of producing bent-over nails and damage to paneling.

2.5 PLYWOOD BACKING PANELS

A. Equipment Backing Panels: Plywood, DOC PS 1, Exposure 1, C-D Plugged, fire-retardant treated, in thickness indicated or, if not indicated, not less than 5/8 nominal thickness.

2.6 FASTENERS

A. General: Provide fasteners of size and type indicated that comply with requirements specified in this article for material and manufacture.

1. Where carpentry is exposed to weather, in ground contact, pressure-preservative treated, or in area of high relative humidity, provide fasteners with hot-dip zinc coating complying with ASTM A 153/A 153M.

B. Nails, Brads, and Staples: ASTM F 1667.

C. Screws for Fastening to Metal Framing: ASTM C 1002, length as recommended by screw manufacturer for material being fastened.

D. Power-Driven Fasteners: Fastener systems with an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC70.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Framing Standard: Comply with AF&PA's WCD 1, "Details for Conventional Wood Frame Construction," unless otherwise indicated.

B. Set carpentry to required levels and lines, with members plumb, true to line, cut, and fitted. Fit carpentry accurately to other construction. Locate furring, nailers, blocking, grounds, and similar supports to comply with requirements for attaching other construction.

C. Install plywood backing panels by fastening to studs; coordinate locations with utilities requiring backing panels. Install fire-retardant-treated plywood backing panels with classification marking of testing agency exposed to view.

D. Install metal framing anchors to comply with manufacturer's written instructions. Install fasteners through each fastener hole.

E. Do not splice structural members between supports unless otherwise indicated.

F. Provide blocking and framing as indicated and as required to support facing materials, fixtures, specialty items, and trim.

1. Provide metal clips for fastening gypsum board or lath at corners and intersections where framing or blocking does not provide a surface for fastening edges of panels. Space clips not more than 16 inches o.c.

G. Provide fire blocking in furred spaces, stud spaces, and other concealed cavities as indicated and as follows:

1. Fire block furred spaces of walls, at each floor level, at ceiling, and at not more than 96 inches o.c. with solid wood blocking or noncombustible materials accurately fitted to close furred spaces.
2. Fire block concealed spaces of wood-framed walls and partitions at each floor level, at ceiling line of top story, and at not more than 96 inches o.c. Where fire blocking is not inherent in framing system used, provide closely fitted solid wood blocks of same width as framing members and 2-inch nominal thickness.
3. Fire block concealed spaces between floor sleepers with same material as sleepers to limit concealed spaces to not more than 100 sq. ft. and to solidly fill space below partitions.

H. Sort and select lumber so that natural characteristics do not interfere with installation or with fastening other materials to lumber. Do not use materials with defects that interfere with function of member or pieces that are too small to use with minimum number of joints or optimum joint arrangement.

I. Comply with AWPA M4 for applying field treatment to cut surfaces of preservative-treated lumber.

1. Use inorganic boron for items that are continuously protected from liquid water.
2. Use copper naphthenate for items not continuously protected from liquid water.

J. Where wood-preservative-treated lumber is installed adjacent to metal decking, install continuous flexible flashing separator between wood and metal decking.

K. Securely attach carpentry work to substrate by anchoring and fastening as indicated, complying with the following:

1. Table 2304.9.1, "Fastening Schedule," in ICC's International Building Code.

3.2 WOOD BLOCKING AND NAILER INSTALLATION

A. Install where indicated and where required for attaching other work. Form to shapes indicated and cut as required for true line and level of attached work. Coordinate locations with other work involved.

B. Attach items to substrates to support applied loading. Recess bolts and nuts flush with surfaces unless otherwise indicated.

C. Provide permanent grounds of dressed, pressure-preservative-treated, key-beveled lumber not less than 1-1/2 inches wide and of thickness required to bring face of ground to exact thickness of finish material. Remove temporary grounds when no longer required.

3.3 PROTECTION

A. Protect wood that has been treated with inorganic boron (SBX) from weather. If, despite protection, inorganic boron-treated wood becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.

END OF SECTION 061053

SECTION 061643 – EXTERIOR GYPSUM WALL SHEATHING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes Fiberglass-mat faced, moisture and mold resistant gypsum sheathing:

1. Wall sheathing.
2. Parapet sheathing.
3. Sheathing joint and penetration treatment.

B. Related Requirements:

1. Section 061053 "Miscellaneous Rough Carpentry" for plywood backing panels.
2. Section 072726 "Fluid-Applied Membrane Air Barriers and Vapor Barriers" for water-resistive barrier applied over wall sheathing.

1.3 REFERENCES

A. A.ASTM International (ASTM):
1. ASTM C473 Standard Test Methods for Physical Testing of Gypsum Panel Products.
2. ASTM C518 Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus.
3. ASTM C1002 Standard Specification for Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs.
4. ASTM C1177 Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing.
5. ASTM C1280 Standard Specification for Application of Gypsum Sheathing.
6. ASTM D3273 Standard Test Method for Resistance to Growth of Mold on the Surface of Interior Coatings in an Environmental Chamber.
7. ASTM D6329 Standard Guide for Developing Methodology for Evaluating the Ability of Indoor Materials to Support Microbial Growth Using Static Environmental Chambers.
8. ASTM E72 Standard Test Methods of Conducting Strength Tests of Panels for Building Construction.
9. ASTM E96 Standard Test Methods for Water Vapor Transmission of Materials.
10. ASTM C1396 Standard Specification for Gypsum Board

B. Gypsum Association (GA): GA-253 Application of Gypsum Sheathing

1.4 ACTION SUBMITTALS

A. Product Data: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.

1.5 QUALITY ASSURANCE

A. Testing Agency Qualifications: For testing agency providing classification marking for fire-retardant-treated material, an inspection agency acceptable to authorities having jurisdiction that periodically performs inspections to verify that the material bearing the classification marking is representative of the material tested.

1.6 WARRANTY

A. Provide products that offer twelve months of coverage against in-place exposure damage (delamination, deterioration and decay) commencing with the date of installation of the product in such structure.

B. Provide Manufacturer's warranty of five years against manufacturing defects from the date of purchase of the product for installation

1.7 DELIVERY, STORAGE, AND HANDLING

A. Stack panels flat with spacers beneath and between each bundle to provide air circulation. Protect sheathing from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.

PART 2 - PRODUCTS

2.1 WALL SHEATHING

A. Fire-Rated Fiberglass-Mat Faced Gypsum Sheathing: ASTM C1177, Type X:

1. Type and Thickness: Type X, 5/8 inch thick
2. Width: 4 feet.
3. Length: 8 feet, 9 feet, or 10 feet.

2.2 PARAPET SHEATHING

A. Fire-Rated Fiberglass-Mat Faced Gypsum Sheathing: ASTM C1177, Type X:

1. Type and Thickness: Type X, 5/8 inch thick
2. Width: 4 feet.
3. Length: 8 feet, 9 feet, or 10 feet.

2.3 FASTENERS

A. General: Provide fasteners of size and type indicated that comply with requirements specified in this article for material and manufacture.

B. Screws for Fastening Gypsum Sheathing to Cold-Formed Metal Framing: Steel drill screws, in length recommended by sheathing manufacturer for thickness of sheathing to be attached.

1. For steel framing less than 0.0329 inch thick, use screws that comply with ASTM C 1002.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Do not use materials with defects that impair quality of sheathing or pieces that are too small to use with minimum number of joints or optimum joint arrangement. Arrange joints so that pieces do not span between fewer than three support members.

B. Cut panels at penetrations, edges, and other obstructions of work; fit tightly against abutting construction unless otherwise indicated.

C. Coordinate wall and parapet sheathing installation with flashing and joint-sealant installation so these materials are installed in sequence and manner that prevent exterior moisture from passing through completed assembly.

D. Do not bridge building expansion joints; cut and space edges of panels to match spacing of structural support elements.

E. Coordinate sheathing installation with installation of materials installed over sheathing so sheathing is not exposed to precipitation or left exposed at end of the workday when rain is forecast.

3.2 GYPSUM SHEATHING INSTALLATION

A. Comply with GA-253, ASTM C1280 and with manufacturer's written instructions.
1. Fasten gypsum sheathing to cold-formed metal framing with screws.
2. Install panels with a 3/8-inch gap where non-load-bearing construction abuts structural elements.
3. Install panels with a 1/4-inch gap where they abut masonry or similar materials that might retain moisture, to prevent wicking.

B. Apply fasteners so heads bear tightly against face of sheathing, but do not cut into facing.

END OF SECTION 061600

SECTION 064116 - PLASTIC-LAMINATE-FACED ARCHITECTURAL CABINETS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Plastic-laminate-faced architectural cabinets.
2. Wood furring, blocking, shims, and hanging strips for installing plastic-laminate-faced architectural cabinets unless concealed within other construction before cabinet installation.

B. Related Requirements:

1. Section 061053 "Miscellaneous Rough Carpentry" for wood furring, blocking, shims, and hanging strips required for installing cabinets and concealed within other construction before cabinet installation.
2. Section 123623.13 "Plastic-Laminate-Clad Countertops."

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product, including panel products, high-pressure decorative laminate, adhesive for bonding plastic laminate, fire-retardant-treated materials, and cabinet hardware and accessories.

1. Include data for fire-retardant treatment from chemical-treatment manufacturer and certification by treating plant that treated materials comply with requirements.

B. Shop Drawings: Show location of each item, dimensioned plans and elevations, large-scale details, attachment devices, and other components.

1. Show details full size.
2. Show locations and sizes of furring, blocking, and hanging strips, including concealed blocking and reinforcement specified in other Sections.
3. Show locations and sizes of cutouts and holes for electrical switches and outlets and other items installed in architectural plastic-laminate cabinets.
4. Apply AWI Quality Certification Program label to Shop Drawings **(project does not need to be registered).**

C. Samples for Initial Selection:

1. Plastic laminates.
2. PVC edge material.

D. Samples for Verification:

1. Plastic laminates, 8 by 10 inches (200 by 250 mm), for each type, color, pattern, and surface finish, with one sample applied to core material and specified edge material applied to one edge.

2. Exposed cabinet hardware and accessories, one unit for each type and finish.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer and fabricator.

B. Product Certificates: For the following:

1. Composite wood products.
2. High-pressure decorative laminate.
3. Glass.
4. Adhesives.

C. Woodwork Quality Standard Compliance Certificates: AWI Quality Certification Program certificates.

D. Evaluation Reports: For fire-retardant-treated materials, from ICC-ES.

1.5 QUALITY ASSURANCE

A. Fabricator Qualifications: Shop that employs skilled workers who custom fabricate products similar to those required for this Project and whose products have a record of successful in-service performance. Shop is a certified participant in AWI's Quality Certification Program.

B. Installer Qualifications: Certified participant in AWI's Quality Certification Program.

C. Testing Agency Qualifications: For testing agency providing classification marking for fire-retardant-treated material, an inspection agency acceptable to authorities having jurisdiction that periodically performs inspections to verify that the material bearing the classification marking is representative of the material tested.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Do not deliver cabinets until painting and similar operations that could damage woodwork have been completed in installation areas. If cabinets must be stored in other than installation areas, store only in areas where environmental conditions comply with requirements specified in "Field Conditions" Article.

1.7 FIELD CONDITIONS

A. Environmental Limitations: Do not deliver or install cabinets until building is enclosed, wet work is complete, and HVAC system is operating and maintaining temperature and relative humidity at occupancy levels during the remainder of the construction period.

B. Environmental Limitations: Do not deliver or install cabinets until building is enclosed, wet work is complete, and HVAC system is operating and maintaining temperature between 60 and 90 deg F (16 and 32 deg C) and relative humidity between 25 and 55 percent during the remainder of the construction period.

C. Field Measurements: Where cabinets are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication, and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.

1. Locate concealed framing, blocking, and reinforcements that support cabinets by field measurements before being enclosed, and indicate measurements on Shop Drawings.

D. Established Dimensions: Where cabinets are indicated to fit to other construction, establish dimensions for areas where cabinets are to fit. Provide allowance for trimming at site, and coordinate construction to ensure that actual dimensions correspond to established dimensions.

1.8 COORDINATION

A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of Work specified in other Sections to ensure that cabinets can be supported and installed as indicated.

PART 2 - PRODUCTS

2.1 PLASTIC-LAMINATE-FACED ARCHITECTURAL CABINETS

A. Quality Standard: Unless otherwise indicated, comply with the "Architectural Woodwork Standards" for grades of architectural plastic-laminate cabinets indicated for construction, finishes, installation, and other requirements.

1. Provide labels and certificates from AWI certification program indicating that woodwork, including installation, complies with requirements of grades specified. **Project <u>does not need</u> to be registered.** AWI standards are an outline for level of quality of product and millwork shop.
2. The Contract Documents contain selections chosen from options in the quality standard and additional requirements beyond those of the quality standard. Comply with those selections and requirements in addition to the quality standard.

B. Grade: Custom.

C. Type of Construction: Frameless

D. Cabinet, Door, and Drawer Front Interface Style: Flush overlay.

E. High-Pressure Decorative Laminate: NEMA LD 3, grades as indicated or if not indicated, as required by woodwork quality standard.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include but are not limited to the following:
   a. Wilsonart, LLC
   b. Arborite
   c. Nevamar Corporation
   d. Formica Corporation

F. Laminate Cladding for Exposed Surfaces:

1. Horizontal Surfaces: Grade HGS.
2. Postformed Surfaces: Grade HGP.
3. Vertical Surfaces: Grade VGS.
4. Edges: PVC edge banding, 0.12 inch (3 mm) thick, matching laminate in color, pattern, and finish.

G. Materials for Semiexposed Surfaces:

1. Surfaces Other Than Drawer Bodies: High-pressure decorative laminate, NEMA LD 3, Grade VGS.

   a. Edges of Plastic-Laminate Shelves: PVC edge banding, 0.12 inch (3 mm) thick, matching laminate in color, pattern, and finish.
   b. For semiexposed backs of panels with exposed plastic-laminate surfaces, provide surface of high-pressure decorative laminate, NEMA LD 3, Grade VGS.

2. Drawer Sides and Backs: Solid-hardwood lumber.
3. Drawer Bottoms: Hardwood plywood.

H. Concealed Backs of Panels with Exposed Plastic-Laminate Surfaces: High-pressure decorative laminate, NEMA LD 3, Grade BKL.

I. Drawer Construction: Fabricate with exposed fronts fastened to subfront with mounting screws from interior of body.

1. Join subfronts, backs, and sides with glued dovetail joints.

J. Colors, Patterns, and Finishes: Provide materials and products that result in colors and textures of exposed laminate surfaces complying with the following requirements:
1. As selected by Architect from laminate manufacturer's full range in the following categories:

   a. Solid colors, matte finish.
   b. Solid colors with core same color as surface, matte finish.
   c. Wood grains, gloss finish.
   d. Patterns, gloss finish.

2.2 WOOD MATERIALS

A. Wood Products: Provide materials that comply with requirements of referenced quality standard for each type of woodwork and quality grade specified unless otherwise indicated.

1. Wood Moisture Content: 5 to 10 percent.

B. Composite Wood and Agrifiber Products: Provide materials that comply with requirements of referenced quality standard for each type of woodwork and quality grade specified unless otherwise indicated.
1. Medium-Density Fiberboard: ANSI A208.2, Grade 130.
2. Particleboard: ANSI A208.1, Grade M-2.
3. Softwood Plywood: DOC PS , medium-density overlay.
4. Veneer-Faced Panel Products (Hardwood Plywood): HPVA HP-1.

2.3 CABINET HARDWARE AND ACCESSORIES

A. General: Provide cabinet hardware and accessory materials associated with architectural cabinets except for items specified in Section 087111 "Door Hardware (Descriptive Specification)."

B. Frameless Concealed Hinges (European Type): BHMA A156.9, B01602, 170 degrees of opening.

C. Back-Mounted Pulls: BHMA A156.9, B02011.

D. Locks: Provide locks on all cabinetry, keyed PER OWNER REQUIREMENTS.

E. Wire Pulls: Back mounted, solid metal 4 inches (100 mm) long, 5/16 inch (8 mm) in diameter.

F. Catches: Magnetic catches, BHMA A156.9, B03141.

G. Shelf Rests: BHMA A156.9, B04013; metal, two-pin type with shelf hold-down clip.

H. Drawer Slides: BHMA A156.9.

1. Grade 1 and Grade 2: Side mounted full-extension type; zinc-plated steel with polymer rollers.
2. Grade 1HD-100 and Grade 1HD-200: Side mounted; full-extension type; zinc-plated-steel ball-bearing slides.
3. For drawers not more than not more than 24 inches (600 mm) wide, provide Grade 1.
4. For drawers more than 24 inches (600 mm) wide, provide Grade 1HD-100.

I. Door and Drawer Silencers: BHMA A156.16, L03011.

J. Exposed Hardware Finishes: For exposed hardware, provide finish that complies with BHMA A156.18 for BHMA finish number indicated.
1. Satin Stainless Steel: BHMA 630.

K. For concealed hardware, provide manufacturer's standard finish that complies with product class requirements in BHMA A156.9.

2.4 MISCELLANEOUS MATERIALS

A. Furring, Blocking, Shims, and Hanging Strips: Softwood or hardwood lumber] [Fire-retardant-treated softwood lumber, kiln dried to less than 15 percent moisture content.

B. Anchors: Select material, type, size, and finish required for each substrate for secure anchorage. Provide metal expansion sleeves or expansion bolts for post-installed anchors. Use nonferrous-metal or hot-dip galvanized anchors and inserts at inside face of exterior walls and at floors.

2.5 FABRICATION

A. Fabricate cabinets to dimensions, profiles, and details indicated.

B. Complete fabrication, including assembly and hardware application, to maximum extent possible before shipment to Project site. Disassemble components only as necessary for shipment and installation. Where necessary for fitting at site, provide ample allowance for scribing, trimming, and fitting.

1. Trial fit assemblies at fabrication shop that cannot be shipped completely assembled. Install dowels, screws, bolted connectors, and other fastening devices that can be removed after trial fitting. Verify that various parts fit as intended and check measurements of assemblies against field measurements before disassembling for shipment.

C. Shop-cut openings to maximum extent possible to receive hardware, appliances, electrical work, and similar items. Locate openings accurately and use templates or roughing-in diagrams to produce accurately sized and shaped openings. Sand edges of cutouts to remove splinters and burrs.

PART 3 - EXECUTION

3.1 PREPARATION

A. Before installation, condition cabinets to average prevailing humidity conditions in installation areas.

B. Before installing cabinets, examine shop-fabricated work for completion and complete work as required.

3.2 INSTALLATION

A. Grade: Install cabinets to comply with same grade as item to be installed.

B. Assemble cabinets and complete fabrication at Project site to the extent that it was not completed in the shop.

C. Install cabinets level, plumb, true, and straight. Shim as required with concealed shims. Install level and plumb to a tolerance of 1/8 inch in 96 inches (3 mm in 2400 mm).

D. Scribe and cut cabinets to fit adjoining work, refinish cut surfaces, and repair damaged finish at cuts.

E. Anchor cabinets to anchors or blocking built in or directly attached to substrates. Secure with countersunk, concealed fasteners and blind nailing. Use fine finishing nails or finishing screws for exposed fastening, countersunk and filled flush with woodwork.

1. Use filler matching finish of items being installed.

F. Cabinets: Install without distortion so doors and drawers fit openings properly and are accurately aligned. Adjust hardware to center doors and drawers in openings and to provide unencumbered operation. Complete installation of hardware and accessory items as indicated.

1. Install cabinets with no more than 1/8 inch in 96-inch (3 mm in 2400-mm) sag, bow, or other variation from a straight line.
2. Fasten wall cabinets through back, near top and bottom, and at ends not more than 16 inches (400 mm) o.c. with No. 10 wafer-head screws sized for not less than 1-1/2-inch (38-mm) penetration into wood framing, blocking, or hanging strips and No. 10 wafer-head sheet metal screws through metal backing or metal framing behind wall finish.

3.3 ADJUSTING AND CLEANING

A. Repair damaged and defective cabinets, where possible, to eliminate functional and visual defects; where not possible to repair, replace woodwork. Adjust joinery for uniform appearance.

B. Clean, lubricate, and adjust hardware.

C. Clean cabinets on exposed and semiexposed surfaces.

END OF SECTION 064116

SECTION 072100 - THERMAL INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Perimeter insulation under slabs-on-grade.
2. Cavity-wall insulation.
3. Concealed building insulation.
4. Sound attenuation insulation.

B. Related Requirements:
1. Section 075423 “Thermoplastic Polyolefin (TPO) Roofing” for insulation specified as part of roofing construction
2. Section 092116 “Gypsum Board Shaft Wall Assemblies” for installation in metal-framed assemblies of insulation specified by referencing this Section.
3. Section 230713 “Duct Insulation” for mechanical duct insulation
4. Section 230719 “HVAC Piping Insulation” for insulation of HVAC piping

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Protect insulation materials from physical damage and from deterioration due to moisture, soiling, and other sources. Store inside and in a dry location. Comply with manufacturer's written instructions for handling, storing, and protecting during installation.

B. Protect foam-plastic board insulation as follows:

1. Do not expose to sunlight except to necessary extent for period of installation and concealment.
2. Protect against ignition at all times. Do not deliver foam-plastic board materials to Project site until just before installation time.
3. Quickly complete installation and concealment of foam-plastic board insulation in each area of construction.

PART 2 - PRODUCTS

2.1 EXTRUDED POLYSTYRENE FOAM-PLASTIC BOARD

A. Extruded polystyrene boards in this article are also called "XPS boards." Roman numeral designators in ASTM C 578 are assigned in a fixed random sequence, and their numeric order does not reflect increasing strength or other characteristics.

B. FOAM-PLASTIC CAVITY WALL INSULATION

1. Extruded-Polystyrene Board Insulation: complying with NCBC chap. 26, of type indicated below :
   a. ASTM C 578-92: Type X, minimum compressive strength 15 psi.
   b. ASTM E 84: flame spread index 25 or less, smoke developed index of 450 or less.
   c. Thickness: as indicated, R5 per in.
2. Manufacturers:
   a. Dow Chemical Company.
   b. Owens Corning.
   c. Pactiv Building Products Division.

C. FOAM-PLASTIC UNDER SLAB INSULATION

1. ASTM C 578, Type IV, 1.60 lb/cu. ft. (26 kg/cu. m), max flame-spread and smoke developed index of 75 and 450, respectively, unless otherwise indicated.
2. Manufacturers:
   a. DiversiFoam Products.
   b. Dow Chemical Company.
   c. Owens Corning.
   d. Pactiv Building Products Division.

2.2 GLASS-FIBER BLANKET

A. Glass-Fiber Blanket, Unfaced: ASTM C 665, Type I; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively, per ASTM E 84; passing ASTM E 136 for combustion characteristics.

B. Manufacturers

1. CertainTeed Corporation.
2. Guardian Fiberglass, Inc.
3. Johns Manville.
4. Knauf Fiber Glass
5. Owens Corning.

C. Where glass-fiber blanket insulation is indicated by the following thicknesses, provide blankets in batt or roll form with thermal resistances indicated:

1. 3-5/8 or 6” inches (92 mm) thick with a thermal resistance of 11 deg F x h x sq. ft./Btu at 75 deg F (1.9 K x sq. m/W at 24 deg C).

PART 3 - EXECUTION

3.1 EXAMINIATION

A. Examine substrates and conditions, with Installer present, for compliance with requirements of Sections in which substrates and related work are specified and for other conditions affecting performance.

1. Verify that stud framing and conditions are satisfactory for proper installation.
2. Verify that interior gypsum board is installed on entire surface of the interior side of exterior wall before proceeding with cavity wall insulation.
3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Clean substrates of substances that are harmful to insulation, including removing projections capable of puncturing insulation or vapor retarders, or that interfere with insulation attachment.

3.3 INSTALLATION, GENERAL

A. Comply with insulation manufacturer's written instructions applicable to products and applications.

B. Install insulation that is undamaged, dry, and unsoiled and that has not been left exposed to ice, rain, or snow at any time.

C. Extend insulation to envelop entire area to be insulated. Fit tightly around obstructions and fill voids with insulation. Remove projections that interfere with placement.

D. Provide sizes to fit applications and selected from manufacturer's standard thicknesses, widths, and lengths. Apply single layer of insulation units unless multiple layers are otherwise shown or required to make up total thickness or to achieve R-value.

E. Water-Piping Coordination: If water piping is located within insulated exterior walls, coordinate location of piping to ensure that it is placed on warm side of insulation and insulation encapsulates piping.

3.4 INSTALLATION OF SLAB INSULATION

A. On vertical slab edge and foundation surfaces, set insulation units using manufacturer's recommended adhesive according to manufacturer's written instructions.

B. On horizontal surfaces, loosely lay insulation units according to manufacturer's written instructions. Stagger end joints and tightly abut insulation units.

3.5 INSTALLATION OF CAVITY-WALL INSULATION

A. Foam-Plastic Board Insulation: Install pads of adhesive spaced approximately 24 inches (610 mm) o.c. both ways on inside face and as recommended by manufacturer. Fit courses of insulation between wall ties and other obstructions, with edges butted tightly in both directions. Press units firmly against inside substrates.

1. Supplement adhesive attachment of insulation by securing boards with two-piece wall ties designed for this purpose and specified in Section 042000 "Unit Masonry."

3.6 INSTALLATION OF INSULATION IN FRAMED CONSTRUCTION

A. Blanket Insulation: Install in cavities formed by framing members according to the following requirements:

1. Use insulation widths and lengths that fill the cavities formed by framing members. If more than one length is required to fill the cavities, provide lengths that will produce a snug fit between ends.
2. Place insulation in cavities formed by framing members to produce a friction fit between edges of insulation and adjoining framing members.
3. Maintain 3-inch (76-mm) clearance of insulation around recessed lighting fixtures not rated for or protected from contact with insulation.
4. For metal-framed wall cavities where cavity heights exceed 96 inches (2438 mm), support unfaced blankets mechanically and support faced blankets by taping flanges of insulation to flanges of metal studs.

B. Miscellaneous Voids: Install insulation in miscellaneous voids and cavity spaces where required to prevent gaps in insulation using the following materials:

1. Glass-Fiber Insulation: Compact to approximately 40 percent of normal maximum volume equaling a density of approximately 2.5 lb/cu. ft. (40 kg/cu. m).

3.7 INSTALLATION OF INSULATION IN CEILINGS FOR SOUND ATTENUATION

A. Install 3-inch- (76-mm-) thick, unfaced glass-fiber blanket insulation over suspended ceilings at partitions in a width that extends insulation 48 inches (1219 mm) on either side of partition where partition walls do not terminate at underside of structure.

3.8 PROTECTION

A. Protect installed insulation from damage due to harmful weather exposures, physical abuse, and other causes. Provide temporary coverings or enclosures where insulation is subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.

END OF SECTION 072100

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SECTION 072726 - FLUID-APPLIED MEMBRANE AIR BARRIERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Vapor-retarding, fluid-applied air barriers.
2. Vapor-permeable, fluid-applied air barriers.

B. Related Requirements:

1. Section 061643 "Exterior Gypsum Wall Sheathing" for wall sheathings and wall sheathing joint-and-penetration treatments.

1.3 DEFINITIONS

A. Air-Barrier Material: A primary element that provides a continuous barrier to the movement of air.

B. Air-Barrier Accessory: A transitional component of the air barrier that provides continuity.

C. Air-Barrier Assembly: The collection of air-barrier materials and accessories applied to an opaque wall, including joints and junctions to abutting construction, to control air movement through the wall.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include manufacturer's written instructions for evaluating, preparing, and treating each substrate; technical data; dry film thickness; and tested physical and performance properties of products.

B. Shop Drawings: For air-barrier assemblies.

1. Show locations and extent of air-barrier materials, accessories, and assemblies specific to Project conditions.
2. Include details for substrate joints and cracks, counterflashing strips, penetrations, inside and outside corners, terminations, and tie-ins with adjoining construction.

3. Include details of interfaces with other materials that form part of air barrier.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.

1. Installer shall be licensed by ABAA according to ABAA's Quality Assurance Program and shall employ ABAA-certified installers and supervisors on Project.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Remove and replace liquid materials that cannot be applied within their stated shelf life.

B. Protect stored materials from direct sunlight.

1.7 FIELD CONDITIONS

A. Environmental Limitations: Apply air barrier within the range of ambient and substrate temperatures recommended in writing by air-barrier manufacturer.

1. Protect substrates from environmental conditions that affect air-barrier performance.
2. Do not apply air barrier to a damp or wet substrate or during snow, rain, fog, or mist.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Source Limitations: Obtain primary air-barrier materials and air-barrier accessories from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

A. Air-Barrier Performance: Installed product and accessories constitute a continuous air barrier, as described in ASHRAE Standard 90.1-2010 Section 5.4.3.1

B. Installed product and accessories shall perform as a liquid water drainage plane flashed to discharge to the exterior any incidental condensation or water penetration.

C. Installed product and accessories shall exhibit an air leakage rate, infiltration and exfiltration modes, measured after pressure cycling, not to exceed 0.2 L/s*m2 at 75 Pa (0.040 CFM/ft2 at 1.57 PSF) according to ASTM E 2357

D. Product shall be a nominal 0.040 inch (40 mils) thickness membrane, with dry film thickness of installed product measuring a minimum of 0.030 inch (30 mils) with a comb gauge.

E. Air-barrier assembly and seals with adjacent construction shall be capable of performing as a continuous air barrier and as a liquid-water drainage plane flashed to discharge to the exterior incidental condensation or water penetration. Air-barrier assemblies shall be capable of accommodating substrate movement and of sealing substrate expansion and control joints, construction material changes, penetrations and transitions at perimeter conditions without deterioration and air leakage exceeding specified limits.

F. Product shall meet the following requirements:

REQUIREMENT	RESULT	TEST METHOD
Air Permeance – on Porous Substrate	Not more than 0.02 L/s*m2 at 75 Pa (0.004 CFM/ft2 at 1.57 PSF)	ASTM E-2178, mod sprayed on CMU
Air Permeance – Free Film	Not more than 0.02 L/s*m2 at 75 Pa (0.004 CFM/ft2 at 1.57 PSF)	ASTM E-2178
Low Temperature Flexibility	No cracking at minus 20 degrees F, 180 degree bend over 1 inch mandrel	ASTM D 1970
Fastener Sealability	No water leaking through nail penetration after 24 h.	ASTM D 1970
Water Resistance	Product spray-applied to CMU and gypsum sheathing with joint shall resist a 55 cm (22 inch) column of water for 5 hours, no leaking or wet through.	AATCC-127 - mod, static head generated with 5”diameter PVC pipe sealed to specimen
Pull Adhesion	Not less than 16 lbf per square inch (or report value at substrate failure) on glass-faced gypsum sheathing and concrete masonry unit (CMU)	ASTM D 4541, modified 4 inch wood puck
Water Vapor Permeance	Not more than 1 Perm	ASTM E-96, Method B

2.3 PRODUCTS

A. Provide as manufactured by Carlisle Coatings & Waterproofing, Incorporated. 900 Hensley Lane, Wylie, TX 75098. Phone 1-800-527-7092. Website http://www.carlisleccw.com :
   1. A. Spray Applied: Barriseal-S + Barricure
   2. Roller-Applied: Barriseal-R

2.4 ACCESSORIES

A. Provide as manufactured by Carlisle Coatings & Waterproofing, Incorporated.
   1. Detail Flashing: CCW-705. 40 mil thickness, self-adhering flashing consisting of polymeric film laminated with modified asphalt adhesive. Provided in rolls of various widths
   2. Sheathing Joint Tape: Barritape. 20 mil thickness, self-adhering flashing consisting of polymeric film laminated with modified asphalt adhesive. Provided in 4 inch X 100 foot rolls.

3. Foil-Faced Tape: AlumaGRIP-701. 30 mil thickness, self-adhering flashing consisting of 0.020 inch [2 mil] aluminum foil laminated with non-asphalt butyl adhesive. Provided in rolls of various widths
4. Contact Adhesive, select any:
    a. 1. CCW-702 Solvent-Based
    b. CCW-702 LV VOC Compliant, Solvent-Based
    c. CCW-702 WB Water-Based
    d. CAV-GRIP™ Aerosol Spray
5. Detail Mastic: LM 800 XL
6. Transition Membrane: CCW SURE-SEAL Pressure-Sensitive Elastoform. 90 mil composite membrane consisting of 60 mils un-cured EPDM laminated with 30 mils of synthetic rubber pressure-sensitive adhesive.
7. Transition Membrane Primer, select any:
    a. SURE-SEAL HP-250 Primer
    b. SURE-SEAL EP-95 Splicing Cement
    c. SURE-SEAL Low VOC EPDM Primer
8. Reinforcing Fabric: DCH Reinforcing Fabric. Woven polyester fabric offered in rolls of various widths
9. Glass Mat: LiquiFiber-W. Randomly-oriented glass strands held in watersoluble binder. Offered in rolls of various widths.
10. J. Fill Compound, select either:
    a. CCW-703 V Modified polyurethane, 2-part
    b. CCW-201 Polyurethane, 2-part

2.5 RELATED MATERIALS BY OTHERS

A. Paintable Sealant, select any:
1. Sonneborn NP-1 1-part polyurethane sealant
2. Sikaflex 2C NS 2-part polyurethane sealant by Sika Corporation
3. Other product approved by air barrier manufacturer

B. Silicone Sealant, select any:
1. Dow 790, 791, 795 2. Pecora 890, 891, 895 3. GE Silpruf, Silpruf LM
2. Other product approved by air barrier manufacturer [Silicone is not compatible with rubberized asphalt. Silicone sealants are suitable for installation OVER foil or poly-faced flashing materials]

C. Polyurethane Foam Sealant, select any:
1. Great Stuff by Dow Chemical Company
2. Froth Pack by Dow Chemical Company
3. Other product approved by air barrier manufacturer
4. Insulation Adhesive, select any
    a. Sonneborn Premium Adhesive
    b. QB-300 Multi-Pupose Construction Adhesive by OSI
    c. PL-300 VOC Foamboard Adhesive by Loctite
    d. Other product approved by air barrier manufacturer

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements and other conditions affecting performance of the Work.

1. Verify that substrates are sound and free of oil, grease, dirt, excess mortar, or other contaminants.
2. Verify that substrates have cured and aged for minimum time recommended in writing by air-barrier manufacturer.
3. Verify that substrates are visibly dry and free of moisture.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 SURFACE PREPARATION

A. Clean, prepare, treat, fill, and seal substrate and joints and cracks in substrate according to manufacturer's written instructions and details. Provide clean, dust-free, and dry substrate for air-barrier application.

B. Mask off adjoining surfaces not covered by air barrier to prevent spillage and overspray affecting other construction.

C. Remove grease, oil, bitumen, form-release agents, paints, curing compounds, and other penetrating contaminants or film-forming coatings from concrete.

D. Remove fins, ridges, mortar, and other projections and fill honeycomb, aggregate pockets, holes, and other voids in concrete with substrate-patching material.

E. Remove excess mortar from masonry ties, shelf angles, and other obstructions.

F. At changes in substrate plane, apply sealant or termination mastic beads at sharp corners and edges to form a smooth transition from one plane to another.

G. Cover gaps in substrate plane and form a smooth transition from one substrate plane to another with stainless-steel sheet mechanically fastened to structural framing to provide continuous support for air barrier.

H. Bridge isolation joints, expansion joints, and discontinuous wall-to-wall, deck-to-wall, and deck-to-deck joints with air-barrier accessory material that accommodates joint movement according to manufacturer's written instructions and details.

3.3 ACCESSORIES INSTALLATION

A. Install accessory materials according to air-barrier manufacturer's written instructions and details to form a seal with adjacent construction and ensure continuity of air and water barrier.

1. Coordinate the installation of air barrier with installation of roofing membrane and base flashing to ensure continuity of air barrier with roofing membrane.
2. Install transition strip on roofing membrane or base flashing so that a minimum of 3 inches (75 mm) of coverage is achieved over each substrate.
3. Unless manufacturer recommends in writing against priming, apply primer to substrates at required rate and allow it to dry.
4. Apply primer to substrates at required rate and allow it to dry. Limit priming to areas that will be covered by air-barrier material on same day. Reprime areas exposed for more than 24 hours.

B. Connect and seal exterior wall air-barrier material continuously to roofing-membrane air barrier, concrete below-grade structures, floor-to-floor construction, exterior glazing and window systems, glazed curtain-wall systems, storefront systems, exterior louvers, exterior door framing, and other construction used in exterior wall openings, using accessory materials.

C. At end of each working day, seal top edge of strips and transition strips to substrate with termination mastic.

D. Apply joint sealants forming part of air-barrier assembly within manufacturer's recommended application temperature ranges. Consult manufacturer when sealant cannot be applied within these temperature ranges.

E. Wall Openings: Flashing or reinforcement shall bear onto wall 3 inches minimum and shall return into window opening according to Project drawings. Use any of the following methods:
1. Detail flashing
2. Glass mat imbedded in roller-applied product.

F. Fill gaps in perimeter frame surfaces of windows, curtain walls, storefronts, and doors, and miscellaneous penetrations of air-barrier material with foam sealant.

G. Seal strips and transition strips around masonry reinforcing or ties and penetrations with termination mastic.

H. Seal top of through-wall flashings to air barrier with an additional 6-inch- (150-mm-) wide, transition strip.

I. Seal exposed edges of strips at seams, cuts, penetrations, and terminations not concealed by metal counterflashings or ending in reglets with termination mastic.

J. Repair punctures, voids, and deficient lapped seams in strips and transition strips. Slit and flatten fishmouths and blisters. Patch with transition strips extending 6 inches (150 mm) beyond repaired areas in strip direction.

3.4 PRIMARY AIR-BARRIER MATERIAL INSTALLATION

A. Apply air-barrier material to form a seal with strips and transition strips and to achieve a continuous air barrier according to air-barrier manufacturer's written instructions and details. Apply air-barrier material within manufacturer's recommended application temperature ranges.

1. Unless manufacturer recommends in writing against priming, apply primer to substrates at required rate and allow it to dry.
2. Limit priming to areas that will be covered by air-barrier material on same day. Reprime areas exposed for more than 24 hours.
3. Where multiple prime coats are needed to achieve required bond, allow adequate drying time between coats.

B. Install product and accessories in details as directed in manufacturer's literature.

C. Sheathing joints, use any of the following methods:
1. Sheathing joint tape, centered over joint
2. 4 inch foil-faced tape, centered over joint
3. 4 inch detail flashing centered over joint.
4. 4 inch reinforcing fabric imbedded in product and centered over joint.
5. Paintable sealant or fill compound, tooled as shown in details.

D. Sheathing inside and outside corners. Flashing or reinforcement shall bear 3 inches minimum onto either side of angle change. Use any of the following methods:
1. Minimum 9 inch detail flashing centered over angle change
2. Minimum 9 inch foil-faced tape, centered over angle change
3. 12 inch reinforcing fabric centered over angle change and imbedded in roller-applied product
4. 12 inch glass mat centered over angle change and imbedded in rollerapplied product

E. Pipe or duct penetrations. Flashing or reinforcement shall bear onto wall 3 inches minimum and shall bear onto pipe or duct 3 inches, or according to Project drawings. Select any:
1. Detail flashing
2. Glass mat imbedded in roller-applied product

F. Expansion or deflection joints. Flashing shall bear 3 inches minimum onto either side of joint. Select any:
1. Detail flashing bellows or expansion bulb
2. Transition membrane expansion bulb

G. Interface of dissimilar substrates: Flashing or reinforcement shall bear 3 inches minimum onto either side of joint. Select any:
1. Minimum 9 inch detail flashing
2. 12 inch reinforcing fabric imbedded in roller-applied product
3. 12 inch glass mat imbedded in roller-applied product

3.5 FIELD QUALITY CONTROL

A. ABAA Quality Assurance Program: Perform examinations, preparation, installation, testing, and inspections under ABAA's Quality Assurance Program.

3.6 CLEANING AND PROTECTION

A. Protect air-barrier system from damage during application and remainder of construction period, according to manufacturer's written instructions.

1. Protect air barrier from exposure to UV light and harmful weather exposure as recommended in writing by manufacturer. If exposed to these conditions for longer than recommended, remove and replace air barrier or install additional, full-thickness, air-barrier application after repairing and preparing the overexposed materials according to air-barrier manufacturer's written instructions.
2. Protect air barrier from contact with incompatible materials and sealants not approved by air-barrier manufacturer.

B. Clean spills, stains, and soiling from construction that would be exposed in the completed work using cleaning agents and procedures recommended in writing by manufacturer of affected construction.

C. Remove masking materials after installation.

END OF SECTION 072726

SECTION 074100 – PREFORMED METAL STANDING SEAM ROOFING

PART 1 - GENERAL

1.1 DESCRIPTION OF WORK

A. This section covers the pre-finished, pre-fabricated Architectural standing seam roof system. All metal trim, accessories, fasteners, insulation and sealants indicated on the drawings as part of this section.

B. Drawings and general provisions of the Contract, including general and Supplementary Conditions and Division 01 Specifications, apply to this section.

C. Related Work Specified Elsewhere

1. Steel Joist Framing, perimeter edge systems not included in this section.

1.2 SUMMARY

A. Section Includes

1. Factory formed Standing Seam metal roof panels

B. Related work specified elsewhere

1. Section 051200 - Structural Steel Framing
2. Section 052100 - Steel Joist Framing
3. Section 076200 – Sheet Metal Flashing and Trim

1.3 DEFINITIONS

A. Metal Roof Panel Assembly**:** Metal roof panels, attachment system components, miscellaneous metal framing, thermal, and accessories necessary for a complete weathertight roofing system.

B. References:

1. American Society for Testing and Materials (ASTM)
    a. ASTM A 653: Steel Sheet, Zinc Coated by the Hot Dip Process
    b. ASTM A 792: Steel Sheet, Aluminum-Zinc Alloy Coated by the Hot Dip Process
    c. ASTM B 209: Aluminum and Aluminum Alloy Sheet and Plate
    d. ASTM B370 Standard Specification for Copper Sheet and Strip for Building Construction
2. Sheet Metal and Air Conditioning Contractors National Association (SMACNA)
    a. SMACNA Architectural Sheet Metal Manual, 1993 edition
3. American Iron and Steel Institute (AISI)
    a. AISI Cold Formed Steel Design Manual
4. Aluminum Association
    a. Aluminum Design Manual
5. Metal Construction Association

a. Preformed metal Wall Guidelines

6. Code References
    a. ASCE, Minimum Loads for Buildings and Other Structures
    b. BOCA National Building Codes
    c. UBC Uniform Building Code
    d. SBC Standard Building Code

1.4 QUALITY ASSURANCE

A. Petersen Aluminum Corp, Annapolis Junction, MD, 800-344-1400 products establish a minimum of quality required.

B. Manufacturer and erector shall demonstrate experience of a minimum of five (5) years in this type of project.

C. Panels shall be factory-produced only. No portable, installer-owned or installer-rented machines will be permitted.

1.5 SUBSTITUTIONS

A. The material, products and equipment specified in this section establish a standard for required function, dimension, appearance and quality to be met by any proposed substitution.

1.6 SYSTEM DESCRIPTION

A. Material to comply with:

1. ASTM B209 Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

1.7 ROOF SYSTEM PERFORMANCE TESTING

A. General Performance: Metal roof panels shall comply with performance requirements without failure due to defective manufacture, fabrication, installation or other defects in construction.

B. Roof System shall be designed to meet Standard Building Code Wind Load requirements.

C. Panels to meet:

1. Water Penetration: When tested per ASTM E-283/1680 and ASTM E-331/1646 there shall be no uncontrolled water penetration or air infiltration through the panel joints.
2. Roof System shall be designed to meet a UL Class 90 wind uplift in accordance with UL standard 580 and panel system shall be ASTM 1592 Tested and approved
3. UL 2218 - Impact Resistance rated

1.8 WARRANTIES

A. Weathertight warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace standing seam metal roof panel assemblies that fail to remain weathertight, including leaks, within specified warranty period.

1. Warranty Period: 20 Years from date of Substantial Completion

B. Finish warranty: Manufacturer's standard form in which manufacturer agrees to repair finish or replace standing seam metal roof panels that show evidence of deterioration of factory-applied finish within specified warranty period.

    1. Exposed Panels Finish - deterioration includes the following:
        a. Color fading more than 5 hunter units when tested according to ASTM D 2244
        b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214
        c. Cracking, checking, peeling or failure of a paint to adhere to a bare metal.
    2. Warranty Period: 20 Years from the date of substantial completion

C. Applicator shall furnish written warranty for a two (2) year period from date of substantial completion of building covering repairs required to maintain roof and flashings in watertight condition.

1.9 SUBMITTALS

A. Furnish detailed drawings showing profile and gauge of exterior sheets, location and type of fasteners, location, gauges, shape and method of attachment of all trim locations and types of sealants, and any other details as may be required for a weather-tight installation.

B. Provide finish samples of all colors specified.

C. Shop drawings: Show fabrication and installation layouts of metal roof panels, metal wall panels or metal soffit panels, details of edge conditions, side-seam joints, panel profiles, corners, anchorages, trim, flashings, closures and accessories, and special details. Distinguish between factory and field-assembled work

D. Coordination Drawings: Roof plans, drawn to scale, on which the following are shown and coordinated with each other, based on input from installer of the items involved:

    1. Roof panels and attachments
    2. Metal trusses, bracings and supports
    3. Roof-mounted items including snow guards and items mounted on roof curbs.

1.10 DELIVERY, STORAGE AND HANDLING

A. Ordering: Comply with manufacturer's ordering instruction and lead time requirements to avoid construction delays.

B. Deliver components, sheets, metal roof panels and other manufactured items so as not to be damaged or deformed. Package metal roof panels for protection during transportation and handling.

C. Unload, store and erect metal roof panels in a manner to prevent bending, warping, twisting and surface damage.

D. Stack metal roof panels on platforms or pallets, covered with suitable weathertight and ventilated covering. Store metal roof panels to ensure dryness. Do not store metal roof panels in contact with other materials that might cause staining, denting or other surface damage.

E. Protect strippable protective coating on any metal coated product from exposure to sunlight and high humidity, except to the extent necessary for material installation.

1.11 PROJECT CONDITIONS

A. Weather Limitations: proceed with installation only when existing and forecasted weather conditions permit metal roof panel work to be performed.

B. Field Measurements: Verify actual dimensions of construction contiguous with metal roof panels by field measurements before fabrication.

1.12 COORDINATION

A. Coordinate sizes and locations of roof curbs, equipment supports and roof penetrations with actual equipment provided.

B. Coordinate metal roof panels with rain drainage work, flashing, trim and construction of decks, parapet walls and other adjoining work to provide a leakproof, secure and noncorrosive installation.

PART 2 - PRODUCTS

2.1 PANEL DESIGN

A. General: Provide factory-formed metal roof panels designed to be installed by lapping and interconnecting raised side edges of adjacent panels with joint type indicated and mechanically attaching panels to supports using concealed clips in side laps. Include clips, cleats, pressure plates and accessories required for a weathertight installation.

B. Roof panels shall be standing seam Tite-Loc Plus in 16" widths with 2" high seams that are mechanically seamed together @ 180 degrees.

C. Panels to be produced with Factory supplied hot melt mastic in the seams.

D. Panels to be produced Smooth - Factory Standard.

E. Panels to be designed for attachment with concealed fastener clips, spaced as required by the manufacturer to provide for both positive and negative design loads, while allowing for the expansion and contraction of the entire roof system resulting from variations in temperature.

F. Forming: Use continuous end rolling method. No end laps on panels. No portable rollforming machines will be permitted on this project, no installer-owned or installer-rented machines will be permitted. It is the intent of the Architect to provide Factory-Manufactured panel systems only for this project.

2.2 ACCEPTABLE MANUFACTURERS

A. This project is detailed around the roofing product of Petersen Aluminum Corporation Petersen Aluminum Corp, Annapolis Junction, MD, 800-344-1400, Tite-Loc Plus.

2.3 MATERIALS AND FINISHES

A. Preformed roofing panels shall be fabricated of .040 Aluminum

B. Color shall be *Standard Pac-Clad Finish

C. Finish shall be Kynar 500 or Hylar 5000 Fluorocarbon coating with a top side film thickness of 0.70 to 0.90 mil over a 0.25 to 0.3 mil prime coat to provide a total dry film thickness of 0.95 to 1.25 mil, to meet AAMA 621. Bottom side shall be coated with a primer with a dry film thickness of 0.25 mil. Finish shall conform to all tests for adhesions, flexibility and longevity as specified by Kynar 500 or Hylar 5000 finish supplier.

D. If Strippable coating to be applied on the pre-finished panels to the top side to protect the finish during fabrication, shipping and handling, film shall be removed before installation.

E. Trim: Trim shall be fabricated of the same material and finish to match the profile, and will be press broken in lengths of 10 to 12 feet. Trim shall be formed only by the manufacturer of their approved dealer. Trim to be erected in overlapped condition. Use lap strips only as indicated on drawings. Miter conditions shall be factory welded material to match the sheeting.

F. Closures: use composition or metal profiled closures at the top of each elevation to close ends of the panels. Metal closures to be made in the same material and finish as face sheet.

G. Fasteners: Fasteners shall be of type, material, size, corrosion resistance, holding power and other properties required to fasten miscellaneous framing members to substrates.

H. Substrate shall be ISO

I. Roofing Underlayment

1. On all surfaces to be covered with roofing material, furnish and install a 40 mil Peel & Stick membrane, required as outlined by metal panel manufacturer. Membrane to be a minimum of 40 mil thickness, smooth, non-granular, high temperature. **Basis of design:** Carlisle WIP 300 HT High Temperature Protection Self Adhering Roofing Underlayment. Other acceptable manufacturers include:
    a. Carlisle CCW WIP 300HT
    b. Tamko TW Tile and Metal Underlayment
    c. Grace ice and water shield HT
2. Underlayment shall be laid in horizontal layers with joints lapped toward the eaves a minimum of 6, and well secured along laps and at ends as necessary to properly hold the felt in place. All underlayment shall be preserved unbroken and whole.
3. Peel and Stick Underlayment shall lap all hips and ridges at least 12 to form double thickness and shall be lapped 6 over the metal of any valley or built-in gutters and shall be installed as required by the Standing Seam Panel Manufacturer to attain the desired 20 Year Weathertightness Warranty.

J. Sealants

1. Provide two-part polysulfide class B non-sag type for vertical and horizontal joints or
2. one part polysulfide not containing pitch or phenolic extenders or
3. Exterior grade silicone sealant recommended by roofing manufacturer or

4. One part non-sag, gun grade exterior type polyurethane recommended by the roofing manufacturer.

2.4 FABRICATION

A. Comply with dimensions, profile limitations, gauges and fabrication details shown and if not shown, provide manufacturer's standard product fabrication.

B. Fabricate components of the system in factory, ready for field assembly.

C. Fabricate components and assemble units to comply with fire performance requirements specified.

D. Apply specified finishes in conformance with manufacturer's standard, and according to manufacturer's instructions.

PART 3 - EXECUTION

3.1 INSPECTION

A. Examine alignment of structural steel and related supports, primary and secondary roof framing, solid roof sheathing, prior to installation.

B. For the record, prepare written report, endorsed by installer, listing conditions detrimental to performance of the Work.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 FASTENERS

A. Secure units to supports

B. Place fasteners as indicated in manufacturer's standards.

3.3 INSTALLATION

A. Panels shall be installed plumb and true in a proper alignment and in relation to the structural framing. The erector must have at least five years successful experience with similar applications.

B. Install metal panels, fasteners, trim and related sealants in accordance with approved shop drawings and as may be required for a weather-tight installation.

C. Remove all strippable coating and provide a dry-wipe down cleaning of the panels as they are erected.

3.4 DAMAGED MATERIAL

A. Upon determination of responsibility, repair or replace damaged metal panels and trim to the satisfaction of the Architect and Owner.

END OF SECTION 074100

SECTION 074243 - COMPOSITE WALL PANELS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Exterior panelized fiber-cement rainscreen cladding system and accessories.

1.2 DEFINITIONS

A. DBVR: Drained and back-ventilated rainscreen system; designed to drain and dry cavity entering water through drainage channels, weeps, and air ventilation.

1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at [**Project site**]

1. Meet with Owner, Architect, Owner's insurer if applicable, composite panel Fabricator and Installer, composite panel manufacturer's representative, structural-support Installer, and installers whose work interfaces with or affects composite panels, including installers of doors, windows, and louvers.
2. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
3. Review methods and procedures related to composite panel installation, including manufacturer's written instructions.
4. Examine support conditions for compliance with requirements, including alignment between and attachment to structural members.
5. Review flashings, special siding details, wall penetrations, openings, and condition of other construction that affect composite panels.
6. Review governing regulations and requirements for insurance, certificates, and tests and inspections if applicable.
7. Review temporary protection requirements for composite panel assembly during and after installation.
8. Review procedures for repair of panels damaged after installation.
9. Document proceedings, including corrective measures and actions required, and furnish copy of record to each participant.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of panel and accessory.

B. Sustainable Design Submittals:

1. Product Data: For recycled content, indicating postconsumer and preconsumer recycled content and cost.
2. Laboratory Test Reports: For ceilings and walls, indicating compliance with requirements for low-emitting materials.

C. Shop Drawings:

1. Include details of panel dimensions, profiles, edge conditions, joints, corners, anchorages, attachment assembly, trim, flashings, closures, and accessories; and special details.
2. Accessories: Include details of the flashing, trim, and anchorage, at a scale of not less than 1-1/2 inches per 12 inches (1:10).

D. Samples for Initial Selection: For each type of composite panel indicated with factory-applied color finishes.

1. Include similar Samples of trim and accessories involving color selection.

E. Samples for Verification: For each type of exposed finish required, prepared on Samples of size indicated below.

1. Composite Panels: 12 inches (305 mm) long by actual panel width. Include fasteners, closures, and other composite panel accessories. Submit custom color samples in paint manufacturer's standard size.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. Product Test Reports: For each product, tests performed by a qualified testing agency.

1. Composite Manufacturer's Material Test Reports: Certified test reports showing compliance with specific performance or third-party listing documenting compliance to comparable code sections IBC 1404.16.1 and IBC 1703.5.
2. Composite Panel System Fabricator's Certified System Tests Reports: Certified system test reports showing system compliance with specific performance or third-party listing documenting compliance code section. Base performance requirements on composite panel system type provided.

a. DBVR System: Tested to AAMA 509.

C. Field quality-control reports.

D. Sample Warranties: For special warranties.

1.6 CLOSEOUT SUBMITTALS

A. Maintenance Data: For composite panels to include in maintenance manuals.

1.7 QUALITY ASSURANCE

A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by composite panel fabricator.

B. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for composite panel fabrication and installation.

1. Build mockup of typical composite panel assembly [**as indicated on Drawings**] 60”w x 60”h>, including [**corner,**] [**soffits,**] supports, attachments, and accessories.
2. Water-Spray Test: Conduct water-spray test of mockup of composite panel assembly, testing for water penetration in accordance with AAMA 501.2.
3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.8 DELIVERY, STORAGE, AND HANDLING

A. Deliver components, composite panels, and other manufactured items so as not to be damaged or deformed. Package composite panels for protection during transportation and handling.

B. Unload, store, handle, and erect composite panels in a manner to prevent bending, cracking, warping, twisting, and surface damage.

C. Stack composite panels on platforms or pallets no more than two pallets high, covered with suitable weathertight and ventilated covering.

D. Store composite panels to ensure dryness, with positive slope for drainage of water. Do not store composite panels in contact with other materials that might cause staining, denting, or other surface damage. Ensure panels are fully dry before installation.

1.9 FIELD CONDITIONS

A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit assembly of composite panels to be performed in accordance with manufacturers' written instructions and warranty requirements.

1.10 COORDINATION

A. Coordinate composite panel installation with rain drainage work, flashing, trim, construction of soffits, and other adjoining work to provide a leakproof, secure, and noncorrosive installation.

1.11 WARRANTY

A. Warranty on Panel Material: Manufacturer agrees to replace fiber cement that fails within specified warranty period.

1. Warranty Period: [**20**] years from date of Substantial Completion.

B. Special Warranty on Panel Finishes: Manufacturer agrees to repair finish or replace composite panels that show evidence of deterioration of factory-applied finishes within specified warranty period.

1. Finish Warranty Period: 15 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Recycled Content: Postconsumer recycled content plus one-half of preconsumer recycled content not less than [**40**] percent.

B. Products shall comply with requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

C. Products shall comply with requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

D. Products shall comply with requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers." Formaldehyde emissions shall not exceed 16.5 mcg/cu. m or 13.5 ppb, whichever is less.

E. Products shall comply with requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

F. Physical Performance: Provide composite panel system in accordance with ASTM C1186.

1. Wet Flexural Strength: Result: 1418 psi (9777 kPa), Lower Limit: 1015 psi (6998 kPa).
2. Water Tightness: No water droplets observed on any specimen.
3. Freeze-Thaw: No damage or defects observed.
4. Warm Water: No evidence of cracking, delamination, swelling, or other defects observed.
5. Heat-Rain: No crazing, cracking, or other deleterious effects, or surface or joint changes observed in any specimen.

G. Structural Performance: Provide composite panel systems capable of withstanding the effects of the following loads, based on testing in accordance with ASTM E330/E330M:

1. Design Wind Loads: Minimum [**58 psf (2.78 kPa)**] <**Insert loads**>.
2. Other Design Loads: [**As indicated on Drawings**] <**Insert loads**>.
3. Deflection Limits: For wind loads, panel deflection no greater than L/120 of the span.
4. <**Insert serviceability requirements**>.

H. Thermal Expansion: Maximum 0.00000318 deg F to minus 1 (0.000005724 deg C to minus 1) when tested in accordance with ASTM E228.

I. Air Leakage: 1.53 cfm/sq. ft. (7.78 L/s/sq. m) or less in accordance with AAMA5094.

J. Water Penetration under Static Pressure: No water penetration to room side of assembly when tested for 15 minutes in accordance with ASTM E331 at the following test-pressure difference:

1. Test-Pressure Difference: [**2.86 lbf/sq. ft. (137 Pa)**] [**6.24 lbf/sq. ft. (300 Pa)**].

K. Fire Propagation Characteristics: Composite panel wall assembly passes NFPA 285.

L. Surface-Burning Characteristics: Provide composite panels that meet the following values when tested in accordance with ASTM E84:

1. Flame-Spread Index: Zero.
2. Smoke-Developed Index: 5.

M. Fire Resistance: Composite panel wall assembly passes ASTM E119.

N. Ignition Resistance: Composite panel passes NFPA 268.

2.2 COMPOSITE WALL PANELS.

A. Composite Wall Panel Systems: Provide factory-formed and -assembled, composite wall panels fabricated from a pressed, stamped, and autoclaved mix of portland cement, fly ash, silica, recycled rejects, and wood fiber bundles; formed into profile for installation method indicated. Include attachment assembly components and accessories required for weathertight system.

1. Basis-of-Design Product: Subject to compliance with requirements, provide Nichiha Architectural Wall Panels; Architectural Wall Panels.

B. Lightly Textured, Wood Plank Composite Wall Panels

1. Panel Dimensions: [**17-7/8 by 71-9/16 inches (455 by 1818 mm)**] [**17-7/8 by 119-5/16 inches (455 by 3030 mm)**]
2. Panel Thickness: [**5/8 inch (16 mm)**] [**As indicated on Drawings**].
3. Panel: Factory sealed on all six sides.
4. Profiles: Wood plank texture [**with 3/8-inch (10-mm) grooves**], running lengthwise [**at 6 inches (152 mm) o.c.**]
5. Color: [**As indicated on drawing schedule**].
6. Accessory Components: Manufactured corners [**with 3-1/2-inch (89-mm) returns**] [**as indicated on Drawings**].

2.3 MISCELLANEOUS MATERIALS

A. Miscellaneous Metal Subframing and Furring: ASTM C645, cold-formed, metallic-coated steel sheet with ASTM A653/A653M, G90 (Z275) hot-dip galvanized coating designation or ASTM A792/A792M, Class AZ50 (Class AZM150) aluminum-zinc-alloy coating designation

unless otherwise indicated. Provide Fabricator's standard sections as required for support and alignment of composite panel system.

1. Basis-of-Design Product: Subject to compliance with requirements, provide Nichiha Architectural Wall Panels; Ultimate [**Horizontal**] [**and**] [**Vertical**] Starter Track.

B. Panel Accessories: Provide components required for a complete, weathertight panel system including trim, copings, fasciae, mullions, sills, corner units, clips, flashings, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of composite panels unless otherwise indicated.

1. Basis-of-Design Product: Subject to compliance with requirements, provide Nichiha Architectural Wall Panels; Ultimate Clip System or comparable product by one of the following:

C. Flashing and Trim: Provide [**galvanized**] aluminum flashing and trim as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, bases, drips, sills, jambs, corners, endwalls, framed openings, rakes, fasciae, parapet caps, soffits, reveals, and fillers.

1. Basis-of-Design Product: Subject to compliance with requirements, provide Nichiha Architectural Wall Panels; Essential Flashing System.

2. Aluminum Trim: Formed with 0.040-inch (1.00-mm-) thick, coil-coated aluminum sheet facings.
3. Color: [**As indicated by manufacturer's designations**]

D. Panel Fasteners: Provide corrosion-resistant fasteners as required for construction method used.

E. Panel Sealants: ASTM C920, Class 35; elastomeric polyurethane or silicone sealant; of type, grade, class, and use classifications required to seal joints in composite panels and remain weathertight; and as recommended in writing by composite panel manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, composite panel supports, and other conditions affecting performance of the Work.

1. Examine wall framing to verify that girts, angles, channels, studs, and other structural panel support members and anchorage have been installed within alignment tolerances required by composite panel manufacturer.
2. Examine wall sheathing to verify that sheathing joints are supported by framing or blocking and that installation is within flatness tolerances required by composite panel manufacturer.

a. Verify that air- or water-resistive barriers have been installed over sheathing or backing substrate to prevent air infiltration or water penetration.

B. Examine roughing-in for components and assemblies penetrating composite panels to verify actual locations of penetrations relative to seam locations of composite panels before installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Miscellaneous Supports: Install subframing, furring, and other miscellaneous panel support members and anchorages in accordance with composite panel manufacturer's written instructions.

3.3 COMPOSITE PANEL INSTALLATION

A. General: Install composite panels in accordance with Fabricator's written instructions in orientation, sizes, and locations indicated on Drawings. Install panels perpendicular to supports unless otherwise indicated. Anchor composite panels and other components of the Work securely in place, with provisions for thermal and structural movement.

1. Shim or otherwise plumb substrates receiving composite panels.
2. Flash or seal composite panels at perimeter of all openings. Fasten flashing with manufacturer-approved fasteners. Do not begin installation until air- or water-resistive barriers and flashings that will be concealed by composite panels are installed.
3. Install screw fasteners in predrilled holes.
4. Locate and space fastenings in uniform vertical and horizontal alignment.
5. Install flashing and trim as composite panel work proceeds.
6. Provide weathertight escutcheons for pipe- and conduit-penetrating panels.

B. Fasteners:

1. Composite Panels: Use hot-dip galvanized, ceramic-coated, or stainless steel fasteners for surfaces exposed to the exterior; use galvanized-steel fasteners for surfaces exposed to the interior.

C. Attachment Assembly, General: Install attachment assembly required to support composite wall panels and to provide a complete weathertight wall system, including subgirts, perimeter extrusions, tracks, drainage channels, panel clips, and anchor channels.

1. Include attachment to supports, panel-to-panel joinery, panel-to-dissimilar-material joinery, and panel-system joint seals.

D. Panel Installation: Attach composite wall panels to supports at locations, at spacings, and with fasteners recommended in writing by Fabricator to achieve performance requirements specified.

1. DBVR Rainscreen System: Install using Fabricator's standard assembly with horizontal channel that provides support and secondary drainage assembly, draining at base of wall.

Attach composite wall panels by placing panel clips to supports at locations, at spacings, and with fasteners recommended in writing by Fabricator.

a. Track-Support Installation: Install support assembly at locations, at spacings, and with fasteners recommended in writing by manufacturer. Use Fabricator's standard horizontal [**tracks**] [**drain channels**] that provide support and secondary drainage assembly.

b. Panel Installation:

1) Attach composite wall panels by interlocking panel edges with Fabricator's standard clips.

c. Joint Sealing: Seal all joints in accordance with AAMA 509. Do not apply sealants to joints unless otherwise indicated.

E. Accessory Installation: Install accessories with positive anchorage to building and weathertight mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.

1. Install components required for a complete composite panel assembly including trim, copings, corners, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items. Provide types indicated by composite panel Fabricator; or, if not indicated, provide types recommended in writing by composite system Fabricator.

F. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, or SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that are permanently watertight.

1. Install exposed flashing and trim that is without buckling and tool marks and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and to result in waterproof performance.
2. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 ft. (3 m) with no joints allowed within 24 inches (605 mm) of corner or intersection. Where lapped expansion provisions cannot be used or would not be sufficiently waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with mastic sealant (concealed within joints).

3.4 ERECTION TOLERANCES

A. Site Verifications of Conditions:

1. Verify that conditions of substrate previously installed under other Sections are acceptable for composite system installation. Provide documentation indicating detrimental conditions to composite system performance.
2. Once conditions are verified, composite system installation tolerances are as follows:

a. Shim and align composite wall panel units within installed tolerance of 1/4 inch in 20 ft. (6 mm in 6 m), non-accumulative, on level, plumb, and location lines as indicated, and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.

3.5 FIELD QUALITY CONTROL

A. Testing Agency: [**Engage**] a qualified testing agency to perform tests and inspections.

B. Water-Spray Test: After installation, test area of assembly [**as directed by Architect**] water penetration in accordance with AAMA 501.2.

C. Fabricator's Field Service: Engage a factory-authorized service representative to test and inspect completed composite wall panel installation, including accessories.

D. Composite wall panels will be considered defective if they do not pass test and inspections.

E. Additional tests and inspections, at Contractor's expense, are performed to determine compliance of replaced or additional work with specified requirements.

F. Prepare test and inspection reports.

3.6 CLEANING AND PROTECTION

A. Remove temporary protective coverings, if any, as composite panels are installed, unless otherwise indicated in manufacturer's written installation instructions. On completion of composite panel installation, clean finished surfaces as recommended by composite panel manufacturer. Maintain in a clean condition during construction.

B. After composite panel installation, clear weep holes and drainage channels of obstructions, dirt, and sealant.

C. Replace composite panels that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 074243

074616 – ALUMINUM CLADDING

PART 1 GENERAL

1.1 RELATED SECTIONS

A. Section 05 40 00 – Cold-Formed Metal framing: Metal framing for support of aluminum soffits.
B. Section 01 74 21 – Construction/Demolition Waste Management and Disposal.
C. Section 06 10 00 - Rough Carpentry.
D. Section 07 62 00 – Sheet Metal Flashing and Trim.
E. Section 07 92 00 - Joint Sealants.

1.2 REFERENCES

A. American Society for Testing and Materials (ASTM)

1. ASTM E 84 Standard Test Method for Surface Burning Characteristics of Building Materials
2. ASTM D 958 - Practice for Determining Temperatures of Standard ASTM Molds for Test Specimens of Plastics.
3. ASTM E2768-11 – Standard Test Method for Extended Duration Surface Burning Characteristics for Building Materials (30 min Tunnel Test). Results: Zero Flame Spread, Smoke Developed Index of 5. Meets criteria for Class A fire rating
4. ASTM E136 - Standard Test Method for Behavior of Materials in a Vertical Tube Furnace at 750°C
5. ASTM C423 - Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method (NRC)
6. ASTM E1477 - Standard Test Method for Luminous Reflectance Factor of Acoustical Materials by Use of Integrating-Sphere Reflectometers (LRV).2

B. American Architectural Manufacturers Association (AAMA)

1. AAMA 2605 Voluntary Specification, Performance requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels.
2. AAMA 2604 - Voluntary Specification, Performance requirements and Test Procedures for High Performing Organic Coatings on Aluminum Extrusions and Panels.
3. AAMA 2603 - Voluntary Specification, Performance requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels.

4 International Code Council Evaluation Service (ICC-ES)

5. ICC-ES Evaluation Report

1.3 SUBMITTALS

A. Product data: submit manufacturer's printed product literature, specifications and data sheet.

B. Submit duplicate 1-⅝" X 8 inch X 6 inch (41mm X 203mm X 150mm) samples of cladding material, of color and profile specified.

C. Shop drawings to indicate dimensions, profiles, attachment methods, schedule of wall elevations, trim and closure pieces, soffits, fascia, metal furring, and related work.

D. Certifications: Manufacturer's certifications that products comply with specified requirements, including laboratory reports showing compliance with specified tests and standards.

E. LEED Submittal Data: Manufacturer's product data for each product specified in this section per ecoscorecard.com.

F. Submit manufacturer's installation instructions.

1.4 LEED

A. Category - Material & Resources

1. MR Credit 2.1, 2.2 - Construction Waste Management Divert 50% or 75% from disposal

B. Category – Indoor Environment Quality

1. EQ Credit 4.1 to 4.6 – Low Emitting Materials

C. Category – Innovation and Design Process

1. ID Credit – Biophilic Design

1.2 WARRANTY

A. Provide a written guarantee, signed and issued in the name of the owner, covering the metal cladding/cladding material for 15 (fifteen) years from the date of Substantial Completion.

B. The manufacturer's warranty is limited to replacement of defective material only, rather than installation of the same. Faulty installation shall be corrected by the installing contractor. The warranty required herein is the sole remedy against the manufacturer and there are no other implied warranties. In any event, the manufacturer shall not be liable for incidentals or consequential damages.

PART 2 PRODUCTS

2.1 ALUMINUM CLADDING AND COMPONENTS

A. 1-⅝” X 8 inch (41mm X 203mm) Link & Lock Batten extruded aluminum 6063-T5

1. Finish coating: powder coated finish
2. Color: color selected by Owner’s Representative.
3. Gloss: 30 ± 5.
4. Thickness: 1/16 inch (1.65mm) base metal thickness.
5. Profile: 1-⅝” X 8 inch (41mm X 203mm) X 24 ft (7315.2mm) batten.

2.2 ACCESSORIES

A. Batten End Caps with matching powder-coated finish.

B. Internal Stiffener.

C. Attachment Clips: Mounting Clips and End Mounts that are shipped loose for field installation.

2.3 MANUFACTURERS

A. Longboard Architectural Products #120 - 1777 Clearbrook Rd.

Abbotsford, BC, Canada V2T 5X5

info@longboardproducts.com

1.800.604.0343

PART 3 EXECUTION

3.1 INSTALLATION

A. Install battens in accordance with CGSB 93.5, and manufacturer's written instructions

B. Install cladding as indicated.

C. Maintain joints in exterior cladding, true to line, tight fitting, hairline joints.

D. Attach battens in a manner not restricting thermal movement.

3.2 CLEANING

A. Upon completion of installation, remove surplus materials, rubbish, tools and equipment barriers.

END OF SECTION 07 46 16

SECTION 075423 - THERMOPLASTIC POLYOLEFIN (TPO) ROOFING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Adhered thermoplastic polyolefin (TPO) roofing system.
2. Roof insulation.
3. Roof Walkway

B. Related Requirements:

1. Section 061053 "Miscellaneous Rough Carpentry" for wood nailers, curbs, and blocking; and for wood-based, structural-use roof deck panels.
2. Section 072100 "Thermal Insulation" for insulation beneath the roof deck.
3. Section 076200 "Sheet Metal Flashing and Trim" for metal roof flashings and counterflashings.
4. Section 079200 "Joint Sealants" for joint sealants, joint fillers, and joint preparation.
5. Section 221423 "Storm Drainage Piping Specialties" for roof drains.

1.3 DEFINITIONS

A. Roofing Terminology: Definitions in ASTM D 1079 and glossary in NRCA's "The NRCA Roofing and Waterproofing Manual" apply to work of this Section.

1.4 PREINSTALLATION MEETINGS

A. Preinstallation Roofing Conference: Conduct conference at [**Project site**] <**Insert location**>.

1. Meet with Owner, Architect, Owner's insurer if applicable, testing and inspecting agency representative, roofing Installer, roofing system manufacturer's representative, deck Installer, and installers whose work interfaces with or affects roofing, including installers of roof accessories and roof-mounted equipment.
2. Review methods and procedures related to roofing installation, including manufacturer's written instructions.
3. Review and finalize construction schedule, and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
4. Examine deck substrate conditions and finishes for compliance with requirements, including flatness and fastening.

5. Review structural loading limitations of roof deck during and after roofing.
6. Review base flashings, special roofing details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that affects roofing system.
7. Review governing regulations and requirements for insurance and certificates if applicable.
8. Review temporary protection requirements for roofing system during and after installation.
9. Review roof observation and repair procedures after roofing installation.

1.5 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For roofing system. Include plans, elevations, sections, details, and attachments to other work, including:

1. Base flashings and membrane terminations.
2. Tapered insulation, including slopes.
3. Roof plan showing orientation of steel roof deck and orientation of roofing, fastening spacings, and patterns for mechanically fastened roofing.
4. Insulation fastening patterns for corner, perimeter, and field-of-roof locations.

C. Samples for Verification: For the following products:

1. Sheet roofing, of color required.
2. Walkway pads or rolls, of color required.

1.6 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer and manufacturer.

B. Manufacturer Certificates: Signed by roofing manufacturer certifying that roofing system complies with requirements specified in "Performance Requirements" Article.

1. Submit evidence of compliance with performance requirements.

C. Sample Warranties: For manufacturer's special warranties.

1.7 CLOSEOUT SUBMITTALS

A. Maintenance Data: For roofing system to include in maintenance manuals.

1.8 QUALITY ASSURANCE

A. Installer Qualifications: A qualified firm that is approved, authorized, or licensed by roofing system manufacturer to install manufacturer's product and that is eligible to receive manufacturer's special warranty.

1.9 DELIVERY, STORAGE, AND HANDLING

A. Deliver roofing materials to Project site in original containers with seals unbroken and labeled with manufacturer's name, product brand name and type, date of manufacture, approval or listing agency markings, and directions for storing and mixing with other components.

B. Store liquid materials in their original undamaged containers in a clean, dry, protected location and within the temperature range required by roofing system manufacturer. Protect stored liquid material from direct sunlight.

1. Discard and legally dispose of liquid material that cannot be applied within its stated shelf life.

C. Protect roof insulation materials from physical damage and from deterioration by sunlight, moisture, soiling, and other sources. Store in a dry location. Comply with insulation manufacturer's written instructions for handling, storing, and protecting during installation.

D. Handle and store roofing materials, and place equipment in a manner to avoid permanent deflection of deck.

1.10 FIELD CONDITIONS

A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit roofing system to be installed according to manufacturer's written instructions and warranty requirements.

1.11 WARRANTY

A. Special Project Warranty: Submit roofing Installer's warranty, on warranty form at end of this Section, signed by Installer, covering the Work of this Section, including all components of roofing system such as roofing, base flashing, roof insulation, fasteners, cover boards, substrate boards, vapor retarders, roof pavers, and walkway products, for the following warranty period:

1. Warranty Period: Two years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply for product selection:

1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 THERMOPLASTIC POLYOLEFIN ROOFING MEMBRANE

A. Fabric-Reinforced Thermoplastic Polyolefin Sheet: Uniform, flexible sheet formed from a thermoplastic polyolefin, internally fabric or scrim reinforced, and as follows:

1. Manufacturers:

a. Firestone Building Products Company.
b. GAF Materials Corporation.
c. GenFlex Roofing Systems.
d. Johns Manville International, Inc.
e. Sarnafil Inc.
f. Stevens Roofing Systems; Div. of JPS Elastomerics.
g. Versico Inc.

Select thickness from options in subparagraph below.

2. Thickness: 60 mils (1.5 mm), nominal.

Select color from options in subparagraph below.

3. Exposed Face Color: White.

Verify physical properties below with manufacturer's product data.

4. Physical Properties:

a. Breaking Strength: 225 lbf (1 kN); ASTM D 751, grab method.
b. Elongation at Break: 15 percent; ASTM D 751.
c. Tearing Strength: 55 lbf (245 N) minimum; ASTM D 751, Procedure B.
d. Brittleness Point: Minus 22 deg F (30 deg C).
e. Ozone Resistance: No cracks after sample, wrapped around a 3-inch- (75-mm-) diameter mandrel, is exposed for 166 hours to a temperature of 104 deg F (40 deg C) and an ozone level of 100 pphm (100 mPa); ASTM D 1149.
f. Resistance to Heat Aging: 90 percent minimum retention of breaking strength, elongation at break, and tearing strength after 166 hours at 240 deg F (116 deg C); ASTM D 573.
g. Water Absorption: Less than 4 percent mass change after 166 hours' immersion at 158 deg F (70 deg C); ASTM D 471.
h. Linear Dimension Change: Plus or minus 2 percent; ASTM D 1204.

2.3 AUXILIARY MATERIALS

A. General: Auxiliary materials recommended by roofing system manufacturer for intended use and compatible with membrane roofing.

1. Liquid-type auxiliary materials shall meet VOC limits of authorities having jurisdiction.

B. Sheet Flashing: Manufacturer's standard unreinforced thermoplastic polyolefin sheet flashing, 55 mils (1.4 mm) thick, minimum, of same color as sheet membrane.

Select option in paragraph below for bonding adhesive. Before specifying, verify that membrane roofing manufacturers offer a water-based adhesive for either PVC or thermoplastic polyolefin membrane. Coordinate with selection of "Bonding Adhesive" Paragraph in Part 3 "Adhered Roofing Membrane Installation" Article.

C. Bonding Adhesive: Manufacturer's standard solvent-based bonding adhesive for membrane, and solvent-based bonding adhesive for base flashings.

D. Fasteners: Factory-coated steel fasteners and metal or plastic plates meeting corrosion-resistance provisions in FMG 4470, designed for fastening membrane to substrate, and acceptable to membrane roofing system manufacturer.

E. Miscellaneous Accessories: Provide pourable sealers, preformed cone and vent sheet flashings, preformed inside and outside corner sheet flashings, T-joint covers, termination reglets, cover strips, and other accessories.

2.4 SUBSTRATE BOARDS

A. Substrate Board: ASTM C 36, Type X gypsum wall board, 5/8 inch (16 mm) thick.

Retain below with substrate board selected from paragraphs above.

B. Fasteners: Factory-coated steel fasteners and metal or plastic plates meeting corrosion-resistance provisions in FMG 4470, designed for fastening substrate panel to roof deck.

2.5 ROOF INSULATION

A. General: Provide preformed roof insulation boards that comply with requirements and referenced standards, selected from manufacturer's standard sizes and of thicknesses indicated.

1. Manufacturers:

a. Allied Signal Inc.; Commercial Roofing Systems.
b. Apache Products Company.
c. Atlas Roofing Corporation.
d. Celotex Corporation.
e. Firestone Building Products Company.
f. GAF Materials Corporation.
g. GenFlex Roofing Systems.
h. Hunter Panels, LLC.
i. Johns Manville International, Inc.
j. Koppers Industries.
k. RMAX.

Retain paragraph below if tapered insulation is required. Most of the commonly used insulations are available in tapered form; verify with manufacturers. With some exceptions, codes require roof slopes to be no less than 1/4 inch per 12 inches (1:48). Insulation is manufactured with tapers ranging from 1/8 inch per 12 inches (1:96) to 1/2 inch per 12 inches (1:24).

B. Tapered Insulation: Provide factory-tapered insulation boards fabricated to minimum slope of 1/4 inch per 12 inches (1:48).

Retain below with or without tapered insulation above; delete if not required.

C. Provide preformed saddles, crickets, tapered edge strips, and other insulation shapes where indicated for sloping to drain. Fabricate to slopes indicated.

2.6 INSULATION ACCESSORIES

A. General: Roof insulation accessories recommended by insulation manufacturer for intended use and compatible with membrane roofing.

B. Cold Fluid-Applied Adhesive: Manufacturer's standard cold fluid-applied adhesive formulated to adhere roof insulation to substrate.

2.7 WALKWAYS

A. Flexible Walkways: As indicated, Factory-formed, nonporous, heavy-duty, slip-resisting, surface-textured walkway pads or rolls, approximately 5/16” (5 mm.) thick, of material compatible with the roofing membrane and acceptable to the roofing system manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with the following requirements and other conditions affecting performance of roofing system:

1. Verify that roof openings and penetrations are in place and set and braced and that roof drains are securely clamped in place.
2. Verify that wood blocking, curbs, and nailers are securely anchored to roof deck at penetrations and terminations and that nailers match thicknesses of insulation.
3. Verify that surface plane flatness and fastening of steel roof deck comply with requirements in Division 5 Section "Metal Roof Decking."
4. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Clean substrate of dust, debris, moisture, and other substances detrimental to roofing installation according to roofing system manufacturer's written instructions. Remove sharp projections.

B. Prevent materials from entering and clogging roof drains and conductors and from spilling or migrating onto surfaces of other construction. Remove roof-drain plugs when no work is taking place or when rain is forecast.

C. Complete terminations and base flashings and provide temporary seals to prevent water from entering completed sections of roofing system at the end of the workday or when rain is forecast. Remove and discard temporary seals before beginning work on adjoining roofing.

3.3 SUBSTRATE BOARD INSTALLATION

A. Install substrate board with long joints in continuous straight lines, perpendicular to roof slopes with end joints staggered between rows. Tightly butt substrate boards together.

1. Fasten substrate board to top flanges of steel deck to resist uplift pressure at corners, perimeter, and field of roof according to membrane roofing system manufacturer's written instructions.

3.4 INSULATION INSTALLATION

A. Coordinate installing membrane roofing system components so insulation is not exposed to precipitation or left exposed at the end of the workday.

B. Comply with membrane roofing system manufacturer's written instructions for installing roof insulation.

C. Install tapered insulation under area of roofing to conform to slopes indicated.

D. Install one or more layers of insulation under area of roofing to achieve required thickness. Install in 2 or more layers with joints of each succeeding layer staggered from joints of previous layer a minimum of 6 inches (150 mm) in each direction.

E. Trim surface of insulation where necessary at roof drains so completed surface is flush and does not restrict flow of water.

F. Install insulation with long joints of insulation in a continuous straight line with end joints staggered between rows, abutting edges and ends between boards. Fill gaps exceeding 1/4 inch (6 mm) with insulation.

1. Cut and fit insulation within 1/4 inch (6 mm) of nailers, projections, and penetrations.

Retain paragraph below if adhering each layer of insulation.

G. Adhered Insulation: Install each layer of insulation and adhere to substrate as follows:

1. Set each layer of insulation in a cold fluid-applied adhesive.

3.5 ADHERED ROOFING MEMBRANE INSTALLATION

A. Install roofing membrane over area to receive roofing according to membrane roofing system manufacturer's written instructions. Unroll roofing membrane and allow to relax before installing.

B. Start installation of roofing membrane in presence of membrane roofing system manufacturer's technical personnel.

C. Accurately align roofing membrane and maintain uniform side and end laps of minimum dimensions required by manufacturer. Stagger end laps.

D. Bonding Adhesive: Apply solvent-based bonding adhesive to substrate and underside of roofing membrane at rate required by manufacturer and allow to partially dry before installing roofing membrane. Do not apply bonding adhesive to splice area of roofing membrane.

E. Bonding Adhesive: Apply water-based bonding adhesive to substrate at rate required by manufacturer and immediately install roofing membrane. Do not apply bonding adhesive to splice area of roofing membrane.

F. Mechanically or adhesively fasten roofing membrane securely at terminations, penetrations, and perimeter of roofing.

G. Apply roofing membrane with side laps shingled with slope of roof deck where possible.

H. Seams: Clean seam areas, overlap roofing membrane, and hot-air weld side and end laps of roofing membrane according to manufacturer's written instructions to ensure a watertight seam installation.

1. Test lap edges with probe to verify seam weld continuity. Apply lap sealant to seal cut edges of roofing membrane.
2. Verify field strength of seams a minimum of twice daily and repair seam sample areas.
3. Repair tears, voids, and lapped seams in roofing membrane that does not meet requirements.

I. Spread sealant or mastic bed over deck drain flange at deck drains and securely seal roofing membrane in place with clamping ring.

J. Install roofing membrane and auxiliary materials to tie in to existing roofing.

3.6 BASE FLASHING INSTALLATION

A. Install sheet flashings and preformed flashing accessories and adhere to substrates according to membrane roofing system manufacturer's written instructions.

B. Apply solvent-based bonding adhesive to substrate and underside of sheet flashing at required rate and allow to partially dry. Do not apply bonding adhesive to seam area of flashing.

C. Flash penetrations and field-formed inside and outside corners with sheet flashing.

D. Clean seam areas and overlap and firmly roll sheet flashings into the adhesive. Weld side and end laps to ensure a watertight seam installation.

E. Terminate and seal top of sheet flashings.

3.7 WALKWAY INSTALLATION

A. Flexible Walkways: Install walkway products in locations indicated. Adhere walkway products to substrate with compatible adhesive according to roofing system manufacturer's written instructions.

3.8 FIELD QUALITY CONTROL

A. Testing Agency: Owner will engage a qualified independent testing and inspecting agency to perform roof tests and inspections and to prepare test reports.

B. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion and submit report to Architect.

1. Notify Architect or Owner 48 hours in advance of date and time of inspection.

C. Repair or remove and replace components of membrane roofing system where test results, inspections or ponding water indicate that they do not comply with specified requirements.

D. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

3.9 PROTECTING AND CLEANING

A. Protect membrane roofing system from damage and wear during remainder of construction period. When remaining construction will not affect or endanger roofing, inspect roofing for deterioration and damage, describing its nature and extent in a written report, with copies to Architect and Owner.

B. Correct deficiencies in or remove membrane roofing system that does not comply with requirements, repair substrates, and repair or reinstall membrane roofing system to a condition free of damage and deterioration at time of Substantial Completion and according to warranty requirements.

C. Clean overspray and spillage from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

3.10 ROOFING INSTALLER'S WARRANTY

A. WHEREAS **Insert name of Roofing Installer** of **Insert address of Roofing Installer**, herein called the "Roofing Installer," has performed roofing and associated work ("work") on the following project:

1. Owner: **The State of North Carolina Through the University of North Carolina at Charlotte.**
2. Address: **9201 University City Boulevard, Charlotte, NC 28223.**
3. Building Name/Type: **PORTAL Building.**
4. Address: **Insert address.**
5. Area of Work: **Insert information.**
6. Acceptance Date: **Insert date.**
7. Warranty Period: **Insert time.**

8. Expiration Date: **Insert date.**

B. AND WHEREAS Roofing Installer has contracted (either directly with Owner or indirectly as a subcontractor) to warrant said work against leaks and faulty or defective materials and workmanship for designated Warranty Period,

C. NOW THEREFORE Roofing Installer hereby warrants, subject to terms and conditions herein set forth, that during Warranty Period he will, at his own cost and expense, make or cause to be made such repairs to or replacements of said work as are necessary to correct faulty and defective work and as are necessary to maintain said work in a watertight condition.

D. This Warranty is made subject to the following terms and conditions:

1. Specifically excluded from this Warranty are damages to work and other parts of the building, and to building contents, caused by:

    a. lightning;
    b. peak gust wind speed exceeding 90 mph;
    c. fire;
    d. failure of roofing system substrate, including cracking, settlement, excessive deflection, deterioration, and decomposition;
    e. faulty construction of parapet walls, copings, chimneys, skylights, vents, equipment supports, and other edge conditions and penetrations of the work;
    f. vapor condensation on bottom of roofing; and
    g. activity on roofing by others, including construction contractors, maintenance personnel, other persons, and animals, whether authorized or unauthorized by Owner.

2. When work has been damaged by any of foregoing causes, Warranty shall be null and void until such damage has been repaired by Roofing Installer and until cost and expense thereof have been paid by Owner or by another responsible party so designated.
3. Roofing Installer is responsible for damage to work covered by this Warranty but is not liable for consequential damages to building or building contents resulting from leaks or faults or defects of work.
4. During Warranty Period, if Owner allows alteration of work by anyone other than Roofing Installer, including cutting, patching, and maintenance in connection with penetrations, attachment of other work, and positioning of anything on roof, this Warranty shall become null and void on date of said alterations, but only to the extent said alterations affect work covered by this Warranty. If Owner engages Roofing Installer to perform said alterations, Warranty shall not become null and void unless Roofing Installer, before starting said work, shall have notified Owner in writing, showing reasonable cause for claim, that said alterations would likely damage or deteriorate work, thereby reasonably justifying a limitation or termination of this Warranty.
5. During Warranty Period, if original use of roof is changed and it becomes used for, but was not originally specified for, a promenade, work deck, spray-cooled surface, flooded basin, or other use or service more severe than originally specified, this Warranty shall become null and void on date of said change, but only to the extent said change affects work covered by this Warranty.

6. Owner shall promptly notify Roofing Installer of observed, known, or suspected leaks, defects, or deterioration and shall afford reasonable opportunity for Roofing Installer to inspect work and to examine evidence of such leaks, defects, or deterioration.
7. This Warranty is recognized to be the only warranty of Roofing Installer on said work and shall not operate to restrict or cut off Owner from other remedies and resources lawfully available to Owner in cases of roofing failure. Specifically, this Warranty shall not operate to relieve Roofing Installer of responsibility for performance of original work according to requirements of the Contract Documents, regardless of whether Contract was a contract directly with Owner or a subcontract with Owner's General Contractor.

E. IN WITNESS THEREOF, this instrument has been duly executed this **Insert day** day of **Insert month**, **Insert year**.

1. Authorized Signature: **Insert signature.**
2. Name: **Insert name.**
3. Title: **Insert title.**

3.11 ROOFING SYSTEMS MANUFACTURER'S WARRANTY

1. Roofing system manufacturer must the Roofing Systems Manufacturer's Warranty shown in Section 075401

END OF SECTION 075423

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SECTION **076200 - SHEET METAL FLASHING AND TRIM**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Manufactured Products:

a. Manufactured through-wall flashing and counterflashing.

B. Related Sections:

1. Division 6 Section "Rough Carpentry" for wood nailers, curbs, and blocking.
2. Division 7 Section “Thermoplastic Polyolefin (TPO) Roofing" for installing sheet metal flashing and trim integral with membrane roofing.
3. Division 7 Section “Metal Wall Panels" for installing sheet metal flashing and trim integral with wall panels.
4. Division 7 Section "Roof Accessories" for set-on-type curbs, equipment supports, roof hatches, vents, and other manufactured roof accessory units.

1.3 PERFORMANCE REQUIREMENTS

A. General: Sheet metal flashing and trim assemblies as indicated shall withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Completed sheet metal flashing and trim shall not rattle, leak, or loosen, and shall remain watertight.

B. Fabricate and install roof edge flashing and copings capable of resisting the following forces according to NCBC 2012, 90 mph wind speed, Exposure Category B.

C. Thermal Movements: Provide sheet metal flashing and trim that allows for thermal movements from ambient and surface temperature changes.

1. Temperature Change (Range): 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

1.4 SUBMITTALS

A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each manufactured product and accessory.

B. Samples for Initial Selection: For each type of sheet metal flashing, trim, and accessory indicated with factory-applied color finishes involving color selection.

1.5 QUALITY ASSURANCE

A. Fabricator Qualifications: Shop that employs skilled workers who custom fabricate sheet metal flashing and trim similar to that required for this Project and whose products have a record of successful in-service performance.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Do not store sheet metal flashing and trim materials in contact with other materials that might cause staining, denting, or other surface damage. Store sheet metal flashing and trim materials away from uncured concrete and masonry.

B. Protect strippable protective covering on sheet metal flashing and trim from exposure to sunlight and high humidity, except to the extent necessary for the period of sheet metal flashing and trim installation.

PART 2 - PRODUCTS

2.1 SHEET METALS

A. General: Protect mechanical and other finishes on exposed surfaces from damage by applying a strippable, temporary protective film before shipping.

2.2 MISCELLANEOUS MATERIALS

A. General: Provide materials and types of fasteners, solder, welding rods, protective coatings, separators, sealants, and other miscellaneous items as required for complete sheet metal flashing and trim installation and recommended by manufacturer of primary sheet metal or manufactured item unless otherwise indicated.

B. Fasteners: Wood screws, annular threaded nails, self-tapping screws, self-locking rivets and bolts, and other suitable fasteners designed to withstand design loads and recommended by manufacturer of primary sheet metal or manufactured item.

1. General: Blind fasteners or self-drilling screws, gasketed, with hex-washer head.

a. Exposed Fasteners: Heads matching color of sheet metal using plastic caps or factory-applied coating.
b. Blind Fasteners: High-strength aluminum or stainless-steel rivets suitable for metal being fastened.

c. Spikes and Ferrules: Same material as gutter; with spike with ferrule matching internal gutter width.

C. Solder:

1. For Copper: ASTM B 32, Grade Sn50, 50 percent tin and 50 percent lead.
2. For Stainless Steel: ASTM B 32, Grade Sn60, with an acid flux of type recommended by stainless-steel sheet manufacturer.
3. For Zinc-Tin Alloy-Coated Stainless Steel and Copper: ASTM B 32, 100 percent tin.
4. For Zinc-Coated (Galvanized) Steel: ASTM B 32, Grade Sn50, 50 percent tin and 50 percent lead or Grade Sn60, 60 percent tin and 40 percent lead.
5. For Zinc: ASTM B 32, 40 percent tin and 60 percent lead with low antimony, as recommended by manufacturer.

D. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape 1/2 inch (13 mm) wide and 1/8 inch (3 mm) thick.

E. Elastomeric Sealant: ASTM C 920, elastomeric polyurethane polysulfide silicone polymer sealant; low modulus; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight.

F. Butyl Sealant: ASTM C 1311, single-component, solvent-release butyl rubber sealant; polyisobutylene plasticized; heavy bodied for hooked-type expansion joints with limited movement.

G. Epoxy Seam Sealer: Two-part, noncorrosive, aluminum seam-cementing compound, recommended by aluminum manufacturer for exterior nonmoving joints, including riveted joints.

H. Bituminous Coating: Cold-applied asphalt emulsion complying with ASTM D 1187.

I. Asphalt Roofing Cement: ASTM D 4586, asbestos free, of consistency required for application.

2.3 MANUFACTURED SHEET METAL FLASHING AND TRIM

A. Through-Wall Ribbed Sheet Metal Flashing: Manufacture through-wall sheet metal flashing for embedment in masonry with ribs at 3-inch (75-mm) intervals along length of flashing to provide an integral mortar bond. Manufacture through-wall flashing with interlocking counterflashing on exterior face, of same metal as reglet.

1. Copper: 10 oz. (0.34 mm thick) minimum for fully concealed flashing; 16 oz. (0.55 mm thick) elsewhere.

a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

1) Cheney Flashing Company; Cheney Flashing (Dovetail).
2) Cheney Flashing Company; Cheney Flashing (Sawtooth).
3) Hohmann & Barnard, Inc.; STF Sawtooth Flashing.

4) Keystone Flashing Company, Inc.; Keystone Three-Way Interlocking Thruwall Flashing.
5) Sandell Manufacturing Company, Inc.; Pre-Formed Metal Flashing.

2.4 FABRICATION, GENERAL

A. General: Custom fabricate sheet metal flashing and trim to comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to design, dimensions, geometry, metal thickness, and other characteristics of item indicated. Fabricate items at the shop to greatest extent possible.

1. Fabricate sheet metal flashing and trim in thickness or weight needed to comply with performance requirements, but not less than that specified for each application and metal.
2. Obtain field measurements for accurate fit before shop fabrication.
3. Form sheet metal flashing and trim without excessive oil canning, buckling, and tool marks and true to line and levels indicated, with exposed edges folded back to form hems.
4. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces exposed to view.

B. Fabrication Tolerances: Fabricate sheet metal flashing and trim that is capable of installation to a tolerance of 1/4 inch in 20 feet (6 mm in 6 m) on slope and location lines as indicated and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.

C. Fabrication Tolerances: Fabricate sheet metal flashing and trim that is capable of installation to tolerances specified in MCA's "Guide Specification for Residential Metal Roofing."

D. Sealed Joints: Form non-expansion but movable joints in metal to accommodate elastomeric sealant.

E. Expansion Provisions: Where lapped expansion provisions cannot be used, form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with butyl sealant concealed within joints.

F. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal.

G. Fabricate cleats and attachment devices of sizes as recommended by SMACNA's "Architectural Sheet Metal Manual" and by FMG Loss Prevention Data Sheet 1-49 for application, but not less than thickness of metal being secured.

H. Seams: Fabricate nonmoving seams with flat-lock seams. Tin edges to be seamed, form seams, and solder.

I. Seams: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with elastomeric sealant unless otherwise recommended by sealant manufacturer for intended use. Rivet joints where necessary for strength.

J. Do not use graphite pencils to mark metal surfaces.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions and other conditions affecting performance of the Work.

1. Verify compliance with requirements for installation tolerances of substrates.
2. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.

B. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

A. General: Anchor sheet metal flashing and trim and other components of the Work securely in place, with provisions for thermal and structural movement. Use fasteners, solder, welding rods, protective coatings, separators, sealants, and other miscellaneous items as required to complete sheet metal flashing and trim system.

1. Install sheet metal flashing and trim true to line and levels indicated. Provide uniform, neat seams with minimum exposure of solder, welds, and sealant.
2. Install sheet metal flashing and trim to fit substrates and to result in watertight performance. Verify shapes and dimensions of surfaces to be covered before fabricating sheet metal.
3. Space cleats not more than 12 inches (300 mm) apart. Anchor each cleat with two fasteners. Bend tabs over fasteners.
4. Install exposed sheet metal flashing and trim without excessive oil canning, buckling, and tool marks.
5. Install sealant tape where indicated.
6. Torch cutting of sheet metal flashing and trim is not permitted.
7. Do not use graphite pencils to mark metal surfaces.

B. Metal Protection: Where dissimilar metals will contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with bituminous coating or by other permanent separation as recommended by SMACNA.

C. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 feet (3 m) with no joints allowed within 24 inches (600 mm) of corner or intersection. Where lapped expansion provisions cannot be used or would not be sufficiently watertight, form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with sealant concealed within joints.

D. Fastener Sizes: Use fasteners of sizes that will penetrate wood sheathing not less than 1-1/4 inches (32 mm) for nails and not less than 3/4 inch (19 mm) for wood or screws metal decking not less than recommended by fastener manufacturer to achieve maximum pull-out resistance.

E. Seal joints as shown and as required for watertight construction.

1. Where sealant-filled joints are used, embed hooked flanges of joint members not less than 1 inch (25 mm) into sealant. Form joints to completely conceal sealant. When ambient temperature at time of installation is moderate, between 40 and 70 deg F (4 and 21 deg C), set joint members for 50 percent movement each way. Adjust setting proportionately for installation at higher ambient temperatures. Do not install sealant-type joints at temperatures below 40 deg F (4 deg C).
2. Prepare joints and apply sealants to comply with requirements in Division 7 Section "Joint Sealants."

F. Soldered Joints: Clean surfaces to be soldered, removing oils and foreign matter. Pre-tin edges of sheets to be soldered to a width of 1-1/2 inches (38 mm), except reduce pre-tinning where pre-tinned surface would show in completed Work.

1. Do not use torches for soldering. Heat surfaces to receive solder and flow solder into joint. Fill joint completely. Completely remove flux and spatter from exposed surfaces.

3.3 ERECTION TOLERANCES

A. Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerance of 1/4 inch in 20 feet (6 mm in 6 m) on slope and location lines as indicated and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.

B. Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerances specified in MCA's "Guide Specification for Residential Metal Roofing."

3.4 CLEANING AND PROTECTION

A. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.

B. Clean and neutralize flux materials. Clean off excess solder.

C. Clean off excess sealants.

D. Remove temporary protective coverings and strippable films as sheet metal flashing and trim are installed unless otherwise indicated in manufacturer's written installation instructions. On completion of installation, remove unused materials and clean finished surfaces. Maintain in a clean condition during construction.

E. Replace sheet metal flashing and trim that have been damaged or that have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 076200

SECTION 077200 - ROOF ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Roof curbs.
2. Roof hatches.

B. Related Sections:

1. Section 055000 "Metal Fabrications" for metal vertical ladders, ships' ladders, and stairs for access to roof hatches.
2. Section 076200 "Sheet Metal Flashing and Trim" for shop- and field-formed metal flashing, roof-drainage systems, roof expansion-joint covers, and miscellaneous sheet metal trim and accessories.
3. Division 23 for standard curbs specified with mechanical equipment.

1.3 COORDINATION

A. Coordinate layout and installation of roof accessories with roofing membrane and base flashing and interfacing and adjoining construction to provide a leakproof, weathertight, secure, and noncorrosive installation.

B. Coordinate dimensions with rough-in information or Shop Drawings of equipment to be supported.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of roof accessory.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.

B. Shop Drawings: For roof accessories.

1. Include plans, elevations, keyed details, and attachments to other work. Indicate dimensions, loadings, and special conditions. Distinguish between plant- and field-assembled work.

C. Samples: For each exposed product and for each color and texture specified, prepared on Samples of size to adequately show color.

1.5 WARRANTY

A. Special Warranty on Painted Finishes: Manufacturer's standard form in which manufacturer agrees to repair finishes or replace roof accessories that show evidence of deterioration of factory-applied finishes within specified warranty period.

1. Fluoropolymer Finish: Deterioration includes, but is not limited to, the following:

a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.

2. Finish Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. General Performance: Roof accessories shall withstand exposure to weather and resist thermally induced movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, installation, or other defects in construction.

B. Wind-Restraint Performance: As Indicated on Drawings

2.2 ROOF CURBS

A. Roof Curbs: Internally reinforced roof-curb units capable of supporting superimposed live and dead loads, including equipment loads and other construction indicated on Drawings, bearing continuously on roof structure, and capable of meeting performance requirements; with welded or mechanically fastened and sealed corner joints, integral cant and integrally formed deck-mounting flange at perimeter bottom.

B. Size: Coordinate dimensions with roughing-in information or Shop Drawings of equipment to be supported.

C. Supported Load Capacity: As required by equipment manufacturer.

D. Material: Finish and material to match parapet cap

2.3 ROOF HATCH

A. Roof Hatches: Fabricate roof hatches with insulated double-wall lids and insulated double-wall curb frame with integral deck mounting flange and lid frame counterflashing. Fabricate with

welded or mechanically fastened and sealed corner joints. Provide continuous weathertight perimeter gasketing and equip with corrosion-resistant or hot-dip galvanized hardware.

1. Manufacturers:

    a. Babcock-Davis; a Cierra Products Inc. Company.
    b. Bilco Company (The).
    c. Bristolite Skylights.
    d. Custom Curb, Inc.
    e. Dur-Red Products.
    f. Hi Pro International, Inc.
    g. J. L. Industries, Inc.
    h. Metallic Products Corporation.
    i. Milcor Inc.; a Gibraltar Company.
    j. Nystrom, Inc.
    k. O'Keeffe's Inc.
    l. Precision Ladders, LLC.
    m. Roof Products & Systems Corporation.
    n. ThyCurb; Div of Thybar Corporation.
    o. Wasco Products, Inc.
    p. Western Canwell.

2. Loads: Fabricate roof hatches to withstand 40-lbf/sq. ft. (1.9-kPa) external and 20-lbf/sq. ft. (0.95-kPa) internal loads.
3. Type and Size: Single-leaf lid, 72 by 36 inches (760 by 1200 mm) nominal.
4. Curb and Lid Material: Galvanized or aluminum-zinc alloy-coated steel sheet, 0.079 inch (2.0 mm) thick.
5. Insulation: Glass-fiber or polyisocyanurate board.
6. Interior Lid Liner: Manufacturer's standard metal liner of same material and finish as outer metal lid.
7. Exterior Curb Liner: Manufacturer's standard metal liner of same material and finish as metal curb.
8. On ribbed or fluted metal roofs, form flange at perimeter bottom to conform to roof profile.
9. Fabricate units to allow a minimum height of 8 inches (200 mm) flashing above roof membrane surface.
10. Hardware: Galvanized steel or stainless-steel spring latch with turn handles, butt- or pintle-type hinge system, and padlock hasps inside and outside.

11. Safety Railing System: Manufacturer's standard complete system including rails, clamps, fasteners, safety barrier at railing opening, and all accessories required for a complete installation.

    a. Height: 42 inches (1060 mm) above finished roof deck.
    b. Pipe or Tube: 1-1/4-inch (31-mm) ID galvanized pipe or 1-5/8-inch (41-mm) OD galvanized tube.
    c. Flat Bar: 2-inch- (50-mm-) high by 3/8-inch- (9-mm-) thick galvanized steel.
    d. Chain Passway Enclosure: Galvanized proof coil chain with quick link on fixed end.
    e. Pipe Ends and Tops: Covered or plugged with weather-resistant material.

f. Provide weep holes or another means to drain entrapped water in hollow sections of handrail and railing members that are exposed to exterior or to moisture from condensation or other sources.
g. Fabricate joints that will be exposed to weather in a watertight manner.
h. Close exposed ends of handrail and railing members with prefabricated end fittings.
i. Fasteners: Manufacturer's standard.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions, and other conditions affecting performance of the Work.

B. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.

C. Verify dimensions of roof openings for roof accessories.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. General: Install roof accessories according to manufacturer's written instructions.

1. Install roof accessories level; plumb; true to line and elevation; and without warping, jogs in alignment, buckling, or tool marks.
2. Anchor roof accessories securely in place so they are capable of resisting indicated loads.
3. Use fasteners, separators, sealants, and other miscellaneous items as required to complete installation of roof accessories and fit them to substrates.
4. Install roof accessories to resist exposure to weather without failing, rattling, leaking, or loosening of fasteners and seals.

B. Metal Protection: Protect metals against galvanic action by separating dissimilar metals from contact with each other or with corrosive substrates by painting contact surfaces with bituminous coating or by other permanent separation as recommended by manufacturer.

1. Coat concealed side of stainless-steel roof accessories with bituminous coating where in contact with wood, ferrous metal, or cementitious construction.
2. Underlayment: Where installing roof accessories directly on cementitious or wood substrates, install a course of underlayment and cover with manufacturer's recommended slip sheet.
3. Bed flanges in thick coat of asphalt roofing cement where required by manufacturers of roof accessories for waterproof performance.

C. Roof Curb Installation: Install each roof curb so top surface is level.

D. Roof-Hatch Installation:

1. Verify that roof hatch operates properly. Clean, lubricate, and adjust operating mechanism and hardware.
2. Attach safety railing system to roof-hatch curb.
3. Attach ladder-assist post according to manufacturer's written instructions.

E. Roof Walkway Installation:

1. Verify that locations of access and servicing points for roof-mounted equipment are served by locations of roof walkways.
2. Install roof walkway support pads prior to placement of roof walkway support stands onto low-slope roofing.

F. Seal joints with elastomeric or butyl sealant as required by roof accessory manufacturer.

3.3 REPAIR AND CLEANING

A. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing according to ASTM A 780/A 780M.

B. Touch up factory-primed surfaces with compatible primer ready for field painting according to Section 099113 "Exterior Painting."

C. Clean exposed surfaces according to manufacturer's written instructions.

D. Clean off excess sealants.

E. Replace roof accessories that have been damaged or that cannot be successfully repaired by finish touchup or similar minor repair procedures.

END OF SECTION 077200

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SECTION 077712 – ALUMINUM GUTTERS AND DOWNSPOUTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Gutters and Downspouts.
   2. Related Accessories.

1.3 SCOPE

A. This specification covers the installation and material requirements for installing gutters and downspouts.

1.4 SCOPE OF WORK

A. Provide all labor, materials and equipment required to install new gutters/downspouts on existing buildings.

1.5 QUALITY ASSURANCE

A. Manufacturer shall have a minimum of five years' experience in the manufacture of aluminum gutters and downspouts.

B. Contractor shall have a minimum of one-year experience in the application of this product

1.6 SUBMITTALS

A. Manufacturer's Literature: Material description and recommended installation instructions, or wrapper showing installation instructions.

1.7 PRODUCT DELIVERY, STORAGE AND HANDLING

A. Deliver materials with manufacturer's labels intact and legible.

B. Store materials on raised platform or pallets and protect with coverings if stored in the weather.

1.8 WARRANTY

A. Materials: Manufacturer's Limited Material Warranty terms and conditions to apply.

B. Workmanship: Bids shall include applicators'/contractors' full coverage warranty (100%) against defects in labor for two years, from the date of completion of the job. Manufacturer shall be responsible for 100% of defects in labor and materials for 1 year from date of completed and PHA accepted installation, and prorate thereafter for the limited warranty.

PART 2 - PRODUCT SELECTION

2.1 GUTTERS

A. Gutters shall be fabricated of 0.027 inch thick aluminum roll. Gutters shall be hung with high points equidistant from downspout. Lap joint, except for expansion joints shall be at least one inch thick in the direction of flow. Secure aluminum gutter to the fascia with nails (7") and sparrows of aluminum brackets at intervals not exceeding 32 inches.

2.2 DOWNSPOUTS

A. Downspouts shall be fabricated of 0.027 inch thick aluminum roll. Wall anchors shall be formed from two inch wide 0.027 inch thick aluminum. Downspouts shall be set plumb and clear of wall. Each section of downspout shall be anchored to wall at top and bottom and shall be slotted to allow not less than 1⁄2 inch movement for each 10 feet of downspout. Elbows, offsets and shores are to be provided where required.

2.3 FINISH

A Aluminum Finish: CastleClad, two-coat system applied in a continuous baked-on process in a single operation, comprising of an acid-based primer and baked-on high performance linear polyester topcoat on exposed surfaces. Concealed surfaces finished with a polyester gold backer or wash coat.
1. Color: To be selected by Engineer in conjunction with owner.
2. Sealant: Provide as specified in Section 079200.
3. Fasteners: Same material and finish as gutters and downspouts.

2.4. FABRICATION

A. Continuously form seamless gutters to the profiles and sizes specified.

B. Form downspouts of profiles and sizes specified.

C. Hem exposed edges of metal.

PART 3 EXECUTION

3.1 EXAMINATION

A. Do not begin installation until substrates have been properly prepared.

B. Verify governing dimensions at building.

C. Verify surfaces are ready to receive gutters and downspouts.

D. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.2 PREPARATION

A. Clean surfaces thoroughly prior to installation.

B. Clean and repair if necessary any adjoining work on which this work is in any way dependent for its proper installation.

C. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.3 INSTALLATION

A. Install in accordance with manufacturer's instructions.

B. Install gutters using appropriate hangers to allow normal expansion and contraction.

C. Install gutter hangers using two 1-1/4 inch (32 mm) screw shank nails and fastened into solid lumber.

D. All gutters shall be in continuous length for each elevation (run). No end laps are allowed

E. Exercise care in placing aluminum in contact with other dissimilar metals or materials that are not compatible with aluminum.

F. Providing adequate insulation/separation where ever necessary, such as by painting or otherwise protecting when they are in contact with aluminum or when drainage from them passes over aluminum surfaces.

G. Install sealants where indicated to clean dry surfaces only without skips or voids. 3.4

3.4 PROTECTION

A. Protect installed products until completion of project. B. Touch-up, repair or replace damaged products before Substantial Completion

END OF SECTION 077712

SECTION **079200 - JOINT SEALANTS**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes joint sealants for the following applications, including those specified by reference to this Section:

1. Exterior joints in the following vertical surfaces and horizontal nontraffic surfaces:
   a. Control and expansion joints in unit masonry.
   b. Perimeter joints between materials listed above and frames of doors windows and louvers.
   c. Control and expansion joints in ceilings and other overhead surfaces.
   d. Other joints as indicated.
2. Exterior joints in the following horizontal traffic surfaces:
   a. Isolation and contraction joints in cast-in-place concrete slabs.
   b. Other joints as indicated.
3. Interior joints in the following vertical surfaces and horizontal nontraffic surfaces:
   a. Perimeter joints of exterior openings where indicated.
   b. Tile control and expansion joints.
   c. Perimeter joints between interior wall surfaces and frames of interior doors windows and elevator entrances.
   d. Joints between plumbing fixtures and adjoining walls, floors, and counters.
   e. Acoustical joints including all joints in construction with acoustical performance requirements.
   f. Other joints as indicated.

B. Related Sections include the following:

1. Division 4 Section "Unit Masonry" for masonry control and expansion joint fillers and gaskets.
2. Division 8 Section "Glazing" for glazing sealants.
3. Division 9 Section "Gypsum Board" for sealing perimeter joints of gypsum board partitions to reduce sound transmission.
4. Division 9 Section "Tiling" for sealing tile joints.
5. Division 9 Section "Acoustical Tile Ceilings" for sealing edge moldings at perimeters of acoustical ceilings.

1.3 PERFORMANCE REQUIREMENTS

A. Provide elastomeric joint sealants that establish and maintain watertight and airtight continuous joint seals without staining or deteriorating joint substrates.

B. Provide joint sealants for interior applications that establish and maintain airtight and water-resistant continuous joint seals without staining or deteriorating joint substrates.

1.4 SUBMITTALS

A. Product Data: For each joint-sealant product indicated.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: Manufacturer's authorized Installer who is approved or licensed for installation of elastomeric sealants required for this Project.

B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.

1.6 PROJECT CONDITIONS

A. Do not proceed with installation of joint sealants under the following conditions:

1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer or are below 40 deg F (5 deg C).
2. When joint substrates are wet.
3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
4. Contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Products: Subject to compliance with requirements, provide one of the products listed in other Part 2 articles.

2.2 MATERIALS, GENERAL

A. Compatibility: Provide joint sealants, backings, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by sealant manufacturer, based on testing and field experience.

B. VOC Content of Interior Sealants: Provide interior sealants and sealant primers that comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):

1. Sealants: 250 g/L.
2. Sealant Primers for Nonporous Substrates: 250 g/L.
3. Sealant Primers for Porous Substrates: 775 g/L.

C. Colors of Exposed Joint Sealants: As selected by Architect from manufacturer's full range.

2.3 ELASTOMERIC JOINT SEALANTS

A. Elastomeric Sealants: Comply with ASTM C 920 and other requirements indicated for each liquid-applied chemically curing sealant specified, including those referencing ASTM C 920 classifications for type, grade, class, and uses related to exposure and joint substrates.

B. Stain-Test-Response Characteristics: Where elastomeric sealants are specified to be nonstaining to porous substrates, provide products that have undergone testing according to ASTM C 1248 and have not stained porous joint substrates indicated for Project.

C. Multicomponent Nonsag Urethane Sealant:

1. Products:
   a. Pecora Corporation; Dynatrol II.
   b. Tremco; Dymeric 511.
   c. Tremco; Vulkem 922.
2. Type and Grade: M (multicomponent) and NS (nonsag).
3. Class: 50.
4. Uses Related to Exposure: NT (nontraffic) and T (traffic).
5. Uses Related to Joint Substrates: M, G, A, and, as applicable to joint substrates indicated, O.
   a. Use O Joint Substrates: Color anodic aluminum, aluminum coated with a high-performance coating, galvanized steel, brick, ceramic tile, and wood.

D. Multicomponent Nonsag Urethane Sealant:

1. Products:
   a. Schnee-Morehead, Inc.; Permathane SM 7200.
   b. Sika Corporation, Inc.; Sikaflex - 2c NS TG.
   c. Sonneborn, Division of ChemRex Inc.; NP 2.
   d. Tremco; Vulkem 227.
   e. Tremco; Vulkem 322 DS.
2. Type and Grade: M (multicomponent) and NS (nonsag).
3. Class: 25.
4. Uses Related to Exposure: T (traffic) and NT (nontraffic).
5. Uses Related to Joint Substrates: M, G, A, and, as applicable to joint substrates indicated, O.
   a. Use O Joint Substrates: Color anodic aluminum, aluminum coated with a high-performance coating, galvanized steel, brick, and ceramic tile.

E. Multicomponent Nonsag Urethane Sealant:

1. Products:
   a. Bostik Findley; Chem-Calk 500.

b. Pacific Polymers, Inc.; Elasto-Thane 227 R Type II (Gun Grade).
c. Polymeric Systems Inc.; PSI-270.
d. Tremco; Dymeric.

2. Type and Grade: M (multicomponent) and NS (nonsag).
3. Class: 25.
4. Additional Movement Capability: 40 percent movement in extension and 25 percent in compression for a total of 65 percent movement.
5. Use Related to Exposure: NT (nontraffic).
6. Uses Related to Joint Substrates: M, G, A, and, as applicable to joint substrates indicated, O.
   a. Use O Joint Substrates: Galvanized steel, brick, and tile.

F. Multicomponent Nonsag Urethane Sealant:

1. Products:
   a. Pacific Polymers, Inc.; Elasto-Thane 227 High Shore Type II (Gun Grade).
   b. Pacific Polymers, Inc.; Elasto-Thane 227 Type II (Gun Grade).
   c. Pecora Corporation; Dynatred.
   d. Polymeric Systems Inc.; PSI-270.
2. Type and Grade: M (multicomponent) and NS (nonsag).
3. Class: 25.
4. Use Related to Exposure: T (traffic).
5. Uses Related to Joint Substrates: M, G, A, and, as applicable to joint substrates indicated, O.
   a. Use O Joint Substrates: Galvanized steel, brick, and ceramic tile.

2.4 INTERIOR JOINT SEALANTS

A. Interior Paintable Silicone - Surface Modified: Nonsag, Non-Staining, Neutral-Curing: ASTM C 920, Type S, Grade NS, Class 50, for Use NT.

1. Joint Locations: Interior joints in vertical surfaces and horizontal nontraffic surfaces as follows:
   a. In biocontaiment rooms in accordance with NIH Exhibit X4-7-A "Caulk and Sealant Matrix for BSL3."

B. Silicone - Mildew-Resistant: Acid-Curing: ASTM C 920, Type S, Grade NS, Class 25, for Use NT.

1. Joint Locations:
   a. Interior sealant joints between plumbing fixtures and adjoining walls, floors, and counters.
   b. Interior sealant joints subject to moisture.
2. Products: Subject to compliance with requirements, provide one of the following:
   a. Dow Corning Corporation; 786 Mildew Resistant.
   b. GE Advanced Materials - Silicones; Sanitary SCS1700.

C. Urethane; Multicomponent Nonsag: ASTM C 920, Type M, Grade NS, Class 25, for Use T.

1. Joint Locations: Interior joints as follows:

a. Isolation joints in cast-in-place concrete slabs.
b. Control and expansion joints in stone flooring.
c. Control and expansion joints in brick flooring.
d. Control and expansion joints in tile flooring.
e. Joints between different materials listed above.
f. Other joints as indicated.

2. Products: Subject to compliance with requirements, provide one of the following:
a. BASF Building Systems; Sonolastic NP 2.
b. LymTal International, Inc.; Iso-Flex 885 SG.
c. Sika Corporation; 2C NS TG.
d. Pecora Corporation; Dynatred.

D. Acrylic latex or siliconized acrylic latex, ASTM C 834, Type OP, Grade NF.

1. Joint Locations:
a. Joints on exposed interior surfaces of exterior walls.
b. Perimeter joints of exterior openings where indicated.
c. Vertical joints on exposed surfaces of interior unit masonry and concrete.
d. Joints on underside of plant-precast structural concrete [beams] [and] [planks].
e. Perimeter joints between interior wall surfaces and frames of interior doors, windows, and elevator entrances.
f. Other joints as indicated.

2. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
a. BASF Building Systems; Sonolac.
b. Bostik, Inc.; Chem-Calk 600.
c. Pecora Corporation; AC-20+.
d. Tremco Incorporated; Tremflex 834.

E. Epoxy: Two-part, self-leveling, 100% solids joint filler.

1. Typical Locations: Exposed sawcuts and non-moving control joints in interior concrete slabs.
2. Color: Gray.
3. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
a. Epolith-P; Sonneborn.
b. Sikadur 51; Sika Corp.

F. Acoustical Joint Sealant: Manufacturer's standard nonsag, paintable, nonstaining latex sealant complying with ASTM C 834. Product effectively reduces airborne sound transmission through perimeter joints and openings in building construction as demonstrated by testing representative assemblies according to ASTM E 90.

1. Joint Location:
a. Acoustical joints.
b. Other joints as indicated.

2. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
a. Accumetric LLC; BOSS 824 Acoustical Sound Sealant.
b. Grabber Construction Products; Acoustical Sealant GSC.

c. Pecora Corporation; AC-20 FTR.
d. Specified Technologies, Inc.; Smoke N Sound Acoustical Sealant.
e. USG Corporation; SHEETROCK Acoustical Sealant.

2.5 JOINT-SEALANT BACKING

A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

B. Cylindrical Sealant Backings: ASTM C 1330, Type C (closed-cell material with a surface skin) O (open-cell material), B (bicellular material with a surface skin), or any of the preceding types, as approved in writing by joint-sealant manufacturer for joint application indicated, and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:

C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D 1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 26 deg F (minus 32 deg C). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and to otherwise contribute to optimum sealant performance.

D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.6 MISCELLANEOUS MATERIALS

A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.

B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.

C. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting joint-sealant performance.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions and the following requirements:

1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, paints (except for permanent, protective coatings tested and approved for sealant adhesion and compatibility by sealant manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.
2. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants. Remove loose particles remaining after cleaning operations above by vacuuming or blowing out joints with oil-free compressed air. Porous joint substrates include the following:
    a. Concrete.
    b. Masonry.
    c. Unglazed surfaces of ceramic tile.
3. Remove laitance and form-release agents from concrete.
4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous joint substrates include the following:
    a. Metal.
    b. Glass.
    c. Glazed surfaces of ceramic tile.

B. Joint Priming: Prime joint substrates, where recommended in writing by joint-sealant manufacturer, based on preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.

C. Masking Tape: Use masking tape where required to prevent contact of sealant with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

3.3 INSTALLATION OF JOINT SEALANTS

A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.

1. Comply with Section 09 2900, Gypsum Board, for sealants for STC-rated construction and acoustical sealant.

B. Sealant Installation Standard: Comply with recommendations in ASTM C 1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.

C. Install sealant backings of type indicated to support sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.

1. Do not leave gaps between ends of sealant backings.
2. Do not stretch, twist, puncture, or tear sealant backings.
3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.

D. Install bond-breaker tape behind sealants where sealant backings are not used between sealants and backs of joints.

E. Install sealants using proven techniques that comply with the following and at the same time backings are installed:

1. Place sealants so they directly contact and fully wet joint substrates.
2. Completely fill recesses in each joint configuration.
3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.

F. Tooling of Nonsag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants according to requirements specified below to form continuous, smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.

1. Remove excess sealant from surfaces adjacent to joints.
2. Use tooling agents that are approved in writing by sealant manufacturer and that do not discolor sealants or adjacent surfaces.
3. Provide concave joint configuration per Figure 4A in ASTM C 1193, unless otherwise indicated.
4. Provide flush joint configuration where indicated per Figure 4B in ASTM C 1193.
5. Provide recessed joint configuration of recess depth and at locations indicated per Figure 4C in ASTM C 1193.
    a. Use masking tape to protect surfaces adjacent to recessed tooled joints.

3.4 CLEANING

A. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

3.5 PROTECTION

A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Project Acceptance by Owner. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

END OF SECTION 079200

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SECTION 081113 - HOLLOW METAL FRAMES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes hollow-metal work.

B. Related Requirements:

1. Section 081216 "Aluminum Frames" for aluminum doors and frames.
2. Section 081416 "Wood Doors" for wood doors installed in hollow-metal frames.
3. Section 087100 “Door Hardware” for door hardware for doors.
4. Section 099100 “Painting” for field painting hollow metal frames

1.3 DEFINITIONS

A. Minimum Thickness: Minimum thickness of base metal without coatings according to NAAMM-HMMA 803 or SDI A250.8.

1.4 COORDINATION

A. Coordinate anchorage installation for hollow-metal frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.

1.5 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: Include the following:

1. Elevations of each door type.
2. Details of doors, including vertical- and horizontal-edge details and metal thicknesses.
3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
4. Locations of reinforcement and preparations for hardware.
5. Details of each different wall opening condition.
6. Details of anchorages, joints, field splices, and connections.
7. Details of accessories.
8. Details of moldings, removable stops, and glazing.

9. Details of conduit and preparations for power, signal, and control systems.

C. Samples for Initial Selection: For units with factory-applied color finishes.

D. Samples for Verification:

1. For each type of exposed finish required.

E. Schedule: Provide a schedule of hollow-metal work prepared by or under the supervision of supplier, using same reference numbers for details and openings as those on Drawings. Coordinate with final Door Hardware Schedule.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver hollow-metal work palletized, packaged, or crated to provide protection during transit and Project-site storage. Do not use nonvented plastic.

1. Provide additional protection to prevent damage to factory-finished units.

B. Store hollow-metal work vertically under cover at Project site with head up. Place on minimum 4-inch- (102-mm-) high wood blocking. Provide minimum 1/4-inch (6-mm) space between each stacked door to permit air circulation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Ceco Door Products; an Assa Abloy Group company.
2. Curries Company; an Assa Abloy Group company.
3. Steelcraft; an Ingersoll-Rand company.

B. Source Limitations: Obtain hollow-metal work from single source from single manufacturer.

2.2 INTERIOR DOORS AND FRAMES

A. Construct interior doors and frames to comply with the standards indicated for materials, fabrication, hardware locations, hardware reinforcement, tolerances, and clearances, and as specified.

B. Standard-Duty Frames: SDI A250.8, Level 1. At locations indicated in the Door and Frame Schedule.

1. Physical Performance: Level C according to SDI A250.4.

C. Interior Frames: Fabricated from cold-rolled steel sheet unless metallic-coated sheet is indicated.

1. Fabricate frames with mitered or coped corners.
2. Fabricate frames as full profile welded unless otherwise indicated.
3. Frames for Level 3 Steel Doors: 0.053-inch thick steel sheet.
4. Frames for Wood Doors: 0.053-inch thick steel sheet.
5. Frames for Borrowed Lights: 0.053-inch thick steel sheet.

2.3 BORROWED LITES

A. Hollow-metal frames of uncoated steel sheet, minimum thickness of 0.053 inch (1.3 mm).

B. Construction: Knocked Down

2.4 HOLLOW-METAL PANELS

A. Provide hollow-metal panels of same materials, construction, and finish as adjacent door assemblies.

2.5 FRAME ANCHORS

A. Jamb Anchors:

1. Masonry Type: Adjustable strap-and-stirrup or T-shaped anchors to suit frame size, not less than 0.042 inch (1.0 mm) thick, with corrugated or perforated straps not less than 2 inches (51 mm) wide by 10 inches (254 mm) long; or wire anchors not less than 0.177 inch (4.5 mm) thick.
2. Stud-Wall Type: Designed to engage stud, welded to back of frames; not less than 0.042 inch (1.0 mm) thick.
3. Compression Type for Drywall Slip-on Frames: Adjustable compression anchors.
4. Postinstalled Expansion Type for In-Place Concrete or Masonry: Minimum 3/8-inch-(9.5-mm-) diameter bolts with expansion shields or inserts. Provide pipe spacer from frame to wall, with throat reinforcement plate, welded to frame at each anchor location.

B. Floor Anchors: Formed from same material as frames, minimum thickness of 0.042 inch (1.0 mm), and as follows:

1. Monolithic Concrete Slabs: Clip-type anchors, with two holes to receive fasteners.

2.6 STOPS AND MOLDINGS

A. Moldings for Glazed Lites in Doors: Minimum 0.032 inch thick, same material as door face sheet.

B. Fixed Frame Moldings: Formed integral with hollow metal frames, a minimum of 5/8 inch high unless otherwise indicated.

C. Loose Stops for Glazed Lites in Frames: Minimum 0.032 inch thick, same material as frames.

2.7 MATERIALS

A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B; suitable for exposed applications.

B. Hot-Rolled Steel Sheet: ASTM A 1011/A 1011M, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled.

C. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B.

D. Inserts, Bolts, and Fasteners: Hot-dip galvanized according to ASTM A 153/A 153M.

E. Power-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching hollow-metal frames of type indicated.

F. Grout: ASTM C 476, except with a maximum slump of 4 inches (102 mm), as measured according to ASTM C 143/C 143M.

G. Mineral-Fiber Insulation: ASTM C 665, Type I (blankets without membrane facing); consisting of fibers manufactured from slag or rock wool; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively; passing ASTM E 136 for combustion characteristics.

H. Glazing: Comply with requirements in Section 088000 "Glazing."

2.8 FABRICATION

A. Fabricate hollow-metal work to be rigid and free of defects, warp, or buckle. Accurately form metal to required sizes and profiles, with minimum radius for metal thickness. Where practical, fit and assemble units in manufacturer's plant. To ensure proper assembly at Project site, clearly identify work that cannot be permanently factory assembled before shipment.

B. Hollow-Metal Frames: Where frames are fabricated in sections due to shipping or handling limitations, provide alignment plates or angles at each joint, fabricated of same thickness metal as frames.

1. Sidelite and Transom Bar Frames: Provide closed tubular members with no visible face seams or joints, fabricated from same material as door frame. Fasten members at crossings and to jambs by butt welding.
2. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners unless otherwise indicated.
3. Grout Guards: Weld guards to frame at back of hardware mortises in frames to be grouted.
4. Floor Anchors: Weld anchors to bottoms of jambs with at least four spot welds per anchor; however, for slip-on drywall frames, provide anchor clips or countersunk holes at bottoms of jambs.
5. Jamb Anchors: Provide number and spacing of anchors as follows:

a. Provide a minimum of 3 anchors for each jamb for frames 84 inches high and under and one additional anchor for each 30” or less frame height. Locate anchors opposite top and bottom hinges and midway between, with a maximum spacing of 24 inches between anchors.

6. Door Silencers: Except on weather-stripped frames, drill stops to receive door silencers as follows. Keep holes clear during construction.

a. Single-Door Frames: Drill stop in strike jamb to receive three door silencers.
b. Double-Door Frames: Drill stop in head jamb to receive two door silencers.

C. Fabricate concealed stiffeners and edge channels from either cold- or hot-rolled steel sheet.

D. Hardware Preparation: Factory prepare hollow-metal work to receive templated mortised hardware; include cutouts, reinforcement, mortising, drilling, and tapping according to SDI A250.6, the Door Hardware Schedule, and templates.

1. Reinforce doors and frames to receive nontemplated, mortised, and surface-mounted door hardware.
2. Comply with applicable requirements in SDI A250.6 and BHMA A156.115 for preparation of hollow-metal work for hardware.

E. Stops and Moldings: Provide stops and moldings around glazed lites and louvers where indicated. Form corners of stops and moldings with butted or mitered hairline joints.

1. Single Glazed Lites: Provide fixed stops and moldings welded on secure side of hollow-metal work.
2. Multiple Glazed Lites: Provide fixed and removable stops and moldings so that each glazed lite is capable of being removed independently.
3. Provide fixed frame moldings on outside of exterior and on secure side of interior doors and frames.
4. Provide loose stops and moldings on inside of hollow-metal work.
5. Coordinate rabbet width between fixed and removable stops with glazing and installation types indicated.

2.9 STEEL FINISHES

A. Prime Finish: Clean, pretreat, and apply manufacturer's standard primer.

1. Shop Primer: Manufacturer's standard, fast-curing, lead- and chromate-free primer complying with SDI A250.10; recommended by primer manufacturer for substrate; compatible with substrate and field-applied coatings despite prolonged exposure.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine roughing-in for embedded and built-in anchors to verify actual locations before frame installation.

C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Remove welded-in shipping spreaders installed at factory. Restore exposed finish by grinding, filling, and dressing, as required to make repaired area smooth, flush, and invisible on exposed faces.

B. Drill and tap doors and frames to receive nontemplated, mortised, and surface-mounted door hardware.

3.3 INSTALLATION

A. General: Install hollow-metal work plumb, rigid, properly aligned, and securely fastened in place. Comply with Drawings and manufacturer's written instructions.

B. Hollow-Metal Frames: Install hollow-metal frames for doors, transoms, sidelites, borrowed lites, and other openings, of size and profile indicated. Comply with SDI A250.11 or NAAMM-HMMA 840 as required by standards specified.

1. Set frames accurately in position; plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete, remove temporary braces, leaving surfaces smooth and undamaged.

    a. At fire-rated openings, install frames according to NFPA 80.
    b. Where frames are fabricated in sections because of shipping or handling limitations, field splice at approved locations by welding face joint continuously; grind, fill, dress, and make splice smooth, flush, and invisible on exposed faces.
    c. Install frames with removable stops located on secure side of opening.
    d. Install door silencers in frames before grouting.
    e. Remove temporary braces necessary for installation only after frames have been properly set and secured.
    f. Check plumb, square, and twist of frames as walls are constructed. Shim as necessary to comply with installation tolerances.
    g. Field apply bituminous coating to backs of frames that will be filled with grout containing antifreezing agents.

2. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor, and secure with postinstalled expansion anchors.

    a. Floor anchors may be set with power-actuated fasteners instead of postinstalled expansion anchors if so indicated and approved on Shop Drawings.

3. Metal-Stud Partitions: Solidly pack mineral-fiber insulation inside frames.
4. Masonry Walls: Coordinate installation of frames to allow for solidly filling space between frames and masonry with grout.
5. Concrete Walls: Solidly fill space between frames and concrete with mineral-fiber insulation.
6. In-Place Concrete or Masonry Construction: Secure frames in place with postinstalled expansion anchors. Countersink anchors, and fill and make smooth, flush, and invisible on exposed faces.
7. In-Place Metal or Wood-Stud Partitions: Secure slip-on drywall frames in place according to manufacturer's written instructions.
8. Installation Tolerances: Adjust hollow-metal door frames for squareness, alignment, twist, and plumb to the following tolerances:

    a. Squareness: Plus or minus 1/16 inch (1.6 mm), measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
    b. Alignment: Plus or minus 1/16 inch (1.6 mm), measured at jambs on a horizontal line parallel to plane of wall.
    c. Twist: Plus or minus 1/16 inch (1.6 mm), measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
    d. Plumbness: Plus or minus 1/16 inch (1.6 mm), measured at jambs at floor.

C. Glazing: Comply with installation requirements in Section 088000 "Glazing" and with hollow-metal manufacturer's written instructions.

1. Secure stops with countersunk flat- or oval-head machine screws spaced uniformly not more than 9 inches (230 mm) o.c. and not more than 2 inches (51 mm) o.c. from each corner.

3.4 ADJUSTING AND CLEANING

A. Final Adjustments: Check and readjust operating hardware items immediately before final inspection. Leave work in complete and proper operating condition. Remove and replace defective work, including hollow-metal work that is warped, bowed, or otherwise unacceptable.

B. Remove grout and other bonding material from hollow-metal work immediately after installation.

C. Prime-Coat Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat and apply touchup of compatible air-drying, rust-inhibitive primer.

D. Metallic-Coated Surface Touchup: Clean abraded areas and repair with galvanizing repair paint according to manufacturer's written instructions.

END OF SECTION 081113

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SECTION 081216 - ALUMINUM FRAMES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Interior aluminum frames for doors installed in gypsum board partitions.
2. Interior aluminum frames for glazing installed in gypsum board partitions.
3. Interior aluminum doors.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, fire-resistance rating, and finishes.

B. Shop Drawings: For aluminum frames:

1. Include elevations, sections, and installation details for each wall-opening condition.
2. Include details for each frame type, including dimensioned profiles and metal thicknesses.
3. Include locations of reinforcements and preparations for hardware.
4. Include details of anchorages, joints, field splices, connections, and accessories.
5. Include details of moldings, removable stops, and glazing.

C. Samples: For each exposed product and for each color and texture specified, in manufacturer's standard sizes.

D. Samples for Initial Selection: For each type of exposed finish.

1. Include Samples of seals, gaskets, and accessories involving color selection.

E. Samples for Verification: For each type of the following products:

1. Framing Member and Finish: 12 inches (300 mm) long. Include trim.
2. Corner Fabrication and Finish: 12-by-12-inch- (300-by-300-mm-) long, full-size window corner, including full-size sections of extrusions with factory-applied color finish.
3. Door Finish: Manufacturer's standard-size unit.

F. Product Schedule: For aluminum frames. Use same designations indicated on Drawings. Coordinate with door hardware schedule and glazing.

1.4 QUALITY ASSURANCE

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Source Limitations: Obtain all components of aluminum-framed entrance and storefront system, including framing and accessories, from single manufacturer.

2.2 FRAMING

A. Framing Members: Manufacturer's extruded- or formed-aluminum framing members of thickness required and reinforced as required to support imposed loads.

1. Construction: Thermally broken.
2. Glazing System: Retained mechanically with gaskets on four sides.
3. Glazing Plane: Front.
4. Finish: Color Anodized as selected by Architect from manufacturer's full range of colors.
5. Fabrication Method: Field-fabricated stick system.

B. Backer Plates: Manufacturer's standard, continuous backer plates for framing members, if not integral, where framing abuts adjacent construction.

C. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.

D. Materials:

1. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.

a. Sheet and Plate: ASTM B 209 .
b. Extruded Bars, Rods, Profiles, and Tubes: ASTM B 221.
c. Extruded Structural Pipe and Tubes: ASTM B 429/B 429M.
d. Structural Profiles: ASTM B 308/B 308M.

2. Steel Reinforcement: Manufacturer's standard zinc-rich, corrosion-resistant primer complying with SSPC-PS Guide No. 12.00; applied immediately after surface preparation and pretreatment. Select surface preparation methods according to recommendations in SSPC-SP COM, and prepare surfaces according to applicable SSPC standard.

a. Structural Shapes, Plates, and Bars: ASTM A 36/A 36M.
b. Cold-Rolled Sheet and Strip: ASTM A 1008/A 1008M.
c. Hot-Rolled Sheet and Strip: ASTM A 1011/A 1011M.

2.3 ENTRANCE DOOR SYSTEMS

A. Entrance Doors: Manufacturer's standard glazed entrance doors for manual-swing operation.

1. Door Construction: **1-3/4-inch overall thickness, with minimum 0.125-inch** thick, extruded-aluminum tubular rail and stile members. Mechanically fasten corners with reinforcing brackets that are deeply penetrated and fillet welded or that incorporate concealed tie rods.

    a. Thermal Construction: High-performance plastic connectors separate aluminum members exposed to the exterior from members exposed to the interior.

2. Door Design: Wide stile; 5-inch nominal width
3. Glazing Stops and Gaskets: Beveled snap-on, extruded-aluminum stops and preformed gaskets.

    a. Provide nonremovable glazing stops on outside of door.

2.4 ENTRANCE DOOR HARDWARE

A. General: Provide entrance door hardware **and entrance door hardware sets indicated in "Entrance Door Hardware Sets" Article** for each entrance door to comply with requirements in this Section.

1. Entrance Door Hardware Sets: Provide quantity, item, size, finish or color indicated, and products complying with BHMA standard referenced.
2. Sequence of Operation: Provide electrified door hardware function, sequence of operation, and interface with other building control systems indicated.
3. Opening-Force Requirements:

    a. Egress Doors: Not more than 15 lbf to release the latch 15 lbf to open the door to its minimum required width].

B. Designations: Requirements for design, grade, function, finish, size, and other distinctive qualities of each type of entrance door hardware are indicated in "Entrance Door Hardware Sets" Article. Products are identified by using entrance door hardware designations as follows:
1. References to BHMA Standards: Provide products complying with these standards and requirements for description, quality, and function.

C. Pivot Hinges: BHMA A156.4, Grade 1.

1. Offset-Pivot Hinges: Provide top, bottom, and intermediate offset pivots at each door leaf.

D. Automatic and Self-Latching Flush Bolts: BHMA A156.3, Grade 1.

E. Panic Exit Devices: BHMA A156.3, Grade 1, listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for panic protection, based on testing according to UL 305.

F. Cylinders: As specified in Section 087100 "Door Hardware."

1. Keying: Coordinate keying with Owners Master Keying System].

G. Strikes: Provide strike with black-plastic dust box for each latch or lock bolt; fabricated for aluminum framing.

H. Operating Trim: BHMA A156.6.

I. Removable Mullions: BHMA A156.3, extruded aluminum.

1. When used with panic exit devices, provide removable mullions listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for panic protection, based on testing according to UL 305. Use only mullions that have been tested with exit devices to be used.

J. Closers: BHMA A156.4, Grade 1, with accessories required for a complete installation, sized as required by door size, exposure to weather, and anticipated frequency of use; adjustable to comply with field conditions and requirements for opening force.

K. Concealed Overhead Holders: BHMA A156.8, Grade 1.

L. Door Stops: BHMA A156.16, Grade 1, floor or wall mounted, as appropriate for door location indicated, with integral rubber bumper.

M. Weather Stripping: Manufacturer's standard replaceable components.

1. Compression Type: Made of ASTM D 2000, molded neoprene, or ASTM D 2287, molded PVC.
2. Sliding Type: AAMA 701/702, made of wool, polypropylene, or nylon woven pile with nylon-fabric or aluminum-strip backing.

N. Weather Sweeps: Manufacturer's standard exterior-door bottom sweep with concealed fasteners on mounting strip.

O. Silencers: BHMA A156.16, Grade 1.

P. Thresholds: BHMA A156.21, raised thresholds beveled with a slope of not more than 1:2, with maximum height of 1/2 inch (12.7 mm).

Q. Finger Guards: Manufacturer's standard collapsible neoprene or PVC gasket anchored to frame hinge-jamb at center-pivoted doors.

2.5 GLAZING

A. Glazing: Comply with Section 088000 "Glazing."

B. Glazing Gaskets: **Manufacturer's standard sealed-corner pressure-glazing system of black, resilient elastomeric glazing gaskets, setting blocks, and shims or spacers.**

C. Glazing Sealants: **As recommended by manufacturer.**

2.6 ACCESSORIES

A. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding fasteners and accessories compatible with adjacent materials.

1. Use self-locking devices where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration.
2. Reinforce members as required to receive fastener threads.

B. Anchors: Three-way adjustable anchors with minimum adjustment of 1 inch that accommodate fabrication and installation tolerances in material and finish compatible with adjoining materials and recommended by manufacturer.

1. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts complying with ASTM A 123/A 123M or ASTM A 153/A 153M requirements.

C. Concealed Flashing: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding flashing compatible with adjacent materials

D. Bituminous Paint: Cold-applied asphalt-mastic paint complying with SSPC-Paint 12 requirements except containing no asbestos, formulated for 30-mil thickness per coat.

2.7 FABRICATION

A. Form or extrude aluminum shapes before finishing.

B. Fabricate components that, when assembled, have the following characteristics:

1. Profiles that are sharp, straight, and free of defects or deformations.
2. Accurately fitted joints with ends coped or mitered.
3. Physical and thermal isolation of glazing from framing members.
4. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
5. Provisions for field replacement of glazing.
6. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.

C. Mechanically Glazed Framing Members: Fabricate for flush glazing without projecting stops.

D. Structural-Sealant-Glazed Framing Members: Include accommodations for using temporary support device to retain glazing in place while structural sealant cures.

E. Entrance Door Frames: Reinforce as required to support loads imposed by door operation and for installing entrance door hardware.

1. At exterior doors, provide compression weather stripping at fixed stops.
2. At interior doors, provide silencers at stops to prevent metal-to-metal contact. Install three silencers on strike jamb of single-door frames and two silencers on head of frames for pairs of doors.

F. Entrance Doors: Reinforce doors as required for installing entrance door hardware.

1. At pairs of exterior doors, provide sliding-type weather stripping retained in adjustable strip and mortised into door edge.
2. At exterior doors, provide weather sweeps applied to door bottoms.

G. Entrance Door Hardware Installation: Factory install entrance door hardware to the greatest extent possible. Cut, drill, and tap for factory-installed entrance door hardware before applying finishes.

H. After fabrication, clearly mark components to identify their locations in Project according to Shop Drawings.

2.8 ALUMINUM FINISHES

A. Color Anodized Finish: AAMA 611, AA-M12C22A41, Class I, 0.018 mm or thicker.

2.9 SOURCE QUALITY CONTROL

A. Structural Sealant: Perform quality-control procedures complying with ASTM C 1401 recommendations including, but not limited to, assembly material qualification procedures, sealant testing, and assembly fabrication reviews and checks.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. General:

1. Comply with manufacturer's written instructions.
2. Do not install damaged components.
3. Fit joints to produce hairline joints free of burrs and distortion.
4. Rigidly secure nonmovement joints.
5. Install anchors with separators and isolators to prevent metal corrosion and electrolytic deterioration and to prevent impeding movement of moving joints.
6. Seal perimeter and other joints watertight unless otherwise indicated.

B. Metal Protection:

1. Where aluminum is in contact with dissimilar metals, protect against galvanic action by painting contact surfaces with materials recommended by manufacturer for this purpose or by installing nonconductive spacers.

2. Where aluminum is in contact with concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.

C. Set continuous sill members and flashing in full sealant bed as specified in Section 079200 "Joint Sealants" to produce weathertight installation.

D. Install components plumb and true in alignment with established lines and grades.

E. Install glazing as specified in Section 088000 "Glazing."

F. Install weatherseal sealant according to Section 079200 "Joint Sealants" and according to sealant manufacturer's written instructions to produce weatherproof joints. Install joint filler behind sealant as recommended by sealant manufacturer.

G. Entrance Doors: Install doors to produce smooth operation and tight fit at contact points.

1. Exterior Doors: Install to produce weathertight enclosure and tight fit at weather stripping.
2. Field-Installed Entrance Door Hardware: Install surface-mounted entrance door hardware according to entrance door hardware manufacturers' written instructions using concealed fasteners to greatest extent possible.

3.3 ERECTION TOLERANCES

A. Erection Tolerances: Install aluminum-framed entrances and storefronts to comply with the following maximum tolerances:

1. Plumb: 1/8 inch in 10 feet, maximum 1/4 inch in 40 feet.
2. Level: 1/8 inch in 20 feet, maximum 1/4 inch in 40 feet.
3. Alignment:

    a. Where surfaces abut in line or are separated by reveal or protruding element up to 1/2 inch wide, limit offset from true alignment to 1/16 inch.
    b. Where surfaces are separated by reveal or protruding element from 1/2 to 1 inch wide, limit offset from true alignment to 1/8 inch.
    c. Where surfaces are separated by reveal or protruding element of 1 inch wide or more, limit offset from true alignment to 1/4 inch.

4. Location: Limit variation from plane to 1/8 inch in 12 feet over total length.

3.4 FIELD QUALITY CONTROL

1. Water-Spray Test: Before installation of interior finishes has begun, areas designated by Architect shall be tested according to AAMA 501.2 and shall not evidence water penetration.
    a. Perform tests in each test area as directed by Architect. Perform at least three tests.

B. Aluminum-framed entrances and storefronts will be considered defective if they do not pass tests and inspections.

3.5 MAINTENANCE SERVICE

A. Entrance Door Hardware:

1. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions as needed for Owner's continued adjustment, maintenance, and removal and replacement of entrance door hardware.
2. Initial Maintenance Service: Beginning at Substantial Completion, provide 12 months' full maintenance by skilled employees of entrance door hardware Installer. Include quarterly preventive maintenance, repair or replacement of worn or defective components, lubrication, cleaning, and adjusting as required for proper entrance door hardware operation at rated speed and capacity. Use parts and supplies that are the same as those used in the manufacture and installation of original equipment.

END OF SECTION 081216

SECTION 081416 – FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. The work in this section includes, but is not limited to the following:

1. Solid-core doors with wood-veneer faces.
2. Factory finishing flush wood doors.

B. Related Sections include the following:

1. Division 08 Section “Glazing” for glass view panels in flush wood doors.
2. Division 08 Section “Hollow Metal Doors and Frames” for hollow metal door frames.

1.3 SUBMITTALS

A. Product Data: For each type of door. Include details of core and edge construction, trim for openings, and louvers.

B. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; location and extent of hardware blocking; and other pertinent data.

1. Indicate dimensions and locations of mortises and holes for hardware.
2. Indicate dimensions and locations of cutouts.
3. Indicate requirements for veneer matching.
4. Indicate doors to be factory finished and finish requirements.
5. Indicate fire ratings for fire doors.

C. Samples for Initial Selection: Color charts consisting of actual materials in small sections for the following:

1. Faces of factory-finished doors with transparent finish.

D. Samples for Verification: As follows:

1. Corner sections of doors approximately 8 by 10 inches (200 by 250 mm) with door faces and edgings representing the typical range of color and grain for each species of veneer and solid lumber required. Finish sample with same materials proposed for factory-finished doors.

2. Louver blade and frame sections, 6 inches (150 mm) long, for each material and finish specified.
3. Frames for light openings, 6 inches (150 mm) long, for each material, type, and finish required.

1.4 QUALITY ASSURANCE

A. Forest Certification: Provide doors made from wood products obtained from forests certified by and FSC-accredited certification body to comply with STD-01-001, “FSC Principles and Criteria for Forest stewardship.”

B. Source Limitations: Obtain flush wood doors through one source from a single manufacturer.

C. Quality Standard: Comply with the following standard:

1. NWWDA Quality Standard: NWWDA I.S.1-A, "Architectural Wood Flush Doors."
2. AWI Quality Standard: AWI's "Architectural Woodwork Quality Standards" for grade of door, core, construction, finish, and other requirements.
3. WIC Quality Standard: WIC's "Manual of Millwork" for grade of door, core, construction, finish, and other requirements.

    a. Provide WIC Certified Compliance Certificate indicating that doors meet requirements of grades specified.
    b. Provide WIC Certified Compliance Certificate for installation.

D. Fire-Rated Wood Doors: Doors complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to NFPA 252.

1. Test Pressure: Test at atmospheric pressure.
2. Oversized, Fire-Rated Wood Doors: For door assemblies exceeding sizes of tested assemblies, provide manufacturer's certificate stating that doors comply with all standard construction requirements of tested and labeled fire-door assemblies except for size.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Protect doors during transit, storage, and handling to prevent damage, soiling, and deterioration. Comply with requirements of referenced standard and manufacturer's written instructions.

1. Comply with WIC's Technical Bulletin 420-R for delivery, storage, and handling of doors.

B. Mark each door with individual opening numbers used on Shop Drawings. Use removable tags or concealed markings.

1.6 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install doors until building is enclosed, wet-work is complete, and HVAC system is operating and will maintain temperature and relative humidity at occupancy levels during the remainder of the construction period.

1.7 WARRANTY

A. General Warranty: Door manufacturer's warranty specified in this Article shall not deprive the Owner of other rights the Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by the Contractor under requirements of the Contract Documents.

B. Door Manufacturer's Warranty: Submit written agreement on door manufacturer's standard form, signed by manufacturer, Installer, and Contractor, agreeing to repair or replace defective doors that have warped (bow, cup, or twist) more than 1/4 inch (6.35 mm) in a 42-by-84-inch (1067-by-2134-mm) section or that show telegraphing of core construction in face veneers exceeding 0.01 inch in a 3-inch (0.25 mm in a 75-mm) span, or do not comply with tolerances in referenced quality standard.
   1. Warranty shall also include installation and finishing that may be required due to repair or replacement of defective doors.
   2. Warranty shall be in effect during the following period of time after the date of Substantial Completion:
      a. Solid-Core Interior Doors: Life of installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   1. Flush Wood Doors:
      a. Eggers Industries.
      b. Sierra Pine, Ltd.
      c. Algoma Hardwoods, Inc.
      d. Or approved equal.

2.2 DOOR CONSTRUCTION, GENERAL

A. Adhesives shall not contain urea formaldehyde.

B. Particleboard-Core Doors:

1. Particleboard: ANSI A208.1, Grade LD-1 or Grade LD-2, made with binder containing no urea-formaldehyde resin.
2. Particleboard: Straw-based particleboard complying with ANSI A208.1, Grade LD-2 or M-2, except for density.

C. Doors for Transparent Finish: Comply with the following requirements:

1. Grade: Premium, with Grade AA faces.
2. Faces: Maple, plain sliced.
3. Match between Veneer Leaves: Book match.
4. Match within Door Faces: Center balance match.
5. Pair and Set Match: Provide for pairs of doors and for doors hung in adjacent sets.
6. Stiles: Applied wood edges of same species as faces and covering edges of faces.

2.3 SOLID-CORE DOORS

A. Particleboard Cores: Comply with the following requirements:

1. Particleboard: ANSI A208.1, Grade LD-2
2. Blocking: Glued-block or structural composite lumber cores instead of particleboard cores at locations where exit devices are indicated.

B. Interior Veneer-Faced Doors: Comply with the following requirements:

1. Core: Particleboard core.
2. Construction: Five plies with stiles and rails bonded to core, then entire unit abrasive planed before veneering.

C. Fire-Rated Doors: Comply with the following requirements:

1. Construction: Construction and core specified above for type of face indicated or manufacturer's standard mineral-core construction as required to provide fire rating indicated.
2. Blocking: For mineral-core doors, provide composite blocking with improved screw-holding capability approved for use in doors of fire ratings indicated and as follows:

    a. 5-inch (125-mm) top-rail blocking.
    b. 5-inch (125-mm) bottom-rail blocking, at doors indicated to have kick, mop, or armor plates.
    c. 4-1/2-by-10-inch (114-by-250-mm) lock blocks.
    d. 5-inch (125-mm) midrail blocking, at doors indicated to have exit devices.
    e. At all door closer locations: Coordinate with door hardware supplier; NO THROUGH BOLTING IS PERMITTED.

3. Edge Construction: At hinge stiles, provide manufacturer's standard laminated-edge construction with improved screw-holding capability and split resistance and with outer stile matching face veneer.
4. Pairs: Furnish formed-steel edges and astragals for pairs of fire-rated doors, unless otherwise indicated.

2.4 FABRICATION

A. Fabricate flush wood doors in sizes indicated for Project site fitting.

B. Factory fit doors to suit frame-opening sizes indicated, with the following uniform clearances and bevels, unless otherwise indicated:

1. Comply with clearance requirements of referenced quality standard for fitting. Comply with requirements of NFPA 80 for fire-rated doors.

C. Factory machine doors for hardware that is not surface applied. Locate hardware to comply with DHI-WDHS-3. Comply with final hardware schedules, door frame Shop Drawings, DHI A115-W series standards, and hardware templates.

1. Coordinate measurements of hardware mortises in metal frames to verify dimensions and alignment before factory machining.
2. Metal Astragals: Premachine astragals and formed-steel edges for hardware for pairs of fire-rated doors.

D. Openings: Cut and trim openings through doors to comply with applicable requirements of referenced standards for kind(s) of door(s) required.

1. Light Openings: Trim openings with moldings of material and profile indicated.

2.5 SHOP PRIMING

A. Transparent Finish: Shop seal faces and edges of doors for transparent finish with stain (if required), other required pretreatments, and first coat of finish as specified in the following:

1. Division 9 Section "Painting."

2.6 FACTORY FINISHING

A. Finish doors at factory.

B. Transparent Finish: Comply with requirements indicated for grade, finish system, staining effect, and sheen.

1. Grade: Premium.
2. Finish: AWI System TR-6 catalyzed polyurethane.
3. Effect: Filled finish.
4. Sheen: Satin.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine installed door frames before hanging doors.

1. Verify that frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with plumb jambs and level heads.
2. Reject doors with defects.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Hardware: For installation, see Division 8 Section "Door Hardware."

B. Manufacturer's Written Instructions: Install wood doors to comply with manufacturer's written instructions, referenced quality standard, and as indicated.

1. Install fire-rated doors in corresponding fire-rated frames according to NFPA 80.

C. Job-Fit Doors: Align and fit doors in frames with uniform clearances and bevels as indicated below; do not trim stiles and rails in excess of limits set by manufacturer or permitted with fire-rated doors. Machine doors for hardware. Seal cut surfaces after fitting and machining.

1. Clearances: Provide 1/8 inch (3.2 mm) at heads, jambs, and between pairs of doors. Provide 1/8 inch (3.2 mm) from bottom of door to top of decorative floor finish or covering. Where threshold is shown or scheduled, provide 1/4 inch (6.4 mm) from bottom of door to top of threshold.

    a. Comply with NFPA 80 for fire-rated doors.

2. Bevel non-fire-rated doors 1/8 inch in 2 inches (3-1/2 degrees) at lock and hinge edges.
3. Bevel fire-rated doors 1/8 inch in 2 inches (3-1/2 degrees) on lock edge; trim stiles and rails only to extent permitted by labeling agency.

D. Factory-Finished Doors: Restore finish before installation, if fitting or machining is required at Project site.

3.3 ADJUSTING AND PROTECTING

A. Operation: Rehang or replace doors that do not swing or operate freely.

B. Finished Doors: Refinish or replace doors damaged during installation.

C. Protect doors as recommended by door manufacturer to ensure that wood doors are without damage or deterioration at the time of Substantial Completion.

END OF SECTION 081416

SECTION **084113 - ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Exterior storefront framing.
   2. Exterior manual-swing entrance doors and door-frame units.

1.3 DEFINITIONS

A. ADA/ABA Accessibility Guidelines: U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disability Act (ADA) and Architectural Barriers Act (ABA) Accessibility Guidelines for Buildings and Facilities."

1.4 PERFORMANCE REQUIREMENTS

A. General Performance: Aluminum-framed systems shall withstand the effects of the following performance requirements without exceeding performance criteria or failure due to defective manufacture, fabrication, installation, or other defects in construction:
   1. Movements of supporting structure indicated on Drawings including, but not limited to, story drift and deflection from uniformly distributed and concentrated live loads.
   2. Dimensional tolerances of building frame and other adjacent construction.
   3. Failure includes the following:
      a. Deflection exceeding specified limits.
      b. Thermal stresses transferring to building structure.
      c. Framing members transferring stresses, including those caused by thermal and structural movements to glazing.
      d. Glazing-to-glazing contact.
      e. Noise or vibration created by wind and by thermal and structural movements.
      f. Loosening or weakening of fasteners, attachments, and other components.
      g. Sealant failure.
      h. Failure of operating units.

B. Structural Loads:
   1. Wind Loads: As indicated on Drawings and in NCBC 2012 for 90 mph winds exposure category C.
   2. Seismic Loads: As indicated on Drawings.
   3. Blast Loads: As indicated on Drawings.

C. Deflection of Framing Members:
   1. Deflection Normal to Wall Plane: Limited to edge of glass in a direction perpendicular to glass plane shall not exceed L/175 of the glass edge length for each individual glazing lite or an amount that restricts edge deflection of individual glazing lites to 3/4 inch (19 mm), whichever is less.
   2. Deflection Parallel to Glazing Plane: Limited to L/360 of clear span or 1/8 inch (3.2 mm), whichever is smaller.

D. Structural-Test Performance: Provide aluminum-framed systems tested according to ASTM E 330 as follows:
   1. When tested at positive and negative wind-load design pressures, systems do not evidence deflection exceeding specified limits.
   2. When tested at 150 percent of positive and negative wind-load design pressures, systems, including anchorage, do not evidence material failures, structural distress, and permanent deformation of main framing members exceeding 0.2 percent of span.
   3. Test Durations: As required by design wind velocity, but not fewer than 10 seconds.

E. Windborne-Debris-Impact-Resistance Performance: Provide aluminum-framed systems that pass missile-impact and cyclic-pressure tests when tested according to ASTM E 1886 and testing information in ASTM E 1996 or AAMA 506.
   1. Large-Missile Impact: For aluminum-framed systems located within 30 feet (9.1 m) of grade.
   2. Small-Missile Impact: For aluminum-framed systems located more than 30 feet (9.1 m) above grade.

F. Air Infiltration: Provide aluminum-framed systems with maximum air leakage through fixed glazing and framing areas of 0.06 cfm/sq. ft. (0.03 L/s per sq. m) of fixed wall area when tested according to ASTM E 283 at a minimum static-air-pressure difference of 1.57 lbf/sq. ft. (75 Pa) 6.24 lbf/sq. ft. (300 Pa).

G. Water Penetration under Static Pressure: Provide aluminum-framed systems that do not evidence water penetration through fixed glazing and framing areas when tested according to ASTM E 331 at a minimum static-air-pressure difference of 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft. (300 Pa).

H. Water Penetration under Dynamic Pressure: Provide aluminum-framed systems that do not evidence water leakage through fixed glazing and framing areas when tested according to AAMA 501.1 under dynamic pressure equal to 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft. (300 Pa).
   1. Maximum Water Leakage: No uncontrolled water penetrating aluminum-framed systems or water appearing on systems' normally exposed interior surfaces from sources other than condensation. Water leakage does not include water controlled by flashing and gutters that is drained to exterior and water that cannot damage adjacent materials or finishes.

I. Thermal Movements: Provide aluminum-framed systems that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
   1. Temperature Change (Range): 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.
   2. Test Performance: No buckling; stress on glass; sealant failure; excess stress on framing, anchors, and fasteners; or reduction of performance when tested according to AAMA 501.5.
      a. High Exterior Ambient-Air Temperature: That which produces an exterior metal-surface temperature of 180 deg F (82 deg C).
      b. Low Exterior Ambient-Air Temperature: 0 deg F (minus 18 deg C).
   3. Interior Ambient-Air Temperature: 75 deg F (24 deg C).

J. Condensation Resistance: Provide aluminum-framed systems with fixed glazing and framing areas having condensation-resistance factor (CRF) of not less than 45 when tested according to AAMA 1503.

K. Thermal Conductance: Provide aluminum-framed systems with fixed glazing and framing areas having an average U-factor of not more than 0.57 Btu/sq. ft. x h x deg F (3.23 W/sq. m x K) when tested according to AAMA 1503.

L. Sound Transmission: Provide aluminum-framed systems with fixed glazing and framing areas having the following sound-transmission characteristics:
   1. Sound Transmission Class (STC): Minimum 35 STC when tested for laboratory sound transmission loss according to ASTM E 90 and determined by ASTM E 413.
   2. Outdoor-Indoor Transmission Class (OITC): Minimum 34 OITC when tested for laboratory sound transmission loss according to ASTM E 90 and determined by ASTM E 1332.

M. Structural Sealant: Capable of withstanding tensile and shear stresses imposed by aluminum-framed systems without failing adhesively or cohesively. When tested for preconstruction adhesion and compatibility, cohesive failure of sealant shall occur before adhesive failure.
   1. Adhesive failure occurs when sealant pulls away from substrate cleanly, leaving no sealant material behind.
   2. Cohesive failure occurs when sealant breaks or tears within itself but does not separate from each substrate because sealant-to-substrate bond strength exceeds sealant's internal strength.

N. Structural-Sealant Joints: Designed to produce tensile or shear stress of less than 20 psi (138 kPa).

1.5 SUBMITTALS

A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for aluminum-framed systems.

B. Shop Drawings: For aluminum-framed systems. Include plans, elevations, sections, details, and attachments to other work.

1. Include details of provisions for system expansion and contraction and for drainage of moisture in the system to the exterior.

C. Samples for Verification: For each type of exposed finish required, in manufacturer's standard sizes.

D. Preconstruction Test Reports: For sealant.

E. Source quality-control reports.

F. Quality-Control Program for Structural-Sealant-Glazed System: Include reports.

G. Warranties: Sample of special warranties.

1.6 QUALITY ASSURANCE

A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.

B. Testing Agency Qualifications: Qualified according to ASTM E 699 for testing indicated.

C. Engineering Responsibility: Prepare data for aluminum-framed systems, including Shop Drawings, based on testing and engineering analysis of manufacturer's standard units in systems similar to those indicated for this Project.

D. Quality-Control Program for Structural-Sealant-Glazed System: Develop quality control program specifically for Project. Document quality-control procedures and verify results for aluminum-framed systems. Comply with ASTM C 1401 recommendations including, but not limited to, system material-qualification procedures, preconstruction sealant-testing program, procedures for system fabrication and installation, and intervals of reviews and checks.

E. Product Options: Information on Drawings and in Specifications establishes requirements for systems' aesthetic effects and performance characteristics. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction. Performance characteristics are indicated by criteria subject to verification by one or more methods including preconstruction testing, field testing, and in-service performance.
1. Do not revise intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If revisions are proposed, submit comprehensive explanatory data to Architect for review.

F. Preconstruction Sealant Testing: For structural-sealant-glazed systems, perform sealant manufacturer's standard tests for compatibility with and adhesion of each material that will come in contact with sealants and each condition required by aluminum-framed systems.
1. Test a minimum five samples each of metal, glazing, and other material.
2. Prepare samples using techniques and primers required for installed systems.
3. For materials that fail tests, determine corrective measures necessary to prepare each material to ensure compatibility with and adhesion of sealants including, but not limited to, specially formulated primers. After performing these corrective measures on the minimum number of samples required for each material, retest materials.

G. Accessible Entrances: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines and ICC/ANSI A117.1. Enforcement of ADA is the responsibility of the Department of Justice. Any discrepancies between ADA-ABA Accessibility Guidelines and ICC/ANSI A117.1, the most restrictive shall apply.

H. Source Limitations for Aluminum-Framed Systems: Obtain from single source from single manufacturer.

I. Structural-Sealant Glazing: Comply with ASTM C 1401, "Guide for Structural Sealant Glazing" for design and installation of structural-sealant-glazed systems.

J. Structural-Sealant Joints: Design reviewed and approved by structural-sealant manufacturer.

K. Welding Qualifications: Qualify procedures and personnel according to AWS D1.2, "Structural Welding Code - Aluminum."

L. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for fabrication and installation.
   1. Build mockup of typical wall area as shown on Drawings.
   2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
   3. Approved mockups may become part of the completed Work if undisturbed at time of Owner’s Acceptance.

M. Preinstallation Conference: Conduct conference at Project site.

1.7 PROJECT CONDITIONS

A. Field Measurements: Verify actual locations of structural supports for aluminum-framed systems by field measurements before fabrication and indicate measurements on Shop Drawings.

1.8 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of aluminum-framed systems that do not comply with requirements or that fail in materials or workmanship within specified warranty period.
   1. Failures include, but are not limited to, the following:
      a. Structural failures including, but not limited to, excessive deflection.
      b. Noise or vibration caused by thermal movements.
      c. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
      d. Adhesive or cohesive sealant failures.
      e. Water leakage through fixed glazing and framing areas.
      f. Failure of operating components.
   2. Warranty Period: 10 years from date of Owner Acceptance.

B. Special Finish Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components on which finishes do not comply with requirements or that fail in materials or workmanship within specified warranty period. Warranty does not include normal weathering.
   1. Warranty Period: 20 years from date of Owner Acceptance.

1.9 MAINTENANCE SERVICE

A. Entrance Door Hardware:
   1. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions as needed for Owner's continued adjustment, maintenance, and removal and replacement of entrance door hardware.
   2. Initial Maintenance Service: Beginning at Project Acceptance by Owner, provide six months' full maintenance by skilled employees of entrance door hardware Installer. Include quarterly preventive maintenance, repair or replacement of worn or defective components, lubrication, cleaning, and adjusting as required for proper entrance door hardware operation at rated speed and capacity. Provide parts and supplies the same as those used in the manufacture and installation of original equipment.

B. Structural-Sealant-Glazed Systems:
   1. Initial Maintenance Service: Beginning at Owner Acceptance, provide 12 months' full maintenance by skilled employees of structural-sealant-glazed system Installer. Include quarterly preventive maintenance, repair or replacement to ensure long-term performance and durability of structural-sealant-glazed system as required for proper entrance door hardware operation at rated speed and capacity. Provide parts and supplies the same as those used in the manufacture and installation of original system.
   2. Continuing Maintenance Proposal: From Installer to Owner, in the form of a standard yearly (or other period) maintenance agreement, starting on date initial maintenance service is concluded. State services, obligations, conditions, and terms for agreement period and for future renewal options.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   1. Arcadia, Inc.
   2. Arch Aluminum & Glass Co., Inc.
   3. CMI Architectural.
   4. Commercial Architectural Products, Inc.
   5. EFCO Corporation.
   6. Kawneer North America; an Alcoa company.
   7. Leed Himmel Industries, Inc.
   8. Pittco Architectural Metals, Inc.
   9. TRACO.
   10. Tubelite.
   11. United States Aluminum.

12. Vistawall Architectural Products; The Vistawall Group; a Bluescope Steel company.
13. YKK AP America Inc.

2.2 MATERIALS

A. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.
   1. Sheet and Plate: ASTM B 209 (ASTM B 209M).
   2. Extruded Bars, Rods, Profiles, and Tubes: ASTM B 221 (ASTM B 221M).
   3. Extruded Structural Pipe and Tubes: ASTM B 429.
   4. Structural Profiles: ASTM B 308/B 308M.
   5. Welding Rods and Bare Electrodes: AWS A5.10/A5.10M.

B. Steel Reinforcement: Manufacturer's standard zinc-rich, corrosion-resistant primer, complying with SSPC-PS Guide No. 12.00; applied immediately after surface preparation and pretreatment. Select surface preparation methods according to recommendations in SSPC-SP COM and prepare surfaces according to applicable SSPC standard.
   1. Structural Shapes, Plates, and Bars: ASTM A 36/A 36M.
   2. Cold-Rolled Sheet and Strip: ASTM A 1008/A 1008M.
   3. Hot-Rolled Sheet and Strip: ASTM A 1011/A 1011M.

2.3 FRAMING SYSTEMS

A. Framing Members: Manufacturer's standard extruded-aluminum framing members of thickness required and reinforced as required to support imposed loads.
   1. Storefront Systems
      a. Construction: Thermally broken.
      b. Glazing System: Retained mechanically with gaskets on four sides.
      c. Glazing Plane: Front.
   2. Bridges
      a. Bridge system shall be single glazed on rear as detailed on drawings

B. Size: As indicated.

C. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.

D. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding fasteners and accessories compatible with adjacent materials.
   1. Use self-locking devices where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration.
   2. Reinforce members as required to receive fastener threads.
   3. Use exposed fasteners with countersunk Phillips screw heads**,** finished to match framing system.

E. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts, complying with ASTM A 123/A 123M or ASTM A 153/A 153M.

F. Concealed Flashing: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding flashing compatible with adjacent materials.

G. Framing System Gaskets and Sealants: Manufacturer's standard, recommended by manufacturer for joint type.

2.4 GLAZING SYSTEMS

A. Glazing: As specified in Division 8 Section "Glazing."

B. Glazing Gaskets: Manufacturer's standard compression types; replaceable, molded or extruded, of profile and hardness required to maintain watertight seal.

C. Spacers and Setting Blocks: Manufacturer's standard elastomeric type.

D. Bond-Breaker Tape: Manufacturer's standard TFE-fluorocarbon or polyethylene material to which sealants will not develop adhesion.

E. Glazing Sealants: For structural-sealant-glazed systems, as recommended by manufacturer for joint type, and as follows:
   1. Structural Sealant: ASTM C 1184, single-component neutral-curing silicone formulation that is compatible with system components with which it comes in contact, specifically formulated and tested for use as structural sealant and approved by a structural-sealant manufacturer for use in aluminum-framed systems indicated.
      a. Color: As selected by Architect from manufacturer's full range of colors.
   2. Weatherseal Sealant: ASTM C 920 for Type S, Grade NS, Class 25, Uses NT, G, A, and O; single-component neutral-curing formulation that is compatible with structural sealant and other system components with which it comes in contact; recommended by structural-sealant, weatherseal-sealant, and aluminum-framed-system manufacturers for this use.
      a. Color: Matching structural sealant.

2.5 ENTRANCE DOOR SYSTEMS

A. Entrance Doors: Manufacturer's standard glazed entrance doors for manual-swing operation.
   1. Door Construction: 2-inch (50.8-mm) overall thickness, with minimum 0.188-inch- (4.8-mm-) thick, extruded-aluminum tubular rail and stile members. Mechanically fasten corners with reinforcing brackets that are deeply penetrated and fillet welded or that incorporate concealed tie rods.
      a. Thermal Construction: High-performance plastic connectors separate aluminum members exposed to the exterior from members exposed to the interior.
   2. Door Design: Wide stile; 5-inch (127-mm) nominal width.
      a. Accessible Doors: Smooth surfaced for width of door in area within 10 inches (255 mm) above floor or ground plane.
   3. Glazing Stops and Gaskets: Square, snap-on, extruded-aluminum stops and preformed gaskets.
      a. Provide non-removable glazing stops on outside of door.

B. Entrance Door Hardware: As specified in Division 8 Section “Door Hardware."

2.6 ACCESSORY MATERIALS

A. Joint Sealants: For installation at perimeter of aluminum-framed systems, as specified in Division 7 Section "Joint Sealants."

B. Bituminous Paint: Cold-applied, asphalt-mastic paint complying with SSPC-Paint 12 requirements except containing no asbestos; formulated for 30-mil (0.762-mm) thickness per coat.

2.7 FABRICATION

A. Form or extrude aluminum shapes before finishing.

B. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.

C. Framing Members, General: Fabricate components that, when assembled, have the following characteristics:
   1. Profiles that are sharp, straight, and free of defects or deformations.
   2. Accurately fitted joints with ends coped or mitered.
   3. Means to drain water passing joints, condensation within framing members, and moisture migrating within the system to exterior.
   4. Physical and thermal isolation of glazing from framing members.
   5. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
   6. Provisions for field replacement of glazing from exterior.
   7. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.

D. Mechanically Glazed Framing Members: Fabricate for flush glazing without projecting stops.

E. Structural-Sealant-Glazed Framing Members: Include accommodations for using temporary support device to retain glazing in place while structural sealant cures.

F. Storefront Framing: Fabricate components for assembly using screw-spline system.

G. Entrance Door Frames: Reinforce as required to support loads imposed by door operation and for installing entrance door hardware.

H. Entrance Doors: Reinforce doors as required for installing entrance door hardware.

I. Entrance Door Hardware Installation: Factory install entrance door hardware to the greatest extent possible. Cut, drill, and tap for factory-installed entrance door hardware before applying finishes.

J. After fabrication, clearly mark components to identify their locations in Project according to Shop Drawings.

2.8 ALUMINUM FINISHES

A. High-Performance Organic Finish: 3-coat fluoropolymer finish complying with AAMA 2605 and containing not less than 70 percent PVDF resin by weight in both color coat and clear topcoat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
   1. Color and Gloss: As selected by Architect from manufacturer's full range.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. General:
   1. Comply with manufacturer's written instructions.
   2. Do not install damaged components.
   3. Fit joints to produce hairline joints free of burrs and distortion.
   4. Rigidly secure non-movement joints.
   5. Install anchors with separators and isolators to prevent metal corrosion and electrolytic deterioration.
   6. Seal joints watertight unless otherwise indicated.

B. Metal Protection:
   1. Where aluminum will contact dissimilar metals, protect against galvanic action by painting contact surfaces with primer or applying sealant or tape, or by installing nonconductive spacers as recommended by manufacturer for this purpose.
   2. Where aluminum will contact concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.

C. Install components to drain water passing joints, condensation occurring within framing members, and moisture migrating within the system to exterior.

D. Set continuous sill members and flashing in full sealant bed as specified in Division 7 Section "Joint Sealants" to produce weathertight installation.

E. Install components plumb and true in alignment with established lines and grades, and without warp or rack.

F. Install glazing as specified in Division 8 Section "Glazing."
   1. Structural-Sealant Glazing:
      a. Prepare surfaces that will contact structural sealant according to sealant manufacturer's written instructions to ensure compatibility and adhesion. Preparation includes, but is not limited to, cleaning and priming surfaces.
      b. Install weatherseal sealant according to Division 7 Section "Joint Sealants" and according to sealant manufacturer's written instructions to produce weatherproof joints. Install joint filler behind sealant as recommended by sealant manufacturer.

G. Entrance Doors: Install doors to produce smooth operation and tight fit at contact points.
   1. Field-Installed Entrance Door Hardware: Install surface-mounted entrance door hardware according to entrance door hardware manufacturers' written instructions using concealed fasteners to greatest extent possible.

H. Install perimeter joint sealants as specified in Division 7 Section "Joint Sealants" to produce weathertight installation.

3.3 ERECTION TOLERANCES

A. Install aluminum-framed systems to comply with the following maximum erection tolerances:
   1. Location and Plane: Limit variation from true location and plane to 1/8 inch in 12 feet (3 mm in 3.7 m); 1/4 inch (6 mm) over total length.
   2. Alignment:
      a. Where surfaces abut in line, limit offset from true alignment to 1/16 inch (1.5 mm).
      b. Where surfaces meet at corners, limit offset from true alignment to 1/32 inch (0.8 mm).

B. Diagonal Measurements: Limit difference between diagonal measurements to 1/8 inch (3 mm).

3.4 ADJUSTING

A. Adjust operating entrance door hardware to function smoothly as recommended by manufacturer.
   1. For entrance doors accessible to people with disabilities, adjust closers to provide a 3-second closer sweep period for doors to move from a 70-degree open position to 3 inches (75 mm) from the latch, measured to the leading door edge.

END OF SECTION 084113

SECTION 084413: GLAZED ALUMINUM CURTAIN WALLS

This suggested guide specification has been developed using the current edition of the Construction Specifications Institute (CSI) “Manual of Practice,” including the recommendations for the CSI three-part Section Format and the CSI Page Format. Additionally, the development concept and organizational arrangement of the American Institute of Architects (AIA) MasterSpec® Program has been recognized in the preparation of this guide specification. Neither CSI, AIA, USGBC, nor ILFI endorse specific manufacturers and products. The preparation of the guide specification assumes the use of standard contract documents and forms, including the “Conditions of the Contract,” published by the AIA.

PART 1 GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section covers Kawneer Architectural Aluminum Curtain Wall Systems, including perimeter trims, stools, accessories, shims and anchors, and perimeter sealing of curtain wall framing.

B. Types of Kawneer Aluminum Curtain Wall Systems include:
   1. 1600 Wall System®1 Curtain Wall:
      a. Sight line: 2-1/2" (63.5 mm)
      b. Outside-glazed pressure plate format
      c. System depth: 6" (152.4 mm) for 1" (25.4 mm) insulating glazing and 1/4" (6.3 mm) monolithic glazing

C. Related Sections:
   1. 072700: Air Barriers
   2. 079200: Joint Sealants
   3. 084113: Aluminum-Framed Entrances and Storefronts
   4. 084313: Aluminum-Framed Storefronts
   5. 088000: Glazing

1.3 DEFINITIONS

A. For fenestration industry standard terminology and definitions, refer to the Fenestration & Glazing Industry Alliance (FGIA) Glossary (AAMA AG-13).

1.4 PERFORMANCE REQUIREMENTS

A. General Performance:

1. Product to comply with the specified performance requirements without failure due to defective manufacture, fabrication, installation, or other defects in construction, as determined by testing of glazed aluminum curtain walls representing those indicated for this project.
2. Glazed aluminum curtain walls shall withstand movements of supporting structure including, but not limited to, story drift, twist, column shortening, long-term creep, and deflection from uniformly distributed and concentrated live loads.
3. Failure includes any of these events:
    a. Thermal stresses transferring to building structure
    b. Glass breakage
    c. Loosening or weakening of fasteners, attachments, and other components
    d. Failure of operating units

B. Delegated Design:
1. Design glazed aluminum curtain walls, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

C. Wind Loads:

EDITOR NOTE: Provide wind load design pressures in PSF and include applicable building code and year edition.

1. The curtain wall system shall include anchorage that is capable of withstanding the following wind load design pressures:
    a. Inward: (_____) psf or (_____) Pa
    b. Outward: (_____) psf or (_____) Pa
2. The design pressures are based on the (_____) Building Code, (_____) Edition.

D. Air Leakage:

EDITOR NOTE: Performance results for air infiltration are based upon ASTM and AAMA standards. Consult your local Kawneer representative concerning specific project performance requirements.

1. The test specimen shall be tested in accordance with ASTM E 283.
2. Air infiltration rate shall not exceed 0.06 cfm/ft^2 (0.3 l/s · m^2) at a static air pressure differential of 6.2 psf (300 Pa).

E. Water Resistance:

EDITOR NOTE: Performance results for water resistance are based upon ASTM and FGIA/AAMA standards. Consult your local Kawneer representative concerning specific project performance requirements.

1. Static:
    a. The test specimen shall be tested in accordance with ASTM E 331.
    b. There shall be no leakage at a minimum static air pressure differential of 12 psf (575 Pa) as defined in AAMA 501.
2. Dynamic:
    a. The test specimen shall be tested in accordance with AAMA 501.1.

b. There shall be no leakage at an air pressure differential of 12 psf (575 Pa) as defined in AAMA 501.

F. Uniform Load:

1. A a static air design load of 40 psf (1915 Pa) shall be applied in the positive and negative direction in accordance with ASTM E 330.
2. There shall be no deflection in excess of L/175 of the span of any framing member at design load.
3. At a structural test load equal to 1.5 times the specified design load, no glass breakage or permanent set in the framing members in excess of 0.2% of their clear spans shall occur.

G. Seismic:

1. When tested to AAMA 501.4, system must meet design displacement (elastic) of 0.010 times the story height and ultimate displacement (inelastic) of 1.5 times the design displacement.
2. When tested to AAMA 501.6, system must meet dynamic seismic drift causing glass fallout (ΔFallout) of 4.75" or 0.0300 times the story height.

H. Thermal Transmittance (U-factor), Physical Test:

1. Thermal transmittance test results in accordance with AAMA 1503 or CSA A440 are based upon 1" (25.4 mm) clear, low-emissivity coated glass insulating unit, (1/4" e=0.035, #2), 1/2" warm edge spacer and argon fill gas, 1/4").
2. When tested using AAMA 1503, the thermal transmittance (U-factor) shall not be more than 0.43 Btu/(hr·ft^2·°F).

I. Condensation Resistance Factor (CRF) or Temperature Index (TI):

EDITOR NOTE: This document contains two Condensation Resistance sections. Retain the one that applies to your project and delete the other one.

1. Condensation resistance test results in accordance with AAMA 1503 or CSA A440 are based upon 1" (25.4 mm) clear insulating glass (1/4", 1/2" AS, 1/4").
2. If using CRF: When tested using AAMA 1503, the CRF_{frame} and CRF_{glass} shall not be less than 66 and 60 respectively.
3. If using TI: When tested to CSA A440-00, the TI_{frame} and TI_{glass} shall not be less than 68 and 54 respectively.

J. Condensation Resistance Factor (CRF) or Temperature Index (TI):

EDITOR NOTE: This document contains two Condensation Resistance sections. Retain the one that applies to your project and delete the other one.

1. Condensation resistance test results in accordance with AAMA 1503 or CSA A440 are based upon 1" (25.4 mm) clear low emissivity coated insulating glass, (1/4" e=0.035, #2), 1/2" warm edge spacer and argon fill gas, 1/4").
2. When tested using AAMA 1503, the CRF_{frame} and CRF_{glass} (with low-emissivity glazing) shall not be less than 71 and 71 respectively.

K. Sound Transmission Loss:

1. When tested to ASTM E90 and ASTM E1425, the Sound Transmission Class (STC) and Outdoor/Indoor Transmission Class (OITC) shall not be less than:
    a. STC 31 or OITC 26 based upon 1" (25.4 mm) insulating glass (1/4", 1/2" AS, 1/4")
    b. STC 37 or OITC 30 based upon 1" (25.4 mm) laminated glass (1/4" laminated, 1/2" AS, 1/4" laminated)

L. Windborne-Debris-Impact Resistance Performance:
1. Performance shall be tested in accordance with TAS 201/203, ASTM E1886 and information in ASTM E1996:
    a. Large-Missile Impact: For aluminum-framed systems located within 30 feet (9.1 m) of grade
    b. Small-Missile Impact: For aluminum-framed systems located above 30 feet (9.1 m) of grade

M. Blast Mitigation Performance:
1. Performance shall be tested or proven through analysis to meet ASTM F1642, GSA-TS01, and UFC 04-010.01 performance criteria.
2. The following options are available to meet UFC 04-010-01, B-3.1 Standard 10 for Windows and Skylights:
    a. Section B-3.1.1 Dynamic analysis
    b. Section B-3.1.2 Testing
    c. Section B-3.1.3 ASTM F2248 Design Approach

N. Environmental Product Declaration (EPD): Shall have a Type III Product-Specific EPD created from a Product Category Rule.

1.5 SUBMITTALS

A. Product Data:
1. For each type of product indicated, include:
    a. Construction details
    b. Material descriptions
    c. Dimensions of individual components and profiles
    d. Finishes
2. Recycled Content:

EDITOR NOTE: Include these Recycled Content specifications if needed to meet project requirements or for a project that includes Green Building Certifications such as LEED, Living Building Challenge (LBC), etc.

EDITOR NOTE: If Recycled Content requirements are not specified, prime (zero recycled content) aluminum could be supplied.

    a. Provide documentation that aluminum has a minimum of 50% mixed pre- and post-consumer recycled content.

b. Provide a sample document illustrating project-specific information that will be provided after product shipment.

c. After product has shipped, provide project-specific recycled content information:

1) Indicate recycled content, including the percentage of pre- and post-consumer recycled content per unit of product.

2) Indicate the relative dollar value of recycled content product to the total dollar value of product included in the project.

3) Indicate the location for recovery of recycled content.

4) Indicate the location of the manufacturing facility.

3. Environmental Product Declaration (EPD):
    a. Include a Type III Product-Specific EPD created from a Product Category Rule.
4. Material Ingredient Reporting:

EDITOR NOTE: Include the Material Ingredient Reporting section only for anodized products.

    a. Include documentation for material reporting that has a complete list of chemical ingredients to at least 100 ppm (0.01%) that covers 100% of the product.

B. Shop Drawings:
1. Plans
2. Elevations
3. Sections
4. Full-size details
5. Attachments to other work

C. Samples for Initial Selection:
1. Provide samples for units with factory-applied color finishes.

D. Samples for Verification:
1. Provide a verification sample for each type of exposed finish required, in manufacturer's standard sizes.

E. Product Test Reports:
1. Provide test reports for glazed aluminum curtain walls.
2. Test reports must be based on evaluation of comprehensive tests performed by a qualified preconstruction testing agency.
3. Test reports must indicate compliance with performance requirements.

F. Fabrication Sample:
1. Provide a fabrication sample of each vertical-to-horizontal intersection of aluminum-framed curtain wall systems, made from 12" (304.8 mm) lengths of full-size components and showing details of the following:
    a. Joinery
    b. Glazing

1.6 QUALITY ASSURANCE

A. Installer Qualifications:
1. Installer must have successfully installed the same or similar systemsrequired for the project and other projects of similar size and scope.

B. Manufacturer Qualifications:
1. Manufacturer must be capable of fabricating glazed aluminum curtain walls that meet or exceed the stated performance requirements.

C. Source Limitations:
   1. Obtain aluminum curtain wall system through one source from a single manufacturer.

D. Product Options:
   1. Information on drawings and in specifications establishes requirements for aesthetic effects and performance characteristics of assemblies. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction.
   2. Do not modify intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If modifications are proposed, submit comprehensive explanatory data to Architect for review.

E. Mockups:
   1. Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
   2. Build mockups for the type(s) of curtain wall elevation(s) indicated, in location(s) shown on drawings.

F. Pre-installation Conference:
   1. Conduct conference at project site to comply with requirements in Division 01 Project Management and Coordination Section.

1.7 PROJECT CONDITIONS

A. Field Measurements:
   1. Verify actual locations of structural supports for glazed aluminum curtain walls by field measurements before fabrication.
   2. Indicate measurements on shop drawings.

1.8 WARRANTY

A. Submit manufacturer's standard warranty for owner's acceptance.

B. Warranty Period:
   1. Two years from Date of Substantial Completion of the project provided however that in no event shall the Limited Warranty begin later than six months from date of shipment by manufacturer.

PART 2 PRODUCTS

2.1 MANUFACTURERS

A. Basis-of-Design Product:
   1. Kawneer Company, Inc.
   2. 1600 Wall System®1 Curtain Wall types:
      a. 1600 Wall System®1 Curtain Wall:
         1) Sight line: 2-1/2" (63.5 mm)
         2) Outside-glazed pressure plate format
         3) System depth: 6" (152.4 mm) for 1" (25.4 mm) insulating glazing and 1/4" (6.3 mm) monolithic glazing
   3. Tested to AAMA 501, ASTM E 1886, E 1996, and TAS 201, 202, 203

B. Substitutions:
   1. Refer to Division 01 Substitutions Section for procedures and submission requirements.
   2. Pre-Contract (Bidding Period) Substitutions:
      a. Submit written requests ten (10) days prior to bid date.
   3. Post-Contract (Construction Period) Substitutions:
      a. Submit written request in order to avoid installation and construction delays.
   4. Product Literature and Drawings:
      a. Submit product literature and drawings modified to suit specific project requirements and job conditions.
   5. Certificates:
      a. Submit certificate(s) certifying that the substitute manufacturer (1) attests to adherence to specification requirements for curtain wall system performance criteria, and (2) has been engaged in the design, manufacture, and fabrication of aluminum curtain walls for a period of not less than ten (10) years. (*Company Name*).
   6. Test Reports:
      a. Submit test reports verifying compliance with each test requirement required by the project.
   7. Samples:
      a. Provide samples of typical product sections and finish samples in manufacturer's standard sizes.

C. Substitution Acceptance:
   1. Acceptance will be in written form, either as an addendum or modification.
   2. Acceptance will be documented by a formal change order signed by the owner and contractor.

2.2 MATERIALS

A. Aluminum Extrusions:

1. Alloy and temper recommended by glazed aluminum curtain wall manufacturer for strength, corrosion resistance, and application of required finish
2. Not less than 0.070" (1.8 mm) wall thickness at any location for the main frame

3. Complying with ASTM B221: 6063-T6 alloy and temper
4. Recycled Content:

EDITOR NOTE: Include these Recycled Content specifications if needed to meet project requirements or for a project that includes Green Building Certifications such as LEED, Living Building Challenge (LBC), etc.

EDITOR NOTE: If Recycled Content requirements are not specified, prime (zero recycled content) aluminum could be supplied.

a. Shall have a minimum of 50% mixed pre- and post-consumer recycled content.
b. Indicate recycled content, including the percentage of pre- and post-consumer recycled content per unit of product.
c. Indicate the relative dollar value of recycled content product to the total dollar value of product included in the project.
d. Indicate the location for recovery of recycled content.
e. Indicate the location of the manufacturing facility.

B. Aluminum Sheet Alloy:
1. Shall meet the requirements of ASTM B209.

C. Fasteners:
1. Aluminum, nonmagnetic stainless steel or other materials must be non-corrosive and compatible with aluminum members, trim hardware, anchors, and other components.

D. Anchors, Clips, and Accessories:
1. Aluminum, nonmagnetic stainless steel, or zinc-coated steel or iron complying with ASTM B 633 for SC 3 severe service conditions or other suitable zinc coating.
2. Anchors, clips, and accessories shall provide sufficient strength to withstand the design pressure indicated.

E. Pressure Plate:
1. Pressure plate shall be aluminum.
2. Pressure plate shall be fastened to the mullion with stainless steel screws.

F. Reinforcing Members:
1. Aluminum, nonmagnetic stainless steel, or nickel/chrome-plated steel complying with ASTM B 456 for Type SC 3 severe service conditions, or zinc-coated steel or iron complying with ASTM B 633 for SC 3 severe service conditions or other suitable zinc coating.
2. Reinforcing members must provide sufficient strength to withstand the design pressure indicated.

G. Sealant:
1. For sealants required within fabricated curtain wall system, provide permanently elastic, non-shrinking, and non-migrating type recommended by sealant manufacturer for joint size and movement.

H. Thermal Barrier:

1. Thermal separator shall be extruded of a silicone compatible elastomer that provides a minimum 1/4" (6.3 mm) separation.

I. Tolerances:

1. References to tolerances for wall thickness and other cross-sectional dimensions of glazed curtain wall members are nominal and in compliance with AA Aluminum Standards and Data.

J. Red List Free:

EDITOR NOTE: Red List Free applies only for anodized products.

EDITOR NOTE: Retain the appropriate paragraph below; delete the other paragraph (and its sub-paragraphs, if applicable).

1. All parts and materials comply with the Living Building Challenge/DECLARE Red List and the Cradle-to-Cradle (C2C) Banned List:
   a. PVC-free
   b. Neoprene-free
2. Product does not contain PVC or Neoprene.

2.3 CURTAIN WALL FRAMING

A. Framing Members:

1. Manufacturer's standard extruded- or formed-aluminum framing members of thickness required and reinforced as required to support imposed loads
2. Glazing System: Four-sided captured
3. Glazing Plane: Front

B. Glass:

1. Monolithic glass options:
   a. 1/4" (6.3 mm)
   b. 9/16" (14.3 mm)
   c. 5/8" (15.9 mm)
2. Insulating glass options:
   a. 1" (25.4 mm)
   b. 1-5/16" (33.3 mm)

C. Brackets and Reinforcements:

1. Manufacturer's standard high-strength aluminum with non-staining, non-ferrous shims for aligning system components.

D. Framing Sealants:

1. Shall be suitable for glazed aluminum curtain wall as recommended by sealant manufacturer.

E. Fasteners and Accessories:
   1. Manufacturer's standard corrosion-resistant, non-staining, non-bleeding fasteners and accessories must be compatible with adjacent materials.
   2. Where exposed, fasteners and accessories shall be stainless steel.

F. Perimeter Anchors:
   1. When steel anchors are used, provide insulation between steel material and aluminum material to prevent galvanic action.

G. Packing, Shipping, Handling, and Unloading:
   1. Deliver materials in manufacturer's original, unopened, undamaged containers with identification labels intact.

H. Storage and Protection:
   1. Store materials so that they are protected from exposure to harmful weather conditions.
   2. Handle material and components to avoid damage.
   3. Protect material against damage from elements, construction activities, and other hazards before, during, and after installation.

2.4 GLAZING

A. Glazing to meet requirements in Division 08 Glazing Section.

B. Available Glazing Options:
   1. 1600 Wall System®1 Curtain Wall:
      a. System depth: 6" (152.4 mm) for 1" (25.4 mm) insulating glazing and 1/4" (6.3 mm) monolithic glazing

C. Glazing Gaskets:
   1. Gaskets to meet requirements of ASTM C864.

D. Spacers and Setting Blocks:
   1. Manufacturer's standard elastomeric type

E. Bond-Breaker Tape:
   1. Manufacturer's standard TFE-fluorocarbon or polyethylene material to which sealants will not develop adhesion.

F. Glazing Sealants:
   1. As recommended by manufacturer for joint type.

2.5 OPERABLE UNITS

A. Doors comply with Division 08 Aluminum-Framed Entrances and Storefronts Section.

B. Windows comply with Division 08 Aluminum Windows Section.

2.6 ACCESSORY MATERIALS

A. Bituminous Paint:
   1. Cold-applied asphalt-mastic paint
   2. Complies with SSPC-Paint 12 requirements except containing no asbestos
   3. Formulated for 30-mil (0.762 mm) thickness per coat

B. 1600 PowerShade® Sun Shade System:
   1. Aluminum sunshade that consists of strut anchors and strut arms and three louvers per bay with integral amorphous silicon (photovoltaic or P.V.) panels.
   2. P.V. panels produce nominal 45 watts of electrical generation per bay at peak performance.
   3. Optional aluminum panels can be selected in place of the P.V. panels.
   4. Strut anchors and strut arms shall be painted:
      a. Select from Kawneer's standard paints and colors. Custom colors are available upon request.
   5. Louvers shall be painted or anodized:
      a. Painted: Select from Kawneer's standard paints and colors. Custom colors are available upon request.
      b. Anodized: Select from Kawneer's anodized finishes.

C. Versoleil® SunShade - Outrigger/Single Blade System:
   1. Aluminum sunshade that consists of outriggers, louvers, and fascia which may be selected from standard configurations, modified configurations, or customized configuration.
   2. Anchored directly to the vertical curtain wall mullions.
   3. Anchors shall be painted:
      a. Select from Kawneer's standard paints and colors. Custom colors are available upon request.
   4. Louvers and fascia shall be painted or anodized:
      a. Painted: Select from Kawneer's standard paints and colors. Custom colors are available upon request.
      b. Anodized: Select from Kawneer's anodized finishes.

D. InLighten® Light Shelf:
   1. Aluminum light shelf system that consists of anchor channels, support beams, fascia trims, and Aluminum Composite Material (ACM) panels.
   2. Anchored directly to the curtain wall intermediate horizontal members.
   3. Interior-mounted to reflect daylight deeper into interior space.
   4. Light Shelf system consists of:
      a. Aluminum Composite Material (ACM) panel, 4 mm thick.
      b. Translucent polycarbonate panel, 4 mm or 16 mm thick.
      c. ACM finish on upper and lower surface selected from Kawneer standard finishes.
      d. Extruded aluminum outriggers and fascia.

e. Extruded aluminum anchor designed to secure to compatible verticals of framing system.
f. Anchor shall be designed to engage shelf so as to allow the shelf to rotate down and safely hang on its own for cleaning.
g. Extruded aluminum shear blocks designed to hinge on the anchors to allow rotating individual shelves for cleaning.
h. Panel/shelf projection not exceeding 30" (762 mm).
i. Mullion spacing of framing system shall not exceed 6’ (1.83 m) on center.
j. Panel/shelf deflection shall not exceed 1/120 of horizontal span length.

5. Framing system to support Light Shelf (select one from list):
   a. Curtain wall framing system
   b. Storefront framing system
6. Submittals for Light Shelf:
   a. Manufacturer's installation instructions
   b. Samples for verification:
      1) Factory-applied finish as selected by architect
      2) Functioning Light Shelf sample demonstrating operation
   c. Shop drawing, including plans, elevations, sections, fabrication, and installation details
   d. Validation from manufacturer of single-source for light shelf and framing system and compatibility between the systems

2.7 FABRICATION

A. Extrude or form aluminum shapes before finishing.

B. Fabricate components that, when assembled, have the following characteristics:
1. Profiles that are sharp, straight, and free of defects or deformations
2. Accurately fitted joints
3. Physical and thermal isolation of glazing from framing members
4. Accommodations for thermal and mechanical movements of glazing and framing that maintain required glazing edge clearances
5. Provisions for field replacement of glazing from exterior
6. Fasteners, anchors, and connection devices that are concealed from view to the greatest extent possible
7. Internal weeping system or other means to drain water passing joints, condensation occurring within framing members, and moisture migrating within glazed aluminum curtain wall to exterior

C. Curtain Wall Framing:
1. Fabricate components for assembly using shear block system following manufacturer's standard installation instructions.

D. After fabrication, clearly mark components to identify their locations in project according to shop drawings.

2.8 ALUMINUM FINISHES

EDITOR NOTE: Select the appropriate finish and color from Kawneer's standard colors listed below. Custom colors are available upon request from Kawneer. Other pigmented organic coatings conforming to AAMA 2603 are available. Consult with your Kawneer representative for other surface treatments and finishes.

A. Finish designations that are prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.

B. Factory Finishing:

1. Kawneer Permanodic® AA-M10C21A44, AAMA 611, Architectural Class I Color Anodic Coating (Color _____)
2. Kawneer Permanodic® AA-M10C21A41, AAMA 611, Architectural Class I Clear Anodic Coating (Color #14 Clear) (Optional)
3. Kawneer Permanodic® AA-M10C21A31, AAMA 611, Architectural Class II Clear Anodic Coating (Color #17 Clear) (Standard)
4. Kawneer Permafluor™ (70% PVDF), AAMA 2605, Fluoropolymer Coating (Color _____)
5. Kawneer Permadize® (50% PVDF), AAMA 2604, Fluoropolymer Coating (Color _____)
6. Kawneer Permacoat™ AAMA 2604, Powder Coating (Color _____)
7. Other: Manufacturer _____ Type _____ (Color _____)

PART 3 EXECUTION

3.1 EXAMINATION

A. With installer present, examine areas for compliance with requirements for installation tolerances and other conditions affecting performance of the work.

B. Proceed with installation only after correcting unsatisfactory conditions.

3.2 INSTALLATION

A. Curtain Wall System Installation:

1. Install curtain wall systems plumb, level, and true to line, without warp or rack of frames, within manufacturer’s prescribed tolerances, and complying with installation instructions.
2. Provide support and anchor in place.
3. Dissimilar Materials:
   a. Provide separation of aluminum materials from sources of corrosion or electrolytic action contact points.
4. Glazing:
   a. Glass shall be outside-glazed.
   b. Glass shall be held in place with extruded aluminum pressure plates anchored to the mullion using stainless steel fasteners that are spaced no more than 9" (228.6 mm) on center.

5. Water Drainage
    a. Each light of glass shall be compartmentalized using joint plugs and silicone sealant to divert water to the horizontal weep locations.
    b. Weep holes shall be located in the horizontal pressure plates and covers to divert water to the exterior of the building.

B. Related Products Installation:
1. Sealants (Perimeter):
    a. Refer to Joint Treatment (Sealants) Section.
2. Glass:
    a. Refer to Glass and Glazing Section.
    b. Reference: ANSI Z97.1, CPSC 16 CFR 1201, and GANA Glazing Manual.

3.3 FIELD QUALITY CONTROL

A. Field Tests:
1. Architect shall select curtain wall units to be tested as soon as a representative portion of the project has been installed, glazed, perimeter-caulked, and cured.
2. Conduct tests for air infiltration and water penetration with manufacturer's representative present.
3. Tests that do not meet the specified performance requirements and units that have deficiencies shall be corrected as part of the contract amount.
4. Testing shall be performed per AAMA 503 by a qualified independent testing agency. Refer to Testing Section for payment of testing and testing requirements.
5. Air Infiltration Tests:
    a. Conduct tests in accordance with ASTM E 783.
    b. Allowable air infiltration shall not exceed 1.5 times the amount indicated in the performance requirements or 0.09 cfm/ft^2, whichever is greater.
6. Water Infiltration Tests:
    a. Conduct tests in accordance with ASTM E 1105.
    b. No uncontrolled water leakage is permitted when tested at a static test pressure of two-thirds the specified water penetration pressure but not less than 8 psf (383 Pa).

B. Manufacturer's Field Services:
1. Upon owner's written request, provide periodic site visit by manufacturer's field service representative.

3.4 ADJUSTING, CLEANING, AND PROTECTION

A. Adjusting: Not applicable.

B. Protection:
1. Protect installed product's finish surfaces from damage during construction.

2. Protect aluminum curtain wall system from damage from grinding and polishing compounds, plaster, lime, acid, cement, or other harmful contaminants.

C. Cleaning:

1. Repair or replace damaged installed products.
2. Clean installed products in accordance with manufacturer's instructions prior to owner's acceptance.
3. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during the construction period.
4. Remove construction debris from project site and legally dispose of debris.

End of Section 084413

SECTION 087100 - DOOR HARDWARE

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following:

1. Commercial door hardware.
2. Cylinders for doors specified in other Sections.
3. Electrified door hardware.

1.2 SUBMITTALS

A. Product Data: For each product indicated.

B. Shop Drawings: Include details of electrified door hardware and wiring diagrams.

C. Samples: Samples of products included in submittals shall be supplied upon request for review.

D. Door Hardware Schedule: Organized into door hardware sets indicating type, style, function, size, label, hand, manufacturer, fasteners, location, degree of opening, and finish of each door hardware item. Include description of each electrified door hardware function, wiring diagrams and sequence of operation.

E. Keying Schedule: Detail Owner's final keying instructions for locks in the form of a schematic.

1.3 QUALITY ASSURANCE

A. Supplier Qualifications:

1. Person who is or employs a qualified DHI Architectural Hardware Consultant.

2. Shall have supplied jobs of similar size and value.

3. Shall have been in the business of supplying finish hardware for a minimum of five years.

B. Source Limitations: Obtain electrified door hardware from same manufacturer as mechanical door hardware, unless otherwise indicated. Manufacturers that are listed to perform electrical modifications, by a testing and inspecting agency acceptable to authorities having jurisdiction, are acceptable.

C. Keying Conference: Conduct conference at Project site. Incorporate keying conference decisions into final keying schedule. Submit schematic to manufacturer at time of order.

D. Pre-installation Conference: Conduct conference at Project site.

E. Keys: All keys shall be labeled and copy of finalized schematic delivered to owner by registered mail.

F. Templates: Obtain and distribute templates for doors, frames, finish hardware and other work specified to be factory prepared for installing door hardware.

G. Standards: Comply with BHMA A156 series standards, Grade 1, unless Grade 2 is indicated.

H. Certified Products: Provide door hardware that is listed in BHMA directory of certified products.

1.4 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of door hardware that fail in materials or workmanship within warranty period.

1. Warranty Period for Locks: Five years from date of Substantial Completion.
2. Warranty Period for Manual Closers: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Product: Subject to compliance with code and function requirements, provide the product named for each door hardware item indicated in Door Hardware Sets.

B. Basis-of-Design Product: Product named for each door hardware item indicated in Door Hardware Sets establishes the basis of design. Provide either the named product or a comparable product meeting this specification by one of the manufacturers specified for each type of hardware item.

2.2 DOOR HARDWARE

A. Scheduled Door Hardware: Provide door hardware according to Door Hardware Sets at the end of Part 3. Manufacturers' names are abbreviated.

B. Shall comply with all code requirements.

2.3 HINGES

A. Hinges:

1. Manufacturers:

a. Butt Hinges:
1) Baldwin Hardware Corporation (BH).

2) Hager Companies (HAG).
3) Lawrence Brothers, Inc. (LB).
4) McKinney Products Company. (MC).
5) Stanley Commercial Hardware; Div. of The Stanley Works (STH).

b. Continuous Pin and Barrel Hinge:

1) Gallery Hinge Co. (GAL)
2) Hagar Companies (HAG).
3) Markar Products, Inc. (MAR).
4) McKinney Products Company (MC).

2. Butt hinges shall comply with ANSI 156.1.

3. Continuous Hinges shall comply with ANSI 156.26. Geared type hinges are not acceptable

4. General: Except for hinges to be installed entirely (both leaves) into wood doors and frames, provide only template-produced units.

5. Anti-friction butt hinges shall be used on any door with a closer or overhead stop. Heavy weight hinges shall be used in accordance with manufacture's recommendations for door weight.

6. Shall be full mortised unless indicated in hardware sets.

7. Number of Hinges:

a. Butt Hinges: Two hinges for every door up to 60". One additional hinge for every additional 30" of door height.
b. Continuous: One hinge per door.

8. Hinge Size:

a. Butt Hinges: Meet manufactures requirements for size based on door weight and width.
b. Continuous: Full height of the door.

9. Hinge Base Metal: Unless otherwise indicated, provide the following:

a. Exterior Hinges: Stainless steel, with stainless-steel pin; unless scheduled otherwise.
b. Interior Hinges: Steel, with steel pin; unless scheduled otherwise.
c. Hinges for Fire-Rated Assemblies Steel, with steel pin; unless scheduled otherwise.

10. Non-removable Pins: Provide set screw in hinge barrel that prevents removal of pin while door is closed; for outswinging exterior doors or outswinging corridor doors with locks.

11. Screws: Phillips flat-head screws; screw heads finished to match surface of hinges.

a. Metal Doors and Frames: Machine screws (drilled and tapped holes).
b. Wood Doors and Frames: Wood screws.
c. Fire-Rated Wood Doors: Threaded-to-the-head wood screws.

2.4 MECHANICAL LOCKS AND LATCHES

A. Manufacturers:
1. Best Lock Corporation – 9K Series (BLC).
2. Corbin Russwin Architectural Hardware. – CL3300 Series (RU).
3. Sargent Manufacturing Company 10 Line (SA).
4. Schlage Lock Company - D Series (SCH).

B. Lockset shall meet ANSI A156.2 Grade 1.

C. Lockset Design: As scheduled.

D. Dummy Trim: Lever, trim and finish shall match lockset design.

E. Lock Throw: Comply with labeled fire door requirements.

F. Backset: 2-3/4 inches, unless otherwise indicated.

2.5 EXIT DEVICES

A. Manufacturers:

1. Corbin Russwin Architectural Hardware Inc. ED-5000 Series (RU).
2. Sargent Manufacturing Company – 80 Series (SA).
3. Von Duprin- 98 Series (VD).

B. Panic Exit Devices: Shall be listed and labeled for panic protection, based on testing according to UL 305.

C. Fire Exit Devices: Shall complying with NFPA 80, listed and labeled for fire and panic protection, based on testing according to UL 305 and NFPA 252.

D. Shall meet ANSI A156.3, Grade 1.

E. All exposed metal shall be in BHMA 630.

F. Outside operating trim shall be through-bolted with concealed fasteners.

G. Dummy Push Bar: Nonfunctioning push bar matching functional push bar.

2.6 OPERATING TRIM

A. Push-Pull Design: As scheduled.

1. Manufacturers:

a. Baldwin Hardware Corporation (BH).
b. HEWI, Inc. (HEW).
c. Hiawatha, Inc. (HIA).
d. Ives, H. B. (IVS).
e. Rockwood Manufacturing Company (RO).
f. Stanley Commercial Hardware; Div. of The Stanley Works (STH).
g. Trimco, Inc. (TR).

2.7 CLOSERS

A. Shall be certified ANSI A156.4 Grade 1.

B. Surface-Mounted Closers:

1. Shall have multi sized spring power adjustment for sizes 2 thru 6 or 1thru 4 for barrier free applications.
2. Shall have full covers.
3. Rack and Pinion shall always have minimum two full gears engaged.
4. Stop arms:
   a. Where specified supply Unitrol (UNI) type with spring stop and backcheck at 65 degrees. In lieu of Unitrol type stop arm provide rigid parallel arm with an auxiliary overhead stop. Overhead stop to be an 8HD type. Provide arm bracket to coordinate overhead stop with door closer.
   b. Where specified provide Closer Plus Spring Arm (CPS). In lieu of Closer Plus Spring Arm provide Cush-N-Stop type arm.
5. Provide soffit plate for parallel arm applications using aluminum frames with blade stops or snap on stops.
6. Manufacturers:

   a. Corbin Russwin Architectural Hardware, Inc. (RU) DC-6000 Series.
   b. LCN Closers; an Ingersoll-Rand Company (LCN) 4040XP Series.
   c. Norton Door Controls, Inc. (NO) 7500 Series.
   d. Sargent Manufacturing Company (SA) 281 Series.

C. Power-Assist Closers: As specified in Division 8 Section "Power Door Operators."

2.8 PROTECTIVE TRIM UNITS

A. Protective Trim Units: Sized 2 inchesless than door width on push side and 1 inch less than door width on pull side, by height scheduled or indicated. Plates to be applied ½" from bottom of door to bottom of plate and centered on the door.

1. Shall be beveled on four sides.

2. Material: Metal.

   a. Fasten to door using fasteners provided by manufacturer.
   b. Manufacturers:

1) Baldwin Hardware Corporation (BH).
2) Don-Jo Mfg., Inc. (DJO).
3) Hager Companies (HAG).
4) Hiawatha, Inc. (HIA).
5) Ives, H. B. (IVS).
6) Rockwood Manufacturing Company (RO).
7) Trimco, Inc. (TR).

2.9 STOPS AND HOLDERS

A. Stops and Holders:

1. All doors shall have a doorstop that effectively protects any and all doors, walls and finish hardware that comes into contact with the operation of the function of the door. Wall stops are the preferred method.

2. Provide sufficient blocking and reinforcement for secure installation and operation of all stops and holders.

3. Overhead stops shall be provided where noted in hardware sets or if wall stop can not stop and protect the doors, walls or finish hardware from damage.

4. Oversized floor stops are only permitted for exterior doors.

5. Closer stop arms are only permitted if specified in hardware set.

6. Manufacturers:

a. Baldwin Hardware Corporation (BH).
b. Glynn-Johnson; an Ingersoll-Rand Company (GJ).
c. Hager Companies (HAG).
d. Hiawatha, Inc. (HIA).
e. Norton Door Controls. (NO).
f. Rixson-Firemark, Inc. (RF).
g. Rockwood Manufacturing (RO).
h. Sargent Manufacturing Company (SGT).
i. Trimco, Inc. (TR).

B. Silencers for Door Frames: Neoprene or rubber; fabricated for drilled-in application to frame.

2.10 DOOR GASKETING AND THRESHOLDS

A. Door Gasketing: Provide continuous weather-strip gasketing on exterior doors and provide smoke, light, or sound gasketing on interior doors where indicated or scheduled. Provide non-corrosive fasteners for exterior applications and elsewhere as indicated.

1. Manufacturers:

a. Gasketing:

1) Hager Companies (HAG).
2) National Guard Products, Inc. (NGP).
3) Pemko Manufacturing Co., Inc. (PE).
4) Reese Enterprises, Inc. (RE).
5) Sealeze Corporation (SEL).
6) Zero International, Inc. (ZRO).

2. Air Leakage: Not to exceed 0.50 cfm per footof crack length for gasketing other than for smoke control, as tested according to ASTM E 283.
3. Smoke-Labeled Gasketing: Assemblies complying with NFPA 105 that are listed and labeled, based on testing according to UL 1784.
4. Fire-Labeled Gasketing: Assemblies complying with NFPA 80 that are listed and labeled, based on testing according to UL 10C or NFPA 252.
5. Sound-Rated Gasketing: Assemblies that are listed and labeled, based on testing according to ASTM E 1408.
6. Gasketing Materials: Comply with ASTM D 2000 and AAMA 701/702.

B. Thresholds: Of type scheduled or indicated.

1. Manufacturers:

a. Hager Companies (HAG).
b. National Guard Products, Inc. (NGP).
c. Pemko Manufacturing Co., Inc. (PE).
d. Reese Enterprises, Inc. (RE).
e. Rixson-Firemark, Inc. (RF).
f. Ultra Industries; a Macklanburg-Duncan Company (ULT).

2.11 CYLINDERS, KEYING, AND STRIKES

A. Cylinders: Tumbler type, constructed from brass or bronze, stainless steel, or nickel silver.

1. Manufacturer:
   a. Sargent – Degree System.
   b. Corbin Russwin – Access 3.
   c. Schlage – Everest 29.
2. Number of Pins: Six.
3. Construction Master Keys: Provide temporary cylinders for construction. Provide 10 construction master keys.

B. Keying System: Factory-registered keying system; grand master key system.

1. Keys: Provide nickel-silver keys permanently inscribed with a visual key control number and "DO NOT DUPLICATE" notation. In addition to one extra blank key for each lock, provide three change keys and five master keys.

C. Key Control System: Include key-holding hooks, labels, key tags with self-locking key holders, envelopes, and markers. Contain system in wall-mounted type metal cabinet with baked-enamel finish. Include cross-index system set up by key control manufacturer, with card index.

1. Manufacturers:

    a. Key Control Systems, Inc. (KCS).
    b. Major Metalfab Co. (MM).
    c. Sunroc Corporation (SUN).

D. Strikes: Manufacturer's standard strike with strike box for each latch or lock bolt, with curved lip extended to protect frame, finished to match door hardware set.

E. Knox Box: Provide key lock box on building exterior. Knox box to meet requirements of local fire department.

2.12 FABRICATION

A. Base Metals: Furnish metals of a quality equal to or greater than that of specified door hardware units and BHMA A156.18 for finishes. Do not furnish manufacturer's standard materials if different from specified standard.

B. Fasteners: Phillips flat-head screws with finished heads to match surface of door hardware, unless otherwise indicated. Provide steel machine or wood screws or steel through bolts for fire-rated applications.

C. Spacers or Sex Bolts: For through bolting of hollow metal doors.

D. Fasteners for Wood Doors: Comply with requirements of DHI WDHS.2, "Recommended Fasteners for Wood Doors."

E. Finishes: Comply with BHMA A156.18.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Examine doors and frames for compliance with requirements for installation tolerances, labeled fire door assembly construction, wall and floor construction, and other conditions affecting performance. Examine roughing-in for electrical power systems to verify actual locations of wiring connections before electrified door hardware installation.

B. Steel Door and Frame Preparation: Comply with DHI A115 series. Drill and tap doors and frames for surface-applied hardware according to SDI 107.

C. Wood Door Preparation: Comply with DHI A115-W series.

D. Hardware Installation: Shall be in accordance to manufactures instructions.

E. Mounting Heights: Comply with the following requirements, unless otherwise indicated:

1. Standard Steel Doors and Frames: DHI's "Recommended Locations for Architectural Hardware for Standard Steel Doors and Frames."

2. Custom Steel Doors and Frames: DHI's "Recommended Locations for Builders' Hardware for Custom Steel Doors and Frames."
3. Wood Doors: DHI WDHS.3, "Recommended Locations for Architectural Hardware for Wood Flush Doors."

F. Miscellaneous Accessories: Shall be provided as necessary for the proper and secure attachment of all hardware to doors and frames.

G. Adjust and reinforce attachment substrates as necessary for proper installation and operation. Drill and tap units that are not factory prepared for fasteners. Space fasteners and anchors according to industry standards.

1. Thresholds: Set thresholds for exterior and acoustical doors in full bed of sealant complying with requirements specified in Division 7 Section "Joint Sealants."

H. Adjust door control devices to compensate for final operation of heating and ventilating equipment and to comply with accessibility requirements.

1. Door Closers Adjustments:

a. Adjust sweep period so that from an open position of 70 degrees, the door will take at least three seconds to move to a point 3 inches from the latch, measured to the leading edge of the door.

b. Adjust back-check to slow the door opening at about 75 degrees, when door is forcibly opened beyond its pre-adjusted limits.

3.2 FIELD QUALITY CONTROL

A. Inspections: Owner will engage a qualified independent Architectural Hardware Consultant to perform inspections and to prepare inspection reports.

3.3 DOOR HARDWARE SETS

A. Refer to Plans

END OF SECTION 087100

SECTION 088000 - GLAZING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes:

1. Glass for windows, doors, interior borrowed lites, storefront framing.
2. Glazing sealants and accessories.

B. Related Requirements:

1. Section 084113 "Aluminum Framed Entrances and Strorefronts".
2. Section 085113 "Aluminum Windows".
3. Section 088853 "Security Glazing."

1.3 DEFINITIONS

A. Glass Manufacturers: Firms that produce primary glass, fabricated glass, or both, as defined in referenced glazing publications.

B. Glass Thicknesses: Indicated by thickness designations in millimeters according to ASTM C 1036.

C. IBC: International Building Code.

D. Interspace: Space between lites of an insulating-glass unit.

1.4 COORDINATION

A. Coordinate glazing channel dimensions to provide necessary bite on glass, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances.

1.5 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Glass Samples: For each type of glass product other than clear monolithic vision glass; 12 inches (300 mm) square.

C. Glazing Schedule: List glass types and thicknesses for each size opening and location. Use same designations indicated on Drawings.

1.6 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer

B. Sample Warranties: For special warranties.

1.7 QUALITY ASSURANCE

A. Manufacturer Qualifications for Insulating-Glass Units with Sputter-Coated, Low-E Coatings: A qualified insulating-glass manufacturer who is approved and certified by coated-glass manufacturer.

B. Installer Qualifications: A qualified installer who employs glass installers for this Project who are certified under the National Glass Association's Certified Glass Installer Program.

C. Mockups: Build mockups to demonstrate aesthetic effects and to set quality standards for materials and execution.

1. Install glazing in mockups specified in Section 084113 "Aluminum-Framed Entrances and Storefronts" Section 085113 "Aluminum Windows" to match glazing systems required for Project, including glazing methods.
2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.8 DELIVERY, STORAGE, AND HANDLING

A. Protect glazing materials according to manufacturer's written instructions. Prevent damage to glass and glazing materials from condensation, temperature changes, direct exposure to sun, or other causes.

B. Comply with insulating-glass manufacturer's written instructions for venting and sealing units to avoid hermetic seal ruptures due to altitude change.

1.9 FIELD CONDITIONS

A. Environmental Limitations: Do not proceed with glazing when ambient and substrate temperature conditions are outside limits permitted by glazing material manufacturers and when glazing channel substrates are wet from rain, frost, condensation, or other causes.

1. Do not install glazing sealants when ambient and substrate temperature conditions are outside limits permitted by sealant manufacturer or are below 40 deg F (4.4 deg C).

1.10 WARRANTY

A. Manufacturer's Special Warranty for Insulating Glass: Manufacturer agrees to replace insulating-glass units that deteriorate within specified warranty period. Deterioration of insulating glass is defined as failure of hermetic seal under normal use that is not attributed to glass breakage or to maintaining and cleaning insulating glass contrary to manufacturer's written instructions. Evidence of failure is the obstruction of vision by dust, moisture, or film on interior surfaces of glass.

1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, products specified.

B. Source Limitations for Glass: Obtain from single source from single manufacturer for each glass type.

C. Source Limitations for Glazing Accessories: Obtain from single source from single manufacturer for each product and installation method.

2.2 PERFORMANCE REQUIREMENTS

A. General: Installed glazing systems shall withstand normal thermal movement and wind and impact loads (where applicable) without failure, including loss or glass breakage attributable to the following: defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; or other defects in construction.

B. Structural Performance: Glazing shall withstand the following design loads within limits and under conditions indicated determined according to the IBC and ASTM E 1300.
1. Design Wind Pressures: Determine design wind pressures applicable to Project according to ASCE/SEI 7, based on heights above grade indicated on Drawings.

a. Wind Design Data: As required by Code.
b. Basic Wind Speed: 100 mph
c. Importance Factor: 1.0
d. Exposure Category: C

2. Design Snow Loads: As required by Code.
3. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more than 1/50 times the short-side length or 1 inch whichever is less.

4. Differential Shading: Design glass to resist thermal stresses induced by differential shading within individual glass lites.
5. For monolithic-glass lites, properties are based on units with lites 6 mm thick
6. For insulating-glass units, properties are based on units of thickness indicated for overall unit and for each lite.
7. U-Factors: Center-of-glazing values, according to NFRC 100 and based on LBL's WINDOW 5.2 computer program, expressed as Btu/sq. ft. x h x deg F
8. Solar Heat-Gain Coefficient and Visible Transmittance: Center-of-glazing values, according to NFRC 200 and based on LBL's WINDOW 5.2 computer program.
9. Visible Reflectance: Center-of-glazing values, according to NFRC 300.

2.3 GLASS PRODUCTS

A. Clear Annealed Float Glass: ASTM C 1036, Type I, Class 1 (clear), Quality-Q3.

B. Fully Tempered Float Glass: ASTM C 1048, Kind FT (fully tempered), Condition A (uncoated) unless otherwise indicated, Type I, Class 1 (clear) or Class 2 (tinted) as indicated, Quality-Q3.

1. Fabrication Process: By horizontal (roller-hearth) process with roll-wave distortion parallel to bottom edge of glass as installed unless otherwise indicated.

C. Ceramic-Coated Spandrel Glass: ASTM C 1048, Type I, Condition B, Quality-Q3.

2.4 INSULATING GLASS

A. Insulating-Glass Units: Factory-assembled units consisting of sealed lites of glass separated by a dehydrated interspace, qualified according to ASTM E 2190.

1. Sealing System: Dual seal, with manufacturer's standard primary and secondary sealants.
2. Perimeter Spacer: Manufacturer's standard spacer material and construction
3. Desiccant: Molecular sieve or silica gel, or a blend of both.

2.5 GLAZING GASKETS

A. Dense Compression Gaskets: Molded or extruded gaskets of material indicated below, complying with standards referenced with name of elastomer indicated below, and of profile and hardness required to maintain watertight seal:

1. Neoprene, ASTM C 864.
2. EPDM, ASTM C 864.
3. Silicone, ASTM C 1115.
4. Thermoplastic polyolefin rubber, ASTM C 1115.
5. Any material indicated above.

2.6 MISCELLANEOUS GLAZING MATERIALS

A. General: Provide products of material, size, and shape complying with referenced glazing standard, requirements of manufacturers of glass and other glazing materials for application indicated, and with a proven record of compatibility with surfaces contacted in installation.

B. Cleaners, Primers, and Sealers: Types recommended by sealant or gasket manufacturer.

C. Setting Blocks: Elastomeric material with a Shore, Type A durometer hardness of 85, plus or minus 5.

D. Spacers: Elastomeric blocks or continuous extrusions with a Shore, Type A durometer hardness required by glass manufacturer to maintain glass lites in place for installation indicated.

E. Edge Blocks: Elastomeric material of hardness needed to limit glass lateral movement (side walking).

F. Cylindrical Glazing Sealant Backing: ASTM C 1330, Type O (open-cell material), of size and density to control glazing sealant depth and otherwise produce optimum glazing sealant performance.

2.7 FABRICATION OF GLAZING UNITS

A. Fabricate glazing units in sizes required to fit openings indicated for Project, with edge and face clearances, edge and surface conditions, and bite complying with written instructions of product manufacturer and referenced glazing publications, to comply with system performance requirements.

B. Clean-cut or flat-grind vertical edges of butt-glazed monolithic lites to produce square edges with slight chamfers at junctions of edges and faces.

C. Grind smooth and polish exposed glass edges and corners.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine framing, glazing channels, and stops, with Installer present, for compliance with the following:

1. Manufacturing and installation tolerances, including those for size, squareness, and offsets at corners.
2. Presence and functioning of weep systems.
3. Minimum required face and edge clearances.
4. Effective sealing between joints of glass-framing members.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Clean glazing channels and other framing members receiving glass immediately before glazing. Remove coatings not firmly bonded to substrates.

B. Examine glazing units to locate exterior and interior surfaces. Label or mark units as needed so that exterior and interior surfaces are readily identifiable. Do not use materials that leave visible marks in the completed Work.

3.3 GLAZING, GENERAL

A. Comply with combined written instructions of manufacturers of glass, sealants, gaskets, and other glazing materials, unless more stringent requirements are indicated, including those in referenced glazing publications.

B. Protect glass edges from damage during handling and installation. Remove damaged glass from Project site and legally dispose of off Project site. Damaged glass includes glass with edge damage or other imperfections that, when installed, could weaken glass, impair performance, or impair appearance.

C. Apply primers to joint surfaces where required for adhesion of sealants, as determined by preconstruction testing.

D. Install setting blocks in sill rabbets, sized and located to comply with referenced glazing publications, unless otherwise required by glass manufacturer. Set blocks in thin course of compatible sealant suitable for heel bead.

E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.

F. Provide spacers for glass lites where length plus width is larger than 50 inches (1270 mm).

1. Locate spacers directly opposite each other on both inside and outside faces of glass. Install correct size and spacing to preserve required face clearances, unless gaskets and glazing tapes are used that have demonstrated ability to maintain required face clearances and to comply with system performance requirements.
2. Provide 1/8-inch (3-mm) minimum bite of spacers on glass and use thickness equal to sealant width. With glazing tape, use thickness slightly less than final compressed thickness of tape.

G. Provide edge blocking where indicated or needed to prevent glass lites from moving sideways in glazing channel, as recommended in writing by glass manufacturer and according to requirements in referenced glazing publications.

H. Set glass lites in each series with uniform pattern, draw, bow, and similar characteristics.

I. Set glass lites with proper orientation so that coatings face exterior or interior as specified.

J. Where wedge-shaped gaskets are driven into one side of channel to pressurize sealant or gasket on opposite side, provide adequate anchorage so gasket cannot walk out when installation is subjected to movement.

K. Square cut wedge-shaped gaskets at corners and install gaskets in a manner recommended by gasket manufacturer to prevent corners from pulling away; seal corner joints and butt joints with sealant recommended by gasket manufacturer.

3.4 GASKET GLAZING (DRY)

A. Cut compression gaskets to lengths recommended by gasket manufacturer to fit openings exactly, with allowance for stretch during installation.

B. Insert soft compression gasket between glass and frame or fixed stop so it is securely in place with joints miter cut and bonded together at corners.

C. Installation with Drive-in Wedge Gaskets: Center glass lites in openings on setting blocks, and press firmly against soft compression gasket by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.

D. Installation with Pressure-Glazing Stops: Center glass lites in openings on setting blocks, and press firmly against soft compression gasket. Install dense compression gaskets and pressure-glazing stops, applying pressure uniformly to compression gaskets. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.

E. Install gaskets so they protrude past face of glazing stops.

3.5 CLEANING AND PROTECTION

A. Immediately after installation remove nonpermanent labels and clean surfaces.

B. Protect glass from contact with contaminating substances resulting from construction operations. Examine glass surfaces adjacent to or below exterior concrete and other masonry surfaces at frequent intervals during construction, but not less than once a month, for buildup of dirt, scum, alkaline deposits, or stains.

1. If, despite such protection, contaminating substances do come into contact with glass, remove substances immediately as recommended in writing by glass manufacturer. Remove and replace glass that cannot be cleaned without damage to coatings.

C. Remove and replace glass that is damaged during construction period.

D. Wash glass on both exposed surfaces not more than four days before date scheduled for inspections that establish date of Substantial Completion. Wash glass as recommended in writing by glass manufacturer.

3.6 MONOLITHIC GLASS SCHEDULE

A. Glass Type GL-1: Ultraclear fully tempered float glass.

1. Basis-of-Design Product: AGC Glass Company North America, Inc.; Krystal Klear or Guardian Industries Corp.; Ultrawhite or PPG Industries, Inc.; Starphire.
2. Minimum Thickness: 1/4”

3.7 SECURITY GLASS SCHEDULE

A. Glass Type GL-2: Bullet Resistant Glass

1. See Specification 088853 “Security Glazing”

3.8 INSULATING GLASS SCHEDULE

A. Glass Type GL-3: Pyrolytic-coated, self-cleaning, low-maintenance, low-E coated, clear insulating glass.

1. Basis-of-Design Product: Cardinal Glass Industries; Neat LoE or Pilkington North America Inc.; Activ Energy Advantage or Saint-Gobain Corporation; Bioclean Cool-Lite
2. Overall Unit Thickness: 1 inch
3. Minimum Thickness of Each Glass Lite: 1/4”
4. Outdoor Lite: Pyrolytic-coated, self-cleaning, low-maintenance, clear fully tempered float glass.
5. Interspace Content: Argon.
6. Indoor Lite: Fully tempered float glass.
7. Low-E Coating: Pyrolytic on third surface.
8. Winter Nighttime U-Factor: .29 maximum.
9. Summer Daytime U-Factor: .27 maximum.
10. Visible Light Transmittance: 54% percent minimum.
11. Solar Heat Gain Coefficient: .32 maximum.

B. Glass Type GL-4: Pyrolytic-coated, self-cleaning, low-maintenance, low-E coated, clear insulating glass.

1. Basis-of-Design Product: Cardinal Glass Industries; Neat LoE or Pilkington North America Inc.; Activ Energy Advantage or Saint-Gobain Corporation; Bioclean Cool-Lite.
2. Overall Unit Thickness: 1 inch
3. Minimum Thickness of Each Glass Lite: 1 /4”
4. Outdoor Lite: Pyrolytic-coated, self-cleaning, low-maintenance, clear annealed float glass.
5. Interspace Content: Argon.
6. Indoor Lite: Annealed float glass.
7. Low-E Coating: Pyrolytic on third surface.
8. Winter Nighttime U-Factor: .29 maximum.
9. Summer Daytime U-Factor: .27 maximum.
10. Visible Light Transmittance: 54% percent minimum.
11. Solar Heat Gain Coefficient: .32 maximum.

C. Glass Type GL-5: Ceramic-coated, low-E, insulating spandrel glass.

1. Coating Color: As Selected by the Architect

2. Overall Unit Thickness: 1 inch
3. Minimum Thickness of Each Glass Lite: 1 /4”
4. Outdoor Lite: Annealed float glass.
5. Interspace Content: Argon.
6. Indoor Lite: Annealed float glass.
7. Low-E Coating: Pyrolytic on third surface.
8. Opaque Coating Location: Fourth surface.
1. Winter Nighttime U-Factor: .29 maximum.
2. Summer Daytime U-Factor: .27 maximum.

END OF SECTION 088000

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SECTION 092216 - NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Non-load-bearing steel framing systems for interior partitions.
2. Suspension systems for interior ceilings and soffits.
3. Grid suspension systems for gypsum board ceilings.

B. Related Requirements:

1. Section 054000 "Cold-Formed Metal Framing" for exterior and interior load-bearing and exterior non-load-bearing wall studs; floor joists; roof rafters and ceiling joists; and roof trusses.
2. Section 078413 - Penetration Firestopping: For fire-resistance-rated firestopping systems at penetrations.
3. Section 078446 - Fire-Resistive Joint Systems: For joints in or between fire-resistance-rated head-of-wall framing assemblies.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Delegated-Design Submittal: For non-structural metal framing assemblies indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer, licensed in the State in which the project is located, responsible for their preparation.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Fire-Test-Response Characteristics: For fire-resistance-rated assemblies that incorporate non-load-bearing steel framing, provide materials and construction identical to those tested in assembly indicated, according to ASTM E 119 by an independent testing agency.

B. STC-Rated Assemblies: For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated on Drawings, according to ASTM E 90 and classified according to ASTM E 413 by an independent testing agency.

2.2 FRAMING SYSTEMS

A. Steel Studs and Runners: ASTM C 645. Use either conventional steel studs and runners or 'ProStud" by Dietrich equivalent gage dimpled steel studs and runners

1. Minimum Base-Metal Thickness: 0.033 inch and not less than thicknesses required by referenced installation standards for assembly types.
2. Depth: As indicated on Drawings.

B. Slip-Type Head Joints: Where indicated, provide the following in thickness not less than indicated for studs and in width to accommodate depth of studs:

1. Deflection Track: Steel sheet top runner manufactured to prevent cracking of finishes due to deflection of structure above.
   a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
      1) Dietrich Metal Framing; SLP-TRK Slotted Deflection Track.
      2) Steel Network Inc. (The); VertiClip SLD or VertiTrack VTD Series.
      3) Superior Metal Trim; Superior Flex Track System (SFT).

C. Flat Strap and Backing Plate: Steel sheet for blocking and bracing in length and width indicated.

1. Minimum Base-Metal Thickness: 0.033 inch.

D. Bridging: Provide for deflection track assemblies which have no other built-in means of maintaining stud spacing. Provide one or more of the following devices.

1. Proprietary Bars: 20 gage, pre-notched spacing and bridging device for interior framing; requires no mechanical attachments or welding.
   a. Spazzer™ bar, 9200 series by Deitrich. Available in 50-inch lengths.
   b. BridgeBar™, BB75 by The Steel Network. Available in 52-inch lengths.

E. Hat-Shaped, Rigid Furring Channels: ASTM C 645.

1. Minimum Base-Metal Thickness: 0.018 inch.
2. Depth: As indicated on Drawings.

2.3 SUSPENSION SYSTEMS

A. Tie Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.062-inch- diameter wire, or double strand of 0.048-inch- diameter wire.

B. Hanger Attachments to Concrete:

1. Anchors: Capable of sustaining a load equal to 5 times that imposed as determined by

ASTM E 488.

a. Type: Postinstalled, chemical or expansion anchor.

2. Powder-Actuated Fasteners: Capable of sustaining, a load equal to 10 times that imposed as determined by ASTM E 1190.

C. Wire Hangers: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.16 inch in diameter.

D. Carrying Channels: Cold-rolled, commercial-steel sheet with a base-metal thickness of 0.053 inch and minimum 1/2-inch- wide flanges.
1. Depth: As indicated on Drawings .

E. Furring Channels (Furring Members):
1. Cold-Rolled Channels: 0.053-inch uncoated-steel thickness, with minimum 1/2-inch-wide flanges, 3/4 inch deep.
2. Steel Studs and Runners: ASTM C 645.
a. Minimum Base-Metal Thickness: 0.027 inch.
b. Depth: As indicated on Drawings.
3. Hat-Shaped, Rigid Furring Channels: ASTM C 645, 7/8 inch deep.
a. Minimum Base-Metal Thickness: 0.018 inch.

2.4 AUXILIARY MATERIALS

A. General: Provide auxiliary materials that comply with referenced installation standards.

1. Fasteners for Steel Framing: Of type, material, size, corrosion resistance, holding power, and other properties required to fasten steel members to substrates.

B. Isolation Strip at Exterior Walls: Provide:

1. Foam Gasket: Adhesive-backed, closed-cell vinyl foam strips that allow fastener penetration without foam displacement, 1/8 inch (3.2 mm) thick, in width to suit steel stud size.

Insert additional auxiliary materials, such as partition and outlet box isolation pads to maintain acoustic isolation, here.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas and substrates, with Installer present, and including welded hollow-metal frames, cast-in anchors, and structural framing, for compliance with requirements and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Coordination with Sprayed Fire-Resistive Materials:

1. Before sprayed fire-resistive materials are applied, attach offset anchor plates or ceiling tracks to surfaces indicated to receive sprayed fire-resistive materials. Where offset anchor plates are required, provide continuous plates fastened to building structure not more than 24 inches (610 mm) o.c.
2. After sprayed fire-resistive materials are applied, remove them only to extent necessary for installation of non-load-bearing steel framing. Do not reduce thickness of fire-resistive materials below that are required for fire-resistance ratings indicated. Protect adjacent fire-resistive materials from damage.

3.3 INSTALLATION, GENERAL

A. Installation Standard: ASTM C 754.

1. Gypsum Plaster Assemblies: Also comply with requirements in ASTM C 841 that apply to framing installation.
2. Portland Cement Plaster Assemblies: Also comply with requirements in ASTM C 1063 that apply to framing installation.
3. Gypsum Veneer Plaster Assemblies: Also comply with requirements in ASTM C 844 that apply to framing installation.
4. Gypsum Board Assemblies: Also comply with requirements in ASTM C 840 that apply to framing installation.

B. Install framing and accessories plumb, square, and true to line, with connections securely fastened.

C. Install supplementary framing, and blocking to support fixtures, equipment services, heavy trim, grab bars, toilet accessories, furnishings, or similar construction.

D. Install bracing at terminations in assemblies.

E. Do not bridge building control and expansion joints with non-load-bearing steel framing members. Frame both sides of joints independently.

3.4 INSTALLING FRAMED ASSEMBLIES

A. Install framing system components according to spacings indicated, but not greater than spacings required by referenced installation standards for assembly types.

B. Where studs are installed directly against exterior masonry walls or dissimilar metals at exterior walls, install isolation strip between studs and exterior wall.

C. Install studs so flanges within framing system point in same direction.

D. Install tracks at floors and overhead supports. Extend framing full height to structural supports or substrates above suspended ceilings except where partitions are indicated to terminate at suspended ceilings. Continue framing around ducts that penetrate partitions above ceiling.

1. Slip-Type Head Joints: Where framing extends to overhead structural supports, install to produce joints at tops of framing systems that prevent axial loading of finished assemblies.
2. Door Openings: Screw vertical studs at jambs to jamb anchor clips on door frames; install track section (for cripple studs) at head and secure to jamb studs.

    a. Install two studs at each jamb unless otherwise indicated.
    b. Install cripple studs at head adjacent to each jamb stud, with a minimum 1/2-inch (13-mm) clearance from jamb stud to allow for installation of control joint in finished assembly.
    c. Extend jamb studs through suspended ceilings and attach to underside of overhead structure.

3. Other Framed Openings: Frame openings other than door openings the same as required for door openings unless otherwise indicated. Install framing below sills of openings to match framing required above door heads.
4. Fire-Resistance-Rated Partitions: Install framing to comply with fire-resistance-rated assembly indicated and support closures and to make partitions continuous from floor to underside of solid structure.

    a. Firestop Track: Where indicated, install to maintain continuity of fire-resistance-rated assembly indicated.

5. Sound-Rated Partitions: Install framing to comply with sound-rated assembly indicated.

E. Direct Furring:

1. Screw to wood framing.
2. Attach to concrete or masonry with stub nails, screws designed for masonry attachment, or powder-driven fasteners spaced 24 inches (610 mm) o.c.

F. Z-Shaped Furring Members:

1. Erect insulation, specified in Section 072100 "Thermal Insulation," vertically and hold in place with Z-shaped furring members spaced 24 inches (610 mm) o.c.
2. Except at exterior corners, securely attach narrow flanges of furring members to wall with concrete stub nails, screws designed for masonry attachment, or powder-driven fasteners spaced 24 inches (610 mm) o.c.
3. At exterior corners, attach wide flange of furring members to wall with short flange extending beyond corner; on adjacent wall surface, screw-attach short flange of furring channel to web of attached channel. At interior corners, space second member no more than 12 inches (305 mm) from corner and cut insulation to fit.

G. Installation Tolerance: Install each framing member so fastening surfaces vary not more than 1/8 inch (3 mm) from the plane formed by faces of adjacent framing.

3.5 INSTALLING CEILING SUSPENSION SYSTEMS

A. Install suspension system components according to spacings indicated, but not greater than spacings required by referenced installation standards for assembly types.

B. Isolate suspension systems from building structure where they abut or are penetrated by building structure to prevent transfer of loading imposed by structural movement.

C. Suspend hangers from building structure as follows:

1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structural or suspension system.

    a. Splay hangers only where required to miss obstructions and offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.

2. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with locations of hangers required to support standard suspension system members, install supplemental suspension members and hangers in the form of trapezes or equivalent devices.

3. Wire Hangers: Secure by looping and wire tying, either directly to structures or to inserts, eye screws, or other devices and fasteners that are secure and appropriate for substrate, and in a manner that will not cause hangers to deteriorate or otherwise fail.
4. Flat Hangers: Secure to structure, including intermediate framing members, by attaching to inserts, eye screws, or other devices and fasteners that are secure and appropriate for structure and hanger, and in a manner that will not cause hangers to deteriorate or otherwise fail.
5. Do not attach hangers to steel roof deck.
6. Do not attach hangers to permanent metal forms. Furnish cast-in-place hanger inserts that extend through forms.
7. Do not connect or suspend steel framing from ducts, pipes, or conduit.

D. Fire-Resistance-Rated Assemblies: Wire tie furring channels to supports.

E. Seismic Bracing: Sway-brace suspension systems with hangers used for support.

F. Grid Suspension Systems: Attach perimeter wall track or angle where grid suspension systems meet vertical surfaces. Mechanically join main beam and cross-furring members to each other and butt-cut to fit into wall track.

G. Installation Tolerances: Install suspension systems that are level to within 1/8 inch in 12 feet measured lengthwise on each member that will receive finishes and transversely between parallel members that will receive finishes.

END OF SECTION 092216

SECTION 092900 - GYPSUM BOARD

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Interior gypsum board.
2. Exterior gypsum board for ceilings and soffits.

B. Related Requirements:

1. Section 061643 "Exterior Gypsum Wall Sheathing" for gypsum sheathing for exterior walls.
2. Section 092116.23 "Gypsum Board Shaft Wall Assemblies" for metal shaft-wall framing, gypsum shaft liners, and other components of shaft-wall assemblies.
3. Section 092216 "Non-Structural Metal Framing" for non-structural steel framing and suspension systems that support gypsum board panels.
4. Section 093000 " Tiling" for cementitious backer units installed as substrates for ceramic tile.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.4 QUALITY ASSURANCE

A. Mockups: Build mockups of at least 100 sq. ft. (9 sq. m) in surface area to demonstrate aesthetic effects and to set quality standards for materials and execution.

1. Build mockups for the following:

a. Each level of gypsum board finish indicated for use in exposed locations.
b. Each texture finish indicated.

2. Apply or install final decoration indicated, including painting and wallcoverings, on exposed surfaces for review of mockups.
3. Simulate finished lighting conditions for review of mockups.
4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.5 DELIVERY, STORAGE AND HANDLING

A. Store materials inside under cover and keep them dry and protected against weather, condensation, direct sunlight, construction traffic, and other potential causes of damage. Stack panels flat and supported on risers on a flat platform to prevent sagging.

1.6 FIELD CONDITIONS

A. Environmental Limitations: Comply with ASTM C 840 requirements or gypsum board manufacturer's written instructions, whichever are more stringent.

B. Do not install paper-faced gypsum panels until installation areas are enclosed and conditioned.

C. Do not install panels that are wet, moisture damaged, and mold damaged.

1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Fire-Resistance-Rated Assemblies: For fire-resistance-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E 119 by an independent testing agency.

B. STC-Rated Assemblies: For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E 90 and classified according to ASTM E 413 by an independent testing agency.

2.2 GYPSUM BOARD, GENERAL

A. Size: Provide maximum lengths and widths available that will minimize joints in each area and that correspond with support system indicated.

B. Manufacturers: Subject to compliance with requirements, provide products described below or equal products by one of the following:
1. CertainTeed Corp.
2. Georgia-Pacific Gypsum LLC.
3. National Gypsum Company.
4. USG Corporation.

C. Moisture- and Mold-Resistant Gypsum Board: ASTM C 1396.
1. Core: 5/8 inch, Type X unless otherwise indicated.
2. Mold Resistance: ASTM D 3273, score of 10.

2.3 INTERIOR GYPSUM BOARD

A. Glass-Mat Interior Gypsum Board: ASTM C 1658 and C 1396. With fiberglass mat laminated to both sides. Specifically designed for interior use.
   1. Products:
      a. Georgia-Pacific Gypsum LLC; DensArmour Plus.
      b. National Gypsum Company; Gold Bond Brand e2XP Interior Extreme Gypsum Panel.
      c. USG Corporation; Sheetrock Glass-Mat product.
   2. Core: 5/8 inch, Type X.
   3. Long Edges: Tapered.

B. Shaft Liner Board: ASTM C 1396 and C 1658 as applicable; 1" thick, Type X fire-retardant gypsum panels with moisture retardant faces.
   1. Georgia-Pacific Gypsum LLC; DensGlass Shaft Liner.
   2. National Gypsum Company; Gold Bond Brand e2XP Extended Exposure Shaftliner.
   3. USG Corporation; Sheetrock Glass-Mat Liner Panel.

2.4 TILE BACKING PANELS

1. See Section 093000 “Tiling” for Tile Backing Panels

2.5 TRIM ACCESSORIES

A. Interior Trim: ASTM C 1047.

   1. Material: Paper-faced galvanized steel sheet.
   2. Shapes:

      a. Cornerbead.
      b. Bullnose bead.
      c. LC-Bead: J-shaped; exposed long flange receives joint compound.
      d. L-Bead: L-shaped; exposed long flange receives joint compound.
      e. U-Bead: J-shaped; exposed short flange does not receive joint compound.
      f. Expansion (control) joint.
      g. Curved-Edge Cornerbead: With notched or flexible flanges.

B. Exterior Trim: ASTM C 1047.

   1. Material: Hot-dip galvanized steel sheet, plastic, or rolled zinc.
   2. Shapes:

      a. Cornerbead.
      b. LC-Bead: J-shaped; exposed long flange receives joint compound.
      c. Expansion (Control) Joint: One-piece, rolled zinc with V-shaped slot and removable strip covering slot opening.

C. Aluminum Trim: Extruded accessories of profiles and dimensions indicated.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
   a. Fry Reglet Corp.
   b. Gordon, Inc.
   c. Pittcon Industries.
2. Profiles: As indicated on the Drawings.
3. Aluminum: Alloy and temper with not less than the strength and durability properties of ASTM B 221, Alloy 6063-T5.
4. Finish: Corrosion-resistant primer compatible with joint compound and finish materials specified..

2.6 JOINT TREATMENT MATERIALS

A. General: Comply with ASTM C 475/C 475M.

B. Joint Tape:

1. Interior Gypsum Board: Paper.
2. Exterior Gypsum Soffit Board: Paper.
3. Glass-Mat Gypsum Sheathing Board: 10-by-10 glass mesh.

C. Joint Compound for Interior Gypsum Board: For each coat use formulation that is compatible with other compounds applied on previous or for successive coats.

1. Prefilling: At open joints, rounded or beveled panel edges, and damaged surface areas, use setting-type taping compound.
2. Embedding and First Coat: For embedding tape and first coat on joints, fasteners, and trim flanges, use setting-type taping compound.
   a. Use setting-type compound for installing paper-faced metal trim accessories.
3. Fill Coat: For second coat, use drying-type, all-purpose compound.
4. Finish Coat: For third coat, use drying-type, all-purpose compound.
5. Skim Coat: For final coat of Level 5 finish, use drying-type, all-purpose compound or high-build interior coating product designed for application by airless sprayer and to be used instead of skim coat to produce Level 5 finish.

2.7 AUXILIARY MATERIALS

A. General: Provide auxiliary materials that comply with referenced installation standards and manufacturer's written instructions.

B. Laminating Adhesive: Adhesive or joint compound recommended for directly adhering gypsum panels to continuous substrate.

1. Laminating adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Laminating adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Steel Drill Screws: ASTM C 1002 unless otherwise indicated.

D. Sound-Attenuation Blankets: As specified in Division 09 Section "Acoustic Insulation."

E. Acoustical Sealant: As specified in Section 079200 "Joint Sealants."

F. Thermal Insulation: As specified in Section 072100 "Thermal Insulation."

G. Vapor Retarder: As specified in Section 072726 "Fluid Applied Membrane Air Barriers."

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas and substrates including welded hollow-metal frames and support framing, with Installer present, for compliance with requirements and other conditions affecting performance of the Work.

B. Examine panels before installation. Reject panels that are wet, moisture damaged, and mold damaged.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLYING AND FINISHING PANELS, GENERAL

A. Comply with ASTM C 840.

B. Install ceiling panels across framing to minimize the number of abutting end joints and to avoid abutting end joints in central area of each ceiling. Stagger abutting end joints of adjacent panels not less than one framing member.

C. Install panels with face side out. Butt panels together for a light contact at edges and ends with not more than 1/16 inch (1.5 mm) of open space between panels. Do not force into place.

D. Locate edge and end joints over supports, except in ceiling applications where intermediate supports or gypsum board back-blocking is provided behind end joints. Do not place tapered edges against cut edges or ends. Stagger vertical joints on opposite sides of partitions. Do not make joints other than control joints at corners of framed openings.

E. Form control and expansion joints with space between edges of adjoining gypsum panels.

F. Cover both faces of support framing with gypsum panels in concealed spaces (above ceilings, etc.), except in chases braced internally.

1. Unless concealed application is indicated or required for sound, fire, air, or smoke ratings, coverage may be accomplished with scraps of not less than 8 sq. ft. (0.7 sq. m) in area.
2. Fit gypsum panels around ducts, pipes, and conduits.

3. Where partitions intersect structural members projecting below underside of floor/roof slabs and decks, cut gypsum panels to fit profile formed by structural members; allow 1/4- to 3/8-inch- (6.4- to 9.5-mm-) wide joints to install sealant.

G. Isolate perimeter of gypsum board applied to non-load-bearing partitions at structural abutments. Provide 1/4- to 1/2-inch- (6.4- to 12.7-mm-) wide spaces at these locations and trim edges with edge trim where edges of panels are exposed. Seal joints between edges and abutting structural surfaces with acoustical sealant.

H. Attachment to Steel Framing: Attach panels so leading edge or end of each panel is attached to open (unsupported) edges of stud flanges first.

I. Wood Framing: Install gypsum panels over wood framing, with floating internal corner construction. Do not attach gypsum panels across the flat grain of wide-dimension lumber, including floor joists and headers. Float gypsum panels over these members or provide control joints to counteract wood shrinkage.

J. STC-Rated Assemblies: Seal construction at perimeters, behind control joints, and at openings and penetrations with a continuous bead of acoustical sealant. Install acoustical sealant at both faces of partitions at perimeters and through penetrations. Comply with ASTM C 919 and with manufacturer's written instructions for locating edge trim and closing off sound-flanking paths around or through assemblies, including sealing partitions above acoustical ceilings.

K. Install sound attenuation blankets before installing gypsum panels unless blankets are readily installed after panels have been installed on one side.

3.3 APPLYING INTERIOR GYPSUM BOARD

A. Single-Layer Application:

1. On ceilings, apply gypsum panels before wall/partition board application to greatest extent possible and at right angles to framing unless otherwise indicated.
2. On partitions/walls, apply gypsum panels vertically (parallel to framing) unless otherwise indicated or required by fire-resistance-rated assembly, and minimize end joints.

    a. Stagger abutting end joints not less than one framing member in alternate courses of panels.
    b. At stairwells and other high walls, install panels horizontally unless otherwise indicated or required by fire-resistance-rated assembly.

3. On Z-shaped furring members, apply gypsum panels vertically (parallel to framing) with no end joints. Locate edge joints over furring members.
4. Fastening Methods: Apply gypsum panels to supports with steel drill screws.

B. Multilayer Application:

1. On ceilings, apply gypsum board indicated for base layers before applying base layers on walls/partitions; apply face layers in same sequence. Apply base layers at right angles to framing members and offset face-layer joints one framing member, 16 inches (400 mm)

minimum, from parallel base-layer joints, unless otherwise indicated or required by fire-resistance-rated assembly.

2. On partitions/walls, apply gypsum board indicated for base layers and face layers vertically (parallel to framing) with joints of base layers located over stud or furring member and face-layer joints offset at least one stud or furring member with base-layer joints unless otherwise indicated or required by fire-resistance-rated assembly. Stagger joints on opposite sides of partitions.
3. On Z-shaped furring members, apply base layer vertically (parallel to framing) and face layer either vertically (parallel to framing) or horizontally (perpendicular to framing) with vertical joints offset at least one furring member. Locate edge joints of base layer over furring members.
4. Fastening Methods: Fasten base layers and face layers separately to supports with screws.

C. Laminating to Substrate: Where gypsum panels are indicated as directly adhered to a substrate (other than studs, joists, furring members, or base layer of gypsum board), comply with gypsum board manufacturer's written instructions and temporarily brace or fasten gypsum panels until fastening adhesive has set.

3.4 INSTALLING TRIM ACCESSORIES

A. General: For trim with back flanges intended for fasteners, attach to framing with same fasteners used for panels. Otherwise, attach trim according to manufacturer's written instructions.

B. Control Joints: Install control joints at locations indicated on Drawings, according to ASTM C 840 and in specific locations approved by Architect for visual effect.

C. Interior Trim: Install in the following locations:

1. Cornerbead: Use at outside corners unless otherwise indicated.
2. LC-Bead: Use at exposed panel edges.
3. L-Bead: Use where indicated.

D. Exterior Trim: Install in the following locations:

1. Cornerbead: Use at outside corners.
2. LC-Bead: Use at exposed panel edges.

E. Aluminum Trim: Install in locations Install in locations indicated on Drawings.

3.5 FINISHING GYPSUM BOARD

A. General: Treat gypsum board joints, interior angles, edge trim, control joints, penetrations, fastener heads, surface defects, and elsewhere as required to prepare gypsum board surfaces for decoration. Promptly remove residual joint compound from adjacent surfaces.

B. Prefill open joints, rounded or beveled edges, and damaged surface.

C. Apply joint tape over gypsum board joints, except for trim products specifically indicated as not intended to receive tape.

D. Gypsum Board Finish Levels: Finish panels to levels indicated below and according to ASTM C 840:

1. Level 1: Plenum areas above ceilings, concealed areas.
2. Level 4: Surfaces scheduled for light-textured finishes, wallcoverings, flat paints and panel surfaces that will be exposed to view, unless otherwise indicated.
    a. Primer and its application to surfaces are specified in other Division 09 Sections.

3. Level 5: Surfaces scheduled for gloss and semigloss coatings, wall and ceiling areas abutting window mullions or skylights, curved surfaces, long hallways, large surface areas flooded with artificial and/or natural lighting and where indicated on Drawings.

    a. Primer and its application to surfaces are specified in Section 099123 "Interior Painting."

E. Glass-Mat Gypsum Sheathing Board: Finish according to manufacturer's written instructions for use as exposed soffit board.

F. Glass-Mat Faced Panels: Finish according to manufacturer's written instructions.

3.6 PROTECTION

A. Protect adjacent surfaces from drywall compound and promptly remove from floors and other non-drywall surfaces. Repair surfaces stained, marred, or otherwise damaged during drywall application.

B. Protect installed products from damage from weather, condensation, direct sunlight, construction, and other causes during remainder of the construction period.

C. Remove and replace panels that are wet, moisture damaged, and mold damaged.

1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

END OF SECTION 092900

SECTION 093000 - TILING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Tile and Accessories:
      a. Color Body Porcelain.
      b. Ceramic Floor and Wall Tile.
      c. Mosaics Floor and Wall.

1.3 PERFORMANCE REQUIREMENTS

A. Static Coefficient of Friction: Tile on walkway surfaces shall be provided with the following values as determined by testing in conformance with ASTM C 1028.
   1. Level Surfaces: Minimum of 0.6 (Wet).
   2. Step Treads: Minimum of 0.6 (Wet).
   3. Ramp Surfaces: Minimum of 0.8 (Wet).

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

A. Samples for Initial Selection: For each type of tile and grout indicated. Include Samples of accessories involving color selection.

B. Samples for Verification:

   1. Full-size units of each type and composition of tile and for each color and finish required. For ceramic mosaic tile in color blend patterns, provide full sheets of each color blend.
   2. Assembled samples mounted on a rigid panel, with grouted joints, for each type and composition of tile and for each color and finish required. Make samples at least 12 inches (300 mm) square but not fewer than 4 tiles. Use grout of type and in color or colors approved for completed Work.
   3. Full-size units of each type of trim and accessory for each color and finish required.
   4. Metal edge strips in 6-inch (150-mm) lengths\

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified Installer.

B. Master Grade Certificates: For each shipment, type, and composition of tile, signed by tile manufacturer and Installer.

C. Product Certificates: For each type of product, signed by product manufacturer.

D. Material Test Reports: For each tile-setting and -grouting product and special purpose tile.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match and are from same production runs as products installed and that are packaged with protective covering and identified with labels describing contents.

1. Tile and Trim Units: Furnish quantity of full-size units equal to 3 percent of amount installed for each type, composition, color, pattern, and size indicated.

2. Grout: Furnish quantity of grout equal to 3 percent of amount installed for each type, composition, and color indicated.

1.7 QUALITY ASSURANCE

A. Source Limitations for Tile: Obtain tile of each type and color or finish from one source or producer.

1. Obtain tile of each type and color or finish from same production run and of consistent quality in appearance and physical properties for each contiguous area.

B. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.

1. Build mockup of each type of floor tile installation.
2. Build mockup of each type of wall tile installation.
3. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.8 DELIVERY, STORAGE, AND HANDLING

A. Deliver and store packaged materials in original containers with seals unbroken and labels intact until time of use. Comply with requirements in ANSI A137.1 for labeling tile packages.

B. Store tile and cementitious materials on elevated platforms, under cover, and in a dry location.

C. Store aggregates where grading and other required characteristics can be maintained and contamination can be avoided.

D. Store liquid materials in unopened containers and protected from freezing.

E. Handle tile that has temporary protective coating on exposed surfaces to prevent coated surfaces from contacting backs or edges of other units. If coating does contact bonding surfaces of tile, remove coating from bonding surfaces before setting tile.

1.9 PROJECT CONDITIONS

A. Environmental Limitations: Do not install tile until construction in spaces is complete and ambient temperature and humidity conditions are maintained at the levels indicated in referenced standards and manufacturer's written instructions.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Refer to finish schedule

2.2 TILE

A. General: Provide tile that complies with ANSI A137.1 for types, compositions and other characteristics indicated. Provide tile in the locations and of the types colors and pattern indicated on the Drawings and identified in the Schedule and the end of this Section. Tile shall also be provided in accordance with the following:
   1. Factory Blending: For tile exhibiting color variations within the ranges selected under Submittal of samples, blend tile in the factory and package so tile taken from one package shows the same range of colors as those taken from other packages.
   2. Mounting: For factory mounted tile, provide back or edge mounted tile assemblies as standard with the manufacturer, unless otherwise specified.
   3. Factory Applied Temporary Protective Coatings: Where indicated under tile type, protect exposed surfaces of tile against adherence of mortar and grout by pre-coating with a continuous film of petroleum paraffin wax applied hot. Do not coat unexposed tile surfaces.

2.3 TILE BACKING PANELS

A. Cementitious Backer Units: ANSI A118.9 or ASTM C 1325.

   1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

      a. C-Cure; C-Cure Board 990.
      b. Custom Building Products; Wonderboard.
      c. FinPan, Inc.; Util-A-Crete Concrete Backer Board.
      d. USG Corporation; DUROCK Cement Board.

   2. Thickness: As indicated.

B. Fiber-Cement Underlayment: ASTM C 1288.

1. Products: Subject to compliance with requirements, provide the following provide one of the following:

a. CertainTeed Corp.; FiberCement BackerBoard.
b. James Hardie; Hardiebacker.

2. Thickness: As indicated.

2.4 WATERPROOF MEMBRANE

A. General: Manufacturer's standard product that complies with ANSI A118.10 and is recommended by the manufacturer for the application indicated.

B. Fluid-Applied Membrane: Liquid-latex rubber or elastomeric polymer.

2.5 SETTING MATERIALS

A. Latex-Portland Cement Mortar (Thin Set): ANSI A118.4.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   a. Bostik, Inc.
   b. Laticrete International, Inc.
   c. MAPEI Corporation.

2. Prepackaged, dry-mortar mix to which only water must be added.
3. Prepackaged, dry-mortar mix combined with liquid-latex additive.
4. For wall applications, provide nonsagging mortar.

2.6 GROUT MATERIALS

A. Polymer-Modified Tile Grout: ANSI A118.7.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   a. Bostik, Inc.
   b. Laticrete International, Inc.
   c. MAPEI Corporation.

2. Polymer Type: Dry, redispersible form, prepackaged with other dry ingredients.
3. Polymer Type: Liquid-latex form for addition to prepackaged dry-grout mix.

2.7 ELASTOMERIC SEALANTS

A. One-Part, Mildew-Resistant Silicone Sealant: ASTM C 920; Type S; Grade NS; Class 25; Uses NT, G, A, and, as applicable to nonporous joint substrates indicated, O; formulated with

fungicide, intended for sealing interior ceramic tile joints and other nonporous substrates that are subject to in-service exposures of high humidity and extreme temperatures.

1. Products: Subject to compliance with requirements, provide one of the following:
   a. Dow Corning Corporation; Dow Corning 786.
   b. GE Silicones, a division of GE Specialty Materials; Sanitary 1700.
   c. Laticrete International, Inc.; Latasil Tile & Stone Sealant.
   d. Pecora Corporation; Pecora 898 Sanitary Silicone Sealant.
   e. Tremco Incorporated; Tremsil 600 White.

2.8 MISCELLANEOUS MATERIALS

A. Trowelable Underlayments and Patching Compounds: Latex-modified, portland cement-based formulation provided or approved by manufacturer of tile-setting materials for installations indicated.

B. Metal Edge Strips: Angle or L-shape, nickel silver or stainless steel, ASTM A 666, 300 Series exposed-edge material.
   a. Basis of design: Schluter Systems; brushed chrome anodized aluminum.
      a) Schluter Rondec in areas of tile cove base
      b) Schluter RENO-U at tile to concrete/carpet

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions where tile will be installed, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of installed tile.

1. Verify that substrates for setting tile are firm, dry, clean, free of coatings that are incompatible with tile-setting materials including curing compounds and other substances that contain soap, wax, oil, or silicone; and comply with flatness tolerances required by ANSI A108.01 for installations indicated.

3.2 PREPARATION

A. Fill cracks, holes, and depressions in concrete substrates for tile floors installed with adhesives or thin-set mortar with trowelable leveling and patching compound specifically recommended by tile-setting material manufacturer.

B. Where indicated, prepare substrates to receive waterproofing by applying a reinforced mortar bed that complies with ANSI A108.1A and is sloped 1/4 inch per foot (1:50) toward drains.

C. Blending: For tile exhibiting color variations, use factory blended tile or blend tiles at Project site before installing.

D. Field-Applied Temporary Protective Coating: If indicated under tile type or needed to prevent grout from staining or adhering to exposed tile surfaces, precoat them with continuous film of temporary protective coating, taking care not to coat unexposed tile surfaces.

3.3 INSTALLATION

A. Comply with TCA's "Handbook for Ceramic Tile Installation" for TCA installation methods specified in tile installation schedules. Comply with parts of the ANSI A108 Series "Specifications for Installation of Ceramic Tile" that are referenced in TCA installation methods, specified in tile installation schedules, and apply to types of setting and grouting materials used.

1. For the following installations, follow procedures in the ANSI A108 Series of tile installation standards for providing 95 percent mortar coverage:

    a. Exterior tile floors.
    b. Tile floors in wet areas.
    c. Tile swimming pool decks.
    d. Tile floors in laundries.
    e. Tile floors composed of tiles 8 by 8 inches (200 by 200 mm) or larger.
    f. Tile floors composed of rib-backed tiles.

B. Extend tile work into recesses and under or behind equipment and fixtures to form complete covering without interruptions unless otherwise indicated. Terminate work neatly at obstructions, edges, and corners without disrupting pattern or joint alignments.

C. Accurately form intersections and returns. Perform cutting and drilling of tile without marring visible surfaces. Carefully grind cut edges of tile abutting trim, finish, or built-in items for straight aligned joints. Fit tile closely to electrical outlets, piping, fixtures, and other penetrations so plates, collars, or covers overlap tile.

D. Provide manufacturer's standard trim shapes where necessary to eliminate exposed tile edges.

E. Jointing Pattern: Lay tile in grid pattern unless otherwise indicated. Lay out tile work and center tile fields in both directions in each space or on each wall area. Lay out tile work to minimize the use of pieces that are less than half of a tile. Provide uniform joint widths unless otherwise indicated.

F. Joint Widths: Unless otherwise indicated, install tile with the following joint widths:

1. Ceramic Mosaic Tile: 1/16 inch (1.6 mm).
2. Ceramic Tile: 3/16 inch

G. Lay out tile wainscots to dimensions indicated or to next full tile beyond dimensions indicated.

H. Expansion Joints: Provide expansion joints and other sealant-filled joints, including control, contraction, and isolation joints, where indicated. Form joints during installation of setting materials, mortar beds, and tile. Do not saw-cut joints after installing tiles.

1. Where joints occur in concrete substrates, locate joints in tile surfaces directly above them.
2. Prepare joints and apply sealants to comply with requirements in Section 079200 "Joint Sealants."

I. Metal Edge Strips: Install where exposed edge of tile flooring meets carpet, wood, or other flooring that finishes flush with top of tile or where exposed edge of tile flooring meets carpet, wood, or other flooring that finishes flush with or below top of tile and no threshold is indicated.

J. Grout Sealer: Apply grout sealer to cementitious grout joints in tile floors according to grout-sealer manufacturer's written instructions. As soon as grout sealer has penetrated grout joints, remove excess sealer and sealer from tile faces by wiping with soft cloth.

K. Install cementitious backer units and fiber-cement underlayment and treat joints according to ANSI A108.11 and manufacturer's written instructions for type of application indicated. Use latex-portland cement mortar for bonding material unless otherwise directed in manufacturer's written instructions.

L. Install waterproofing to comply with ANSI A108.13 and manufacturer's written instructions to produce waterproof membrane of uniform thickness and bonded securely to substrate.

M. Install crack isolation membrane to comply with ANSI A108.17 and manufacturer's written instructions to produce membrane of uniform thickness and bonded securely to substrate.

3.4 INTERIOR TILE INSTALLATION SCHEDULE

A. Interior Floor Installations, Concrete Subfloor:
   a. Refer to Interior Finish Schedule and Plan

END OF SECTION 093000

SECTION 09 50 00 - ACOUSTICAL METAL CEILINGS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Section Includes

Drawings and general conditions of Contract, including General and Supplementary Conditions and Divisions-1 Specification sections apply to work of this section.

1.2 SUMMARY

A. Section Includes

1. Acoustical metal ceiling panels
2. Exposed grid suspension system
3. Wire hangers, fasteners, main runners, cross tees, and wall angle moldings
4. Perimeter Trim

B. Related Sections:

1. Section 09 51 33.13 Acoustical Snap in Metal Pan Ceiling
2. Section 09 20 00 (09250) - Plaster and Gypsum Board
3. Section 09 51 13 (09500) - Acoustical Fabric-Faced Panel Ceilings
4. Section 09 53 00 (09500) - Acoustical Ceiling Suspension Assemblies
5. Section 09 54 00 Specialty Ceilings
6. Divisions 23 - HVAC Air Distribution
7. Division 26 - Electrical

C. Alternates

1. Prior Approval: Unless otherwise provided for in the Contract documents, proposed product substitutions may be submitted no later than TEN (10) working days prior to the date established for receipt of bids. Acceptability of a proposed substitution is contingent upon the Architect's review of the proposal for acceptability and approved products will be set forth by the Addenda. If included in a Bid are substitute products that have not been approved by Addenda, the specified products shall be provided without additional compensation.

2. Submittals that do not provide adequate data for the product evaluation will not be considered. The proposed substitution must meet all requirements of this section, including but not necessarily limited to, the following: Single source materials suppliers (if specified in Section 1.5); Underwriters' Laboratories Classified Acoustical performance; Panel design, size, composition, color, and finish; Suspension system component profiles and sizes; Compliance with the referenced standards.

1.3 REFERENCES

A. American Society for Testing and Materials (ASTM):

1. ASTM A 1008 Standard Specification for Steel, Sheet, Cold Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability

2. ASTM A 641 Standard Specification for Zinc-Coated (Galvanized) Carbon Steel Wire

3. ASTM A 653 Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) by the Hot-Dip Process

4. ASTM C 423 Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method

5. ASTM C 635 Standard Specification for Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings

6. ASTM C 636 Recommended Practice for Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels

7. ASTM D 3273 Standard Test Method for Resistance to Growth of Mold on the Surface of Interior Coatings in an Environmental Chamber

8. ASTM E 84 Standard Test Method for Surface Burning Characteristics of Building Materials

9. ASTM E 580 Installation of Metal Suspension Systems in Areas Requiring Moderate Seismic Restraint

10. ASTM E 1111 Standard Test Method for Measuring the Interzone Attenuation of Ceilings Systems

11. ASTM E 1414 Standard Test Method for Airborne Sound Attenuation Between Rooms Sharing a Common Ceiling Plenum

12. ASTM E 1264 Classification for Acoustical Ceiling Products

B. International Building Code

C. ASHRAE Standard 62 1 2004 Ventilation for Acceptable Indoor Air Quality

D. NFPA 70 National Electrical Code

E. ASCE 7 American Society of Civil Engineers, Minimum Design Loads for Buildings and Other Structures

F. International Code Council-Evaluation Services - AC 156 Acceptance Criteria for Seismic Qualification Testing of Non-structural Components

G. International Code Council-Evaluation Services Report - Seismic Engineer Report

1. ESR 1308 - Armstrong Suspension Systems

H. LEED - Leadership in Energy and Environmental Design is a set of rating systems for the design, construction, operation, and maintenance of green buildings.

1.4 SYSTEM DESCRIPTION

Continuous/Wall-to-Wall

1.5 SUBMITTALS

A. Product Data: Submit manufacturer's technical data for each type of acoustical ceiling unit and suspension system required.

B. Samples: Minimum 6-inch x 6-inch samples of specified acoustical panel; 8-inch-long samples of exposed wall molding and suspension system, including main runner and 4-foot cross tees.

C. Shop Drawings: Layout and details of acoustical ceilings show locations of items that are to be coordinated with or supported by the ceilings.

D. Certifications: Manufacturer's certifications that products comply with specified requirements, including laboratory reports showing compliance with specified tests and standards. For acoustical performance, each carton of material must carry an approved independent laboratory classification of NRC, CAC, and AC.

E. If the material supplied by the acoustical subcontractor does not have an Underwriter's Laboratory classification of acoustical performance on every carton, subcontractor shall be required to send material from every production run appearing on the job to an independent or NVLAP approved laboratory for testing, at the architect's or owner's discretion. All products not conforming to manufacturer's current published values must be removed, disposed of, and replaced with complying product at the expense of the Contractor performing the work.

1.6 QUALITY ASSURANCE

A. Single-Source Responsibility: Provide acoustical panel units and grid components by a single manufacturer.

B. Fire Performance Characteristics: Identify acoustical ceiling components with appropriate markings of applicable testing and inspecting organization.

a. Surface Burning Characteristics: ASTM E 84 and complying with ASTM E 1264 Classification.

C. Acoustic Panels: As with other architectural features located at the ceiling, may obstruct, or skew the planned fire sprinkler water distribution pattern through possibly delay or accelerate the activation of the sprinkler or fire detection systems by channeling heat from a fire either toward or away from the device. Designers and installers are advised to consult a fire protection engineer, NFPA 13, or their local codes for guidance where automatic fire detection and suppression systems are present.

D. Coordination of Work: Coordinate acoustical ceiling work with installers of related work including, but not limited to building insulation, gypsum board, light fixtures, mechanical systems, electrical systems, and sprinklers.

1.7 DELIVERY, STORAGE AND HANDLING

A. Deliver acoustical ceiling units to project site in original, unopened packages and store them in a fully enclosed space where they will be protected against damage from moisture, direct sunlight, surface contamination, and other causes.

B. Before installing acoustical ceiling units, permit them to reach room temperature and a stabilized moisture content.

C. Handle acoustical ceiling units carefully to avoid chipping edges or damaged units in any way.

1.8 PROJECT CONDITIONS

A. Space Enclosure:

Standard Ceilings: Do not install interior ceilings until space is enclosed and weatherproof; wet work in place is completed and nominally dry; work above ceilings is complete; and ambient conditions of temperature and humidity are continuously maintained at values near those intended for final occupancy. Building areas to receive ceilings shall be free of construction dust and debris.

1.9 LEED

A. Armstrong Metal Ceilings qualify for the following credits:

a. Category - Material & Resources

i. MR Credit 2.1, 2.2 - Construction Waste Management Divert 50% or 75% from disposal

ii. MR Credit 4.1, 4.2 - Recycled Content

iii. MR Credit 5.1, 5.2 - Regional Materials (dependent on location)

LEED NC - 10% Extracted, Processed & Manufactured Regionally

LEED CI - 20% Manufactured Regionally

b. Category - Indoor Environmental Quality

i. EQ Credit 4.1 to 4.6 - Low-Emitting Materials

c. Category - Innovation and Design Process

i. ID Credit - Acoustic Performance

1.10 WARRANTY

A. Acoustical Panel: Submit a written warranty executed by the manufacturer, agreeing to repair or replace panels that fail within the warranty period. Failures include, but are not limited to the following:

1. Acoustical Panels: Sagging and warping

2. Grid System: Rusting and manufacturer's defects.

B. Warranty Period:

1. Acoustical Metal panels: One (1) year from date of substantial completion

2. Grid: One (1) year from date of substantial completion

C. The Warranty shall not deprive the Owner of other rights the Owner may have under other provisions of the Contract Documents and will be in addition to and run concurrent with other warranties made by the Contractor under the requirements of the Contract Documents.

1.11 MAINTENANCE

A. Extra Materials: Deliver extra materials to Owner. Furnish extra materials described below that match products installed. Packaged with protective covering for storage and identified with appropriate labels.

1. Acoustical Metal Ceiling Units: Furnish quality of full-size units equal to 5.0 percent of amount installed.

2. Exposed Suspension System Components: Furnish quantity of each exposed suspension component equal to 2.0 percent of amount installed.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Metal Ceiling Panels:

1. Armstrong World Industries, Inc.

B. Suspension Systems:

1. Armstrong World Industries, Inc.

2.2.1 ACOUSTICAL CEILING UNITS

A. Acoustical Panels Type AMP

1. Acoustical Panels Type AMP-1:
   a. Surface Texture: Smooth
   b. Composition: Electrogalvanized Steel 0.028”
   c. Color: Effects Cherry Exterior (FXCH2)
   d. Size: 6IN x 96IN
   e. Edge Profile: Linear
   f. Perforation Option: (Unperforated-M1) (Perforated-M2)
   g. Noise Reduction Coefficient(NRC): 0.70
   h. Ceiling Attenuation Class (CAC) : N/A
   i. Sabin: N/A
   j. Articulation Class (AC): N/A
   k. Flame Spread: ASTM E 1264; Class A (FM)
   l. Light Reflectance White Panel: 0.83
   m. Dimensional Stability: Standard
   n. Acceptable Product: Armstrong MetalWorks Linear - Synchro,

8223W06M1 and 8223W06M2 as manufactured by Armstrong World Industries

2. Infill Metal Panel Accessories:
    1. 7237 – Cut Plank Support

PART 3 - EXECUTION

3.1 EXAMINATION

A. Do not proceed with installation until all wet work such as concrete, terrazzo, plastering and painting has been completed and thoroughly dried out, unless expressly permitted by manufacturer's printed recommendations. (Exception: HumiGuard Max Ceilings)

3.2 PREPARATION

A. Measure each ceiling area and establish layout of acoustical units to balance border widths at opposite edges of each ceiling. Avoid use of less than half width units at borders and comply with reflected ceiling plans. Coordinate panel layout with mechanical and electrical fixtures.

3.3 INSTALLATION

A. Follow manufacturer installation instructions

B. Install suspension system and panels in accordance with the manufacturer's instructions BPLA-292540, and in compliance with ASTM C636 and with the authorities having jurisdiction.

3.4 ADJUSTING AND CLEANING

A. Replace damaged and broken panels.

B. Clean exposed surfaces of ceilings panels, including trim, edge moldings, and suspension members. Comply with manufacturer's instructions for cleaning and touch up of minor finish damage. Remove and replace work that cannot be successfully cleaned and repaired to permanently eliminate evidence of damage.

SECTION 095000 - METALWORKS™ BLADES – CLASSICS LINEAR PANELS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

Drawings and general conditions of Contract, including General and Supplementary Conditions and Divisions-1 Specification sections apply to work of this section.

1.2 SUMMARY

a) Section Includes:

1. Exposed grid suspension system.
2. Wire hangers, fasteners, main runners, cross tees, trim, wall angle moldings and accessories.

b) Related Sections:

1. Section 09 51 13 - Acoustical Panel Ceilings
2. Section 09 22 16 - Non-Structural Metal Framing
3. Divisions 23 (15) - HVAC
4. Division 26 (16) Sections - Electrical Work

c) Alternates

1. Prior Approval: Unless otherwise provided for in the Contract documents, submit proposed product substitutions no later than TEN (10) working days prior to the date established for receipt of bids. Acceptability of a proposed substitution is contingent upon the Architect's review and acceptance. Approved products will be set forth by the Addenda. If a substitution is included in a Bid and is not approved by an Addendum, the specified products shall be provided as in place of the substitute without additional compensation.
2. Submittals, which do not provide adequate data for the product evaluation, will not be considered. The proposed substitution must meet all requirements of this section, including but not necessarily limited to, the following: Single source materials suppliers (if specified in Section 1.5); panel design, size, composition, color, and finish; suspension system component profiles and sizes; compliance with the referenced standards.

1.3 REFERENCES

a) American Society for Testing and Materials (ASTM):

1. ASTM A 641 Standard Specification for Zinc-Coated (Galvanized) Carbon Steel Wire.
2. ASTM A 653 Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) by the Hot- Dip Process.

3. ASTM A 1008 Standard Specification for Steel, Sheet, and Cold Rolled Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability.
4. ASTM C 635 Standard Specification for Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings.
5. ASTM C 636 Recommended Practice for Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels.
6. ASTM C 423 Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
7. ASTM E 84 Standard Test Method for Surface Burning Characteristics of Building Materials.
8. Underwriters Laboratories Incorporated
9. ASTM E 580 Application of Ceiling Suspension Systems for Acoustical Tile and Lay-In Panels in Areas Requiring Seismic Restraint.
10. ASTM E 1264 Classification for Acoustical Ceiling Products.
11. International Building Code
12. ASHRAE Standard 62 1 2004 Ventilation for Acceptable Indoor Air Quality
13. California Department of Public Health CDPH/EHLB Emission Standard Method Version 1.1 2010
14. NFPA 70 National Electrical Code
15. ASCE 7 American Society of Civil Engineers, Minimum Design Loads for Buildings and Other Structures
16. International Code Council-Evaluation Services - AC 156 Acceptance Criteria for Seismic Qualification Testing of Non-structural Components
17. International Code Council-Evaluation Services Report - Seismic Engineer Report
    A. ESR 1308 - Armstrong T-Bar or Dimensional Suspension
18. LEED - Leadership in Energy and Environmental Design is a set of rating systems for the design, construction, operation, and maintenance of green buildings
19. International Well Building Standard
20. Mindful Materials
21. Living Building Challenge

1.4 SUBMITTALS

a) Shop Drawings: Layout and details of acoustical ceilings show locations of items that are to be coordinated with or supported by the ceilings.

b) Installation Instructions: Submit manufacturer’s installation instructions as referenced in Part three, Installation.

c) Samples: Minimum 6-inch x 6-inch samples of finish and perforation; 8-inch-long samples of exposed wall molding and suspension system, including main runner and 4-foot cross tees.

d) Product Data: Submit manufacturer's technical data for each type of ceiling unit and suspension system required.

e) Certifications: Manufacturer's certifications that products comply with specified requirements, including laboratory reports showing compliance with specified tests and standards.

f) Non-Conformance: All products not conforming to the requirements of this specification and or the manufacturer's published values are to be disposed. The Contractor performing the work will replace with approved product at their expense.

1.5 QUALITY ASSURANCE

a) Single-Source Responsibility: Provide ceiling panel units and grid components by a single manufacturer.

b) Fire Sprinklers: Ceiling systems may obstruct or skew the planned water distribution pattern of fire sprinkler. In addition to creating a delay or accelerating the activation of the sprinkler of fire detection system. Consult with a fire protection engineer for guidance

c) Fire Performance Characteristics: Identify ceiling components with appropriate markings of applicable testing and inspecting organization.

   1. Surface Burning Characteristics: As follows, assessed per ASTM E 84, complying with ASTM E 1264 for Class A products, and CAN/ULC S102 surface burning characteristics:

      i. Flame Spread: 25 or less

      ii. Smoke Developed: 50 or less

d) Coordination of Work: Coordinate ceiling work with installers of related work including, but not limited to building insulation, gypsum board, light fixtures, mechanical systems, electrical systems, and sprinklers.

1.6 DELIVERY, STORAGE, AND HANDLING

a) Deliver acoustical ceiling units to project site in original, unopened packages and store them in a fully enclosed space where they will be protected against damage from moisture, direct sunlight, surface contamination, and other causes.

b) Before installing acoustical ceiling units, permit them to reach room temperature and a stabilized moisture content.

c) Handle acoustical ceiling units carefully to avoid chipping edges or damaged units in any way.

1.7 PROJECT CONDITIONS

a) Space Enclosure:

I. Installation of MetalWorks™ ceiling and wall systems and MetalWorks custom suspension systems for interior applications shall be conducted where the temperature is between 32°F (0°C) and 120°F (49°C). It is not necessary for the area to be enclosed or for HVAC systems to be functioning. The ceiling panels and suspension system shall not be used to support any other material. MetalWorks ceiling and wall systems and MetalWorks custom suspension systems for interior applications cannot be used in exterior applications.

1.8 WARRANTY

a) Acoustical Panel: Submit a written warranty executed by the manufacturer, agreeing to repair or replace panels that fail within the warranty period. Failures include, but are not limited to the following:

   I. Acoustical Metal Panels: Sagging and warping

   II. Grid System: Rusting and manufacturer's defects

b) Warranty Period:

   I. Armstrong® MetalWorks ceiling and wall systems and MetalWorks custom suspension systems for interior applications are warranted to be free from defects in materials or factory workmanship for a period of one (1) year from the date of installation.

The Warranty shall not deprive the Owner of other rights the Owner may have under other provisions of the Contract Documents and will be in addition to and run concurrent with other warranties made by the Contractor under the requirements of the Contract Documents.

1.9 SUSTAINABLE MATERIALS

a) Transparency: Manufacturers will be given preference when they provide documentation to support sustainable requirements for the following: Material ingredient transparency, Removal of Red List Ingredients per LBCV3, Life Cycle impact information, Low-Emitting Materials, and Clean Air performance.

b) Health Product Declaration. The end use product has a published, complete Health Product Declaration with disclosure at a minimum of 1000ppm of known hazards in compliance with the Health Product Declaration open Standard.

c) Declare Label. The end use product has a published Declare label by the International Living Future Institute with disclosure of 100 ppm with a designation of Red List Free or Compliant (less than 1% proprietary ingredients).

d) Low Emitting products with VOC emissions data. Preference will also be given to manufacturers that can provide emissions data showing their products meet CDHP Standard Method v1.1 (Section 01350).

e) Life cycle analysis. Products that have communicated lifecycle data through Environmental Product Declarations (EPDs) will be preferred.

f) End of Life Programs/Recycling: Where applicable, manufacturers that provide the option for recycling of their products into new products at end-of-life through take-back programs will be preferred.

g) Products meeting LEED V4 requirements including:

I. Storage & Collection of Recyclables

II. Construction and Demolition Waste Management Planning

III. Building Life-Cycle Impact Reduction

IV. Building Product Disclosure and Optimization Environmental Product Declarations

V. Building Product Disclosure and Optimization Sourcing of Raw Materials

VI. Building Product Disclosure and Optimization Material Ingredients

VII. Construction and Demolition Waste Management

1.10 MAINTENANCE

a) Extra Materials: Deliver extra materials to Owner. Furnish extra materials described below that match products installed. Packaged with protective covering for storage and identified with appropriate labels.

1. Ceiling Units: Furnish quality of full-size units equal to 2.0 percent of amount installed.

2. Exposed Suspension System Components: Furnish quantity of each exposed suspension component equal to 1.0 percent of amount installed.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

a) Basis of Design MetalWorks™ Blades – Classics:

1. Armstrong World Industries, Inc.

b) Suspension Systems:

1. Armstrong World Industries, Inc.

2.2.0 CEILING UNITS

a) Blades Panels:

1. Surface Texture: Smooth

2. Composition: Aluminum Metal – Thickness 0.032”

3. Colors:

i. Interior: Effects Cherry (FXCH)

4. Edge Profile: Square

5. Recycle Content: Post-Consumer - 0% Pre-Consumer - 80%

6. Material Ingredient Transparency: Health Product Declaration (HPD); Declare Label

7. Life Cycle Assessment: Third Party Certified Environment Product Declaration (EPD)

8. Perforation Options: M1 Unperforated

9. Sizes:

Item No.	Description	Sabins/SF
8157D41_ _ _ _ _ _	Vertical Panel with caps on both ends - 4 x 1 x 94-1/2"	0.92
Custom	Vertical Panel with caps on both ends - 4 x 1 x 81"	0.92

2.2.1 SUSPENSION SYSTEMS

b) Components: All main beams and cross tees shall be commercial quality hot dipped galvanized steel as per ASTM A653. Main beams and cross tees are double-web steel construction with 15/16-inch type exposed flange design. Exposed surfaces chemically cleansed, capping prefinished galvanized steel in baked polyester paint. Main beams and cross tees shall have rotary stitching.

1. Structural Classification: ASTM C635 (Heavy Duty).
2. Acceptable Product: Listed Below as manufactured by Armstrong World Industries, Inc.
    i. Item 730136BL Black 360 Prelude® XL® 12' HD Main Beam
    ii. Item: 7891 12-gauge wire

c) Attachment Devices: Size for five times design load indicated in ASTM C 635, Table 1, Direct Hung unless otherwise indicated.

d) Wire for Hangers and Ties: ASTM A641, Class 1 zinc coating, soft temper, pre-stretched, with a yield stress load of at least times-three design load, but not less than 12 gauge.

e) Accessories/Edge Moldings and Trim: *Ordered Separately Based on Layout*

a. Item: 780036 – 12’ Angle Molding – Black
b. Item: BERC2 – 2” Beam End Retaining Clip
c. Item: 5344_ _ _ _ – 4" Effects Wood Looks Trim

PART 3 - EXECUTION

3.1 EXAMINATION

a) Do not proceed with installation until all wet work such as concrete, terrazzo, plastering and painting has been completed and thoroughly dried out.

b) Proper designs for both supply air and return air, maintenance of the HVAC filters and building interior space are essential to minimize soiling. Before starting the HVAC system, make sure supply air is properly filtered and the building interior is free of construction dust.

3.2 PREPARATION

a) Measure each ceiling area and establish layout of acoustical units to balance border widths at opposite edges of each ceiling. Avoid use of less than half width units at borders and comply with reflected ceiling plans. Coordinate panel layout with mechanical and electrical fixtures.

3.3 INSTALLATION

a) Install suspension system and panels in compliance with ASTM C636, ASTM E580, with the approval of the authorities having jurisdiction, and in accordance with the Armstrong MetalWorks Blades – Classics Installation Instructions.

3.4 ADJUSTING AND CLEANING

a) Replace damaged and broken panels.

b) Clean exposed surfaces of ceilings panels, including trim, edge moldings, and suspension members. Comply with manufacturer's instructions for cleaning and touch up of minor finish damage.

END OF SECTION

SECTION 095113 - ACOUSTICAL PANEL CEILINGS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes acoustical panels and exposed suspension systems for ceilings as designated on the Drawings.

1.3 PREINSTALLATION MEETINGS

B. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

C. Product Data: For each type of acoustical ceiling unit and grid, submit Manufacturers technical data.

D. Samples: For each component indicated and for each exposed finish required, prepared on Samples of size indicated below.

1. Acoustical Panel: Set of 6-inch- square samples of each type, color, pattern, and texture.
2. Exposed Suspension-System Members, Moldings, and Trim: Set of 6-inch- long Samples of each type, finish, and color.

1.5 MAINTENANCE MATERIAL SUBMITTALS

E. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Acoustical Ceiling Panels: Full-size panels equal to five percent of quantity installed.
2. Suspension-System Components: Quantity of each exposed component equal to 2 percent of quantity installed.

1.3 QUALITY ASSURANCE

A. Single Source: Testing Agency Qualifications: Qualified according to NVLAP for testing indicated.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Deliver acoustical panels, suspension-system components, and accessories to Project site in original, unopened packages and store them in a fully enclosed, conditioned space where they will be protected against damage from moisture, humidity, temperature extremes, direct sunlight, surface contamination, and other causes.

B. Before installing acoustical panels, permit them to reach room temperature and a stabilized moisture content.

C. Handle acoustical panels carefully to avoid chipping edges or damaging units in any way.

1.5 FIELD CONDITIONS

A. Environmental Limitations: Do not install acoustical panel ceilings until spaces are enclosed and weatherproof, wet work in spaces is complete and dry, work above ceilings is complete, and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Seismic Performance: Acoustical ceiling shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

B. Surface-Burning Characteristics: Comply with ASTM E 84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1. Flame-Spread Index: Comply with ASTM E 1264 for Class A materials.
2. Smoke-Developed Index: 50 or less.

C. Fire-Resistance Ratings: Comply with ASTM E 119; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1. Indicate design designations from UL's "Fire Resistance Directory" or from the listings of another qualified testing agency.

2.2 ACOUSTICAL PANELS, GENERAL

A. Low-Emitting Materials: Acoustical panel ceilings shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

B. Acoustical Panel Standard: Provide manufacturer's standard panels of configuration indicated that comply with ASTM E 1264 classifications as designated by types, patterns, acoustical ratings, and light reflectances unless otherwise indicated.

1. Mounting Method for Measuring NRC: Type E-400; plenum mounting in which face of test specimen is 15-3/4 inches away from test surface according to ASTM E 795.

C. Acoustical Panel Colors and Patterns: Match appearance characteristics indicated for each product type.

1. Where appearance characteristics of acoustical panels are indicated by referencing pattern designations in ASTM E 1264 and not manufacturers' proprietary product designations, provide products selected by Architect from each manufacturer's full range that comply with requirements indicated for type, pattern, color, light reflectance, acoustical performance, edge detail, and size.

2.3 ACOUSTICAL PANELS (ACT-1)

A. Basis-of-Design Product: Subject to compliance with requirements, provide Armstrong Ultima, 1912LEC as manufactured by Armstrong World Industries, Inc. or comparable product by one of the following:
1. CertainTeed Corp.
2. Chicago Metallic Corporation.
3. Tectum Inc.
4. USG Interiors, Inc.; Subsidiary of USG Corporation.

B. Surface texture: Fine textured.

C. Composition: Mineral fiber.

D. Color: White.

E. LR: Not less than 0.88.

F. NRC: Not less than 0.75.

G. CAC: Not less than 40.

H. AC: Not less than 170

I. Edge/Joint Detail: Tegular for interface with compatible Armstrong Grid.

J. Thickness: 3/4 inch.

K. Modular Size: 24 by 24 inches.

L. Broad Spectrum Antimicrobial Fungicide and Bactericide Treatment: Provide acoustical panels treated with manufacturer's standard antimicrobial formulation that inhibits fungus, mold, mildew, and gram-positive and gram-negative bacteria and showing no mold, mildew, or bacterial growth when tested according to ASTM D 3273 and evaluated according to ASTM D 3274 or ASTM G 21.

M. Flame Spread: ASTM 1264; Class A (UL).

2.4 ACOUSTICAL PANELS (ACT-2 HIGH NRC)

A. Basis-of-Design Product: Subject to compliance with requirements, provide Armstrong Ultima High NRC, 1942 as manufactured by Armstrong World Industries, Inc. or comparable product by one of the following:
   1. CertainTeed Corp.
   2. Chicago Metallic Corporation.
   3. Tectum Inc.
   4. USG Interiors, Inc.; Subsidiary of USG Corporation.

B. Surface texture: Fine textured.

C. Composition: Mineral fiber.

D. Color: White.

E. LR: Not less than 0.87.

F. NRC: Not less than 0.85.

G. CAC: Not less than 35.

H. AC: Not less than 170

I. Edge/Joint Detail: Tegular for interface with compatible Armstrong Grid.

J. Thickness: 1 inch.

K. Modular Size: 24 by 24 inches.

L. Broad Spectrum Antimicrobial Fungicide and Bactericide Treatment: Provide acoustical panels treated with manufacturer's standard antimicrobial formulation that inhibits fungus, mold, mildew, and gram-positive and gram-negative bacteria and showing no mold, mildew, or bacterial growth when tested according to ASTM D 3273 and evaluated according to ASTM D 3274 or ASTM G 21.

M. Flame Spread: ASTM 1264; Class A (UL).

2.5 METAL SUSPENSION SYSTEMS, GENERAL

A. Metal Suspension-System Standard: Provide Manufacturer’s standard direct-hung metal suspension systems and accessories according to ASTM C 635/C 635M.

B. Components: Main beams and cross tees, base metal and end detail, fabricated from commercial quality hot dipped galvanized steel complying with ASTM A 653. Main beams and cross tees are double-web steel construction with exposed flange design. Exposed surfaces chemically, cleansed, capping prefinished galvanized steel in baked polyester paint. Main beams and cross tees shall have rotary stitching.
   1. Structural classifications: ASTM C 635 Heavy Duty
   2. Color: White

3. Acceptable Produce: Prelude XL Fire Guard 15/16” exposed tee as manufactured by Armstrong World Industries

C. Attachment Devices: Size for five times the design load indicated in ASTM C 635/C 635M, Table 1, "Direct Hung," unless otherwise indicated. Comply with seismic design requirements.

D. Wire Hangers, Braces, and Ties: Provide wires complying with the following requirements:

1. Zinc-Coated, Carbon-Steel Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper.
2. Stainless-Steel Wire: ASTM A 580/A 580M, Type 304, nonmagnetic.
3. Nickel-Copper-Alloy Wire: ASTM B 164, nickel-copper-alloy UNS No. N04400.
4. Size: Select wire diameter so its stress at three times hanger design load (ASTM C 635/C 635M, Table 1, "Direct Hung") will be less than yield stress of wire, but provide not less than 0.135-inch- diameter wire.

E. Hanger Rods: Mild steel, zinc coated or protected with rust-inhibitive paint.

F. Angle Hangers: Angles with legs not less than 7/8 inch wide; formed with 0.04-inch- thick, galvanized-steel sheet complying with ASTM A 653/A 653M, G90 coating designation; with bolted connections and 5/16-inch- diameter bolts.

2.6 METAL EDGE MOLDINGS AND TRIM

A. Roll-Formed, Sheet-Metal Edge Moldings and Trim: Type and profile indicated or, if not indicated, manufacturer's standard moldings for edges and penetrations that comply with seismic design requirements; formed from sheet metal of same material, finish, and color as that used for exposed flanges of suspension-system runners.

1. Provide manufacturer's standard edge moldings that fit acoustical panel edge details and suspension systems indicated and that match width and configuration of exposed runners unless otherwise indicated.
2. For lay-in panels with reveal edge details, provide stepped edge molding that forms reveal of same depth and width as that formed between edge of panel and flange at exposed suspension member.
3. For circular penetrations of ceiling, provide edge moldings fabricated to diameter required to fit penetration exactly.

B. Extruded-Aluminum Edge Moldings and Trim: Where indicated, provide manufacturer's extruded-aluminum edge moldings and trim 7807 10 feet wall molding including splice plates, corner pieces, and attachment and other clips, complying with seismic design requirements and the following:

1. Aluminum Alloy: Alloy and temper recommended by aluminum producer and finisher for type of use and finish indicated, and with not less than the strength and durability properties of aluminum extrusions complying with ASTM B 221 for Alloy and Temper 6063-T5.
2. Clear Anodic Finish: AAMA 611, AA-M12C22A31, Class II, 0.010 mm or thicker.

3. Baked-Enamel or Powder-Coat Finish: Minimum dry film thickness of 1.5 mils. Comply with ASTM C 635/C 635M and coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.

C. Aluminum Custom Trim: Axiom Trim channel: 6 inch Axiom Classic Curved Armstrong World industries, inc
1. Commercial quality extruded aluminum alloy 6063 trim channel, factory finished in baked polyester paint. Commercial quality galvanized steel unfinished T-bar connection clips; galvanized steel splice plates.
a. Color: White
b. Size: 120 inche x 6 inch

2.7 ACOUSTICAL SEALANT

A. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

1. Acoustical Sealant for Exposed and Concealed Joints:

a. Pecora Corporation; AC-20 FTR Acoustical and Insulation Sealant.
b. USG Corporation; SHEETROCK Acoustical Sealant.

B. Acoustical Sealant: Manufacturer's standard sealant complying with ASTM C 834 and effective in reducing airborne sound transmission through perimeter joints and openings in building construction as demonstrated by testing representative assemblies according to ASTM E 90.

1. Exposed and Concealed Joints: Nonsag, paintable, nonstaining latex sealant.
2. Concealed Joints: Nondrying, nonhardening, nonskinning, nonstaining, gunnable, synthetic-rubber sealant.
3. Acoustical sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, including structural framing to which acoustical panel ceilings attach or abut, with Installer present, for compliance with requirements specified in this and other Sections that affect ceiling installation and anchorage and with requirements for installation tolerances and other conditions affecting performance of acoustical panel ceilings.

B. Examine acoustical panels before installation. Reject acoustical panels that are wet, moisture damaged, or mold damaged.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Measure each ceiling area and establish layout of acoustical panels to balance border widths at opposite edges of each ceiling. Avoid using less-than-half-width panels at borders, and comply with layout shown on reflected ceiling plans.

3.3 INSTALLATION

A. General: Install acoustical panel ceilings to comply with ASTM C 636/C 636M and seismic design requirements indicated, according to manufacturer's written instructions and CISCA's "Ceiling Systems Handbook."

1. Fire-Rated Assembly: Install fire-rated ceiling systems according to tested fire-rated design.

B. Suspend ceiling hangers from building's structural members and as follows:

1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structure or of ceiling suspension system.
2. Splay hangers only where required and, if permitted with fire-resistance-rated ceilings, to miss obstructions; offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.
3. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with location of hangers at spacings required to support standard suspension-system members, install supplemental suspension members and hangers in form of trapezes or equivalent devices.
4. Secure wire hangers to ceiling-suspension members and to supports above with a minimum of three tight turns. Connect hangers directly either to structures or to inserts, eye screws, or other devices that are secure and appropriate for substrate and that will not deteriorate or otherwise fail due to age, corrosion, or elevated temperatures.
5. Secure flat, angle, channel, and rod hangers to structure, including intermediate framing members, by attaching to inserts, eye screws, or other devices that are secure and appropriate for both the structure to which hangers are attached and the type of hanger involved. Install hangers in a manner that will not cause them to deteriorate or fail due to age, corrosion, or elevated temperatures.
6. Do not support ceilings directly from permanent metal forms or floor deck. Fasten hangers to cast-in-place hanger inserts, postinstalled mechanical or adhesive anchors, or power-actuated fasteners that extend through forms into concrete.
7. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels or other supplemental support for attachment of hanger wires.
8. Do not attach hangers to steel deck tabs.
9. Do not attach hangers to steel roof deck. Attach hangers to structural members.
10. Space hangers not more than 48 inches o.c. along each member supported directly from hangers unless otherwise indicated; provide hangers not more than 8 inches from ends of each member.
11. Size supplemental suspension members and hangers to support ceiling loads within performance limits established by referenced standards and publications.

C. Secure bracing wires to ceiling suspension members and to supports with a minimum of four tight turns. Suspend bracing from building's structural members as required for hangers, without

attaching to permanent metal forms, steel deck, or steel deck tabs. Fasten bracing wires into concrete with cast-in-place or postinstalled anchors.

D. Install edge moldings and trim of type indicated at perimeter of acoustical ceiling area and where necessary to conceal edges of acoustical panels.

1. Apply acoustical sealant in a continuous ribbon concealed on back of vertical legs of moldings before they are installed.
2. Screw attach moldings to substrate at intervals not more than 16 inches o.c. and not more than 3 inches from ends, leveling with ceiling suspension system to a tolerance of 1/8 inch in 12 feet. Miter corners accurately and connect securely.
3. Do not use exposed fasteners, including pop rivets, on moldings and trim.

E. Install suspension-system runners so they are square and securely interlocked with one another. Remove and replace dented, bent, or kinked members.

F. Install acoustical panels with undamaged edges and fit accurately into suspension-system runners and edge moldings. Scribe and cut panels at borders and penetrations to provide a neat, precise fit.

1. Arrange directionally patterned acoustical panels as follows:

    a. As indicated on reflected ceiling plans.

2. For square-edged panels, install panels with edges fully hidden from view by flanges of suspension-system runners and moldings.
3. For reveal-edged panels on suspension-system runners, install panels with bottom of reveal in firm contact with top surface of runner flanges.
4. Paint cut edges of panel remaining exposed after installation; match color of exposed panel surfaces using coating recommended in writing for this purpose by acoustical panel manufacturer.
5. Install hold-down clips in areas indicated, in areas required by authorities having jurisdiction, and for fire-resistance ratings; space as recommended by panel manufacturer's written instructions unless otherwise indicated.
6. Protect lighting fixtures and air ducts to comply with requirements indicated for fire-resistance-rated assembly.

3.4 CLEANING

A. Clean exposed surfaces of acoustical panel ceilings, including trim, edge moldings, and suspension-system members. Comply with manufacturer's written instructions for cleaning and touchup of minor finish damage. Remove and replace ceiling components that cannot be successfully cleaned and repaired to permanently eliminate evidence of damage.

END OF SECTION 095113

SECTION 096513 - RESILIENT BASE AND ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Resilient base.
2. Resilient molding accessories.
3. Resilient stair accessories.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Samples: For each exposed product and for each color and texture specified, not less than 12 inches (300 mm) long.

C. Samples for Initial Selection: For each type of product indicated.

D. Samples for Verification: For each type of product indicated and for each color, texture, and pattern required in manufacturer's standard-size Samples, but not less than 12 inches (300 mm) long.

E. Product Schedule: For resilient base and accessory products. Use same designations indicated on Drawings.

1.4 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Furnish not less than 10 linear feet (3 linear m) for every 500 linear feet (150 linear m) or fraction thereof, of each type, color, pattern, and size of resilient product installed.

1.5 QUALITY ASSURANCE

A. Mockups: Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.

1. Coordinate mockups in this Section with mockups specified in other Sections.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Store resilient products and installation materials in dry spaces protected from the weather, with ambient temperatures maintained within range recommended by manufacturer, but not less than 50 deg F (10 deg C) or more than 90 deg F (32 deg C).

1.7 FIELD CONDITIONS

A. Maintain ambient temperatures within range recommended by manufacturer, but not less than 70 deg F (21 deg C) or more than 95 deg F (35 deg C), in spaces to receive resilient products during the following time periods:

1. 48 hours before installation.
2. During installation.
3. 48 hours after installation.

B. After installation and until Substantial Completion, maintain ambient temperatures within range recommended by manufacturer, but not less than 55 deg F (13 deg C) or more than 95 deg F (35 deg C).

C. Install resilient products after other finishing operations, including painting, have been completed.

PART 2 - PRODUCTS

2.1 THERMOPLASTIC-RUBBER BASE (RB)

A. Fire-Test-Response Characteristics: As determined by testing identical products according to ASTM E 648 or NFPA 253 by a qualified testing agency.

1. Critical Radiant Flux Classification: Class I, not less than 0.45 W/sq. cm.

B. Manufactures: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include but are not limited to the following:
   a. Johnsonite
   b. Roppe Corporation, USA
   c. Mannington Commercial

C. Product Standard: ASTM F 1861, Type TP (rubber, thermoplastic).

1. Group: I (solid, homogeneous)
2. Style and Location: As indicated on Drawings

D. Thickness: 0.125 inch (3.2 mm).

E. Height: 4 inches.

F. Lengths: Coils in manufacturer's standard length.

G. Outside Corners: Job formed.

H. Inside Corners: Job formed.

I. Colors: As selected by Architect from full range of industry colors / As indicated on the drawings

2.2 VINYL MOLDING ACCESSORY

A. Fire-Test-Response Characteristics: As determined by testing identical products according to ASTM E 648 or NFPA 253 by a qualified testing agency.

1. Critical Radiant Flux Classification: Class I, not less than 0.45 W/sq. cm.

B. Manufactures: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include but are not limited to the following:
   a. Johnsonite
   b. Or approved equal

A. Description: Vinyl transition strips.

C. Profile and Dimensions: As required for flooring transitions
1. Johnsonite – Reducer CRS-XX-A (Carpet or resilient to Concrete)
   a. Color: to be selected by architect from full range of colors
2. Johnsonite – Slim Line Transition SLT-XXX-B (VCT to Carpet)
   a. Color: to be selected by architect from full range of colors

D. Locations: Provide vinyl molding accessories in areas indicated – Refer to 090000 Color and Finish Legend.

E. Colors and Patterns: As selected by Architect from full range of industry colors – Refer to 090000 Color and Finish Legend for approved finishes.

2.3 RUBBER STAIR ACCESSORIES (RST)

A. Fire-Test-Response Characteristics: As determined by testing identical products according to ASTM E 648 or NFPA 253 by a qualified testing agency.

1. Critical Radiant Flux Classification: Class I, not less than 0.45 W/sq. cm.

B. Manufactures: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include but are not limited to the following:
   a. Johnsonite
   b. Or approved equal

C. Integral stair reads and risers: ASTM F 2169.

1. Type: TP (rubber, thermoplastic).
2. Class: 2 (pattern; embossed, grooved, or ribbed).
3. Group: 1 (embedded abrasive strips).
4. Nosing Style: Square, adjustable to cover angles between 60 and 90 degrees.
5. Size: Lengths and depths to fit each stair tread in one piece.
6. Integral Risers: Smooth, flat; in height that fully covers substrate.

D. Colors and Patterns: As selected by Architect from full range of industry colors, as indicated on drawings

2.4 INSTALLATION MATERIALS

A. Trowelable Leveling and Patching Compounds: Latex-modified, portland cement based or blended hydraulic-cement-based formulation provided or approved by resilient-product manufacturer for applications indicated.

B. Adhesives: Water-resistant type recommended by resilient-product manufacturer for resilient products and substrate conditions indicated.

C. Stair-Tread Nose Filler: Two-part epoxy compound recommended by resilient stair-tread manufacturer to fill nosing substrates that do not conform to tread contours.

D. Metal Edge Strips: Extruded aluminum with mill finish of width shown, of height required to protect exposed edges of flooring, and in maximum available lengths to minimize running joints.

E. Floor Polish: Provide protective, liquid floor-polish products recommended by resilient stair-tread manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, with Installer present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.

1. Verify that finishes of substrates comply with tolerances and other requirements specified in other Sections and that substrates are free of cracks, ridges, depressions, scale, and foreign deposits that might interfere with adhesion of resilient products.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

1. Installation of resilient products indicates acceptance of surfaces and conditions.

3.2 PREPARATION

A. Prepare substrates according to manufacturer's written instructions to ensure adhesion of resilient products.

B. Concrete Substrates for Resilient Stair Accessories: Prepare horizontal surfaces according to ASTM F 710.

1. Verify that substrates are dry and free of curing compounds, sealers, and hardeners.
2. Remove substrate coatings and other substances that are incompatible with adhesives and that contain soap, wax, oil, or silicone, using mechanical methods recommended by manufacturer. Do not use solvents.
3. Alkalinity and Adhesion Testing: Perform tests recommended by manufacturer. Proceed with installation only after substrate alkalinity falls within range on pH scale recommended by manufacturer in writing, but not less than 5 or more than 10 pH.
4. Moisture Testing: Proceed with installation only after substrates pass testing according to manufacturer's written recommendations, but not less stringent than the following:

    a. Perform anhydrous calcium chloride test according to ASTM F 1869. Proceed with installation only after substrates have maximum moisture-vapor-emission rate of 3 lb of water/1000 sq. ft. (1.36 kg of water/92.9 sq. m) in 24 hours.
    b. Perform relative humidity test using in situ probes according to ASTM F 2170. Proceed with installation only after substrates have maximum 75 percent relative humidity level.

C. Fill cracks, holes, and depressions in substrates with trowelable leveling and patching compound; remove bumps and ridges to produce a uniform and smooth substrate.

D. Do not install resilient products until they are the same temperature as the space where they are to be installed.

1. At least 48 hours in advance of installation, move resilient products and installation materials into spaces where they will be installed.

E. Immediately before installation, sweep and vacuum clean substrates to be covered by resilient products.

3.3 RESILIENT BASE INSTALLATION

A. Comply with manufacturer's written instructions for installing resilient base.

B. Apply resilient base to walls, columns, pilasters, casework and cabinets in toe spaces, and other permanent fixtures in rooms and areas where base is required.

C. Install resilient base in lengths as long as practical without gaps at seams and with tops of adjacent pieces aligned.

D. Tightly adhere resilient base to substrate throughout length of each piece, with base in continuous contact with horizontal and vertical substrates.

E. Do not stretch resilient base during installation.

F. On masonry surfaces or other similar irregular substrates, fill voids along top edge of resilient base with manufacturer's recommended adhesive filler material.

G. Preformed Corners: Install preformed corners before installing straight pieces.

H. Job-Formed Corners:

1. Outside Corners: Use straight pieces of maximum lengths possible and form with returns not less than 3 inches (76 mm) in length.

    a. Form without producing discoloration (whitening) at bends.

2. Inside Corners: Use straight pieces of maximum lengths possible and form with returns not less than 3 inches (76 mm) in length.

    a. Miter or cope corners to minimize open joints.

3.4 RESILIENT ACCESSORY INSTALLATION

A. Comply with manufacturer's written instructions for installing resilient accessories.

B. Resilient Stair Accessories:

1. Use stair-tread-nose filler to fill nosing substrates that do not conform to tread contours.
2. Tightly adhere to substrates throughout length of each piece.
3. For treads installed as separate, equal-length units, install to produce a flush joint between units.

C. Resilient Molding Accessories: Butt to adjacent materials and tightly adhere to substrates throughout length of each piece. Install reducer strips at edges of floor covering that would otherwise be exposed.

3.5 CLEANING AND PROTECTION

A. Comply with manufacturer's written instructions for cleaning and protecting resilient products.

B. Perform the following operations immediately after completing resilient-product installation:

1. Remove adhesive and other blemishes from exposed surfaces.
2. Sweep and vacuum horizontal surfaces thoroughly.
3. Damp-mop horizontal surfaces to remove marks and soil.

C. Protect resilient products from mars, marks, indentations, and other damage from construction operations and placement of equipment and fixtures during remainder of construction period.

D. Floor Polish: Remove soil, visible adhesive, and surface blemishes from resilient stair treads before applying liquid floor polish.

1. Apply per manufacturer's written instructions.

E. Cover resilient products subject to wear and foot traffic until Substantial Completion.

END OF SECTION 096513

SECTION 096813 - TILE CARPETING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes modular carpet tile.

B. Related Requirements:
   1. Section 096513 "Resilient Base and Accessories" for resilient wall base and accessories installed with carpet tile.

1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

   1. Review methods and procedures related to carpet tile installation including, but not limited to, the following:

      a. Review delivery, storage, and handling procedures.
      b. Review ambient conditions and ventilation procedures.
      c. Review subfloor preparation procedures.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

   1. Include manufacturer's written data on physical characteristics, durability, and fade resistance.
   2. Include manufacturer's written installation recommendations for each type of substrate.

B. Shop Drawings: For carpet tile installation, plans showing the following:

   1. Columns, doorways, enclosing walls or partitions, built-in cabinets, and locations where cutouts are required in carpet tiles.
   2. Carpet tile type, color, and dye lot.
   3. Type of subfloor.
   4. Type of installation.
   5. Pattern of installation.
   6. Pattern type, location, and direction.
   7. Pile direction.

8. Type, color, and location of insets and borders.
9. Type, color, and location of edge, transition, and other accessory strips.
10. Transition details to other flooring materials.

C. Samples: For each of the following products and for each color and texture required. Label each Sample with manufacturer's name, material description, color, pattern, and designation indicated on Drawings and in schedules.

1. Carpet Tile: Full-size Sample.
2. Exposed Edge, Transition, and Other Accessory Stripping: 12-inch- (300-mm-) long Samples.

D. Samples for Initial Selection: For each type of carpet tile.

1. Include Samples of exposed edge, transition, and other accessory stripping involving color or finish selection.

E. Samples for Verification: For each of the following products and for each color and texture required. Label each Sample with manufacturer's name, material description, color, pattern, and designation indicated on Drawings and in schedules.

1. Carpet Tile: Full-size Sample.
2. Exposed Edge, Transition, and Other Accessory Stripping: 12-inch- (300-mm-) long Samples.

F. Product Schedule: For carpet tile. Use same designations indicated on Drawings.

G. Sustainable Product Certification: Provide ANSI/NSF 140 certification for carpet products.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. Product Test Reports: For carpet tile, for tests performed by a qualified testing agency.

C. Sample Warranty: For special warranty.

1.6 CLOSEOUT SUBMITTALS

A. Maintenance Data: For carpet tiles to include in maintenance manuals. Include the following:

1. Methods for maintaining carpet tile, including cleaning and stain-removal products and procedures and manufacturer's recommended maintenance schedule.
2. Precautions for cleaning materials and methods that could be detrimental to carpet tile.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Carpet Tile: Full-size units equal to 5 percent of amount installed for each type indicated, but not less than 10 sq. yd. (8.3 sq. m).

1.8 QUALITY ASSURANCE

A. Installer Qualifications: An experienced installer who is certified by the International Certified Floorcovering Installers Association at the Commercial II certification level.

B. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for fabrication and installation.

1. Build mockups at locations and in sizes shown on Drawings.
2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.9 DELIVERY, STORAGE, AND HANDLING

A. Comply with CRI's "CRI Carpet Installation Standard."

1.10 FIELD CONDITIONS

A. Comply with CRI's "CRI Carpet Installation Standard" for temperature, humidity, and ventilation limitations.

B. Environmental Limitations: Do not deliver or install carpet tiles until spaces are enclosed and weathertight, wet-work in spaces is complete and dry, and ambient temperature and humidity conditions are maintained at levels planned for building occupants during the remainder of the construction period.

C. Do not install carpet tiles over concrete slabs until slabs have cured and are sufficiently dry to bond with adhesive and concrete slabs have pH range recommended by carpet tile manufacturer.

D. Where demountable partitions or other items are indicated for installation on top of carpet tiles, install carpet tiles before installing these items.

1.11 WARRANTY

A. Special Warranty for Carpet Tiles: Manufacturer agrees to repair or replace components of carpet tile installation that fail in materials or workmanship within specified warranty period.

1. Warranty does not include deterioration or failure of carpet tile due to unusual traffic, failure of substrate, vandalism, or abuse.
2. Failures include, but are not limited to, the following:

    a. More than 10 percent edge raveling, snags, and runs.
    b. Dimensional instability.
    c. Excess static discharge.

d. Loss of tuft-bind strength.
e. Loss of face fiber.
f. Delamination.

3. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 CARPET TILE

1. Refer to finish Schedule

B. Color: As selected by Architect from manufacturer's full range, see Color and Finish Legend.

C. Pattern: See Color and Finish Legend.

D. Fiber Content: 100 percent trilobal, minimum 24 denier per filament DPF nylon

E. Fiber Type: Colorstrand SD Nylon.

F. Surface Texture: Textured Patterned loop.

G. Density: 5062.

H. Total Thickness: 0.254".

I. Stitches: 13.

J. Gage: 1/12.

K. Primary Backing/Backcoating: Non-woven synthetic.

L. Secondary Backing: Manufacturer's standard material.

M. Backing System: Ecoflex Matrix.

N. Size: 24 by 24 inches (610 by 610 mm).

O. Applied Treatments:

1. Soil-Resistance Treatment: EcoSentry Soil Protection.

P. Performance Characteristics:

1. Appearance Retention Rating: Severe traffic, 3.5 minimum according to ASTM D 7330.
2. Critical Radiant Flux Classification: Not less than 0.45 W/sq. cm according to NFPA 253.
3. Dry Breaking Strength: Not less than 100 lbf (445 N) according to ASTM D 2646.
4. Tuft Bind: Not less than 8 lbf (36 N) according to ASTM D 1335.
5. Delamination: Not less than 3.5 lbf/in. (0.6 N/mm) according to ASTM D 3936.

6. Dimensional Tolerance: Within 1/32 inch (0.8 mm) of specified size dimensions, as determined by physical measurement.
7. Dimensional Stability: 0.2 percent or less according to ISO 2551 (Aachen Test).
8. Colorfastness to Crocking: Not less than 4, wet and dry, according to AATCC 165.
9. Colorfastness to Light: Not less than 4 after 60 AFU (AATCC fading units) according to AATCC 16, Option E.
10. Electrostatic Propensity: Less than 3.5 kV according to AATCC 134.

2.2 INSTALLATION ACCESSORIES

A. Trowelable Leveling and Patching Compounds: Latex-modified, hydraulic-cement-based formulation provided or recommended by carpet tile manufacturer.

B. Adhesives: Water-resistant, mildew-resistant, nonstaining, pressure-sensitive type to suit products and subfloor conditions indicated, that comply with flammability requirements for installed carpet tile, and are recommended by carpet tile manufacturer for releasable installation.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for maximum moisture content, alkalinity range, installation tolerances, and other conditions affecting carpet tile performance.

B. Examine carpet tile for type, color, pattern, and potential defects.

C. Concrete Slabs: Verify that finishes comply with requirements specified in Section 033000 "Cast-in-Place Concrete" and that surfaces are free of cracks, ridges, depressions, scale, and foreign deposits.

1. Moisture Testing: Perform tests so that each test area does not exceed 200 sq. ft. (18.6 sq. m), and perform no fewer than three tests in each installation area and with test areas evenly spaced in installation areas.

    a. Anhydrous Calcium Chloride Test: ASTM F 1869. Proceed with installation only after substrates have maximum moisture-vapor-emission rate of 3 lb of water/1000 sq. ft. (1.36 kg of water/92.9 sq. m) in 24 hours.
    b. Relative Humidity Test: Using in situ probes, ASTM F 2170. Proceed with installation only after substrates have a maximum 75 percent relative humidity level measurement.
    c. Perform additional moisture tests recommended in writing by adhesive and carpet tile manufacturers. Proceed with installation only after substrates pass testing.

D. Wood Subfloors: Verify the following:

1. Underlayment over subfloor complies with requirements specified in Section 061600 "Sheathing."

2. Underlayment surface is free of irregularities and substances that may interfere with adhesive bond or show through surface.

E. Metal Subfloors: Verify the following:

1. Underlayment surface is free of irregularities and substances that may interfere with adhesive bond or show through surface.

F. Painted Subfloors: Perform bond test recommended in writing by adhesive manufacturer.

1. Access Flooring Systems: Verify the following:
2. Access floor substrate is compatible with carpet tile and adhesive if any.
3. Underlayment surface is flat, smooth, evenly planed, tightly jointed, and free of irregularities, gaps greater than 1/8 inch (3 mm), protrusions more than 1/32 inch (0.8 mm), and substances that may interfere with adhesive bond or show through surface.

G. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. General: Comply with CRI's "Carpet Installation Standards" and with carpet tile manufacturer's written installation instructions for preparing substrates indicated to receive carpet tile.

B. Use trowelable leveling and patching compounds, according to manufacturer's written instructions, to fill cracks, holes, depressions, and protrusions in substrates. Fill or level cracks, holes and depressions 1/8 inch (3 mm) wide or wider, and protrusions more than 1/32 inch (0.8 mm) unless more stringent requirements are required by manufacturer's written instructions.

C. Concrete Substrates: Remove coatings, including curing compounds, and other substances that are incompatible with adhesives and that contain soap, wax, oil, or silicone, without using solvents. Use mechanical methods recommended in writing by adhesive and carpet tile manufacturers.

D. Metal Substrates: Clean grease, oil, soil and rust, and prime if recommended in writing by adhesive manufacturer. Rough sand painted metal surfaces and remove loose paint. Sand aluminum surfaces, to remove metal oxides, immediately before applying adhesive.

E. Broom and vacuum clean substrates to be covered immediately before installing carpet tile.

3.3 INSTALLATION

A. General: Comply with CRI's "CRI Carpet Installation Standard," Section 18, "Modular Carpet" and with carpet tile manufacturer's written installation instructions.

B. Installation Method: As recommended in writing by carpet tile manufacturer.

C. Maintain dye-lot integrity. Do not mix dye lots in same area.

D. Maintain pile-direction patterns recommended in writing by carpet tile manufacturer.

E. Cut and fit carpet tile to butt tightly to vertical surfaces, permanent fixtures, and built-in furniture including cabinets, pipes, outlets, edgings, thresholds, and nosings. Bind or seal cut edges as recommended by carpet tile manufacturer.

F. Extend carpet tile into toe spaces, door reveals, closets, open-bottomed obstructions, removable flanges, alcoves, and similar openings.

G. Maintain reference markers, holes, and openings that are in place or marked for future cutting by repeating on carpet tile as marked on subfloor. Use nonpermanent, nonstaining marking device.

H. Install pattern parallel to walls and borders.

I. Access Flooring: Stagger joints of carpet tiles so carpet tile grid is offset from access flooring panel grid. Do not fill seams of access flooring panels with carpet adhesive; keep seams free of adhesive.

3.4 CLEANING AND PROTECTION

A. Perform the following operations immediately after installing carpet tile:

1. Remove excess adhesive and other surface blemishes using cleaner recommended by carpet tile manufacturer.
2. Remove yarns that protrude from carpet tile surface.
3. Vacuum carpet tile using commercial machine with face-beater element.

B. Protect installed carpet tile to comply with CRI's "Carpet Installation Standard," Section 20, "Protecting Indoor Installations."

C. Protect carpet tile against damage from construction operations and placement of equipment and fixtures during the remainder of construction period. Use protection methods indicated or recommended in writing by carpet tile manufacturer.

END OF SECTION 096813

SECTION 098100 - ACOUSTIC INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
   1. Acoustic blanket insulation.

1.2 QUALITY ASSURANCE

A. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Product test reports.

C. Research/evaluation reports.

PART 2 - PRODUCTS

2.1 ACOUSTIC INSULATION

A. Unfaced Mineral Wool Acoustic Blankets: ASTM C 665, Type I (blankets without membrane facing) produced by combining thermosetting resins with mineral fibers manufactured from slag wool, or rock wool.
   1. Minimum 3-1/2 inches thick.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Comply with insulation manufacturer's written instructions applicable to products and applications indicated.

B. Install insulation that is undamaged, dry, and unsoiled and that has not been left exposed to ice, rain, or snow at any time.

C. Extend insulation to envelop entire area to be insulated. Cut and fit tightly around obstructions and fill voids with insulation. Remove projections that interfere with placement.

D. Provide sizes to fit applications indicated and selected from manufacturer's standard thicknesses, widths, and lengths. Apply single layer of insulation units to produce

thickness indicated unless multiple layers are otherwise shown or required to make up total thickness.

E. Unfaced Acoustic Blanket Insulation: Install in cavities formed by framing members according to the following requirements:
   1. Use insulation widths and lengths that fill the cavities formed by framing members. If more than one length is required to fill the cavities, provide lengths that will produce a snug fit between ends.
   2. Place insulation in cavities formed by framing members to produce a friction fit between edges of insulation and adjoining framing members.
   3. Maintain 3-inch clearance of insulation around recessed lighting fixtures not rated for or protected from contact with insulation.
   4. Where cavity heights exceed 96 inches, support unfaced blankets mechanically and support faced blankets by taping flanges of insulation to flanges of metal studs.

F. Where acoustic blankets are indicated for sound attenuation above ceilings, install acoustic blanket insulation over entire ceiling area in thicknesses indicated except not less than 3-1/2 inches. Extend insulation 48 inches up either side of partitions.
   1. Concealed: Use unfaced blankets.

END OF SECTION 098100

SECTION 099113 – EXTERIOR PAINTING

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes surface preparation and field painting of exposed exterior items and surfaces as follows:
   1. Architecturally Exposed Structural Steel Framing.
   2. Hollow metal doors and frames

B. Related Sections include the following:
   1. Division 08 Section “Hollow Metal Doors and Frames” for doors and frames.

1.2 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Product Data for Low Emitting Materials, Paints and Coatings
   1. For paints and coatings, including printed statement of VOC content.

C. Samples for Initial Selection: For each type of topcoat product indicated.

D. Samples for Verification: For each type of paint system and each color and gloss of topcoat indicated.
   1. Submit Samples on rigid backing, 8-inches (200 mm) square.
   2. Step coats on Samples to show each coat required for system.
   3. Label each coat of each Sample.
   4. Label each Sample for location and application area.

1.3 QUALITY ASSURANCE

A. Applicator Qualifications: A firm or individual experienced in applying paints and coatings similar in material, design and extent to those indicated for this Project, whose work has resulted in applications with a record of successful in-service performance.

B. Source Limitations: Obtain primers for each coating system from the same manufacturer as the finish coats. Products: Complying with MPI standards indicated and listed in "MPI Approved Products List."

1.4 DELIVERY, STORAGE, AND HANDLING

A. Deliver materials to Project site in manufacturer’s original, unopened packages and containers bearing manufacturer’s name and label and the following information:
   1. Product name or title of material.
   2. Manufacturer’s stock number and date of manufacturer.

3. Contents by volume, for pigment and vehicle constituents.
4. Thinning instructions.
5. Application instructions.
6. Color name and number.
7. VOC content.

B. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45°F (7°C).
1. Maintain containers in clean condition, free of foreign materials and residue.
2. Remove rags and waste from storage areas daily.

1.5 PROJECT CONDITIONS

A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50°F and 95°F (10°C and 35°C).

B. Do not apply paints in snow, rain, fog, or mist; when relative humidity exceeds 85%; at temperatures less than 5°F (3°C) above the dew point; or to damp or wet surfaces.

1.6 EXTRA MATERIALS

A. Furnish extra materials described below that are from same production run (batch mix) as materials applied and that are packaged for storage and identified with labels describing contents.
1. Quantity: Furnish an additional 5%, but not less than 1 gallon of each material and color applied.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Available Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Sherwin Williams.
2. Tnemec Performance Coatings Corporation
3. ICI Paints.
4. Or approved equal.

2.2 PAINT, GENERAL

A. Material Compatibility:
1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
2. For each coat in a paint system, provide products recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.

B. Colors: As selected by Architect from manufacturer's full range.

2.3 EXTERIOR PAINTING SCHEDULE

A. Exposed Steel
   1. See Division 09 Section “High Performance Coatings”.

B. Hollow Metal Doors and Frames System, Interior and Exterior.
   1. 1st Coat: Tnemec Series N69-Color Hi-Build Epoxoline II (3.0 – 4.0 mils DFT) If applied by roller, two coats may be required.
   2. Finish Coat: Tnemec Series 1075U-Color Endura Shield II (2.0-3.0 mils DFT)

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of work.

B. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.

C. Begin coating application only after unsatisfactory conditions have been corrected and surfaces are dry.
   1. Beginning coating application constitutes Contractor's acceptance of substrates and conditions.

3.1 PREPARATION

A. For renovation projects, consult "MPI Maintenance Repainting Manual" and revise first paragraph below and paint systems specified in the Exterior Painting Schedule.

B. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates and paint systems indicated.

C. Remove plates, machined surfaces, and similar items already in place that are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.

D. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.

E. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.

F. Clean substrates of substances that could impair bond of paints, including dirt, oil, grease, and incompatible paints and encapsulants.

G. Remove incompatible primers and reprime substrate with compatible primers as required to produce paint systems indicated.

H. Steel Substrates: Remove rust and loose mill scale. Clean using methods recommended in writing by paint manufacturer. Galvanized-metal substrates should not be chromate passivated (commercially known as "bonderized") if primers are field applied. If galvanized metal is chromate passivated, consult manufacturers for appropriate surface preparation and primers.

3.2 APPLICATION

A. Apply paints according to manufacturer's written instructions.

B. Use applicators and techniques suited for paint and substrate indicated.

C. Paint surfaces behind movable items same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed items with prime coat only.

D. Tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of same material are to be applied. Tint undercoats to match color of topcoat, but provide sufficient difference in shade of undercoats to distinguish each separate coat.

E. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.

F. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.

3.3 CLEANING AND PROTECTION

A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.

B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.

C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.

D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

END OF SECTION 099113

SECTION 099123 - INTERIOR PAINTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes surface preparation and the application of paint systems on the following interior substrates:
   1. Steel.
   2. Galvanized metal.
   3. Spray-textured ceilings.
   4. Gypsum board.

B. Related Sections include the following:

   1. Division 05 Sections for shop priming of metal substrates with primers specified in this Section.
   2. Division 06 Sections for shop priming carpentry with primers specified in this Section.
   3. Division 08 Sections for factory priming windows and doors with primers specified in this Section.

1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Samples for Initial Selection: For each type of topcoat product indicated.

C. Samples for Verification: For each type of paint system and in each color and gloss of topcoat indicated.
   1. Label each Sample for location and application area.

D. Product List: For each product indicated, include the following:

   1. Cross-reference to paint system and locations of application areas.
   2. Printout of current "MPI Approved Products List" for each product category specified in Part 2, with the proposed product highlighted.
   3. VOC content.

1.4 QUALITY ASSURANCE

A. MPI Standards:

1. Products: Complying with MPI standards indicated and listed in "MPI Approved Products List."
2. Preparation and Workmanship: Comply with requirements in "MPI Architectural Painting Specification Manual" for products and paint systems indicated.

B. Mockups: Apply benchmark samples of each paint system indicated and each color and finish selected to verify preliminary selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.

1. Apply benchmark samples after permanent lighting and other environmental services have been activated.
2. Final approval of color selections will be based on benchmark samples.

a. If preliminary color selections are not approved, apply additional benchmark samples of additional colors selected by Architect at no added cost to Owner.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F.

1. Maintain containers in clean condition, free of foreign materials and residue.
2. Remove rags and waste from storage areas daily.

1.6 PROJECT CONDITIONS

A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F.

B. Do not apply paints when relative humidity exceeds 85 percent; at temperatures less than 5 deg F above the dew point; or to damp or wet surfaces.

1.7 EXTRA MATERIALS

A. Furnish extra materials described below that are from same production run (batch mix) as materials applied and that are packaged for storage and identified with labels describing contents.

1. Quantity: Furnish an additional 5 percent, but not less than 1 gal. of each material and color applied.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. Sherwin Williams
   2. Benjamin Moore & Co
   3. PPG Architectural Finishes, Inc.
   4. Pratt & Lambert.

2.2 PAINT, GENERAL

A. Material Compatibility:

   1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
   2. For each coat in a paint system, provide products recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.

B. VOC Content of Field-Applied Interior Paints and Coatings: Provide products that comply with the following limits for VOC content, exclusive of colorants added to a tint base, when calculated according to 40 CFR 59, Subpart D (EPA Method 24); these requirements do not apply to paints and coatings that are applied in a fabrication or finishing shop:

   1. Flat Paints, Coatings, and Primers: VOC content of not more than 50 g/L.
   2. Nonflat Paints, Coatings, and Primers: VOC content of not more than 150 g/L.
   3. Anti-Corrosive and Anti-Rust Paints Applied to Ferrous Metals: VOC not more than 250 g/L.
   4. Floor Coatings: VOC not more than 100 g/L.
   5. Shellacs, Clear: VOC not more than 730 g/L.
   6. Shellacs, Pigmented: VOC not more than 550 g/L.
   7. Flat Topcoat Paints: VOC content of not more than 50 g/L.
   8. Nonflat Topcoat Paints: VOC content of not more than 150 g/L.
   9. Anti-Corrosive and Anti-Rust Paints Applied to Ferrous Metals: VOC not more than 250 g/L.
   10. Floor Coatings: VOC not more than 100 g/L.
   11. Shellacs, Clear: VOC not more than 730 g/L.
   12. Shellacs, Pigmented: VOC not more than 550 g/L.
   13. Primers, Sealers, and Undercoaters: VOC content of not more than 200 g/L.
   14. Dry-Fog Coatings: VOC content of not more than 400 g/L.
   15. Zinc-Rich Industrial Maintenance Primers: VOC content of not more than 340 g/L.
   16. Pre-Treatment Wash Primers: VOC content of not more than 420 g/L.

C. Chemical Components of Field-Applied Interior Paints and Coatings: Provide topcoat paints and anti-corrosive and anti-rust paints applied to ferrous metals that comply with the following chemical restrictions; these requirements do not apply to paints and coatings that are applied in a fabrication or finishing shop:

   1. Aromatic Compounds: Paints and coatings shall not contain more than 1.0 percent by weight of total aromatic compounds (hydrocarbon compounds containing one or more benzene rings).
   2. Restricted Components: Paints and coatings shall not contain any of the following:

a. Acrolein.
b. Acrylonitrile.
c. Antimony.
d. Benzene.
e. Butyl benzyl phthalate.
f. Cadmium.
g. Di (2-ethylhexyl) phthalate.
h. Di-n-butyl phthalate.
i. Di-n-octyl phthalate.
j. 1,2-dichlorobenzene.
k. Diethyl phthalate.
l. Dimethyl phthalate.
m. Ethylbenzene.
n. Formaldehyde.
o. Hexavalent chromium.
p. Isophorone.
q. Lead.
r. Mercury.
s. Methyl ethyl ketone.
t. Methyl isobutyl ketone.
u. Methylene chloride.
v. Naphthalene.
w. Toluene (methylbenzene).
x. 1,1,1-trichloroethane.
y. Vinyl chloride.

3. Colors: As selected by Architect from full range of industry colors.

2.3 INTERIOR PAINTING SCHEDULE

A. Metal Substrates (Aluminum, Steel, Galvanized Steel):
1. Latex System:
a. Prime Coat: Primer, rust-inhibitive, water based, MPI #107:
1) S-W Pro Industrial Pro-Cryl Universal Primer, B66-310 Series, at 5.0 to 10 mils wet, 2.0 to 4.0 mils dry.
c. Intermediate Coat: Water-based acrylic, interior, matching topcoat.
d. Topcoat: Water-based acrylic, semi-gloss, (Gloss Level 5), MPI #147 X-Green:
1) S-W Pro Industrial Acrylic Semi-Gloss Coating, B66-650 Series, at 2.5 to 4.0 mils dry, per coat.

1. Water-Based Dry-Fall System:
a. Top Coat: Dry-fall latex, flat, MPI #118:
1) S-W Pro Industrial Waterborne Acrylic Dry-fall Flat, B42-80 Series, at 6.0 mils wet, 1.7 mils dry.

C. Metal Substrates (Aluminum, Steel, Galvanized Steel):
1. Latex System:
a. Prime Coat: Primer, rust-inhibitive, water based, MPI #107:
1) S-W Pro Industrial Pro-Cryl Universal Primer, B66-310 Series, at 5.0 to 10 mils wet, 2.0 to 4.0 mils dry.
c. Intermediate Coat: Water-based acrylic, interior, matching topcoat.

d. Topcoat: Water-based acrylic, semi-gloss, (Gloss Level 5), MPI #147 X-Green:
1) S-W Pro Industrial Acrylic Semi-Gloss Coating, B66-650 Series, at 2.5 to 4.0 mils dry, per coat.

1. Water-Based Dry-Fall System:
a. Top Coat: Dry-fall latex, flat, MPI #118:
1) S-W Pro Industrial Waterborne Acrylic Dry-fall Flat, B42-80 Series, at 6.0 mils wet, 1.7 mils dry.

D. Gypsum Board Substrates:
1. Latex System:
a. Prime Coat: Primer, latex, interior, MPI #149 X-Green:
1) S-W ProMar 200 Zero VOC Latex Primer, B28W2600, at 4.0 mils wet, 1.5 mils dry.
c. Intermediate Coat: Latex, interior, matching topcoat.
f. Latex, interior, eggshell, (Gloss Level 3), MPI #52 X-Green/#145 X-Green:
1) S-W ProMar 200 Zero VOC Latex Eg-Shel, B20-2600 Series, at 4.0 mils wet, 1.7 mils dry, per coat.

E. Gypsum Board Ceiling Substrates:
1. Latex System:
a. Prime Coat: Primer, latex, interior, MPI #149 X-Green:
1) S-W ProMar 200 Zero VOC Latex Primer, B28W2600, at 4.0 mils wet, 1.5 mils dry.
c. Intermediate Coat: Latex, interior, matching topcoat.
f. Ceilings: Topcoat: Latex, interior, low sheen, (Gloss Level 2), MPI #44 X-Green/#144 X-Green:
1) S-W ProMar 200 Zero VOC Latex Low Sheen Enamel, B24-2600 Series, at 4.0 mils wet, 1.6 mils dry, per coat.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of work.

B. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
1. Concrete: 12 percent.
2. Masonry (Clay and CMU): 12 percent.
3. Wood: 15 percent.
4. Gypsum Board: 12 percent.
5. Plaster: 12 percent.

C. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.

D. Gypsum Board Substrates: Verify that finishing compound is sanded smooth.

E. Plaster and Portland Cement Plaster Substrates: Verify that plaster is fully cured.

F. Spray-Textured Ceiling Substrates: Verify that surfaces are dry.

G. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.

H. Proceed with coating application only after unsatisfactory conditions have been corrected.
   1. Application of coating indicates acceptance of surfaces and conditions.

3.2 PREPARATION

A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates indicated.

B. Remove plates, machined surfaces, and similar items already in place that are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.

   1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
   2. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.

C. Clean substrates of substances that could impair bond of paints, including dirt, oil, grease, and incompatible paints and encapsulants.

   1. Remove incompatible primers and reprime substrate with compatible primers as required to produce paint systems indicated.

D. Concrete Substrates: Remove release agents, curing compounds, efflorescence, and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.

E. Steel Substrates: Remove rust and loose mill scale. Clean using methods recommended in writing by paint manufacturer.

F. Galvanized-Metal Substrates: Remove grease and oil residue from galvanized sheet metal fabricated from coil stock by mechanical methods to produce clean, lightly etched surfaces that promote adhesion of subsequently applied paints.

G. Gypsum Board Substrates: Do not begin paint application until finishing compound is dry and sanded smooth.

H. Plaster Substrates: Do not begin paint application until plaster is fully cured and dry.

I. Aluminum Substrates: Remove loose surface oxidation.

J. Wood Substrates:

1. Scrape and clean knots, and apply coat of knot sealer before applying primer.
2. Sand surfaces that will be exposed to view, and dust off.
3. Prime edges, ends, faces, undersides, and backsides of wood.
4. After priming, fill holes and imperfections in the finish surfaces with putty or plastic wood filler. Sand smooth when dried.

K. Spray-Textured Ceiling Substrates: Do not begin paint application until surfaces are dry.

3.3 APPLICATION

A. General: Apply paint according to manufacturer's written instructions. Use applicators and techniques best suited for substrate and type of material being applied.

1. **Do not paint over dirt, rust, scale, grease, moisture, scuffed surfaces, or conditions detrimental to formation of a durable paint film. Clean and prep all surfaces prior to priming or painting substrate.**
2. Provide finish coats that are compatible with primers used.
3. The term "exposed surfaces" includes areas visible when permanent or built-in fixtures, grilles, convector covers, covers for finned-tube radiation, and similar components are in place. Extend coatings in these areas, as required, to maintain system integrity and provide desired protection.
4. Paint surfaces behind movable equipment and furniture the same as similar exposed surfaces. Before final installation of equipment, paint surfaces behind permanently fixed equipment or furniture with prime coat only.
5. Paint interior surfaces of ducts with a flat, nonspecular black paint where visible through registers or grilles.
6. Paint back sides of access panels and removable or hinged covers to match exposed surfaces.
7. Finish exterior doors on tops, bottoms, and side edges the same as exterior faces.
8. Sand lightly between each succeeding enamel or varnish coat.

B. Scheduling Painting: Apply first coat to surfaces that have been cleaned, pretreated, or otherwise prepared for painting as soon as practicable after preparation and before subsequent surface deterioration.

1. The number of coats and film thickness required are the same regardless of application method. Do not apply succeeding coats until previous coat has cured as recommended by manufacturer. If sanding is required to produce a smooth, even surface according to manufacturer's written instructions, sand between applications.
2. Omit primer over metal surfaces that have been shop primed and touchup painted.
3. If undercoats, stains, or other conditions show through final coat of paint, apply additional coats until paint film is of uniform finish, color, and appearance. Give special attention to ensure that edges, corners, crevices, welds, and exposed fasteners receive a dry film thickness equivalent to that of flat surfaces.

4. Allow sufficient time between successive coats to permit proper drying. Do not recoat surfaces until paint has dried to where it feels firm, and does not deform or feel sticky under moderate thumb pressure, and until application of another coat of paint does not cause undercoat to lift or lose adhesion.

C. Application Procedures: Apply paints and coatings by brush, roller, spray, or other applicators according to manufacturer's written instructions.

1. Brushes: Use brushes best suited for type of material applied. Use brush of appropriate size for surface or item being painted.
2. Rollers: Use rollers of carpet, velvet-back, or high-pile sheep's wool as recommended by manufacturer for material and texture required.
3. Spray Equipment: Use airless spray equipment with orifice size as recommended by manufacturer for material and texture required.

D. Minimum Coating Thickness: Apply paint materials no thinner than manufacturer's recommended spreading rate to achieve dry film thickness indicated. Provide total dry film thickness of the entire system as recommended by manufacturer.

E. Prime Coats: Before applying finish coats, apply a prime coat, as recommended by manufacturer, to material that is required to be painted or finished and that has not been prime coated by others. Recoat primed and sealed surfaces where evidence of suction spots or unsealed areas in first coat appears, to ensure a finish coat with no burn-through or other defects due to insufficient sealing.

F. Pigmented (Opaque) Finishes: Completely cover surfaces as necessary to provide a smooth, opaque surface of uniform finish, color, appearance, and coverage. Cloudiness, spotting, holidays, laps, brush marks, runs, sags, ropiness, or other surface imperfections will not be acceptable.

G. Completed Work: Match approved samples for color, texture, and coverage. Remove, refinish, or repaint work not complying with requirements.

H. Painting Fire Suppression, Plumbing, HVAC, Electrical, Communication, and Electronic Safety and Security Work:
1. Paint the following work where exposed in equipment rooms:
    a. Equipment, including panel boards and switch gear.
    b. Un-insulated metal piping.
    c. Un-insulated plastic piping.
    d. Pipe hangers and supports.
    e. Metal conduit.
    f. Plastic conduit.
    g. Tanks that do not have factory-applied final finishes.
    h. Duct, equipment, and pipe insulation having cotton or canvas insulation covering or other paintable jacket material.
2. Paint the following work where exposed in occupied spaces:
    a. Equipment, including panelboards.
    b. Un-insulated metal piping.
    c. Un-insulated plastic piping.
    d. Pipe hangers and supports.
    e. Metal conduit.

f. Plastic conduit.
g. Duct, equipment, and pipe insulation having cotton or canvas insulation covering or other paintable jacket material.
h. Other items as directed by Architect.

3. Paint portions of internal surfaces of metal ducts, without liner, behind air inlets and outlets that are visible from occupied spaces.

3.4 FIELD QUALITY CONTROL

A. Testing of Paint Materials: Owner reserves the right to invoke the following procedure at any time and as often as Owner deems necessary during the period when paints are being applied:

1. Owner will engage the services of a qualified testing agency to sample paint materials being used. Samples of material delivered to Project site will be taken, identified, sealed, and certified in presence of Contractor.
2. Testing agency will perform tests for compliance with product requirements.
3. Owner may direct Contractor to stop applying paints if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying-paint materials from Project site, pay for testing, and repaint surfaces painted with rejected materials. Contractor will be required to remove rejected materials from previously painted surfaces if, on repainting with complying materials, the two paints are incompatible.

3.5 CLEANING AND PROTECTION

A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.

B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.

C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.

D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

END OF SECTION 099123

SECTION 099600 – HIGH-PERFORMANCE COATINGS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes surface preparation and the application of high-performance coating systems on the following substrates:
   1. Exterior Substrates:
      a. Steel.

B. Related Requirements:
   1. Division 05 Sections "Structural Steel Framing" and "Architecturally Exposed Structural Steel Framing" for shop priming of structural steel with primers specified in this Section.
   2. Division 05 Section "Pipe and Tube Railings" for shop priming and painting pipe and tube railings with coatings specified in this Section.
   3. Division 09 Section "Exterior Painting" for general field painting.
   4. Division 09 Section "Interior Painting" for general field painting.

1.3 DEFINITIONS

A. MPI Gloss Level 5: 35 to 70 units at 60 degrees, according to ASTM D 523.

B. MPI Gloss Level 6: 70 to 85 units at 60 degrees, according to ASTM D 523.

C. MPI Gloss Level 7: More than 85 units at 60 degrees, according to ASTM D 523.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product. Include preparation requirements and application instructions.
   1. Include printout of current "MPI Approved Products List" for each product category specified, with the proposed product highlighted.
   2. Indicate VOC content.

B. Samples for Initial Selection: For each type of topcoat product indicated.

C. Samples for Verification: For each type of coating system and each color and gloss of topcoat indicated.
   1. Submit Samples on rigid backing, 8-inches (200 mm) square.
   2. Apply coats on Samples in steps to show each coat required for system.

3. Label each coat of each Sample.
4. Label each Sample for location and application area.

D. Product List: Cross-reference to coating system and locations of application areas. Use same designations indicated on Drawings and in schedules. Include color designations.

1.5 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Coatings: 5 percent, but not less than 1 gal. (3.8 L) of each material and color applied.

1.6 QUALITY ASSURANCE

A. Mockups: Apply mockups of each coating system indicated to verify preliminary selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
1. Engineer will select one surface to represent surfaces and conditions for application of each coating system.
a. Wall and Ceiling Surfaces: Provide samples of at least 100 sq. ft. (9 sq. m).
b. Other Items: Engineer will designate items or areas required.
2. Final approval of color selections will be based on mockups.
a. If preliminary color selections are not approved, apply additional mockups of additional colors selected by Engineer at no added cost to Owner.
3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Engineer specifically approves such deviations in writing.
4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45°F (7°C).
1. Maintain containers in clean condition, free of foreign materials and residue.
2. Remove rags and waste from storage areas daily.

1.8 FIELD CONDITIONS

A. Apply coatings only when temperature of surfaces to be coated and ambient air temperatures are between 50°F and 95°F (10°C and 35°C).

B. Do not apply coatings when relative humidity exceeds 85 percent; at temperatures less than 5°F (3°C) above the dew point; or to damp or wet surfaces.

C. Do not apply exterior coatings in snow, rain, fog, or mist.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Available Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   1. Corotech Coatings; Benjamin Moore & Co.
   2. PPG Architectural Finishes, Inc.
   3. Sherwin-Williams Company (The).
   4. Tnemec Inc.

B. Available Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to products listed in the Exterior High-Performance Coating Schedule or Interior High-Performance Coating Schedule for the coating category indicated.

2.2 HIGH-PERFORMANCE COATINGS, GENERAL

A. MPI Standards: Products shall comply with MPI standards indicated and shall be listed in its "MPI Approved Products Lists."

B. Material Compatibility:
   1. For materials that have a shop primer specified, the first coat of the coating system indicated below may be eliminated provided the shop primer is compatible with the remainder of the paints in the system.
   2. Materials for use within each paint system shall be compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
   3. For each coat in a paint system, products shall be recommended in writing by topcoat manufacturers for use in paint system and on substrate indicated.
   4. Products shall be of same manufacturer for each coat in a coating system.

C. Colors: As selected by Engineer from manufacturer's full range.

2.3 SOURCE QUALITY CONTROL

A. Testing of Coating Materials: Owner reserves the right to invoke the following procedure:
   1. Owner will engage the services of a qualified testing agency to sample coating materials. Contractor will be notified in advance and may be present when samples are taken. If coating materials have already been delivered to Project site, samples may be taken at Project site. Samples will be identified, sealed, and certified by testing agency.
   2. Testing agency will perform tests for compliance with product requirements.
   3. Owner may direct Contractor to stop applying coatings if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying coating materials from Project site, pay for testing, and recoat surfaces coated with rejected materials. Contractor will be required to remove rejected materials

from previously coated surfaces if, on recoating with complying materials, the two coatings are incompatible.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.

B. Verify suitability of substrates, including surface conditions and compatibility, with existing finishes and primers.

C. Proceed with coating application only after unsatisfactory conditions have been corrected.
   1. Application of coating indicates acceptance of surfaces and conditions.

3.2 PREPARATION

A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates and coating systems indicated.

B. Remove hardware, covers, plates, and similar items already in place that are removable and are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.
   1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.

C. Clean substrates of substances that could impair bond of coatings, including dust, dirt, oil, grease, and incompatible paints and encapsulants.
   1. Remove incompatible primers and reprime substrate with compatible primers or apply tie coat as required to produce coating systems indicated.

D. Steel Substrates: Remove rust, loose mill scale, and shop primer if any. Clean using methods recommended in writing by paint manufacturer but not less than the following:
   1. SSPC-SP 6/NACE No. 3.
   2. SSPC-SP 10/NACE No. 2.

E. Shop-Primed Steel Substrates: Clean field welds, bolted connections, and areas where shop paint is abraded. Paint exposed areas with the same material as used for shop priming to comply with SSPC-PA 1 for touching up shop-primed surfaces.

F. Galvanized-Metal Substrates: Remove grease and oil residue from galvanized sheet metal by mechanical methods to produce clean, lightly etched surfaces that promote adhesion of subsequently applied coatings.

3.3 APPLICATION

A. Apply high-performance coatings according to manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual."
   1. Use applicators and techniques suited for coating and substrate indicated.
   2. Coat surfaces behind movable equipment and furniture same as similar exposed surfaces. Before final installation, coat surfaces behind permanently fixed equipment or furniture with prime coat only.
   3. Coat backsides of access panels, removable or hinged covers, and similar hinged items to match exposed surfaces.
   4. Do not apply coatings over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.

B. Tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of the same material are to be applied. Tint undercoats to match color of finish coat, but provide sufficient difference in shade of undercoats to distinguish each separate coat.

C. If undercoats or other conditions show through final coat, apply additional coats until cured film has a uniform coating finish, color, and appearance.

D. Apply coatings to produce surface films without cloudiness, spotting, holidays, laps, brush marks, runs, sags, ropiness, or other surface imperfections. Produce sharp glass lines and color breaks.

3.4 FIELD QUALITY CONTROL

A. Dry Film Thickness Testing: Owner may engage the services of a qualified testing and inspecting agency to inspect and test coatings for dry film thickness.
   1. Contractor shall touch up and restore coated surfaces damaged by testing.
   2. If test results show that dry film thickness of applied coating does not comply with coating manufacturer's written recommendations, Contractor shall pay for testing and apply additional coats as needed to provide dry film thickness that complies with coating manufacturer's written recommendations.

3.5 CLEANING AND PROTECTION

A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.

B. After completing coating application, clean spattered surfaces. Remove spattered coatings by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.

C. Protect work of other trades against damage from coating operation. Correct damage to work of other trades by cleaning, repairing, replacing, and recoating, as approved by Engineer, and leave in an undamaged condition.

D. At completion of construction activities of other trades, touch up and restore damaged or defaced coated surfaces.

3.6 EXTERIOR HIGH-PERFORMANCE COATING SCHEDULE

A. Steel Substrates:
   1. First Coat:
      a. Sherwin-Williams Company (The); Corothane 1 Gal-Va-Pac Zinc Primer B65G00010 at 3.0-4.0 mils DFT.
      b. Tnemec Inc.; Series 90-97 Tnemec-Zinc at 2.5 to 3.5 mils DFT.
   2. Second Coat:
      a. Benjamin Moore & Co. Corotech V160 Epoxy Mastic Coating @4.6-7.2 DFT
      b. Sherwin-Williams Company (The); Dura-Plate 235 Multi-Purpose Epoxy B67W235 at 4.0-8.0 mils DFT
      c. Tnemec Inc.; Series N69 Hi-Build Epoxoline II at 3.0 to 5.0 mils DFT.
   3. Third Coat:
      a. Benjamin Moore & Co. Corotech V500 Acrylic Aliphatic Urethane Coating Gloss or V510 Acrylic Aliphatic Urethane Coating Semi-Gloss at 3.2-4.6 mils DFT
      b. Sherwin-Williams Company (The); Acolon 218 HS Polyurethane Gloss B65W611 at 3.0-6.0 DFT.
      c. Tnemec Inc.; Series 1074 or 1075 Endura-Shield II at 2.0 to 5.0 mils DFT.

END OF SECTION 099600

SECTION 101423 - PANEL SIGNAGE

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Panel signs.

B. Related Requirements:
1. Section 265219 "Emergency and Exit Lighting" for illuminated, self-luminous, and photoluminescent exit sign units.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For panel signs.

1. Include fabrication and installation details and attachments to other work.
2. Show sign mounting heights, locations of supplementary supports to be provided by other installers, and accessories.
3. Show message list, typestyles, graphic elements, including raised characters and Braille, and layout for each sign at least half size.

C. Samples: For each exposed product and for each color and texture specified.

1.3 INFORMATIONAL SUBMITTALS

A. Evaluation Reports: For post-installed anchors and power-actuated fasteners, from ICC-ES or other qualified testing agency acceptable to authorities having jurisdiction.

B. Sample warranty.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance data.

1.5 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace components of signs that fail in materials or workmanship within specified warranty period.

1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Accessibility Standard: Comply with applicable provisions in the ABA standards of the Federal agency having jurisdiction and ICC A117.1.

2.2 PANEL SIGNS

A. Panel Sign: Sign with smooth, uniform surfaces; with message and characters having uniform faces, sharp corners, and precisely formed lines and profiles; and as follows:

a. Acrylic sheet with finish specified in "Surface Finish and Applied Graphics" Subparagraph and as follows:

b. Surface-Applied, Flat Graphics: Applied vinyl film.

2. Sign-Panel Perimeter: Finish edges smooth.

a. Edge Condition at Vertical Edges at Horizontal Edges: Bullnosed.
b. Corner Condition in Elevation: Rounded to radius ¼” .

3. Mounting: Projecting from wall Stainless-steel bracket 25 mm barrel bracket with nylon bushings.
4. Surface Finish and Applied Graphics:
a. Integral Acrylic Sheet Color: As selected by Architect from full range of industry colors.

2.3 PANEL-SIGN MATERIALS

A. Acrylic Sheet: ASTM D 4802, Type UVF (UV filtering).

B. Vinyl Film: UV-resistant vinyl film of nominal thickness indicated, with pressure-sensitive, permanent adhesive on back; die cut to form characters or images as indicated on Drawings and suitable for exterior applications.

2.4 ACCESSORIES

A. Fasteners and Anchors: Manufacturer's standard as required for secure anchorage of signs, noncorrosive and compatible with each material joined, and complying with the following unless otherwise indicated:

1. Use concealed fasteners and anchors unless indicated to be exposed.

B. Post-Installed Anchors: Fastener systems with bolts of same basic metal as fastened metal, if visible, unless otherwise indicated; with working capacity greater than or equal to the design load, according to an evaluation report acceptable to authorities having jurisdiction, as appropriate for the substrate.

1. Uses: Securing signs with imposed loads to structure.

2. Product: Gyford standoff ¾" Barrel SO-SS2750 with 34" Diameter cap Part # SO-CAP75 and required studs

2.5 FABRICATION

A. General: Provide manufacturer's standard sign assemblies according to requirements indicated.

1. Mill joints to a tight, hairline fit. Form assemblies and joints exposed to weather to resist water penetration and retention.
2. Provide welds and brazes behind finished surfaces without distorting or discoloring exposed side. Clean exposed welded and brazed connections of flux, and dress exposed and contact surfaces.
3. Conceal connections if possible; otherwise, locate connections where they are inconspicuous.
4. Internally brace signs for stability, to meet structural performance loading without oil-canning or other surface deformation, and for securing fasteners.
5. Provide rabbets, lugs, and tabs necessary to assemble components and to attach to existing work. Drill and tap for required fasteners. Use concealed fasteners where possible; use exposed fasteners that match sign finish.

B. Shop- Applied Vinyl: Align vinyl film in final position and apply to surface. Firmly press film from the middle outward to obtain good bond without blisters or fishmouths.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Install signs using mounting methods indicated and according to manufacturer's written instructions.

1. Install signs level, plumb, true to line, and at locations and heights indicated, with sign surfaces free of distortion and other defects in appearance.
2. Install signs so they do not protrude or obstruct according to the accessibility standard.
3. Before installation, verify that sign surfaces are clean and free of materials or debris that would impair installation.
4. Corrosion Protection: Coat concealed surfaces of exterior aluminum in contact with grout, concrete, masonry, wood, or dissimilar metals, with a heavy coat of bituminous paint.

B. Mounting Methods:

1. Projecting Studs: Using a template, drill holes in substrate aligning with studs on back of sign. Remove loose debris from hole and substrate surface.

a. Masonry Substrates: Fill holes with adhesive. Leave recess space in hole for displaced adhesive. Place spacers on studs, place sign in position, and push until

spacers are pinched between sign and substrate, embedding the stud ends in holes. Temporarily support sign in position until adhesive fully sets.

b. Thin or Hollow Surfaces: Place spacers on studs, place sign in position with spacers pinched between sign and substrate, and install washers and nuts on stud ends projecting through opposite side of surface, and tighten.

C. Remove temporary protective coverings and strippable films as signs are installed.

END OF SECTION 101423

SECTION 102600 - WALL AND DOOR PROTECTION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Corner guards.
   2. Abuse-resistant wall coverings.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

   1. Include construction details, material descriptions, impact strength, dimensions of individual components and profiles, and finishes.
   2. Include fire ratings of units recessed in fire-rated walls and listings for door-protection items attached to fire-rated doors.

B. Shop Drawings: For each type of wall and door protection showing locations and extent.

   1. Include plans, elevations, sections, and attachment details.

C. Samples for Initial Selection: For each type of impact-resistant wall-protection unit indicated, in each color and texture specified.

   1. Include Samples of accent strips and accessories to verify color selection.

D. Samples for Verification: For each type of exposed finish on the following products, prepared on Samples of size indicated below:
   1. Corner Guards: 12 inches (300 mm) long. Include example top caps.
   2. Abuse-Resistant Wall Covering: 6 by 6 inches (150 by 150 mm) square.

1.4 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each type of handrail.

B. Material Certificates: For each type of exposed plastic material.

C. Sample Warranty: For special warranty.

1.5 CLOSEOUT SUBMITTALS

A. Maintenance Data: For each type of wall and door protection product to include in maintenance manuals.

1. Include recommended methods and frequency of maintenance for maintaining best condition of plastic covers under anticipated traffic and use conditions. Include precautions against using cleaning materials and methods that may be detrimental to finishes and performance.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Corner-Guard Covers: Full-size plastic covers of maximum length equal to 2 percent of each type, color, and texture of cover installed, but no fewer than two, 48-inch- (1200-mm-) long units.
2. Mounting and Accessory Components: Amounts proportional to the quantities of extra materials. Package mounting and accessory components with each extra material.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Store wall and door protection in original undamaged packages and containers inside well-ventilated area protected from weather, moisture, soiling, extreme temperatures, and humidity.

1. Maintain room temperature within storage area at not less than 70 deg F (21 deg C) during the period plastic materials are stored.
2. Keep plastic materials out of direct sunlight.
3. Store plastic wall- and door-protection components for a minimum of 72 hours, or until plastic material attains a minimum room temperature of 70 deg F (21 deg C).

a. Store corner-guard covers in a vertical position.

1.8 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace components of wall- and door-protection units that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Structural failures including detachment of components from each other or from the substrates, delamination, and permanent deformation beyond normal use.
b. Deterioration of metals, metal finishes, plastics, and other materials beyond normal use.

2. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Source Limitations: Obtain wall- and door-protection products of each type from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

A. Surface Burning Characteristics: Comply with ASTM E 84 or UL 723; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1. Flame-Spread Index: 25 or less.
2. Smoke-Developed Index: 450 or less.

B. Regulatory Requirements: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines for Buildings and Facilities.

2.3 CORNER GUARDS (CG1)

A. Surface-Mounted, Plastic-Cover Corner Guards: Manufacturer's standard assembly consisting of snap-on, resilient plastic cover installed over retainer; including mounting hardware; fabricated with 90- or 135-degree turn to match wall condition.

1. Basis-of-Design Product: Subject to compliance with requirements, provide C/S Acrovyn 4000 Model SM-20N or a comparable product by one of the following:

a. InPro Corporation (IPC).
b. Korogard Wall Protection Systems; a division of RJF International Corporation.
c. Pawling Corporation.

2. Cover: Extruded rigid plastic, minimum 0.078-inch (2.0-mm) wall thickness; as follows:

a. Profile: Nominal 3-inch- (75-mm-) long leg and 1/4-inch (6-mm) corner radius.
b. Height: 4 feet (1.2 m).
c. Color and Texture: As selected by Architect from manufacturer's full range, see Color and Finish Legend.

3. Continuous Retainer: Minimum 0.060-inch- (1.5-mm-) thick, one-piece, extruded aluminum.
4. Retainer Clips: Manufacturer's standard impact-absorbing clips.
5. Top and Bottom Caps: Prefabricated, injection-molded plastic; color matching cover; field adjustable for close alignment with snap-on cover.

2.4 ABUSE-RESISTANT WALL COVERINGS (WP2)

A. Abuse-Resistant Sheet Wall Covering: Fabricated from semirigid, plastic sheet wall-covering material.

1. Basis-of-Design Product: Subject to compliance with requirements, provide C/S Acrovyn High Impact Wall Covering or a comparable product by one of the following:

   a. InPro Corporation (IPC).
   b. Korogard Wall Protection Systems; a division of RJF International Corporation.
   c. Pawling Corporation.

2. Size: 48 by 96 inches (1219 by 2438 mm) for sheet.
3. Sheet Thickness: 0.040 inch (1.0 mm).
4. Color and Texture: As selected by Architect from manufacturer's full range, see Color and Finish Legend.
5. Height: As indicated on drawings.
6. Trim and Joint Moldings: Extruded rigid plastic that matches wall-covering color.
7. Mounting: Adhesive.

2.5 MATERIALS

A. Plastic Materials: Chemical- and stain-resistant, high-impact-resistant plastic with integral color throughout; extruded and sheet material as required, thickness as indicated.

B. Polycarbonate Plastic Sheet: ASTM D 6098, S-PC01, Class 1 or Class 2, abrasion resistant; with a minimum impact-resistance rating of 15 ft.-lbf/in. (800 J/m) of notch when tested according to ASTM D 256, Test Method A.

C. Fasteners: Aluminum, nonmagnetic stainless-steel, or other noncorrosive metal screws, bolts, and other fasteners compatible with items being fastened. Use security-type fasteners where exposed to view.

D. Adhesive: As recommended by protection product manufacturer.

2.6 FABRICATION

A. Fabricate wall and door protection according to requirements indicated for design, performance, dimensions, and member sizes, including thicknesses of components.

B. Curved Panels: Preform curved semirigid, abuse-resistant sheet wall covering in factory for radius and sheet thickness as follows:

1. Sheet Thickness of 0.040 Inch (1.0 mm): 24-inch (610-mm) radius.
2. Sheet Thickness of 0.060 Inch (1.5 mm): 36-inch (914-mm) radius.

C. Factory Assembly: Assemble components in factory to greatest extent possible to minimize field assembly. Disassemble only as necessary for shipping and handling.

D. Quality: Fabricate components with uniformly tight seams and joints and with exposed edges rolled. Provide surfaces free of wrinkles, chips, dents, uneven coloration, and other imperfections. Fabricate members and fittings to produce flush, smooth, and rigid hairline joints.

2.7 FINISHES

A. Protect finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and wall areas, with Installer present, for compliance with requirements for installation tolerances, fire rating, and other conditions affecting performance of the Work.

B. Examine walls to which wall and door protection will be attached for blocking, grounds, and other solid backing that have been installed in the locations required for secure attachment of support fasteners.

1. For wall and door protection attached with adhesive, verify compatibility with and suitability of substrates, including compatibility with existing finishes or primers.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Complete finishing operations, including painting, before installing wall and door protection.

B. Before installation, clean substrate to remove dust, debris, and loose particles.

3.3 INSTALLATION

A. Installation Quality: Install wall and door protection according to manufacturer's written instructions, level, plumb, and true to line without distortions. Do not use materials with chips, cracks, voids, stains, or other defects that might be visible in the finished Work.

B. Mounting Heights: Install wall and door protection in locations and at mounting heights indicated on Drawings.

C. Accessories: Provide splices, mounting hardware, anchors, trim, joint moldings, and other accessories required for a complete installation.

1. Provide anchoring devices and suitable locations to withstand imposed loads.
2. Where splices occur in horizontal runs of more than 20 feet (6.1 m), splice aluminum retainers and plastic covers at different locations along the run, but no closer than 12 inches (305 mm) apart.
3. Adjust end and top caps as required to ensure tight seams.

D. Abuse-Resistant Wall Covering: Install top and edge moldings, corners, and divider bars as required for a complete installation.

E. Door-Frame Protectors: Install on both door jams.

F. Fire Doors: Install protection according to the listing of each item.

3.4 CLEANING

A. Immediately after completion of installation, clean plastic covers and accessories using a standard ammonia-based household cleaning agent.

B. Remove excess adhesive using methods and materials recommended in writing by manufacturer.

END OF SECTION 102600

SECTION 102800 – TOILET, BATH, AND LAUNDRY ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Private-use washroom accessories.
   2. Private-use shower room accessories.
   3. Private-use bathroom accessories.
   4. Under lavatory guards.

1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Product Schedule: Indicating types, quantities, sizes, and installation locations Refer to Drawing A401A “Enlarged Plans, Mounting Heights and Details”.
   1. Identify locations using room information given on enlarged plans and elevations.
   2. Identify products using designations indicated in mounting heights product designations on A401A.

C. Maintenance data.

D. Warranty: Sample of special warranty.

1.4 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.5 WARRANTY

A. Special Mirror Warranty: Manufacturer's standard form in which manufacturer agrees to replace mirrors that develop visible silver spoilage defects and that fail in materials or workmanship within specified warranty period.
   1. Warranty Period: Fifteen (15) years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PUBLIC-USE WASHROOM ACCESSORIES

A. Basis-of-Design Product: Bobrick or Approved Equal.

B. Refer to Toilet Accessory Schedule for product selection

2.2 FABRICATION

A. Keys: Provide universal keys for internal access to accessories for servicing and resupplying. Provide minimum of six keys to Owner's representative.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install accessories according to manufacturers' written instructions, using fasteners appropriate to substrate indicated and recommended by unit manufacturer. Install units level, plumb, and firmly anchored in locations and at heights indicated.

B. Grab Bars: Install to withstand a downward load of at least 250 lbf (1112 N), when tested according to ASTM F 446.

END OF SECTION 102800

SECTION 105200 – FIRE-PROTECTION SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:
   1. Fire-protection cabinets for the following:
      a. Portable fire extinguishers.

1.3 SUBMITTALS

A. Product Data: Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for fire-protection cabinets.
   1. Fire Extinguishers: Include rating and classification.
   2. Fire-Protection Cabinets: Include roughing-in dimensions, details showing mounting methods, relationships of box and trim to surrounding construction, door hardware, cabinet type, trim style, and panel style.

B. Samples for Initial Selection: For fire-protection cabinets with factory-applied color finishes.

C. Samples for Verification: For each type of exposed factory-applied color finish required for fire-protection cabinets, prepared on Samples of size indicated below.
   1. Size: 6-by-6-inches (150-by-150 mm) square.

D. Maintenance Data: For fire extinguishers and fire-protection cabinets to include in maintenance manuals.

1.4 QUALITY ASSURANCE

A. Source Limitations: Obtain fire extinguishers and fire-protection cabinets through one source from a single manufacturer.

B. NFPA Compliance: Fabricate and label fire extinguishers to comply with NFPA 10, "Portable Fire Extinguishers."

C. Fire Extinguishers: Listed and labeled for type, rating, and classification by an independent testing agency acceptable to authorities having jurisdiction.
   1. Provide fire extinguishers approved, listed, and labeled by FMG.

1.5 COORDINATION

A. Coordinate size of fire-protection cabinets to ensure that type and capacity of fire extinguishers indicated are accommodated.

1.6 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of portable fire extinguishers that fail in materials or workmanship within specified warranty period.
   1. Failures include, but are not limited to, the following:
      a. Failure of hydrostatic test according to NFPA 10.
   2. Warranty Period: Six years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
   1. Basis-of-Design Product: The design for each product is based on the product named. Subject to compliance with requirements, provide either the named product or an approved equal product.

2.2 MATERIALS

A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B.

B. Aluminum: Alloy and temper recommended by aluminum producer and manufacturer for type of use and finish indicated, and as follows:
   1. Sheet: ASTM B 209 (ASTM B 209M).
   2. Extruded Shapes: ASTM B 221 (ASTM B 221M).

C. Stainless-Steel Sheet: ASTM A 666, Type 304.

D. Tempered Float Glass: ASTM C 1048, Kind FT, Condition A, Type I, Quality q3, 3 mm thick, Class 1 (clear).

2.3 PORTABLE, HAND-CARRIED FIRE EXTINGUISHERS (FE)

A. Manufacturer: Subject to compliance with requirements, provide products by one of the following:
   1. Amerex Corporation.
   2. Ansul Incorporated; Tyco International Ltd.
   3. Badger Fire Protection; a Kidde company.
   4. Buckeye Fire Equipment Company.
   5. J. L. Industries, Inc.; division of Activar Construction Products Group.
   6. Kidde Residential and Commercial Division; Subsidiary of Kidde plc.

7. Larsen's Manufacturing Company.
8. Potter Roemer LLC.

B. Instruction Labels: Include pictorial marking system complying with NFPA 10, Appendix B and bar coding for documenting fire extinguisher location, inspections, maintenance, and recharging.

C. Extinguisher Types: Provide extinguisher for each fire protection cabinet, mounting bracket, and elsewhere indicated.
1. Cabinet-Housed Extinguishers: Subject to other requirements in this Section, select size compatible with the specified Fire Extinguisher Cabinets.
2. Typical Extinguishers: Multipurpose Chemical Type: Monoammonium phosphate-based dry chemical in manufacturer's standard enameled all-metal container including shell and head assembly.
   a. Typical: Cabinet-housed extinguishers.
      1) UL Rating: 2A-10BC or better.
      2) Nominal/Agent Capacity: 5 pounds, minimum.
   b. Mechanical Rooms: Bracket-mounted extinguishers.
      1) UL Rating: 4A-80BC.

2.4 FIRE-PROTECTION CABINET (FEC)

A. Basis-of-Design Product: JL Industries Cosmopolitan Series #8136 1-1/2 Square Trim & door Series, semi-recessed and surface mounted, or a comparable product by one of the following:
1. Larsen's Manufacturing Company.
2. Or approved equal.

B. Cabinet Type: Suitable for fire extinguisher.

C. Cabinet Construction: Nonrated.

D. Cabinet Material: Enameled-steel sheet.

E. Mounting:
1. Surface Mounted Cabinet: for concrete and masonry walls.

F. Cabinet Trim Material: Stainless-steel sheet.

G. Door Material: Stainless-steel sheet.

H. Door Style: Vertical duo panel with frame.

I. Door Glazing: Tempered float glass (clear).

J. Door Hardware: Manufacturer's standard door-operating pull handle hardware with vandal preventative Saf-T-Lock cam lock mechanism, allowing door to be opened by pulling sharply on the handle.
1. Provide continuous hinge, of same material and finish as trim, permitting door to open 180 degrees.

2. Identification: Lettering complying with authorities having jurisdiction for letter style, size, spacing, and location. Locate as indicated by Architect.
   a. Identify fire extinguisher in fire-protection cabinet with the words "FIRE EXTINGUISHER.
      1) Location: Applied to cabinet glazing.
      2) Application Process: Pressure-sensitive vinyl letters.
      3) Lettering Color: White.
      4) Orientation: Vertical.

K. Finishes:
   1. Manufacturer's standard baked-enamel paint for the following:
      a. Interior of cabinet.
   2. Stainless Steel: No. 4 finish for the following:
      a. Cabinet trim and door.

2.5 FABRICATION

A. Fire-Protection Cabinets: Provide manufacturer's standard box (tub), with trim, frame, door, and hardware to suit cabinet type, trim style, and door style indicated.
   1. Weld joints and grind smooth.

B. Cabinet Doors: Fabricate doors according to manufacturer's standards, from materials indicated and coordinated with cabinet types and trim styles selected.
   1. Fabricate door frames with tubular stiles and rails and hollow-metal design, minimum ½-inch (13 mm) thick.
   2. Miter and weld perimeter door frames.

C. Cabinet Trim: Fabricate cabinet trim in one piece with corners mitered, welded, and ground smooth.

2.6 FINISHES, GENERAL

A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

C. Finish fire-protection cabinets after assembly.

D. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.7 STEEL FINISHES

A. Surface Preparation: Clean surfaces of dirt, oil, grease, mill scale, rust, and other contaminants that could impair paint bond using manufacturer's standard methods.

B. Baked-Enamel Finish: Immediately after cleaning and pretreating, apply manufacturer's standard two-coat, baked-enamel finish consisting of prime coat and thermosetting topcoat. Comply with paint manufacturer's written instructions for applying and baking to achieve a minimum dry film thickness of 2 mils (0.05 mm).

2.8 STAINLESS-STEEL FINISHES

A. General: Remove tool and die marks and stretch lines or blend into finish.
   1. Grind and polish surfaces to produce uniform, directionally textured, polished finish indicated, free of cross scratches. Run grain with long dimension of each piece.

B. Bright, Directional Polish: No. 4 finish.

C. When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces chemically clean.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in for cabinets to verify actual locations before cabinet installation.

B. Examine walls and partitions for suitable framing depth and blocking where recessed cabinets will be installed.

C. Examine fire extinguishers for proper charging and tagging.
   1. Remove and replace damaged, defective, or undercharged units.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Prepare recesses for recessed fire-protection cabinets as required by type and size of cabinet and trim style.

3.3 INSTALLATION

A. General: Install fire-protection specialties in locations and at mounting heights indicated below.
   1. Fire-Protection Cabinets: 54-inches (1372 mm) above finished floor to top of cabinet.
   2. Mounting Brackets: 54-inches (1372 mm) above finished floor to top of fire extinguisher.

B. Fire-Protection Cabinets: Fasten fire-protection cabinets to structure, square and plumb.

C. Mounting Brackets: Fasten mounting brackets to surfaces, square and plumb, at locations indicated.

D. Identification: Apply vinyl lettering at locations indicated.

3.4 ADJUSTING AND CLEANING

A. Remove temporary protective coverings and strippable films, if any, as fire-protection specialties are installed, unless otherwise indicated in manufacturer's written installation instructions.

B. Adjust fire-protection cabinet doors to operate easily without binding. Verify that integral locking devices operate properly.

C. On completion of fire-protection cabinet installation, clean interior and exterior surfaces as recommended by manufacturer.

D. Touch up marred finishes, or replace fire-protection cabinets that cannot be restored to factory-finished appearance. Use only materials and procedures recommended or furnished by fire-protection cabinet manufacturer.

E. Replace fire-protection cabinets that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 105200

SECTION 122413 - ROLLER WINDOW SHADES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Manual-operated roller shades with single rollers.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

   1. Include construction details, material descriptions, dimensions of individual components and profiles, features, finishes, and operating instructions for roller shades.

B. Shop Drawings: Show fabrication and installation details for roller shades, including shadeband materials, their orientation to rollers, and their seam and batten locations.

C. Samples: For each exposed product and for each color and texture specified, 10 inches long.

D. Samples for Initial Selection: For each type and color of shadeband material.

   1. Include Samples of accessories involving color selection.

E. Samples for Verification: For each type of roller shade.

   1. Shadeband Material: Not less than 10 inches square. Mark interior face of material if applicable.
   2. Roller Shade: Full-size operating unit, not less than 16 inches wide by 36 inches long for each type of roller shade indicated.
   3. Installation Accessories: Full-size unit, not less than 10 inches long.

F. Product Schedule: For roller shades. Use same designations indicated on Drawings.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. Product Certificates: For each type of shadeband material.

C. Product Test Reports: For each type of shadeband material, for tests performed by a qualified testing agency.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For roller shades to include in maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Roller Shades: Full-size units equal to 5 percent of quantity installed for each size, color, and shadeband material indicated, but no fewer than two units.

1.7 QUALITY ASSURANCE

A. Installer Qualifications: Fabricator of products.

B. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for fabrication and installation.

1. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.8 DELIVERY, STORAGE, AND HANDLING

A. Deliver roller shades in factory packages, marked with manufacturer, product name, and location of installation using same designations indicated on Drawings.

1.9 FIELD CONDITIONS

A. Environmental Limitations: Do not install roller shades until construction and finish work in spaces, including painting, is complete and dry and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.

B. Field Measurements: Where roller shades are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on Shop Drawings. Allow clearances for operating hardware of operable glazed units through entire operating range. Notify Architect of installation conditions that vary from Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, available manufacturer offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Basis of Design Product: Subject to compliance with the requirements, provide products from one of the following:
   1. Hunter Douglas Contract (Basis of Design)
   2. Draper, Inc
   3. MechoShade Systems, Inc.
   4. Architect approved equal

C. Source Limitations: Obtain roller shades from single source from single manufacturer.

2.2 MANUALLY OPERATED SHADES WITH SINGLE ROLLERS

A. Basis of Design Product: Hunter Douglas Contract “RB 500 Manual Roller Shades”

B. Chain-and-Clutch Operating Mechanisms: With continuous-loop bead chain and clutch that stops shade movement when bead chain is released; permanently adjusted and lubricated.

   1. Bead Chains: Stainless steel with 100lbs breaking strength.

      a. Loop Length:
         1) Full length of roller shade.
      b. Limit Stops: Provide upper and lower ball stops.
      c. Chain-Retainer Type: Chain tensioner, sill mounted.

   2. Spring Lift-Assist Mechanisms: Manufacturer's standard for balancing roller shade weight and for lifting heavy roller shades.

      a. Provide for shadebands that weigh more than 10 lb or for shades as recommended by manufacturer, whichever criterion is more stringent.

C. Rollers: Corrosion-resistant steel or extruded-aluminum tubes of diameters and wall thicknesses required to accommodate operating mechanisms and weights and widths of shadebands indicated without deflection. Provide with permanently lubricated drive-end assemblies and idle-end assemblies designed to facilitate removal of shadebands for service.

   1. Roller Drive-End Location: Right side of interior face of shade.
   2. Direction of Shadeband Roll: Regular, from back (exterior face) of roller.
   3. Shadeband-to-Roller Attachment: Adhesive strip.

D. Mounting Hardware: Brackets or endcaps, corrosion resistant and compatible with roller assembly, operating mechanism, installation accessories, and mounting location and conditions indicated.

E. Roller-Coupling Assemblies: Coordinated with operating mechanism and designed to join up to three inline rollers into a multiband shade that is operated by one roller drive-end assembly.

F. Shadebands:

1. Shadeband Material: Light-filtering fabric.
2. Shadeband Bottom (Hem) Bar: Steel or extruded aluminum.

a. Type: Enclosed in sealed pocket of shadeband material.
b. Color and Finish: As selected by Architect from manufacturer's full range.

G. Installation Accessories:

1. Front Fascia: Aluminum extrusion that conceals front and underside of roller and operating mechanism and attaches to roller endcaps without exposed fasteners.

a. Shape: L-shaped.
b. Height: Manufacturer's standard height required to conceal roller and shadeband assembly when shade is fully open.

2. Endcap Covers: To cover exposed endcaps.

3. Front facias and end caps to be furnished in color and finish as selected by the Architect from Manufacturer’s full range.

2.3 BAND MATERIALS

A. Shadeband Material Flame-Resistance Rating: Comply with NFPA 701. Testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

B. Light-Filtering Fabric: Woven fabric, stain and fade resistant.

1. Source: Shearweave.
2. Type: PVC-coated fiberglass.
3. Weave: Basketweave.
4. Thickness: 0.022 inch.
5. Weight: 12.7 ounces per square yard.
6. Roll Width: 78 inches and 98 inches standard widths.
7. Color: Charcoal/Gray

2.4 ROLLER SHADE FABRICATION

A. Product Safety Standard: Fabricate roller shades to comply with WCMA A 100.1, including requirements for flexible, chain-loop devices; lead content of components; and warning labels.

B. Unit Sizes: Fabricate units in sizes to fill window and other openings as follows, measured at 74 deg F:

1. Between (Inside) Jamb Installation: Width equal to jamb-to-jamb dimension of opening in which shade is installed less 1/4 inch per side or 1/2-inch total, plus or minus 1/8 inch.

Length equal to head-to-sill or -floor dimension of opening in which shade is installed less 1/4 inch, plus or minus 1/8 inch.

2. Outside of Jamb Installation: Width and length as indicated, with terminations between shades of end-to-end installations at centerlines of mullion or other defined vertical separations between openings.

C. Shadeband Fabrication: Fabricate shadebands without battens or seams to extent possible, except as follows:

1. Vertical Shades: Where width-to-length ratio of shadeband is equal to or greater than 1:4, provide battens and seams at uniform spacings along shadeband length to ensure shadeband tracking and alignment through its full range of movement without distortion of the material.
2. Skylight Shades: Provide battens and seams at uniform spacings along shadeband as required to ensure shadeband tracking and alignment through its full range of movement without distortion or sag of material.
3. Railroaded Materials: Railroad material where material roll width is less than the required width of shadeband and where indicated. Provide battens and seams as required by railroaded material to produce shadebands with full roll-width panel(s) plus, if required, one partial roll-width panel located at top of shadeband.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, operational clearances, locations of connections to building electrical system, and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 ROLLER SHADE INSTALLATION

A. Install roller shades level, plumb, and aligned with adjacent units according to manufacturer's written instructions.

1. Opaque Shadebands: Located so shadeband is not closer than 2 inches to interior face of glass. Allow clearances for window operation hardware.

B. Electrical Connections: Connect motor-operated roller shades to building electrical system.

C. Roller Shade Locations: As indicated in window-covering schedule at the end of this section.

3.3 ADJUSTING

A. Adjust and balance roller shades to operate smoothly, easily, safely, and free from binding or malfunction throughout entire operational range.

3.4 CLEANING AND PROTECTION

A. Clean roller shade surfaces, after installation, according to manufacturer's written instructions.

B. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer, that ensure that roller shades are without damage or deterioration at time of Substantial Completion.

C. Replace damaged roller shades that cannot be repaired, in a manner approved by Architect, before time of Substantial Completion.

3.5 TESTING AND DEMONSTRATION

A. Test motorized window shades to verify that controls, limit switched, interface to other building systems, and other operating components are functions. Correct deficiencies.

B. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain motor-operated roller shades.

3.6 ROLLER WINDOW SHADE SCHEDULE

A. Provide Manual- Operated Window Shades at exterior windows in the following locations:
   1. Offices
   2. Training Rooms
   3. Break Rooms
   4. Open work areas
   5. Office Corral
   6. Conference Rooms

B. Provide Manual- Operated Window Shades at interior windows in the following locations:
   1. Small Conference Room
   2. Control Room
   3. Offices

END OF SECTION 122413

SECTION 123661 – SOLID SURFACE COUNTERTOP & SINKS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes the fabrication as shown and specified for solid surface integral countertop sinks.

B. Related Sections:
   1. Section 061000 "Rough Carpentry" for blocking
   2. Division 06 wood plastics and composites for “rough carpentry” and millwork
   3. Division 22 – Plumbing sections

1.3 SUBMITTALS

A. Product Data:
   1. Submit product data for each specified product. Include manufacturer’s technical data sheets and published instructions
   2. Submit material safety data sheets (MSDS) for adhesives and sealants.

B. Shop Drawings: Submit fully dimensioned shop drawings showing countertop layouts, joinery, terminating conditions, substrate construction, cutouts and holes. Show plumbing installation provisions. Include elevations, section details, and large scale details.

C. Samples:
   1. Submit for selection and verification samples for each color, pattern, and finish required.

1.4 INFORMATIONAL SUBMITTALS

A. Product data: Submit manufacturer’s product data; include product description, fabrication information, and compliance with specified performance requirements.

B. Submit product test reports from a qualified independent 3rd party testing agency indicating each type and class of panel system complies with the project performance requirements, based on comprehensive testing of current products. Previously completed test reports will be acceptable for current manufacturer and indicative of products used on this project.

1.5 CLOSEOUT SUBMITTALS

A. Maintenance Data: Submit manufacturer's care and maintenance data, including care, repair and cleaning instructions. Include in Project closeout documents.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver countertop sinks in original containers

B. Storage and protection: Store materials protected from exposure to harmful weather conditions, at temperature and humidity conditions recommended by manufacturer. Store sheet materials flat on pallets or similar rack-type storage to preclude damage.

1.7 QUALITY ASSURANCE

1. Fabricator Qualifications: Minimum of three years documented experience in fabricating solid surfacing countertops similar in scope and complexity to this project. Currently certified by the manufacturer as an acceptable fabricator.
2. Installer Qualifications: Minimum of three years documented installation experience for projects similar in scope and complexity to this project and currently certified by the manufacturer as an acceptable installer.

1.8 PROJECT CONDITIONS

A. Field measurements: Verify actual measurements and openings by field measurements before fabrication; show recorded measurements on shop drawings. Coordinate field measurements and fabrication schedule with construction progress to avoid construction delays.

B. Adhesive: Accilmatize adhesives to occupy room temperatures with maximum temperature not to exceed 75 degree f.

1.9 Warranty

A. Manufacturer's limited warranty: Provide manufacturer's standard 10year commercial limited warranty against defect in solid surface sheet materials.

PART 2 - PRODUCTS

2.1 Manufacturer

A. Manufacturer: (Basis of Design) Wilson Art LLC, 2400 Wilson Place, Temple, TX 76503-6110. Tel 254-207-7000

2.2 Materials

A. (Basis of Design) "Wilsonart Solid Surface"

B. Composition: Acrylic resins, fire-retardant mineral fillers, and proprietary coloring agents. Through the body color for full thickness of sheet material.

C. Material Thickness: ½ inch nominal

D. Physical Characteristics
   1. Tensile Strength 6800 psi; ASTM D638
   2. Tensile Modulus 1.5x10^6; ASTM D638
   3. Tensile Elongation: 0.4% minimum; ASTM D638
   4. Flexural Strength: 6,800 psi; ASTM D790
   5. Flexural Modulus: 1.13x10^6psi; ASTM D790
   6. Thermal Expansion Coefficient: 1.37x10^5 in./in.F; ASTM D696
   7. Hardness: 60; ; ASTM D2583
   8. Impact Resistance: 144in drop with no fracture; NEMA LD-3, Method 3.8
   9. Izod Impact: 0.28 (ft-lb_/in; ASTM D256, Method A
   10. Light Resistance – Xenon; No Effect; NEMA –LD-3, Method 3.3
   11. Stain Resistance: Pass; ANSI Z 124.3
   12. Wear and Cleanability: Pass; ANSI Z 124.3
   13. Fungi Resistance: Pass; ASTM G21
   14. Bacterial Resistance: Pass; ASTM G 22
   15. Boiling Water Resistance: No effect; NEMA LD-3, Method 3.5.
   16. High Temperature Resistance: No effect; NEMA LD-3, Method 3.6
   17. Moisture Absorption: Less than 0.25 percent; ASTM D 570, long term
   18. Surface Burning Characteristics: Class I and Class A; ASTM E 84

E. Color, Pattern, and Finish design: Indicated on Drawings

F. Edge Detail: Selected from manufacturer's standard offerings

2.3 INTEGRATED SOLID SURFACE CAST SINKS

A. Acceptable Product: "Wilsonart Solid Surface Cast Sinks."

B. Composition: Acrylic-modified resins, fire-retardant mineral fillers, and proprietary coloring agents. Through-the-body color.

C. Conformance Standards:
   1. Sinks: ANSI Z124.6

D. Product Selections: As Follows; Specified dimensions as inside bowl dimensions:
   1. Oval ADA Vanity, Product no. BV1613: 16-5/16"x12-15/16"x5-5/16"
   2. Color: as indicated on the drawings

2.4 ACCESSORY MATERIALS

A. Joint Adhesive: Methacrylate-based adhesive for chemically bonding solid surfacing seams. Color complementary to solid surfacing sheet material. UL 2818 GREENGUARD Gold certified and complies with SCAQMD Rule 1168.
   1. Product: "Wilsonart Hard Surface Adhesive"

B. Elastomeric Sealant: Mildew-resistant silicone sealant for filling gaps between countertops and terminating substrates in wet environment applications. Complies with ASTM C 920, Type S (single component), Grade NS (nonsag).
   1. Product: Approved product by the countertop manufacturer
   2. Color: to be selected by the architect

C. Siliconized Acrylic Sealant: Siliconized acrylic latex sealant. For general applications to fill gaps between countertops and at terminating substrates. Complies with ASTM C 834, Type OP, Grade NF, and SCAQMD Rule 1168.
   1. Product: "Wilsonart Color Matched Caulk"
   2. Color: to be selected by the architect

D. Construction Adhesive: Countertop manufacturer's recommended silicone-based construction adhesive for backsplashes, endsplashes, and other applications according to manufacturer's published fabrication instructions.

2.5 FABRICATION

A. Fabricate components in shop, to greatest extent practicable, in sizes and shapes indicated according to approved shop drawings and Wilsonart published fabrication requirements

B. Form joint seams between solid surfacing components with specified seam adhesive. Completed joints inconspicuous in appearance and without voids. Provide joint reinforced if required by manufacturer for particular installation conditions.

C. Provide holes and cutouts indicated on approved shop drawings. Rout cutouts and complete by sanding all edges smooth.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions that could adversely affect the work of this Section

B. Substrates must be sound, flat, smooth, and free from dust or other surface contaminants

C. Commencement of work will constitute acceptance of substrates and conditions to receive the work.

3.2 COUNTERTOP AND SINK INSTALLATION

A. Install solid surfacing components plumb, level, and true according to approved shop drawings and manufacturer's published installation instructions. Use woodworking and specialized fabrication tools acceptable to manufacturer.

B. Form joint seams with specified seam adhesive. Seams to be inconspicuous in completed work. Seams in locations shown on approved shop drawings and acceptable to manufacturer. Promptly remove excess adhesive.

C. Provide minimum 1/2 inch radius for countertop inside corners.

D. Fill gaps between countertop and terminating substrates with specified silicone sealant

E. Install backsplashes and endsplashes where indicated on Drawings. Adhere to countertops with specified construction adhesive.

F. Vanities: Secure front panels to solid substrate with specified construction adhesive. Maintain 1/16 inch gap between fixed and removable panels
   1. ADA Vanities: Angled front panel to permit wheelchair access to comply with referenced accessibility standard

3.3 REPAIRS

A. Not permitted

3.4 CLEANING AND PROTECTION

A. Clean solid surfacing components according to manufacturer's published maintenance instructions. Completely remove excess adhesives and sealants from finished surfaces

B. Protect completed work from damage during remainder of construction period.

END OF SECTION 060660

SECTION 260010 - SUPPLEMENTAL REQUIREMENTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Supplemental requirements generally applicable to the Work specified in Division 26. This Section is also referenced by related Work specified in other Divisions.

B. Related Requirements:

1. A: Ampere, unit of electrical current.
2. AC or ac: Alternating current.
3. AFCI: Arc-fault circuit interrupter.
4. AIC: Ampere interrupting capacity.
5. AL, Al, or ALUM: Aluminum.
6. ASD: Adjustable-speed drive.
7. AWG: American wire gauge; see ASTM B258.
8. BAS: Building automation system.
9. BIM: Building information modeling.
10. CAD: Computer-aided design or drafting.
11. CATV: Community antenna television.
12. CB: Circuit breaker.
13. cd: Candela, the SI fundamental unit of luminous intensity.
14. CO/ALR: Copper-aluminum, revised.
15. CU or Cu: Copper.
16. CU-AL or AL-CU: Copper-aluminum.
17. dB: Decibel, a unitless logarithmic ratio of two electrical, acoustical, or optical power values.
18. DC or dc: Direct current.
19. DDC: Direct digital control (HVAC).
20. EGC: Equipment grounding conductor.
21. ELV: Extra-low voltage.
22. EMF: Electromotive force.
23. EMI: Electromagnetic interference.
24. EPM: Electrical preventive maintenance.
25. EPS: Emergency power supply.
26. ESS: Energy storage system.
27. EV: Electric vehicle.
28. EVPE: Electric vehicle power export equipment.
29. EVSE: Electric vehicle supply equipment.
30. fc: Footcandle, an internationally recognized unit of illuminance equal to one lumen per square foot or 10.76 lx. The simplified conversion 1 fc = 10 lx in the Specifications is common practice and considered adequate precision for building construction activities. When there are conflicts, lux is the primary unit; footcandle is specified for convenience.
31. FLC: Full-load current.

32. ft: Foot.
33. ft-cd: Foot-candle, the antiquated U.S. Standard unit of illuminance, equal to one international candle measured at a distance of one foot, that was superseded in 1948 by the unit "footcandle" after the SI unit candela (cd) replaced the international candle; see "fc,"
34. GEC: Grounding electrode conductor.
35. GFCI: Ground-fault circuit interrupter.
36. GFPE: Ground-fault protection of equipment.
37. GND: Ground.
38. HACR: Heating, air conditioning, and refrigeration.
39. HDPE: High-density polyethylene.
40. HID: High-intensity discharge.
41. HP or hp: Horsepower.
42. HVAC: Heating, ventilating, and air conditioning.
43. Hz: Hertz.
44. IBT: Intersystem bonding termination.
45. inch: Inch. To avoid confusion, the abbreviation "in." is not used.
46. IP: Ingress protection rating (enclosures); Internet protocol (communications).
47. IR: Infrared.
48. IS: Intrinsically safe.
49. IT&R: Inspecting, testing, and repair.
50. ITE: Information technology equipment.
51. kAIC: Kiloampere interrupting capacity.
52. kcmil or MCM: One thousand circular mils.
53. kV: Kilovolt.
54. kVA: Kilovolt-ampere.
55. kVAr or kVAR: Kilovolt-ampere reactive.
56. kW: Kilowatt.
57. kWh: Kilowatt-hour.
58. LAN: Local area network.
59. lb: Pound (weight).
60. lbf: Pound (force).
61. LCD: Liquid-crystal display.
62. LCDI: Leakage-current detector-interrupter.
63. LED: Light-emitting diode.
64. Li-ion: Lithium-ion.
65. lm: Lumen, the SI derived unit of luminous flux.
66. LNG: Liquefied natural gas.
67. LP-Gas: Liquefied petroleum gas.
68. LRC: Locked-rotor current.
69. LV: Low voltage.
70. lx: Lux, the SI derived unit of illuminance equal to one lumen per square meter.
71. m: Meter.
72. MCC: Motor-control center.
73. MDC: Modular data center.
74. MG set: Motor-generator set.
75. MIDI: Musical instrument digital interface.
76. MLO: Main lugs only.
77. MV: Medium voltage.
78. MVA: Megavolt-ampere.
79. mW: Milliwatt.

80. MW: Megawatt.
81. MWh: Megawatt-hour.
82. NC: Normally closed.
83. Ni-Cd: Nickel-cadmium.
84. Ni-MH: Nickel-metal hydride.
85. NIU: Network interface unit.
86. NO: Normally open.
87. NPT: National (American) standard pipe taper.
88. OCPD: Overcurrent protective device.
89. ONT: Optical network terminal.
90. PC: Personal computer.
91. PCS: Power conversion system.
92. PCU: Power-conditioning unit.
93. PF or pf: Power factor.
94. PHEV: Plug-in hybrid electric vehicle.
95. PLC: Programmable logic controller.
96. PLFA: Power-limited fire alarm.
97. PoE: Power over Ethernet.
98. PV: Photovoltaic.
99. PVC: Polyvinyl chloride.
100. pW: Picowatt.
101. RFI: (electrical) Radio-frequency interference; (contract) Request for interpretation.
102. RMS or rms: Root-mean-square.
103. RPM or rpm: Revolutions per minute.
104. SCADA: Supervisory control and data acquisition.
105. SCR: Silicon-controlled rectifier.
106. SPD: Surge protective device.
107. sq.: Square.
108. SWD: Switching duty.
109. TCP/IP: Transmission control protocol/Internet protocol.
110. TEFC: Totally enclosed fan-cooled.
111. TR: Tamper resistant.
112. TVSS: Transient voltage surge suppressor.
113. UL: (standards) Underwriters Laboratories, Inc.; (product categories) UL, LLC.
114. UL CCN: UL Category Control Number.
115. UPS: Uninterruptible power supply.
116. USB: Universal serial bus.
117. UV: Ultraviolet.
118. V: Volt, unit of electromotive force.
119. V(ac): Volt, alternating current.
120. V(dc): Volt, direct current.
121. VA: Volt-ampere, unit of complex electrical power.
122. VAR: Volt-ampere reactive, unit of reactive electrical power.
123. VFC: Variable-frequency controller.
124. VOM: Volt-ohm-multimeter.
125. VPN: Virtual private network.
126. VRLA: Valve regulated lead acid; also called "sealed lead acid (SLA)" or "valve regulated sealed lead acid."
127. W: Watt, unit of real electrical power.
128. Wh: Watt-hour, unit of electrical energy usage.
129. WPT: Wireless power transfer.

130. WPTE: Wireless power transfer equipment.
131. WR: Weather resistant.

C. Abbreviations and Acronyms for Electrical Raceway Types:

1. EMT: Electrical metallic tubing.
2. EMT-A: Aluminum electrical metallic tubing.
3. EMT-S: Steel electrical metallic tubing.
4. EMT-SS: Stainless steel electrical metallic tubing.
5. ENT: Electrical nonmetallic tubing.
6. EPEC: Electrical HDPE underground conduit.
7. EPEC-40: Schedule 40 electrical HDPE underground conduit.
8. EPEC-80: Schedule 80 electrical HDPE underground conduit.
9. EPEC-A: Type A electrical HDPE underground conduit.
10. EPEC-B: Type B electrical HDPE underground conduit.
11. ERMC: Electrical rigid metal conduit.
12. ERMC-A: Aluminum electrical rigid metal conduit.
13. ERMC-S: Steel electrical rigid metal conduit.
14. ERMC-S-G: Galvanized-steel electrical rigid metal conduit.
15. ERMC-S-PVC: PVC-coated-steel electrical rigid metal conduit.
16. ERMC-SS: Stainless steel electrical rigid metal conduit.
17. FMC: Flexible metal conduit.
18. FMC-A: Aluminum flexible metal conduit.
19. FMC-S: Steel flexible metal conduit.
20. FMT: Steel flexible metallic tubing.
21. FNMC: Flexible nonmetallic conduit. See "LFNC."
22. HDPE: See EPEC.
23. IMC: Steel electrical intermediate metal conduit.
24. LFMC: Liquidtight flexible metal conduit.
25. LFMC-A: Aluminum liquidtight flexible metal conduit.
26. LFMC-S: Steel liquidtight flexible metal conduit.
27. LFMC-SS: Stainless steel liquidtight flexible metal conduit.
28. LFNC: Liquidtight flexible nonmetallic conduit.
29. LFNC-A: Layered (Type A) liquidtight flexible nonmetallic conduit.
30. LFNC-B: Integral (Type B) liquidtight flexible nonmetallic conduit.
31. LFNC-C: Corrugated (Type C) liquidtight flexible nonmetallic conduit.
32. PVC: Rigid PVC conduit.
33. PVC-40: Schedule 40 rigid PVC conduit.
34. PVC-80: Schedule 80 rigid PVC Conduit.
35. PVC-A: Type A rigid PVC concrete-encased conduit.
36. PVC-EB: Type EB rigid PVC concrete-encased underground conduit.
37. RGS: See ERMC-S-G.
38. RMC: See ERMC.
39. RTRC: Reinforced thermosetting resin conduit.
40. RTRC-AG: Low-halogen, aboveground reinforced thermosetting resin conduit.
41. RTRC-AG-HW: Heavy wall, low-halogen, aboveground reinforced thermosetting resin conduit.
42. RTRC-AG-SW: Standard wall, low-halogen, aboveground reinforced thermosetting resin conduit.
43. RTRC-AG-XW: Extra heavy wall, low-halogen, aboveground reinforced thermosetting resin conduit.

44. RTRC-BG: Low-halogen, belowground reinforced thermosetting resin conduit.

D. Abbreviations and Acronyms for Electrical Single-Conductor and Multiple-Conductor Cable Types:

1. AC: Armored cable.
2. CATV: Coaxial general-purpose cable.
3. CATVP: Coaxial plenum cable.
4. CATVR: Coaxial riser cable.
5. CI: Circuit integrity cable.
6. CL2: Class 2 cable.
7. CL2P: Class 2 plenum cable.
8. CL2R: Class 2 riser cable.
9. CL2X: Class 2 cable, limited use.
10. CL3: Class 3 cable.
11. CL3P: Class 3 plenum cable.
12. CL3R: Class 3 riser cable.
13. CL3X: Class 3 cable, limited use.
14. CM: Communications general-purpose cable.
15. CMG: Communications general-purpose cable.
16. CMP: Communications plenum cable.
17. CMR: Communications riser cable.
18. CMUC: Under-carpet communications wire and cable.
19. CMX: Communications cable, limited use.
20. DG: Distributed generation cable.
21. FC: Flat cable.
22. FCC: Flat conductor cable.
23. FPL: Power-limited fire-alarm cable.
24. FPLP: Power-limited fire-alarm plenum cable.
25. FPLR: Power-limited fire-alarm riser cable.
26. IGS: Integrated gas spacer cable.
27. ITC: Instrumentation tray cable.
28. ITC-ER: Instrumentation tray cable, exposed run.
29. MC: Metal-clad cable.
30. MC-HL: Metal-clad cable, hazardous location.
31. MI: Mineral-insulated, metal-sheathed cable.
32. MTW: (machine tool wiring) Moisture-, heat-, and oil-resistant thermoplastic cable.
33. MV: Medium-voltage cable.
34. NM: Nonmetallic sheathed cable.
35. NMC: Nonmetallic sheathed cable with corrosion-resistant nonmetallic jacket.
36. NMS: Nonmetallic sheathed cable with signaling, data, and communications conductors, plus power or control conductors.
37. NPLF: Non-power-limited fire-alarm circuit cable.
38. NPLFP: Non-power-limited fire-alarm circuit cable for environmental air spaces.
39. NPLFR: Non-power-limited fire-alarm circuit riser cable.
40. NUCC: Nonmetallic underground conduit with conductors.
41. OFC: Conductive optical fiber general-purpose cable.
42. OFCG: Conductive optical fiber general-purpose cable.
43. OFCP: Conductive optical fiber plenum cable.
44. OFCR: Conductive optical fiber riser cable.
45. OFN: Nonconductive optical fiber general-purpose cable.

46. OFNG: Nonconductive optical fiber general-purpose cable.
47. OFNP: Nonconductive optical fiber plenum cable.
48. OFNR: Nonconductive optical fiber riser cable.
49. P: Marine shipboard cable.
50. PLTC: Power-limited tray cable.
51. PLTC-ER: Power-limited tray cable, exposed run.
52. PV: Photovoltaic cable.
53. RHH: (high heat) Thermoset rubber, heat-resistant cable.
54. RHW: Thermoset rubber, moisture-resistant cable.
55. SA: Silicone rubber cable.
56. SE: Service-entrance cable.
57. SER: Service-entrance cable, round.
58. SEU: Service-entrance cable, flat.
59. SIS: Thermoset cable for switchboard and switchgear wiring.
60. TBS: Thermoplastic cable with outer braid.
61. TC: Tray cable.
62. TC-ER: Tray cable, exposed run.
63. TC-ER-HL: Tray cable, exposed run, hazardous location.
64. THW: Thermoplastic, heat- and moisture-resistant cable.
65. THHN: Thermoplastic, heat-resistant cable with nylon jacket outer sheath.
66. THHW: Thermoplastic, heat- and moisture-resistant cable.
67. THWN: Thermoplastic, moisture- and heat-resistant cable with nylon jacket outer sheath.
68. TW: Thermoplastic, moisture-resistant cable.
69. UF: Underground feeder and branch-circuit cable.
70. USE: Underground service-entrance cable.
71. XHH: Cross-linked polyethylene, heat-resistant cable.
72. XHHW: Cross-linked polyethylene, heat- and moisture-resistant cable.

E. Abbreviations and Acronyms for Electrical Flexible Cord Types:

1. SEO: 600 V extra-hard-usage, hard-service cord with thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer covering for damp locations.
2. SEOW: 600 V extra-hard-usage, hard-service cord with thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer covering for damp or wet locations.
3. SEOO: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer covering for damp locations.
4. SEOOW: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer covering for damp or wet locations.
5. SJEO: 300 V hard-usage, junior hard-service cord with thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer cover for damp locations.
6. SJEOW: 300 V hard-usage, junior hard-service cord with thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer cover for damp or wet locations.
7. SJEOO: 300 V hard-usage, junior hard-service cord with oil-resistant thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer cover for damp locations.
8. SJEOOW: 300 V hard-usage, junior hard-service cord with oil-resistant thermoplastic elastomer insulation and oil-resistant thermoplastic elastomer outer cover for damp or wet locations.

9. SJO: 300 V hard-usage, junior hard-service cord with thermoset insulation and oil-resistant thermoset outer cover for damp locations.
10. SJOW: 300 V hard-usage, junior hard-service cord with thermoset insulation and oil-resistant thermoset outer cover for damp or wet locations.
11. SJOO: 300 V hard-usage, junior hard-service cord with oil-resistant thermoset insulation and oil-resistant thermoset outer cover for damp locations.
12. SJOOW: 300 V hard-usage, junior hard-service cord with oil-resistant thermoset insulation and oil-resistant thermoset outer cover for damp or wet locations.
13. SJTO: 300 V hard-usage, junior hard-service cord with thermoplastic insulation and oil-resistant thermoplastic outer cover for damp locations.
14. SJTOW: 300 V hard-usage, junior hard-service cord with thermoplastic insulation and oil-resistant thermoplastic outer cover for damp or wet locations.
15. SJTOO: 300 V hard-usage, junior hard-service cord with oil-resistant thermoplastic insulation and oil-resistant thermoplastic outer cover for damp locations.
16. SJTOOW: 300 V hard-usage, junior hard-service cord with oil-resistant thermoplastic insulation and oil-resistant thermoplastic outer cover for damp or wet locations.
17. SO: 600 V extra-hard-usage, hard-service cord with thermoset insulation and oil-resistant thermoset outer covering for damp locations.
18. SOW: 600 V extra-hard-usage, hard-service cord with thermoset insulation and oil-resistant thermoset outer covering for damp or wet locations.
19. SOO: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoset insulation and oil-resistant thermoset outer covering for damp locations.
20. SOOW: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoset insulation and oil-resistant thermoset outer covering for damp or wet locations.
21. STO: 600 V extra-hard-usage, hard-service cord with thermoplastic insulation and oil-resistant thermoplastic outer covering for damp locations.
22. STOW: 600 V extra-hard-usage, hard-service cord with thermoplastic insulation and oil-resistant thermoplastic outer covering for damp or wet locations.
23. STOO: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoplastic insulation and oil-resistant thermoplastic outer covering for damp locations.
24. STOOW: 600 V extra-hard-usage, hard-service cord with oil-resistant thermoplastic insulation and oil-resistant thermoplastic outer covering for damp or wet locations.

F. Definitions:

1. 8-Position 8-Contact (8P8C) Modular Jack: An unkeyed jack with up to eight contacts commonly used to terminate twisted-pair and multiconductor Ethernet cable. Also called a "TIA-1096 miniature 8-position series jack" (8PSJ), or an "IEC 8877 8-pole jack."

    a. Be careful when suppliers use "RJ45" generically. Obsolete RJ45 jacks used for analog telephone cables have rejection keys. 8P8C jacks used for digital telephone cables and Ethernet cables do not have rejection keys.

2. Basic Impulse Insulation Level (BIL): Reference insulation level expressed in impulse crest voltage with a standard wave not longer than 1.5 times 50 microseconds and 1.5 times 40 microseconds.
3. Cable: In accordance with NIST NBS Circular 37 and IEEE standards, in the United States for the purpose of interstate commerce, the definition of "cable" is (1) a conductor with insulation, or a stranded conductor with or without insulation (single-conductor cable); or (2) a combination of conductors insulated from one another (multiple-conductor cable).

4. Communications Jack: A fixed connecting device designed for insertion of a communications cable plug.
5. Communications Outlet: One or more communications jacks, or cables and plugs, mounted in a box or ring, with a suitable protective cover.
6. Conductor: In accordance with NIST NBS Circular 37 and IEEE standards, in the United States for the purpose of interstate commerce, the definition of "conductor" is (1) a wire or combination of wires not insulated from one another, suitable for carrying an electric current; (2) (National Electrical Safety Code) a material, usually in the form of wire, cable, or bar, suitable for carrying an electric current; or (3) (general) a substance or body that allows a current of electricity to pass continuously along it.
7. Designated Seismic System: A system component that requires design in accordance with Chapter 13 of ASCE/SEI 7 and for which the Component Importance Factor is greater than 1.0.
8. Direct Buried: Installed underground without encasement in concrete or other protective material.
9. Enclosure: The case or housing of an apparatus, or the fence or wall(s) surrounding an installation, to prevent personnel from accidentally contacting energized parts or to protect the equipment from physical damage. Types of enclosures and enclosure covers include the following:

    a. Cabinet: An enclosure that is designed for either surface mounting or flush mounting and is provided with a frame, mat, or trim in which a swinging door or doors are or can be hung.
    b. Concrete Box: A box intended for use in poured concrete.
    c. Conduit Body: A means for providing access to the interior of a conduit or tubing system through one or more removable covers at a junction or terminal point. In the United States, conduit bodies are listed in accordance with outlet box requirements.
    d. Conduit Box: A box having threaded openings or knockouts for conduit, EMT, or fittings.
    e. Cutout Box: An enclosure designed for surface mounting that has swinging doors or covers secured directly to and telescoping with the walls of the enclosure.
    f. Device Box: A box with provisions for mounting a wiring device directly to the box.
    g. Extension Ring: A ring intended to extend the sides of an outlet box or device box to increase the box depth, volume, or both.
    h. Floor Box: A box mounted in the floor intended for use with a floor box cover and other components to complete the floor box enclosure.
    i. Floor-Mounted Enclosure: A floor box and floor box cover assembly with means to mount in the floor that is sealed against the entrance of scrub water at the floor level.
    j. Floor Nozzle: An enclosure used on a wiring system, intended primarily as a housing for a receptacle, provided with a means, such as a collar, for surface-mounting on a floor, which may or may not include a stem to support it above the floor level, and is sealed against the entrance of scrub water at the floor level.
    k. Junction Box: A box with a blank cover that joins different runs of raceway or cable and provides space for connection and branching of the enclosed conductors.
    l. Outlet Box: A box that provides access to a wiring system having pryout openings, knockouts, threaded entries, or hubs in either the sides or the back, or both, for the entrance of conduit, conduit or cable fittings, or cables, with provisions for

mounting an outlet box cover, but without provisions for mounting a wiring device directly to the box.

m. Pedestal Floor Box Cover: A floor box cover that, when installed as intended, provides a means for typically vertical or near-vertical mounting of receptacle outlets above the floor's finished surface.

n. Pull Box: A box with a blank cover that joins different runs of raceway and provides access for pulling or replacing the enclosed cables or conductors.

o. Raised-Floor Box: A floor box intended for use in raised floors.

p. Recessed Access Floor Box: A floor box with provisions for mounting wiring devices below the floor surface.

q. Recessed Access Floor Box Cover: A floor box cover with provisions for passage of cords to recessed wiring devices mounted within a recessed floor box.

r. Ring: A sleeve, which is not necessarily round, used for positioning a recessed wiring device flush with the plaster, concrete, drywall, or other wall surface.

s. Ring Cover: A box cover, with raised center portion to accommodate a specific wall or ceiling thickness, for mounting wiring devices or luminaires flush with the surface.

t. Termination Box: An enclosure designed for installation of termination base assemblies consisting of bus bars, terminal strips, or terminal blocks with provision for wire connectors to accommodate incoming or outgoing conductors, or both.

10. Emergency Systems: Those systems legally required and classed as emergency by municipal, state, federal, or other codes, or by any governmental agency having jurisdiction that are designed to ensure continuity of lighting, electrical power, or both, to designated areas and equipment in the event of failure of the normal supply for safety to human life.

11. Fault Limited: Providing or being served by a source of electrical power that is limited to not more than 100 W when tested in accordance with UL 62368-1.

    a. The term "fault limited" is intended to encompass most Class 1, 2, and 3 power-limited sources complying with Article 725 of NFPA 70; Class ES1 and ES2 electrical energy sources that are Class PS1 electrical power sources (e.g., USB); and Class ES3 electrical energy sources that are Class PS1 and PS2 electrical power sources (e.g., PoE). See UL 62368-1 for discussion of classes of electrical energy sources and classes of electrical power sources.

12. Jacket: A continuous nonmetallic outer covering for conductors or cables.

13. Luminaire: A complete lighting unit consisting of a light source such as a lamp, together with the parts designed to position the light source and connect it to the power supply. It may also include parts to protect the light source or the ballast or to distribute the light.

14. Mode: The terms "Active Mode," "Off Mode," and "Standby Mode" are used as defined in the Energy Independence and Security Act (EISA) of 2007.

15. Multi-Outlet Assembly: A type of surface, flush, or freestanding raceway designed to hold conductors, receptacles, and switches, assembled in the field or at the factory.

16. Plenum: A compartment or chamber to which one or more air ducts are connected and that forms part of the air distribution system.

17. Receptacle: A fixed connecting device arranged for insertion of a power cord plug. Also called a power jack.

18. Receptacle Outlet: One or more receptacles mounted in a box with a suitable protective cover.

19. Sheath: A continuous metallic covering for conductors or cables.

20. UL Category Control Number (CCN): An alphabetic or alphanumeric code used to identify product categories covered by UL's Listing, Classification, and Recognition Services.
21. Voltage Class: For specified circuits and equipment, voltage classes are defined as follows:

    a. Control Voltage: Having electromotive force between any two conductors, or between a single conductor and ground, that is supplied from a battery or other Class 2 or Class 3 power-limited source.
    b. Line Voltage: (1) (controls) Designed to operate using the supplied low-voltage power without transformation. (2) (transmission lines, transformers, SPDs) The line-to-line voltage of the supplying power system.
    c. Extra-Low Voltage (ELV): Not having electromotive force between any two conductors, or between a single conductor and ground, exceeding 30 V(ac rms), 42 V(ac peak), or 60 V(dc).
    d. Low Voltage (LV): Having electromotive force between any two conductors, or between a single conductor and ground, that is rated above 30 V but not exceeding 1000 V.
    e. Medium Voltage (MV): Having electromotive force between any two conductors, or between a single conductor and ground, that is rated about 1 kV but not exceeding 69 kV.
    f. High Voltage: (1) (circuits) Having electromotive force between any two conductors, or between a single conductor and ground, that is rated above 69 kV but not exceeding 230 kV. (2) (safety) Having sufficient electromotive force to inflict bodily harm or injury.

22. Wire: In accordance with NIST NBS Circular 37 and IEEE standards, in the United States for the purpose of interstate commerce, the definition of "wire" is a slender rod or filament of drawn metal. A group of small wires used as a single wire is properly called a "stranded wire." A wire or stranded wire covered with insulation is properly called an "insulated wire" or a "single-conductor cable." Nevertheless, when the context indicates that the wire is insulated, the term "wire" will be understood to include the insulation.

1.2 COORDINATION

A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions:

1. Notify Construction Manager no fewer than seven days in advance of proposed interruption of electrical service.
2. Do not proceed with interruption of electrical service without Construction Manager's written permission.
3. Coordinate interruption with systems impacted by outage including, but not limited to, the following:
    a. Emergency lighting.
    b. Elevators.
    c. Fire-alarm systems.

B. Arrange to provide temporary electrical service or power in accordance with requirements specified in Division 01.

1.3 PREINSTALLATION MEETINGS

A. Electrical Preconstruction Conference: Schedule conference with Architect and Owner, not later than 10 days after notice to proceed. Agenda topics include, but are not limited to, the following:

1. Electrical installation schedule.
2. Status of power system studies.
3. Value analysis proposals and requests for substitution of electrical equipment.
4. Utility work coordination and class of service requests.
5. Commissioning activities.

1.4 SEQUENCING

A. Conduct and submit results of power system studies before submitting Product Data and Shop Drawings for electrical equipment.

1.5 ACTION SUBMITTALS

1.6 INFORMATIONAL SUBMITTALS

A. Electrical Installation Schedule: At preconstruction meeting, and periodically thereafter as dates change, provide schedule for electrical installation Work to Owner and Architect including, but not limited to, milestone dates for the following activities:

1. Submission of power system studies.
2. Submission of specified coordination drawings.
3. Submission of action submittals specified in Division 26.
4. Orders placed for major electrical equipment.
5. Arrival of major electrical equipment on-site.
6. Preinstallation meetings specified in Division 26.
7. Utility service outages.
8. Utility service inspection and activation.
9. Mockup reviews.
10. Closing of walls and ceilings containing electrical Work.
11. System startup, testing, and commissioning activities for major electrical equipment.
12. System startup, testing, and commissioning activities for emergency lighting.
13. System startup, testing, and commissioning activities for automation systems (SCADA, BMS, lighting, HVAC, fire alarm, fire pump, etc.).
14. Pouring of concrete housekeeping pads for electrical equipment and testing of concrete samples.
15. Requests for special inspections.
16. Requests for inspections by authorities having jurisdiction.
17. Seismic-Load Performance Certificates: Provide special certification for designated seismic systems as indicated in Paragraph 13.2.2 "Special Certification Requirements for Designated Seismic Systems" of ASCE/SEI 7-05 for all designated seismic-load systems identified on Drawings or in the Specifications.

a. Include the following information:

1) Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2) Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3) Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
4) Detailed description of conduit support devices and interconnections on which the certification is based and their installation requirements.
5) Provide equipment manufacturer's written certification for each designated active electrical seismic device and system, stating that it will remain operable following the design earthquake. Certification must be based on requirements of ASCE/SEI 7, including shake table testing per ICC-ES AC156 or a similar nationally recognized testing standard procedure acceptable to authorities having jurisdiction.
6) Provide equipment manufacturer's written certification that components with hazardous contents maintain containment following the design earthquake by methods required in ASCE/SEI 7-05.
7) Submit evidence demonstrating compliance with these requirements for approval to authorities having jurisdiction after review and acceptance by qualified structural professional engineer.

b. The following systems and components are Designated Seismic Systems and require written special certification of seismic qualification by manufacturer:

1) Hangers and supports specified in Section 260529 "Hangers and Supports for Electrical Systems."
2) Raceways, enclosures, cabinets, boxes, and their mounting provisions specified in Section 260533 "Raceway and Boxes for Electrical Systems."
3) Equipment, accessories, and components specified in Section 262416 "Panelboards."
4) Equipment, accessories, and components specified in Section 262416.16 "Electronically Operated Circuit-Breaker Panelboards."
5) Luminaires, accessories, and components specified in Section 265119 "LED Interior Lighting."
6) Luminaires, accessories, and components specified in Section 265123 "HID Interior Lighting."
7) Luminaires, accessories, and components specified in Section 265213 "Emergency and Exit Lighting."
8) Poles and support components specified in Section 265613 "Lighting Poles and Standards."
9) Luminaires, accessories, and components specified in Section 265619 "LED Exterior Lighting."
10) Luminaires, accessories, and components specified in Section 265621 "HID Exterior Lighting."

1.7 CLOSEOUT SUBMITTALS

A. Facility EPM Program Binders:

1. Complete Set: On USB media that is clearly and permanently labeled with attached placard on lanyard to prevent misplacement.

B. Operation and Maintenance Data:

1. Provide emergency operation, normal operation, and preventive maintenance manuals for each system, equipment, and device listed below:

a. Time clock.

b. Lighting Control Panel

2. Include the following information:

a. Manufacturer's operating specifications.
b. User's guides for software and hardware.
c. Schedule of maintenance material items recommended to be stored at Project site.
d. Detailed instructions covering operation under both normal and abnormal conditions.
e. Time-current curves for overcurrent protective devices and manufacturer's written instructions for testing and adjusting their settings.
f. List of load-current and overload-relay heaters with related motor nameplate data.
g. List of lamp types and photoelectric relays used on Project, with ANSI and manufacturers' codes.
h. Manufacturer's instructions for setting field-adjustable components.
i. Manufacturer's instructions for testing, adjusting, and reprogramming microprocessor controls.
j. Exterior pole inspection and repair procedures.

C. Software and Firmware Operational Documentation: Provide software and firmware operational documentation in Facility EPM Program Binders, including the following:

1. Software operating and upgrade manuals.
2. Names, versions, and website addresses for locations of installed software.
3. Device address list.
4. Printout of software application and graphic screens.
5. Testing and adjusting of panic and emergency power features.
6. For lighting controls, include the following:

a. Adjustments of scene preset controls, adjustable fade rates, and fade overrides.
b. Operation of adjustable zone controls.

D. Software:

1. Program Software Backup: Provide username and password for approved online or cloud solution and USB media that is clearly and permanently labeled with attached placard on lanyard to prevent misplacement.

2. Provide to Owner upgrades and unrestricted licenses for installed and backup software, including operating systems and programming tools required for operation and maintenance.

1.8 QUALIFICATIONS

A. EPM Specialist: Recognized experts possessing the following qualifications in accordance with Section 014000 "Quality Requirements" and NFPA 70B:

1. Technical Competence: Person should, by education, training, and experience, be well-rounded in all aspects of electrical maintenance.
2. Administrative and Supervisory Skills: Person should be skilled in planning and development of long-range objectives to achieve specific results and should be able to command respect and solicit cooperation of persons involved in EPM Program development.

PART 2 - PRODUCTS

2.1 SUBSTITUTION LIMITATIONS FOR ELECTRICAL EQUIPMENT

A. Substitution requests for electrical equipment will be entertained under the following conditions:

1. Substitution requests may be submitted for consideration prior to the Electrical Preconstruction Conference if accompanied by value analysis data indicating that substitution will comply with Project performance requirements while significantly increasing value for Owner throughout life of facility.
2. Substitution requests may be submitted for consideration concurrently with submission of power system study reports when those reports indicate that substitution is necessary for safety of maintenance personnel and facility occupants.
3. Contractor is responsible for sequencing and scheduling power system studies and electrical equipment procurement. After the Electrical Preconstruction Conference, insufficient lead time for electrical equipment delivery will not be considered a valid reason for substitution.

2.2 FACILITY ELECTRICAL PREVENTIVE MAINTENANCE (EPM) PROGRAM BINDERS

A. Description: Set of binders containing operation and maintenance data for facility's electrical equipment that was compiled during analysis of installed electrical Work for Facility EPM Program development.

B. Applicable Standards:

1. Regulatory Requirements: Comply with recommendations in NFPA 70B.
2. General Characteristics:

a. Volume 1 - Introduction:

1) Summarize how Facility EPM Program Analysis was performed, how data were collected, and how volumes are organized.
2) Describe Facility EPM Program and provide recommended policies and procedures for implementing the program and keeping it current.
3) Provide place for Owner to identify contact information for employees responsible for implementing and maintaining Facility EPM Program.

b. Volume 2 - Facility Safety, Hazards Awareness, and Emergency Procedures:

1) Include training requirements for employees and contractors.
2) Include incident emergency response procedures.
3) Include emergency shutdown procedures.
4) Include electrical disaster recovery procedures.

c. Volume 4 - Facility Diagrams and Schedules:

1) Include single-line diagrams.
2) Include grounding and bonding diagrams.
3) Include essential wiring diagrams.
4) Include system automation diagrams (SCADA, BMS, lighting, HVAC, etc.).
5) Include records of switchgear, switchboard, and panelboard schedules.

d. Volume 10 - Spare Parts List:

1) Include list of all parts required to perform IT&R procedures.
2) Identify quantities of which parts are recommended to be stored on-site.
3) Include source contact information and budget cost for each item.

e. Volume 11 - Construction Project Closeout Record Documentation:

1) Include records of power system studies and photometric studies.

PART 3 - EXECUTION

3.1 EXAMINATION

3.2 DEVELOPMENT OF FACILITY EPM PROGRAM

A. Facility EPM Program must be developed by qualified EPM specialist.

B. Compile operation and maintenance data from Facility EPM Program analysis and submitFacility EPM Program Binders.

3.3 INSTALLATION OF ELECTRICAL WORK

A. Unless more stringent requirements are specified in the Contract Documents or manufacturers' written instructions, comply with NFPA 70 and NECA NEIS 1 for installation of Work specified in Division 26. Consult Architect for resolution of conflicting requirements.

3.4 FIELD QUALITY CONTROL

A. Administrant forLow-Voltage Electrical Tests and Inspections:

1. Engage factory-authorized service representative to administer and perform tests and inspections on components, assemblies, and equipment installations, including connections.

B. Administrant for Power-Limited Electrical Tests and Inspections:

1. Administer and perform tests and inspections.

C. Administrant for Field Tests and Inspections of Lighting Installations:

1. Administer and perform tests and inspections with assistance of factory-authorized service representative.

3.5 CLEANING

A. Waste Management:

1. All waste shall be completely removed from site at end of project.

3.6 CLOSEOUT ACTIVITIES

A. Demonstration:

1. With assistance from factory-authorized service representatives, demonstrate to Owner's maintenance and clerical personnel and building occupants how to operate the following systems and equipment:

a. Lighting control devices specified in Section 260923 "Lighting Control Devices."
b. Lighting control systems specified in Section 260943.16 "Addressable Luminaire Lighting Controls."
c. Lighting control systems specified in Section 260943.23 "Relay-Based Lighting Controls."

2. Allow Owner to record demonstrations.

B. Training:

1. With assistance from factory-authorized service representatives, train Owner's maintenance personnel on the following topics:

a. How to implement Facility EPM Program.
b. How to operate normal and emergency electrical systems, including justifications for, and limitations of, protective device settings recommended in study report specified in Section 260573.16 "Coordination Studies."
c. Electrical power safety fundamentals refresher including arc-flash hazard safety features of electrical power distribution equipment in facility, interpreting arc-flash

warning labels, selecting appropriate personal protective equipment, and understanding significance of findings documented in study report specified in Section 260573.19 "Arc-Flash Hazard Analysis."

d. How to adjust, operate, and maintain devices specified in Section 260923 "Lighting Control Devices."
e. How to adjust, operate, and maintain hardware and software specified in Section 260936 "Modular Dimming Controls." Laptop computer must be used in training.
f. How to adjust, operate, and maintain hardware and software specified in Section 260943.16 "Addressable Luminaire Lighting Controls."
g. How to adjust, operate, and maintain hardware and software specified in Section 260943.23 "Relay-Based Lighting Controls."
h. How to adjust, operate, and maintain devices specified in Section 264313 "Surge Protective Devices for Low-Voltage Electrical Power Circuits."
i. How to adjust, operate, and maintain luminaires specified in Section 265619 "LED Exterior Lighting."

2. Allow Owner to record training sessions.

END OF SECTION 260010

SECTION 260011 - FACILITY PERFORMANCE REQUIREMENTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Field conditions and other facility performance requirements applicable to Work specified in Division 26.

1.2 FIELD CONDITIONS

A. Seismic Hazard Design Loads:

1. Unless otherwise indicated on Contract Documents, specified Work must withstand seismic hazard design loads determined in accordance with requirements specified in this Section, adjusted for installed elevation above or below grade.

a. The term "withstand" means "unit must remain in place without separation of parts from unit when subjected to specified seismic hazard design loads."

2. Perform calculations to obtain force information necessary to properly select seismic-restraint devices, fasteners, and anchorage. Perform calculations using methods acceptable to applicable code authorities and as presented in ASCE/SEI 7-05. Where "ASCE/SEI 7" is used throughout this Section, it must be understood that the edition referred to in this subparagraph is the edition intended as reference throughout the Section Text.
3. Calculation Factors, ASCE/SEI 7-05, Ch. 13 - Seismic Design Requirements for Nonstructural Components: All section, paragraph, equation, and table numbers refer to ASCE/SEI 7-05 unless otherwise indicated.

B. Wind Hazard Design Loads:

1. Perform calculations to obtain force information necessary to properly select wind-load restraint devices, fasteners, and anchorage. Perform calculations using methods acceptable to applicable code authorities and as presented in ASCE/SEI 7-05. Where "ASCE/SEI 7" is used throughout this Section, it must be understood that the edition referred to in this subparagraph is intended as referenced throughout the Section Text unless otherwise indicated.
2. Design wind pressure "p" for external sidewall-mounted equipment must be calculated by Delegated Design Contractor using methods in ASCE/SEI 7-10, Ch. 30. Perform calculations according to one of the following, as appropriate:

a. PART 1: Low-Rise Buildings.
b. PART 2: Low-Rise Buildings (Simplified).

C. Ground Water:

1. Assume ground-water level is at grade level unless a lower water table is noted on Drawings.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION (Not Used)

END OF SECTION 260011

SECTION 260526 - GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Grounding and bonding conductors.
2. Grounding and bonding clamps.
3. Grounding and bonding bushings.
4. Grounding and bonding hubs.
5. Grounding and bonding connectors.
6. Intersystem bonding bridge grounding connector.
7. Grounding and bonding busbars.
8. Grounding (earthing) electrodes.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

A. Product Data:

1. For each type of product indicated.

B. Field Quality-Control Submittals:

1. Field quality-control reports.

1.3 CLOSEOUT SUBMITTALS

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment Grounding Conductor:

1. General Characteristics: 600 V, THHN/THWN-2, copper wire or cable, green color, in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

B. Isolated Equipment Grounding Conductor:

1. General Characteristics: 600 V, THHN/THWN-2, copper wire or cable, green color with one or more yellow stripes, in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

C. ASTM - Bare Copper Grounding and Bonding Conductor:

1. Referenced Standards: Complying with one or more of the following:

a. Soft or Annealed Copper Wire: ASTM B3
b. Concentric-Lay Stranded Copper Conductor: ASTM B8.
c. Tin-Coated Soft or Annealed Copper Wire: ASTM B33.
d. 19-Wire Combination Unilay-Stranded Copper Conductor: ASTM B787/B787M.

2.2 GROUNDING AND BONDING CLAMPS

A. Description: Clamps suitable for attachment of grounding and bonding conductors to grounding electrodes, pipes, tubing, and rebar. Grounding and bonding clamps specified in this article are also suitable for use with communications applications; see Section 270526 "Grounding and Bonding for Communications Systems," for selection and installation guidelines.

B. Performance Criteria:

1. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2. Listing Criteria:

a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.
b. Grounding and Bonding Equipment for Communications: UL CCN KDSH; including UL 467.

C. UL KDER and KDSH - Hex-Fitting-Type Pipe and Rod Grounding and Bonding Clamp:

1. General Characteristics:

a. Two pieces with zinc-plated bolts.
b. Clamp Material: Silicon bronze or Brass.
c. Listed for outdoor use.

D. UL KDER and KDSH - U-Bolt-Type Pipe and Rod Grounding and Bonding Clamp:

1. General Characteristics:

    a. Clamp Material: Brass.
    b. Listed for outdoor use.

E. UL KDER and KDSH - Strap-Type Pipe and Rod Grounding and Bonding Clamp:

1. General Characteristics:

    a. Clamp Material: Copper or Tinned copper.
    b. Listed for outdoor use.

F. UL KDER - Beam Grounding and Bonding Clamp:

1. General Characteristics: Mechanical-type, terminal, ground wire access from four directions; with dual, tin-plated or silicon bronze bolts.

G. UL KDER - Exothermically Welded Connection:

1. General Characteristics: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

H. UL KDER - Raised-Floor Signal Reference Grid Clamp:

1. General Characteristics: Mechanical-type, stamped-steel terminal with hex head screw.

2.3 GROUNDING AND BONDING BUSHINGS

A. Description: Bonding bushings connect conduit fittings, tubing fittings, threaded metal conduit, and unthreaded metal conduit to metal boxes and equipment enclosures, and have one or more bonding screws intended to provide electrical continuity between bushing and enclosure. Grounding bushings have provision for connection of bonding or grounding conductor and may or may not also have bonding screws.

B. Performance Criteria:

1. Regulatory Requirements:

    a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2. Listing Criteria:

    a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.

C. UL KDER - Bonding Bushing:

1. General Characteristics: Threaded bushing with insulated throat.

D. UL KDER - Grounding Bushing:

a. .

2. General Characteristics: Threaded bushing with insulated throat and mechanical-type wire terminal.

2.4 GROUNDING AND BONDING HUBS

A. Description: Hubs with certified grounding or bonding locknut.

B. Performance Criteria:

1. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2. Listing Criteria:

a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.

C. UL KDER - Grounding and Bonding Hub:

1. General Characteristics: Insulated, gasketed, watertight hub with mechanical-type wire terminal.

2.5 GROUNDING AND BONDING CONNECTORS

A. Performance Criteria:

1. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2. Listing Criteria:

a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.
b. Grounding and Bonding Equipment for Communications: UL CCN KDSH; including UL 467.

B. UL KDER - Pressure-Type Grounding and Bonding Busbar Cable Connector:

1. General Characteristics: Copper or copper alloy, for compression bonding of one or more conductor directly to copper busbar. Listed for direct burial.

C. UL KDER - Split-Bolt Service-Post Pressure-Type Grounding and Bonding Busbar Terminal:

1. General Characteristics: Bolts that surround cable and bond to cable under compression when nut is tightened after assembly is screwed into busbar opening.

D. UL KDER - Crimped Pressure-Type Grounding and Bonding Cable Connector:

1. General Characteristics: Crimp-and-compress connectors that bond to conductor when connector is compressed around conductor.

a. Copper, C and H shaped.

E. UL KDER - Split-Bolt Pressure-Type Grounding and Bonding Cable Connector:

1. General Characteristics: Bolts that surround cable and bond to cable under compression when nut is tightened.

a. Copper or Tinned copper.

F. UL KDER - Signal Reference Grid Grounding and Bonding Connector:

1. General Characteristics: Combination of compression wire connectors, access floor grounding clamps, bronze U-bolt grounding clamps, and copper split-bolt connectors, designed for the purpose.

2.6 INTERSYSTEM BONDING BRIDGE GROUNDING CONNECTORS

A. Description: Devices that provide means for connecting communications systems grounding and bonding conductors at service equipment or at disconnecting means for buildings or structures.

B. Performance Criteria:

1. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2. Listing Criteria:

a. Grounding and Bonding Equipment for Communications: UL CCN KDSH; including UL 467.

C. UL KDSH - One-Piece Intersystem Bonding Bridge Grounding Connector:

a.

2. General Characteristics: Zinc-alloy one-piece construction; six terminating points; gangable.

D. UL KDSH - Two-Piece Intersystem Bonding Bridge Grounding Connector:

1. General Characteristics: Copper body and polycarbonate cover; four terminating points.

2.7 GROUNDING AND BONDING BUSBARS

A. Description: Miscellaneous grounding and bonding device that serves as common connection for multiple grounding and bonding conductors.

B. Performance Criteria:

1. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2. Listing Criteria:

a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.

C. UL KDER - Equipment Room Grounding and Bonding Busbar:

1. General Characteristics:

a. Bus: Rectangular bar of annealed copper.
b. Mounting Stand-Off Insulators: Lexan or PVC.

1) Comply with UL 891 for use in 600 V switchboards, impulse tested at 5000 V.

2. Options:

a. Dimensions: 1/4 by 4 inch in cross section; length as indicated on Drawings.
b. Predrilled Hole Pattern: 9/32 inch holes spaced 1-1/8 inch apart Suitable for installing specified grounding and bonding connectors.
c. Mounting Hardware: Stand-off brackets that provide 2 inch clearance to access rear of bus. Brackets and bolts must be stainless steel.

D. UL KDER - Rack and Cabinet Bonding Busbar:

1. General Characteristics:

a. Bus: Rectangular bar of hard-drawn solid copper.
b. Horizontal Mounting Dimensions: Designed for mounting in 19 inch wide equipment racks or cabinets.
c. Vertical Mounting Dimensions: Designed for mounting in 72 inch high equipment racks or cabinets.
d. Predrilled Hole Pattern: Accepts connectors for grounding and bonding conductor sizes 14 AWG to 2/0 AWG.
e. Mounting Hardware: Stainless steel or copper-plated, for attachment to rack.

2.8 GROUNDING (EARTHING) ELECTRODES

A. Description: Grounding electrodes include rod electrodes, ring electrodes, metal underground water pipes, metal building frames, concrete-encased electrodes, and pipe and plate electrodes.

B. Performance Criteria:

1. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2. Listing Criteria:

a. Grounding and Bonding Equipment: UL CCN KDER; including UL 467.

C. UL KDER - Rod Electrode:
1. General Characteristics: Copper-clad steel; 3/4 inch by 10 ft.

D. UL KDER - Plate Electrode:

1. General Characteristics: 1/4 inch thick, hot-dip galvanized.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine facility's grounding electrode system and equipment grounding for compliance with requirements for maximum ground-resistance level and other conditions affecting performance of grounding and bonding of electrical system.

B. Inspect test results of grounding system measured at point of electrical service equipment connection.

C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.

D. Proceed with connection of electrical service equipment only after unsatisfactory conditions have been corrected.

3.2 SELECTION OF BUSBARS

A. Grounding Bus: Install in electrical equipment rooms, in rooms housing service equipment, and elsewhere as indicated.

1. Install bus horizontally, on insulated spacers 2 inch minimum from wall, 6 inch above finished floor unless otherwise indicated.

2. Where indicated on both sides of doorways, route bus up to top of door frame, across top of doorway, and down; connect to horizontal bus.

3.3 SELECTION OF GROUNDING AND BONDING CONDUCTORS

A. Conductors: Install solid conductor for 8 AWG and smaller, and stranded conductors for 6 AWG and larger unless otherwise indicated.

B. Custom-Length Insulated Equipment Bonding Jumpers: 6 AWG, 19-strand, Type THHN.

C. Bonding Cable: 28 kcmil, 14 strands of 17 AWG conductor, 1/4 inch in diameter.

D. Bonding Conductor: 4 AWG or 6 AWG, stranded conductor.

E. Bonding Jumper: Copper tape, braided conductors terminated with copper ferrules; 1-5/8 inch wide and 1/16 inch thick.

F. Tinned Bonding Jumper: Tinned-copper tape, braided conductors terminated with copper ferrules; 1-5/8 inch wide and 1/16 inch thick.

G. Underground Grounding Conductors: Install bare copper conductor, 2/0 AWG minimum.

1. Bury at least 30 inch below grade.

3.4 SELECTION OF CONNECTORS

A. Conductor Terminations and Connections:

1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
2. Underground Connections: Welded connectors except at test wells and as otherwise indicated.
3. Connections to Ground Rods at Test Wells: Bolted connectors.
4. Connections to Structural Steel: Welded connectors.

3.5 INSTALLATION

A. Comply with manufacturer's published instructions.

B. Reference Standards:

1. Ground Bonding Common with Lightning Protection System: Comply with NFPA 780 and UL 96 when interconnecting with lightning protection system. Bond electrical power system ground directly to lightning protection system grounding conductor at closest point to electrical service grounding electrode. Use bonding conductor sized same as system grounding electrode conductor, and install in conduit.
2. Consult Architect for resolution of conflicting requirements.

C. Special Techniques:

1. Conductors:

    a. Route along shortest and straightest paths possible unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.

2. Connections: Make connections so possibility of galvanic action or electrolysis is minimized. Select connectors, connection hardware, conductors, and connection methods so metals in direct contact are galvanically compatible.

    a. Use electroplated or hot-tin-coated materials to ensure high conductivity and to make contact points closer in order of galvanic series.
    b. Make connections with clean, bare metal at points of contact.
    c. Make aluminum-to-steel connections with stainless steel separators and mechanical clamps.
    d. Make aluminum-to-galvanized-steel connections with tin-plated copper jumpers and mechanical clamps.
    e. Coat and seal connections having dissimilar metals with inert material to prevent future penetration of moisture to contact surfaces.
    f. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance except where routed through short lengths of conduit.

        1) Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate adjacent parts.
        2) Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install bonding so vibration is not transmitted to rigidly mounted equipment.
        3) Use exothermic-welded connectors for outdoor locations; if disconnect-type connection is required, use bolted clamp.

    g. Grounding and Bonding for Piping:

        1) Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes; use bolted clamp connector or bolt lug-type connector to pipe flange by using one of lug bolts of flange. Where dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.
        2) Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with bolted connector.
        3) Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.

    h. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Installbonding jumper to bond across flexible duct connections to achieve continuity.

i. Grounding for Steel Building Structure: Install driven ground rod at base of each corner column and at intermediate exterior columns at distances not more than 60 ft apart.

3. Electrodes:

   a. Ground Rods: Drive rods until tops are 2 inch below finished floor or final grade unless otherwise indicated.

      1) Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating if any.
      2) Use exothermic welds for below-grade connections.

   b. Test Wells: Ground rod driven through drilled hole in bottom of handhole. Handholes are specified in Section 260543 "Underground Ducts and Raceways for Electrical Systems," and must be at least 12 inch deep, with cover.

      1) Install at least one test well for each service unless otherwise indicated. Install at ground rod electrically closest to service entrance. Set top of test well flush with finished grade or floor.

   c. Concrete-Encased Electrode (Ufer Ground):

4. Grounding at Service:

   a. Equipment grounding conductors and grounding electrode conductors must be connected to ground bus. Install main bonding jumper between neutral and ground buses.
   b. Pad-Mounted Transformers and Switches: Install two ground rods and ring electrode around pad. Ground pad-mounted equipment and noncurrent-carrying metal items associated with substations by connecting them to underground cable and grounding electrodes. Install tinned-copper conductor not less than 2 AWG for ring electrode and for taps to equipment grounding terminals. Bury ring electrode not less than 6 inch from foundation. Coordinate utility transformer grounding with Local utility.

5. Equipment Grounding:

   a. Install insulated equipment grounding conductors with feeders and branch circuits.
      1) Lighting circuits.
      2) Receptacle circuits.
      3) Single-phase motor and appliance branch circuits.
      4) Three-phase motor and appliance branch circuits.
      5) Flexible raceway runs.
      6) Armored and metal-clad cable runs.
      7) Busway Supply Circuits: Install insulated equipment grounding conductor from grounding bus in switchgear, switchboard, or distribution panel to equipment grounding bar terminal on busway.

   b. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air

cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.

c. Water Heater, Heat-Tracing, and Antifrost Heating Cables: Install separate insulated equipment grounding conductor to each electric water heater and heat-tracing cable. Bond conductor to heater units, piping, connected equipment, and components**.**

d. Isolated Grounding Receptacle Circuits: Install insulated equipment grounding conductor connected to receptacle grounding terminal. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of applicable derived system or service unless otherwise indicated.

e. Isolated Equipment Enclosure Circuits: For designated equipment supplied by branch circuit or feeder, isolate equipment enclosure from supply circuit raceway with nonmetallic raceway fitting listed for the purpose. Install fitting where raceway enters enclosure, and install separate insulated equipment grounding conductor. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of applicable derived system or service unless otherwise indicated.

f. Poles Supporting Outdoor Lighting Fixtures: Install grounding electrode and separate insulated equipment grounding conductor in addition to grounding conductor installed with branch-circuit conductors.

3.6 FIELD QUALITY CONTROL

A. Field tests and inspections must be witnessed by authorities having jurisdiction and results documented and submitted as part of closeout to engineer.

B. Tests and Inspections:

1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with calibrated torque wrench in accordance with manufacturer's published instructions.
3. Test completed grounding system at each location where maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal, at ground test wells, and at individual ground rods. Make tests at ground rods before conductors are connected.

    a. Measure ground resistance no fewer than two full days after last trace of precipitation and without soil being moistened by means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
    b. Perform tests by fall-of-potential method in accordance with IEEE Std 81.
    c. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

C. Nonconforming Work:

1. Grounding system will be considered defective if it does not pass tests and inspections.
2. Remove and replace defective components and retest.

D. Collect, assemble, and submit test and inspection reports.

1. Report measured ground resistances that exceed the following values:

a. Power and Lighting Equipment or System with Capacity of 500 kVA and Less: 10 Ω.
b. Power and Lighting Equipment or System with Capacity of 500 to 1000 kVA: 5 Ω.
c. Power and Lighting Equipment or System with Capacity More Than 1000 kVA: 3 Ω.
d. Power Distribution Units or Panelboards Serving Electronic Equipment: 3 Ω.
e. Substations and Pad-Mounted Equipment: 5 Ω.
f. Manhole Grounds: 10 Ω.

3.7 PROTECTION

A. After installation, protect grounding and bonding cables and equipment from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 260526

SECTION 260529 - HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Steel slotted support systems.
2. Conduit and cable support devices.
3. Support for conductors in vertical conduit.
4. Structural steel for fabricated supports and restraints.
5. Mounting, anchoring, and attachment components, including powder-actuated fasteners, mechanical expansion anchors, concrete inserts, clamps, through bolts, toggle bolts, and hanger rods.
6. Fabricated metal equipment support assemblies.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For fabrication and installation details for electrical hangers and support systems.

1. Hangers. Include product data for components.
2. Slotted support systems.
3. Equipment supports.
4. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

2.2 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

A. Steel Slotted Support Systems: Preformed steel channels and angles with minimum 13/32 inch diameter holes at a maximum of 8 inch on center in at least one surface.

1. Standard: Comply with MFMA-4 factory-fabricated components for field assembly.
2. Material for Channel, Fittings, and Accessories: Galvanized steel.
3. Channel Width: Selected for applicable load criteria .
4. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
5. Nonmetallic Coatings: Manufacturer's standard PVC, polyurethane, or polyester coating applied according to MFMA-4.
6. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
7. Protect finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

B. Conduit and Cable Support Devices: Steel and malleable-iron hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.

C. Structural Steel for Fabricated Supports and Restraints: ASTM A36/A36M steel plates, shapes, and bars; black and galvanized.

D. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:

1. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel, for use in hardened portland cement concrete, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
2. Concrete Inserts: Steel or malleable-iron, slotted support system units are similar to MSS Type 18 units and comply with MFMA-4 or MSS SP-58.
3. Clamps for Attachment to Steel Structural Elements: MSS SP-58 units are suitable for attached structural element.
4. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM F3125/F3125M, Grade A325.
5. Toggle Bolts: Stainless steel springhead type.
6. Hanger Rods: Threaded steel.

PART 3 - EXECUTION

3.1 SELECTION

A. Comply with the following standards for selection and installation of hangers and supports, except where requirements on Drawings or in this Section are stricter:

1. NECA NEIS 101
2. NECA NEIS 102.

B. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation for penetrations through fire-rated walls, ceilings, and assemblies.

C. Comply with requirements for raceways and boxes specified in Section 260533 "Raceway and Boxes for Electrical Systems."

D. Provide seismic controls with hangers and supports in accordance with requirements specified in "Section 260548.16 "Seismic Controls for Electrical Systems."

E. Maximum Support Spacing and Minimum Hanger Rod Size for Raceways: Space supports for EMT, IMC, and ERMC as required by NFPA 70. Minimum rod size must be 1/4 inch in diameter.

F. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted or other support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.

1. Secure raceways and cables to these supports with single-bolt conduit clamps using spring friction action for retention in support channel.

G. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2 inch and smaller raceways serving branch circuits and communication systems above suspended ceilings, and for fastening raceways to trapeze supports.

3.2 INSTALLATION OF SUPPORTS

A. Comply with NECA NEIS 101 for installation requirements except as specified in this article.

B. Raceway Support Methods: In addition to methods described in NECA NEIS 1, EMT IMC and ERMC may be supported by openings through structure members, in accordance with NFPA 70.

C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination must be weight of supported components plus 200 lb.

D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:

1. To Wood: Fasten with lag screws or through bolts.
2. To New Concrete: Bolt to concrete inserts.
3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
4. To Existing Concrete: Expansion anchor fasteners.
5. To Steel: Welded threaded studs complying with AWS D1.1/D1.1M, with lock washers and nuts Beam clamps (MSS SP-58, Type 19, 21, 23, 25, or 27), complying with MSS SP-69 Spring-tension clamps.
6. To Light Steel: Sheet metal screws.
7. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on slotted-channel racks attached to substrate by means that comply with seismic-restraint strength and anchorage requirements.

E. Drill holes for expansion anchors in concrete at locations and to depths that avoid the need for reinforcing bars.

3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

A. Comply with installation requirements in Section 055000 "Metal Fabrications" for site-fabricated metal supports.

B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.

C. Field Welding: Comply with AWS D1.1/D1.1M. Submit welding certificates.

END OF SECTION 260529

SECTION 260533 - RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Type EMT-A and Type EMT-SS raceways and elbows.
2. Type EMT-S raceways and elbows.
3. Type ENT raceways and fittings.
4. Type ERMC-A and Type ERMC-SS raceways, elbows, couplings, and nipples.
5. Type ERMC-S raceways, elbows, couplings, and nipples.
6. Type FMC-S and Type FMC-A raceways.
7. Type IMC raceways.
8. Type LFMC raceways.
9. Type PVC raceways and fittings.
10. Fittings for conduit, tubing, and cable.
11. Threaded metal joint compound.
12. Solvent cements.
13. Surface metal raceways and fittings.
14. Wireways and auxiliary gutters.
15. Metallic outlet boxes, device boxes, rings, and covers.
16. Nonmetallic outlet boxes, device boxes, rings, and covers.
17. Termination boxes.
18. Cabinets, cutout boxes, junction boxes, and pull boxes.
19. Cover plates for device boxes.
20. Hoods for outlet boxes.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

A. Product Data: For the following:

1. Wireways and auxiliary gutters.
2. Surface metal raceways.
3. Floor boxes.
4. Cabinets and cutout boxes.

B. Sustainable Design Submittals:

C. Shop Drawings: For custom enclosures and cabinets. Include plans, elevations, sections, and attachment details. Show that floor boxes are located to avoid interferences and are structurally allowable. Indicate floor thickness at location where boxes are embedded in concrete floors and underfloor clearances where boxes are installed in raised floors.

D. Samples: For wireways, surface raceways, and floor boxes for colors and textures specified, 12 inch long.

1.3 INFORMATIONAL SUBMITTALS

A. Manufacturers' Instructions:

1. For Type ERMC-S-PVC.

PART 2 - PRODUCTS

2.1 TYPE EMT-A AND TYPE EMT-SS RACEWAYS AND ELBOWS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 797A and UL Category Control Number FJMX.

B. Aluminum Electrical Metal Tubing (EMT-A) and Elbows:
1. Material: Aluminum.
2. Options:

a. Minimum Trade Size: Metric designator 21 (trade size 3/4).

2.2 TYPE EMT-S RACEWAYS AND ELBOWS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 797 and UL Category Control Number FJMX.

B. Steel Electrical Metal Tubing (EMT-S) and Elbows:
1. Material: Steel.
2. Options:

a. Exterior Coating: Zinc.
b. Minimum Trade Size: Metric designator 21 (trade size 3/4).

2.3 TYPE ENT RACEWAYS AND FITTINGS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 1653 and UL Category Control Number FKHU.

B. Electrical Nonmetallic Tubing (ENT) and Fittings:
1. Options:

a. Minimum Trade Size: Metric designator 21 (trade size 3/4).
b. Fittings:

1) Mechanically Attached Fittings: UL 1653.
2) Solvent-Attached Fittings: UL 651.

2.4 TYPE ERMC-A AND TYPE ERMC-SS RACEWAYS, ELBOWS, COUPLINGS, AND NIPPLES

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 6A and UL Category Control Number DYWV.

2.5 TYPE ERMC-S RACEWAYS, ELBOWS, COUPLINGS, AND NIPPLES

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 6 and UL Category Control Number DYIX.

B. Galvanized-Steel Electrical Rigid Metal Conduit (ERMC-S-G), Elbows, Couplings, and Nipples:
1. Exterior Coating: Zinc.
2. Options:

a. Interior Coating: Zinc with organic top coating.
b. Minimum Trade Size: Metric designator 21 (trade size 3/4).

2.6 TYPE FMC-S AND TYPE FMC-A RACEWAYS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 1 and UL Category Control Number DXUZ.

B. Steel Flexible Metal Conduit (FMC-S):
1. Material: Steel.
2. Options:

a. Minimum Trade Size: Metric designator 21 (trade size 3/4).

C. Aluminum Flexible Metal Conduit (FMC-A):
1. Material: Aluminum.
2. Options:

a. Minimum Trade Size: Metric designator 21 (trade size 3/4).

2.7 TYPE IMC RACEWAYS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 1242 and UL Category Control Number DYBY.

B. Steel Electrical Intermediate Metal Conduit (IMC):
1. Options:

a. Exterior Coating: Zinc.
b. Interior Coating: Zinc with organic top coating.
c. Minimum Trade Size: Metric designator 21 (trade size 3/4).

2.8 TYPE LFMC RACEWAYS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 360 and UL Category Control Number DXHR.

B. Steel Liquidtight Flexible Metal Conduit (LFMC-S):
1. Material: Steel.
2. Options:

a. Minimum Trade Size: Metric designator 21 (trade size 3/4).

2.9 TYPE PVC RACEWAYS AND FITTINGS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 651 and UL Category Control Number DZYR.

B. Schedule 40 Rigid PVC Conduit (PVC-40) and Fittings:
   1. Dimensional Specifications: Schedule 40.
   2. Options:

      a. Minimum Trade Size: Metric designator 21 (trade size 3/4).
      b. Markings: For use with maximum 90 deg C wire.

C. Schedule 80 Rigid PVC Conduit (PVC-80) and Fittings:
   1. Dimensional Specifications: Schedule 80.
   2. Options:

      a. Minimum Trade Size: Metric designator 21 (trade size 3/4).
      b. Markings: For use with maximum 90 deg C wire.

D. Type A Rigid PVC Concrete-Encased Conduit (PVC-A) and Fittings:
   1. Dimensional Specifications: Type A.
   2. Options:

      a. Minimum Trade Size: Metric designator 21 (trade size 3/4).

2.10 FITTINGS FOR CONDUIT, TUBING, AND CABLE

A. Performance Criteria:

   1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.

B. Fittings for Type ERMC, Type IMC, and Type PVC Raceways:
   1. General Characteristics: UL 514B and UL Category Control Number DWTT.
   2. Options:

      a. Material: Steel.
      b. Coupling Method: Compression coupling.
      c. Conduit Fittings for Hazardous (Classified) Locations: UL 1203.
      d. Expansion and Deflection Fittings: UL 651 with flexible external bonding jumper.

C. Fittings for Type EMT Raceways:
   1. General Characteristics: UL 514B and UL Category Control Number FKAV.
   2. Options:

      a. Material: Steel.
      b. Coupling Method: Compression coupling.
      c. Conduit Fittings for Hazardous (Classified) Locations: UL 1203.
      d. Expansion and Deflection Fittings: UL 651 with flexible external bonding jumper.

D. Fittings for Type FMC Raceways:
   1. General Characteristics: UL 514B and UL Category Control Number ILNR.

E. Fittings for Type LFMC Raceways:
   1. General Characteristics: UL 514B and UL Category Control Number DXAS.

2.11 ELECTRICALLY CONDUCTIVE CORROSION-RESISTANT COMPOUNDS FOR THREADED CONDUIT

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 2419 and UL Category Control Number FOIZ.

2.12 SOLVENT CEMENTS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: As recommended by conduit manufacturer in accordance with UL 514B and UL Category Control Number DWTT.

2.13 WIREWAYS AND AUXILIARY GUTTERS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 870 and UL Category Control Number ZOYX.

B. Metal Wireways and Auxiliary Gutters:
1. Additional Characteristics:

a. Fittings and Accessories: Include covers, couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.
b. Finish: Manufacturer's standard enamel finish.

2. Options:

a. Degree of Protection: Type 1 or Type 3R unless otherwise indicated.
b. Wireway Covers: Hinged type unless otherwise indicated.

2.14 METALLIC OUTLET BOXES, DEVICE BOXES, RINGS, AND COVERS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 514A and UL Category Control Number QCIT.

B. Metallic Outlet Boxes:

1. Description: Box having pryout openings, knockouts, threaded entries, or hubs in either the sides of the back, or both, for entrance of conduit, conduit or cable fittings, or cables, with provisions for mounting outlet box cover, but without provisions for mounting wiring device directly to box.
2. Options:

    a. Material: Sheet steel.
    b. Sheet Metal Depth: Minimum 2.5 inch.
    c. Cast-Metal Depth: Minimum 2.4 inch.
    d. Luminaire Outlet Boxes and Covers: Nonadjustable, listed and labeled for attachment of luminaire weighing up to 50 lb.

C. Metallic Conduit Bodies:

1. Description: Means for providing access to interior of conduit or tubing system through one or more removable covers at junction or terminal point. In the United States, conduit bodies are listed in accordance with outlet box requirements.

D. Metallic Device Boxes:

1. Description: Box with provisions for mounting wiring device directly to box.
   Options:

    a. Material: Sheet steel.
    b. Sheet Metal Depth: minimum 2.5 inch.
    c. Cast-Metal Depth: minimum 2.4 inch.

E. Metallic Floor Boxes and Floor Box Covers:

1. Description: Box mounted in floor with floor box cover and other components to complete floor box enclosure.

F. Metallic Recessed Access-Floor Boxes and Recessed Floor Box Covers:

1. Description: Floor box with provisions for mounting wiring devices below floor surface and floor box cover with provisions for passage of cords to recessed wiring devices mounted within floor box. See drawings for manufacturer and model.

G. Metallic Concrete Boxes and Covers:

1. Description: Box intended for use in poured concrete.

2.15 TERMINATION BOXES

A. Description: Enclosure for termination base consisting of lengths of bus bars, terminal strips, or terminal blocks with provision for wire connectors to accommodate incoming or outgoing conductors or both.

B. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 1773 and UL Category Control Number XCKT.

C. Termination Boxes and Termination Bases for Installation on Line Side of Service Equipment:
1. Additional Characteristics: Listed and labeled for installation on line side of service equipment.

D. Termination Boxes and Termination Bases for Installation on Load Side of Service Equipment:
1. Additional Characteristics: Listed and labeled for installation on load side of service equipment.

2.16 CABINETS, CUTOUT BOXES, JUNCTION BOXES, AND PULL BOXES

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics:

a. Non-Environmental Characteristics: UL 50.
b. Environmental Characteristics: UL 50E.

B. Indoor Sheet Metal Cabinets:

1. Description: Enclosure provided with frame, mat, or trim in which swinging door or doors are or can be hung.
2. Additional Characteristics: UL Category Control Number CYIV.
3. Options:

a. Degree of Protection: Type 1.

C. Indoor Sheet Metal Cutout Boxes:

1. Description: Enclosure that has swinging doors or covers secured directly to and
2. Additional Characteristics: UL Category Control Number CYIV.
3. Options:

a. Degree of Protection: Type 1.

D. Indoor Sheet Metal Junction and Pull Boxes:

1. Description: Box with a blank cover that serves the purpose of joining different runs of raceway or cable.
2. Additional Characteristics: UL Category Control Number BGUZ.
3. Options:

a. Degree of Protection: Type 1.

E. Indoor Cast-Metal Junction and Pull Boxes:

1. Description: Box with a blank cover that serves the purpose of joining different runs of raceway or cable.
2. Additional Characteristics: UL Category Control Number BGUZ.
3. Options:

    a. Degree of Protection: Type 1.

F. Outdoor Sheet Metal Cabinets:

1. Description: Enclosure provided with frame, mat, or trim in which swinging door or doors are or can be hung.
2. Additional Characteristics: UL Category Control Number CYIV.

    a. Options:
    b. Degree of Protection: Type 3R, unless noted otherwise.

G. Outdoor Sheet Metal Cutout Boxes:

1. Description: Enclosure that has swinging doors or covers secured directly to and telescoping with walls of enclosure.
2. Additional Characteristics: UL Category Control Number CYIV.

    a. Options:
    b. Degree of Protection: Type 3R, unless noted otherwise.

H. Outdoor Sheet Metal Junction and Pull Boxes:

1. Description: Box with a blank cover that serves the purpose of joining different runs of raceway or cable.
2. Additional Characteristics: UL Category Control Number BGUZ.

    a. Options:
    b. Degree of Protection: Type 3R, unless noted otherwise.

I. Outdoor Cast-Metal Junction and Pull Boxes:

1. Description: Box with a blank cover that serves the purpose of joining different runs of raceway or cable.
2. Additional Characteristics: UL Category Control Number BGUZ.
3. Options:

    a. Degree of Protection: Type 3R, unless noted otherwise.

2.17 COVER PLATES FOR DEVICES BOXES

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics:

a. Reference Standards: UL 514D and UL Category Control Numbers QCIT and QCMZ.
b. Wallplate-Securing Screws: Metal with head color to match wallplate finish.

B. Metallic Cover Plates for Device Boxes:
1. Options:

a. Damp and Wet Locations: Listed, labeled, and marked for location and use. Provide gaskets and accessories necessary for compliance with listing.
b. Wallplate Material: 0.032 inch thick Type 302/304 non-magnetic stainless steel with brushed finish.

2.18 HOODS FOR OUTLET BOXES

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics:

a. Reference Standards:

1) UL 514D and UL Category Control Numbers QCIT and QCMZ.
2) Receptacle, hood, cover plate, gaskets, and seals comply with UL 498 Supplement SA when mated with box or enclosure complying with UL 514A, UL 514C, or UL 50E.

3. Mounts to box using fasteners different from wiring device.

B. Extra-Duty, While-in-Use Hoods for Outlet Boxes:
1. Additional Characteristics: Marked "Extra-Duty" in accordance with UL 514D.
2. Options:

a. Provide gray, weatherproof, "while-in-use" cover.
b. Manufacturer may combine nonmetallic device box with hood as extra-duty rated assembly.

PART 3 - EXECUTION

3.1 SELECTION OF RACEWAYS

A. Unless more stringent requirements are specified in Contract Documents or manufacturers' written instructions, comply with NFPA 70 for selection of raceways. Consult Architect for resolution of conflicting requirements.

B. Outdoors:

1. Exposed and Subject to Severe Physical Damage: ERMC .
2. Exposed and Subject to Physical Damage: IMC.

a. Locations less than 2.5 m above finished floor.

3. Exposed and Not Subject to Physical Damage: IMC.
4. Concealed Aboveground: EMT.
5. Direct Buried: PVC-40.
6. Concrete Encased in Trench: PVC-40.
7. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.

C. Indoors:

1. Exposed and Subject to Severe Physical Damage: IMC. Subject to severe physical damage includes the following locations:

a. Loading docks.
b. Corridors used for traffic of mechanized carts, forklifts, and pallet-handling units.
c. Mechanical rooms.
d. Gymnasiums.

2. Exposed and Subject to Physical Damage: IMC. Subject to physical damage includes the following locations:

a. Locations less than 2.5 m above finished floor.
b. Stub-ups to above suspended ceilings.

3. Exposed and Not Subject to Physical Damage: EMT.
4. Concealed in Ceilings and Interior Walls and Partitions: EMT.
5. Damp or Wet Locations: Corrosion-resistant EMT.
6. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC.

D. Raceway Fittings: Select fittings in accordance with NEMA FB 2.10 guidelines.

1. ERMC and IMC: Provide threaded type fittings unless otherwise indicated.

3.2 SELECTION OF BOXES AND ENCLOSURES

A. Unless more stringent requirements are specified in Contract Documents or manufacturers' written instructions, comply with NFPA 70 for selection of boxes and enclosures. Consult Architect for resolution of conflicting requirements.

B. Degree of Protection:

1. Outdoors:

a. Type 3R unless otherwise indicated.
b. Locations Exposed to Hosedown: Type 4.
c. Locations Subject to Potential Flooding: Type 6P.
d. Locations Aboveground Where Mechanism Must Operate When Ice Covered: Type 3S.
e. Locations in-Ground or Exposed to Corrosive Agents: Type 4X.

f. Locations in-Ground or Exposed to Corrosive Agents Where Mechanism Must Operate When Ice Covered: Type 3SX.

2. Indoors:

a. Type 1 unless otherwise indicated.

C. Exposed Boxes Installed Less Than 2.5 m Above Floor:

1. Provide cast-metal boxes. Boxes with knockouts or unprotected openings are prohibited.
2. Provide exposed cover. Flat covers with angled mounting slots or knockouts are prohibited.

3.3 INSTALLATION OF RACEWAYS

A. Installation Standards:

1. Unless more stringent requirements are specified in Contract Documents or manufacturers' written instructions, comply with NFPA 70 for installation of raceways. Consult Architect for resolution of conflicting requirements.
2. Comply with NFPA 70 limitations for types of raceways allowed in specific occupancies and number of floors.
3. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for hangers and supports.
4. Comply with NECA NEIS 101 for installation of steel raceways.
5. Comply with NECA NEIS 102 for installation of aluminum raceways.
6. Comply with NECA NEIS 111 for installation of nonmetallic raceways.
7. Install raceways square to the enclosure and terminate at enclosures without hubs with locknuts on both sides of enclosure wall. Install locknuts hand tight, plus one-quarter turn more.
8. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to metric designator 35 (trade size 1-1/4) and insulated throat metal bushings on metric designator 41 (trade size 1-1/2) and larger conduits terminated with locknuts. Install insulated throat metal grounding bushings on service conduits.
9. Raceway Terminations at Locations Subject to Moisture or Vibration:

a. Provide insulating bushings to protect conductors, including conductors smaller than No. 4 AWG. Install insulated throat metal grounding bushings on service conduits.

B. General Requirements for Installation of Raceways:

1. Complete raceway installation before starting conductor installation.
2. Provide stub-ups through floors with coupling threaded inside for plugs, set flush with finished floor. Plug coupling until conduit is extended above floor to final destination or a minimum of 2 ft above finished floor.
3. Install no more than equivalent of three 90-degree bends in conduit run. Support within 12 inch of changes in direction.

4. Make bends in raceway using large-radius preformed ells except for parallel bends. Field bending must be in accordance with NFPA 70 minimum radii requirements. Provide only equipment specifically designed for material and size involved.
5. Conceal conduit within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.
6. Support conduit within 12 inch of enclosures to which attached.
7. Install raceway sealing fittings at accessible locations in accordance with NFPA 70 and fill them with listed sealing compound. For concealed raceways, install fitting in flush steel box with blank cover plate having finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings in accordance with NFPA 70.
8. Install devices to seal raceway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal interior of raceways at the following points:

    a. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
    b. Where an underground service raceway enters a building or structure.
    c. Conduit extending from interior to exterior of building.
    d. Where otherwise required by NFPA 70.
9. Do not install conduits within 2 inch of the bottom side of a metal deck roof.
10. Keep raceways at least 6 inch away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
11. Cut conduit perpendicular to the length. For conduits metric designator 53 (trade size 2) and larger, use roll cutter or a guide to make cut straight and perpendicular to the length. Ream inside of conduit to remove burrs.
12. Install pull wires in empty raceways. Provide polypropylene or monofilament plastic line with not less than 200 lb tensile strength. Leave at least 12 inch of slack at both ends of pull wire. Cap underground raceways designated as spare above grade alongside raceways in use.

C. Requirements for Installation of Specific Raceway Types:

1. Types EMT-A, ERMC-A, and FMC-A:

    a. Do not install aluminum raceways or fittings in contact with concrete or earth.

2. Types ERMC and IMC:

    a. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound that maintains electrical conductivity to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.

3. Type ERMC-S-PVC:

    a. Follow manufacturer's installation instructions for clamping, cutting, threading, bending, and assembly.
    b. Provide PVC-coated sealing locknut for exposed male threads transitioning into female NPT threads that do not have sealing sleeves, including transitions from PVC couplings/female adapters to Type ERMC-S-PVC elbows in direct-burial applications. PVC-coated sealing locknuts must not be used in place of conduit

hub. PVC-coated sealing locknut must cover exposed threads on Type ERMC-S-PVC raceway.

c. Coat field-cut threads on PVC-coated raceway with manufacturer-approved corrosion-preventing conductive compound prior to assembly.

4. Types FMC and LFMC:

a. Comply with NEMA RV 3. Provide a maximum of 72 inch of flexible conduit for recessed and semirecessed luminaires, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.

D. Raceways Embedded in Slabs:

1. Run raceways larger than metric designator 27 (trade size 1) below concrete slab..
2. Arrange raceways to cross building expansion joints with expansion fittings at right angles to the joint.
3. Arrange raceways to ensure that each is surrounded by a minimum of 1 inch of concrete without voids.
4. Do not embed threadless fittings in concrete unless locations have been specifically approved by Architect.
5. Change from ENT to ERMC or IMC before rising above floor.

E. Stub-ups to Above Recessed Ceilings:

1. Provide EMT, IMC, or ERMC for raceways.
2. Provide a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.

F. Raceway Fittings: Install fittings in accordance with NEMA FB 2.10 guidelines.

1. ERMC-S-PVC: Provide only fittings listed for use with this type of conduit. Patch and seal joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Provide sealant recommended by fitting manufacturer and apply in thickness and number of coats recommended by manufacturer.
2. EMT: Provide compression, steel fittings. Comply with NEMA FB 2.10.
3. Flexible Conduit: Provide only fittings listed for use with flexible conduit type. Comply with NEMA FB 2.20.

G. Expansion-Joint Fittings:

1. Install type and quantity of fittings that accommodate temperature change listed for the following locations:
   a. Outdoor Locations Exposed to Direct Sunlight: 155 deg F temperature change.
   b. Indoor Spaces Connected with Outdoors without Physical Separation: 125 deg F temperature change.
   c. Attics: 135 deg F temperature change.

2. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F of temperature change for PVC conduits. Install fitting(s) that provide expansion and contraction for at least 0.000078 inch per foot of length of straight run per deg F of temperature change for metal conduits.

3. Install expansion fittings at locations where conduits cross building or structure expansion joints.
4. Install expansion-joint fitting with position, mounting, and piston setting selected in accordance with manufacturer's written instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.

H. Raceways Penetrating Rooms or Walls with Acoustical Requirements:

1. Seal raceway openings on both sides of rooms or walls with acoustically rated putty or firestopping.

3.4 INSTALLATION OF SURFACE RACEWAYS

A. Install surface raceways only where indicated on Drawings.

B. Install surface raceway with a minimum 2 inch radius control at bend points.

C. Secure surface raceway with screws or other anchor-type devices at intervals not exceeding 48 inch and with no less than two supports per straight raceway section. Support surface raceway in accordance with manufacturer's written instructions. Tape and glue are unacceptable support methods.

3.5 INSTALLATION OF BOXES AND ENCLOSURES

A. Provide boxes in wiring and raceway systems wherever required for pulling of wires, making connections, and mounting of devices or fixtures.

B. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to center of box unless otherwise indicated.

C. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall. Prepare block surfaces to provide a flat surface for a raintight connection between box and cover plate or supported equipment and box, whether installed indoors or outdoors.

D. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.

E. Locate boxes so that cover or plate will not span different building finishes.

F. Support boxes in recessed ceilings independent of ceiling tiles and ceiling grid.

G. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for purpose.

H. Fasten junction and pull boxes to, or support from, building structure. Do not support boxes by conduits.

I. Set metal floor boxes level and flush with finished floor surface.

J. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.

K. Do not install aluminum boxes, enclosures, or fittings in contact with concrete or earth.

L. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to ensure a continuous ground path.

M. Boxes and Enclosures in Areas or Walls with Acoustical Requirements:

1. Seal openings and knockouts in back and sides of boxes and enclosures with acoustically rated putty.
2. Provide gaskets for wallplates and covers.

3.6 FIRESTOPPING

A. Install firestopping at penetrations of fire-rated floor and wall assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.7 PROTECTION

A. Protect coatings, finishes, and cabinets from damage and deterioration.

1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
2. Repair damage to PVC coatings or paint finishes with matching touchup coating recommended by manufacturer.

3.8 CLEANING

A. Boxes: Remove construction dust and debris from device boxes, outlet boxes, and floor-mounted enclosures before installing wallplates, covers, and hoods.

END OF SECTION 260533

SECTION 260553 - IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Labels.
2. Bands and tubes.
3. Tapes and stencils.
4. Tags.
5. Signs.
6. Cable ties.
7. Miscellaneous identification products.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

A. Product Data:

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for electrical identification products.

B. Identification Schedule: For each piece of electrical equipment and electrical system components to be index of nomenclature for electrical equipment and system components used in identification signs and labels. Use same designations indicated on Drawings.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Comply with 29 CFR 1910.144 for color identification of hazards; 29 CFR 1910.145 for danger, caution, warning, and safety instruction signs and tags; and the following:

1. Fire-protection and fire-alarm equipment, including raceways, must be finished, painted, or suitably marked safety red.

2. Ceiling-mounted hangers, supports, cable trays, and raceways must be finished, painted, or suitably marked safety yellow where less than 7.7 ft above finished floor.

B. Signs, labels, and tags required for personnel safety must comply with the following standards:

1. Safety Colors: NEMA Z535.1.
2. Facility Safety Signs: NEMA Z535.2.
3. Safety Symbols: NEMA Z535.3.
4. Product Safety Signs and Labels: NEMA Z535.4.
5. Safety Tags and Barricade Tapes for Temporary Hazards: NEMA Z535.5.

C. Adhesive-attached labeling materials, including label stocks, laminating adhesives, and inks used by label printers, must comply with UL 969.

D. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.

1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.

2.2 COLOR AND LEGEND REQUIREMENTS

A. Raceways and Cables Carrying Circuits at 1000 V or Less:

1. Black letters on orange field.
2. Legend: Indicate voltage and system or service type.

B. Color-Coding for Phase- and Voltage-Level Identification, 1000 V or Less: Use colors listed below for ungrounded service feeder and branch-circuit conductors.

1. Color must be factory applied or field applied for sizes larger than 8 AWG if authorities having jurisdiction permit.
2. Colors for 208Y/120 V Circuits:

a. Phase A: Black.
b. Phase B: Red.
c. Phase C: Blue.

3. Colors for 240 V Circuits:

a. Phase A: Black.
b. Phase B: Red.

4. Color for Neutral: White or gray.
5. Color for Equipment Grounds: Bare copper.
6. Colors for Isolated Grounds: Green with two or more yellow stripes.

C. Warning Label Colors:

1. Identify system voltage with black letters on orange background.

D. Warning labels and signs must include, but are not limited to, the following legends:

1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 3 FEET MINIMUM."

E. Equipment Identification Labels:

1. Black letters on white field.

2.3 LABELS

A. Vinyl Wraparound Labels: Preprinted, flexible labels laminated with clear, weather- and chemical-resistant coating and matching wraparound clear adhesive tape for securing label ends.

B. Snap-Around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeves, with diameters sized to suit diameters and that stay in place by gripping action.

C. Self-Adhesive Wraparound Labels: Preprinted or Write-on, 3 mil thick, polyester flexible label with acrylic pressure-sensitive adhesive.

1. Self-Lamination: Clear; UV-, weather- and chemical-resistant; self-laminating, protective shield over legend. Labels sized such that clear shield overlaps entire printed legend.
2. Marker for Labels:

a. Machine-printed, permanent, waterproof, black ink recommended by printer manufacturer.

D. Self-Adhesive Labels: Polyester, thermal, transfer-printed, 3 mil thick, multicolor, weather- and UV-resistant, pressure-sensitive adhesive labels, configured for intended use and location.

1. Minimum Nominal Size:

a. 1-1/2 by 6 inch for raceway and conductors.
b. 3-1/2 by 5 inch for equipment.
c. As required by authorities having jurisdiction.

2.4 BANDS AND TUBES

A. Snap-Around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeves, 2 inch long, with diameters sized to suit diameters and that stay in place by gripping action.

B. Heat-Shrink Preprinted Tubes: Flame-retardant polyolefin tubes with machine-printed identification labels, sized to suit diameter and shrunk to fit firmly. Full shrink recovery occurs at maximum of 200 deg F. Comply with UL 224.

2.5 TAPES AND STENCILS

A. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.

B. Self-Adhesive Vinyl Tape: Colored, heavy duty, waterproof, fade resistant; not less than 3 mil thick by 1 to 2 inch wide; compounded for outdoor use.

C. Tape and Stencil: 4 inch wide black stripes on 10 inch centers placed diagonally over orange background and are 12 inch wide. Stop stripes at legends.

D. Floor Marking Tape: 2 inch wide, 5 mil pressure-sensitive vinyl tape, with black and white stripes and clear vinyl overlay.

E. Underground-Line Warning Tape:

1. Tape:

   a. Recommended by manufacturer for method of installation and suitable to identify and locate underground electrical and communications utility lines.
   b. Printing on tape must be permanent and may not be damaged by burial operations.
   c. Tape material and ink must be chemically inert and not be subject to degradation when exposed to acids, alkalis, and other destructive substances commonly found in soils.

2. Color and Printing:

   a. Comply with APWA Uniform Color Code using NEMA Z535.1 safety colors.
   b. Inscriptions for Red Tapes: "CAUTION BURIED ELECTRIC LINE BELOW".
   c. Inscriptions for Orange Tapes: "CAUTION BURIED COMMUNICATION LINE BELOW".

3. Tape Type ID:

   a. Detectable three-layer laminate, consisting of printed pigmented polyolefin film, solid aluminum-foil core, and clear protective film that allows inspection of continuity of conductive core; bright colored, continuous-printed on one side with inscription of utility, compounded for direct-burial service.
   b. Width: 3 inch.
   c. Overall Thickness: 5 mil.
   d. Foil Core Thickness: 0.35 mil.
   e. Weight: 28 lb/1000 sq. ft.
   f. Tensile in accordance with ASTM D882: 70 lbf and 4600 psi.

2.6 TAGS

A. Write-on Tags:

1. Polyester Tags: 0.010 inch thick, with corrosion-resistant grommet and cable tie for attachment.

2. Marker for Tags:
    a. Machine-printed, permanent, waterproof, black ink marker recommended by printer manufacturer.

2.7 SIGNS

A. Baked-Enamel Signs:

1. Preprinted aluminum signs, punched or drilled for fasteners, with colors, legend, and size required for application.
2. 1/4 inch grommets in corners for mounting.
3. Nominal Size: 7 by 10 inch.

B. Metal-Backed Butyrate Signs:

1. Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs, with 0.0396 inch galvanized-steel backing, punched and drilled for fasteners, and with colors, legend, and size required for application.
2. 1/4 inch grommets in corners for mounting.
3. Nominal Size: 10 by 14 inch.

C. Laminated Acrylic or Melamine Plastic Signs:

1. Engraved legend.
2. Thickness:

    a. For signs up to 20 sq. inch, minimum 1/16 inch thick.
    b. For signs larger than 20 sq. inch, 1/8 inch thick.
    c. Engraved legend with black letters on white face.
    d. Punched or drilled for mechanical fasteners with 1/4 inch grommets in corners for mounting.
    e. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.

2.8 CABLE TIES

A. General-Purpose Cable Ties: Fungus inert, self-extinguishing, one piece, self-locking, and Type 6/6 nylon.

1. Minimum Width: 3/16 inch.
2. Tensile Strength at 73 deg F in accordance with ASTM D638: 12,000 psi.
3. Temperature Range: Minus 40 to plus 185 deg F.
4. Color: Black, except where used for color-coding.

B. UV-Stabilized Cable Ties: Fungus inert, designed for continuous exposure to exterior sunlight, self-extinguishing, one piece, self-locking, and Type 6/6 nylon.

1. Minimum Width: 3/16 inch.
2. Tensile Strength at 73 deg F in accordance with ASTM D638: 12,000 psi.

3. Temperature Range: Minus 40 to plus 185 deg F.
4. Color: Black.

C. Plenum-Rated Cable Ties: Self-extinguishing, UV stabilized, one piece, and self-locking.

1. Minimum Width: 3/16 inch.
2. Tensile Strength at 73 deg F in accordance with ASTM D638: 7000 psi.
3. UL 94 Flame Rating: 94V-0.
4. Temperature Range: Minus 50 to plus 284 deg F.
5. Color: Black.

2.9 MISCELLANEOUS IDENTIFICATION PRODUCTS

A. Paint: Comply with requirements in painting Sections for paint materials and application requirements. Retain paint system applicable for surface material and location (exterior or interior).

B. Fasteners for Labels and Signs: Self-tapping, stainless steel screws or stainless steel machine screws with nuts and flat and lock washers.

PART 3 - EXECUTION

3.1 PREPARATION

A. Self-Adhesive Identification Products: Before applying electrical identification products, clean substrates of substances that could impair bond, using materials and methods recommended by manufacturer of identification product.

3.2 INSTALLATION

A. Verify and coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and operation and maintenance manual. Use consistent designations throughout Project.

B. Install identifying devices before installing acoustical ceilings and similar concealment.

C. Verify identity of item before installing identification products.

D. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and operation and maintenance manual.

E. Apply identification devices to surfaces that require finish after completing finish work.

F. Install signs with approved legend to facilitate proper identification, operation, and maintenance of electrical systems and connected items.

G. System Identification for Raceways and Cables under 1000 V: Identification must completely encircle cable or conduit. Place identification of two-color markings in contact, side by side.

1. Secure tight to surface of conductor, cable, or raceway.

H. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, and signal connections.

I. Elevated Components: Increase sizes of labels, signs, and letters to those appropriate for viewing from floor.

J. Accessible Fittings for Raceways: Identify cover of junction and pull box of the following systems with wiring system legend and system voltage. System legends must be as follows:

1. "EMERGENCY POWER."
2. "POWER."
3. "UPS."

K. Vinyl Wraparound Labels:

1. Secure tight to surface of raceway or cable at location with high visibility and accessibility.
2. Attach labels that are not self-adhesive type with clear vinyl tape, with adhesive appropriate to location and substrate.

L. Snap-Around Labels: Secure tight to surface at location with high visibility and accessibility.

M. Self-Adhesive Wraparound Labels: Secure tight to surface at location with high visibility and accessibility.

N. Self-Adhesive Labels:

1. Install unique designation label that is consistent with wiring diagrams, schedules, and operation and maintenance manual.
2. Unless otherwise indicated, provide single line of text with 1/2 inch high letters on 1-1/2 inch high label; where two lines of text are required, use labels 2 inch high.

O. Snap-Around Color-Coding Bands: Secure tight to surface at location with high visibility and accessibility.

P. Heat-Shrink, Preprinted Tubes: Secure tight to surface at location with high visibility and accessibility.

Q. Marker Tapes: Secure tight to surface at location with high visibility and accessibility.

R. Self-Adhesive Vinyl Tape: Secure tight to surface at location with high visibility and accessibility.

1. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for minimum distance of 6 inch where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding.

S. Tape and Stencil: Comply with requirements in painting Sections for surface preparation and paint application.

T. Floor Marking Tape: Apply stripes to finished surfaces following manufacturer's instructions.

U. Underground Line Warning Tape:

1. During backfilling of trenches, install continuous underground-line warning tape directly above cable or raceway at 6 to 8 inch below finished grade. Use multiple tapes where width of multiple lines installed in common trench or concrete envelope exceeds 16 inch overall.
2. Install underground-line warning tape for direct-buried cables and cables in raceways.

V. Write-on Tags:

1. Place in location with high visibility and accessibility.
2. Secure using general-purpose cable ties.

W. Baked-Enamel Signs:

1. Attach signs that are not self-adhesive type with mechanical fasteners appropriate to location and substrate.
2. Unless otherwise indicated, provide single line of text with 1/2 inch high letters on minimum 1-1/2 inch high sign; where two lines of text are required, use signs minimum 2 inch high.

X. Metal-Backed Butyrate Signs:

1. Attach signs that are not self-adhesive type with mechanical fasteners appropriate to location and substrate.
2. Unless otherwise indicated, provide single line of text with 1/2 inch high letters on 1-1/2 inch high sign; where two lines of text are required, use labels 2 inch high.

Y. Laminated Acrylic or Melamine Plastic Signs:

1. Attach signs that are not self-adhesive type with mechanical fasteners appropriate to location and substrate.
2. Unless otherwise indicated, provide single line of text with 1/2 inch high letters on 1-1/2 inch high sign; where two lines of text are required, use labels 2 inch high.

Z. Cable Ties: General purpose, for attaching tags, except as listed below:

1. Outdoors: UV-stabilized nylon.
2. In Spaces Handling Environmental Air: Plenum rated.

3.3 IDENTIFICATION SCHEDULE

A. Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment. Install access doors or panels to provide view of identifying devices.

B. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, pull points, and locations of high visibility. Identify by system and circuit designation.

C. Accessible Raceways and Metal-Clad Cables, 1000 V or Less, for Service, Feeder, and Branch Circuits, More Than 30 A and 120 V to Ground: Identify with self-adhesive raceway labels.

1. Locate identification at changes in direction, at penetrations of walls and floors, at 50 ft maximum intervals in straight runs, and at 25 ft maximum intervals in congested areas.

D. Accessible Fittings for Raceways and Cables within Buildings: Identify cover of junction and pull box of the following systems with self-adhesive labels containing wiring system legend and system voltage. System legends must be as follows:

1. "EMERGENCY POWER."
2. "POWER."
3. "UPS."

E. Power-Circuit Conductor Identification, 1000 V or Less: For conductors in vaults, pull and junction boxes, manholes, and handholes, use vinyl wraparound labels to identify phase.

1. Locate identification at changes in direction, at penetrations of walls and floors, at 50 ft maximum intervals in straight runs, and at 25 ft maximum intervals in congested areas.

F. Control-Circuit Conductor Identification: For conductors and cables in pull and junction boxes, manholes, and handholes, use write-on tags with conductor or cable designation, origin, and destination.

G. Control-Circuit Conductor Termination Identification: For identification at terminations, provide heat-shrink preprinted tubes with conductor designation.

H. Conductors to Be Extended in Future: Attach write-on tags to conductors.

I. Auxiliary Electrical Systems Conductor Identification: Marker tape that is uniform and consistent with system used by manufacturer for factory-installed connections.

1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.

J. Locations of Underground Lines: Underground-line warning tape for power, lighting, communication, and control wiring and optical-fiber cable.

K. Workspace Indication: Apply floor marking tape to finished surfaces. Show working clearances in direction of access to live parts. Workspace must comply with NFPA 70 and 29 CFR 1926.403 unless otherwise indicated. Do not install at flush-mounted panelboards and similar equipment in finished spaces.

L. Instructional Signs: Self-adhesive labels, including color code for grounded and ungrounded conductors.

M. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Self-adhesive labels.

1. Apply to exterior of door, cover, or other access.
2. For equipment with multiple power or control sources, apply to door or cover of equipment, including, but not limited to, the following:

    a. Power-transfer switches.
    b. Controls with external control power connections.

N. Arc Flash Warning Labeling: Self-adhesive labels.

O. Operating Instruction Signs: Self-adhesive labels.

P. Equipment Identification Labels:

1. Indoor Equipment: Self-adhesive label.
2. Outdoor Equipment: Laminated acrylic or melamine sign.

END OF SECTION 260553

SECTION 260923 - LIGHTING CONTROL DEVICES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Electronic time switches.
2. Electromechanical dial-time switches.
3. Outdoor photoelectric switches, solid state, flexible mounting.
4. Outdoor photoelectric switches, low voltage.
5. Indoor occupancy and vacancy sensors.
6. Switchbox-mounted occupancy sensors.
7. Digital timer light switch.
8. Outdoor motion sensors.
9. Lighting contactors.
10. Conductors and cables.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
3. Section 262726 "Wiring Devices" for wall-box dimmers, non-networkable wall-switch occupancy sensors, and manual light switches.

1.2 ACTION SUBMITTALS

A. Product Data:

1. For each type of product.

B. Shop Drawings:

1. Show installation details for the following:

a. Occupancy sensors.
b. Vacancy sensors.

2. Interconnection diagrams showing field-installed wiring.
3. Include diagrams for power, signal, and control wiring.

C. Field quality-control reports.

1.3 INFORMATIONAL SUBMITTALS

A. Sample Warranty: For manufacturer's warranties.

1.4 WARRANTY

A. Special Extended Warranty: Manufacturer and Installer warrant that installed lighting control devices perform in accordance with specified requirements and agree to repair or replace, including labor, materials, and equipment, devices that fail to perform as specified within extended warranty period.

1. Failures include, but are not limited to, the following:

a. Faulty operation of lighting control software.
b. Faulty operation of lighting control devices.

2. Extended Warranty Period: Two year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 ELECTRONIC TIME SWITCHES

A. Electronic Time Switches: Solid state, programmable, with alphanumeric display; complying with UL 917.

1. Listed and labeled in accordance with NFPA 70, by a qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

a. channels; each channel is individually programmable with two on-off set points on a 24-hour schedule with a skip-a-day weekly schedule.
b. and an annual holiday schedule that overrides the weekly operation on holidays.

2. Circuitry: Allow connection of a photoelectric relay as substitute for on-off function of a program on selected channels.
3. Astronomic Time: Selected channels.
4. Automatic daylight savings time changeover.
5. Battery Backup: Not less than seven days reserve, to maintain schedules and time clock.

2.2 ELECTROMECHANICAL DIAL-TIME SWITCHES

A. Electromechanical-Dial Time Switches: Comply with UL 917.

1. Listed and labeled in accordance with NFPA 70, by a qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Contact Configuration: as indicated on drawings.
3. Contact Rating: 30 A inductive or resistive, 240 V(ac).

4. Circuitry: Allows connection of a photoelectric relay as a substitute for the on-off function of a program.
5. Astronomic time dial.
6. Eight-Day Program: Uniquely programmable for each weekday and holidays.
7. Skip-a-day mode.
8. Wound-spring reserve carryover mechanism to keep time during power failures, minimum of 16 hours.

2.3 OUTDOOR PHOTOELECTRIC SWITCHES, SOLID STATE, FLEXIBLE MOUNTING

2.4 OUTDOOR PHOTOELECTRIC SWITCHES, LOW VOLTAGE

A. Description: Solid state; one set of NO dry contacts rated for 24 V(dc) at 1 A, to operate connected load, complying with UL 773, and compatible with lighting control panelboard.

1. Listed and labeled in accordance with NFPA 70, by a qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Light-Level Monitoring Range: 1.5 to 10 fc, with an adjustment for turn-on and turn-off levels within that range.
3. Time Delay: Thirty-second minimum, to prevent false operation.
4. Mounting: 1/2 inch threaded male conduit.
5. Failure Mode: Luminaire stays ON.
6. Power Pack:

2.5 INDOOR OCCUPANCY AND VACANCY SENSORS

A. General Requirements for Sensors:

1. Wall or Ceiling-mounted, solid-state indoor occupancy and vacancy sensors.
2. Passive infrared Ultrasonic Dual technology.
3. Integrated Separate power pack.
4. Listed and labeled in accordance with NFPA 70, by a qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
5. Operation:

    a. Combination Sensor: Unless otherwise indicated, sensor must be programmed to turn lights on when coverage area is occupied and turn them off when unoccupied, or to turn off lights that have been manually turned on; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.

6. Sensor Output: Contacts rated to operate the connected relay, complying with UL 773A.
7. Power: Line voltage.
8. Power Pack: Dry contacts rated for 20 A ballast or LED load at 120 and 277 V(ac), for 13 A tungsten at 120 V(ac), and for 1 hp at 120 V(ac). Sensor has 24 V(dc), 150 mA, Class 2 power source.
9. Mounting:

a. Sensor: Suitable for mounting in any position in a standard device box or outlet box.
b. Relay: Externally mounted through a 1/2 inch knockout in a standard electrical enclosure.
c. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.

10. Indicator: Digital display, to show when motion is detected during testing and normal operation of sensor.
11. Bypass Switch: Override the "on" function in case of sensor failure.
12. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc; turn lights off when selected lighting level is present.

B. Dual-Technology Type: Wall or Ceiling mounted; detect occupants in coverage area using PIR and ultrasonic detection methods. The particular technology or combination of technologies that control on-off functions is selectable in the field by operating controls on unit.

1. Sensitivity Adjustment: Separate for each sensing technology.
2. Detector Sensitivity: Detect occurrences of 6 inch minimum movement of any portion of a human body that presents a target of not less than 36 sq. inch, and detect a person of average size and weight moving not less than 12 inch in either a horizontal or a vertical manner at an approximate speed of 12 inch/s.
3. Detection Coverage (Standard Room): Detect occupancy anywhere within a circular area of 1000 sq. ft. when mounted on a 96 inch high ceiling.
4. Detection Coverage (Room, Wall Mounted): Detect occupancy anywhere within a 180-degree pattern centered on the sensor over an area of 1000 sq. ft. when mounted 48 inch above finished floor.

2.6 SWITCHBOX-MOUNTED OCCUPANCY SENSORS

A. General Requirements for Sensors: Automatic-wall-switch occupancy sensor with manual on-off switch, suitable for mounting in a single gang switchbox, with provisions for connection to BAS or using hardwired connection.

1. Listed and labeled in accordance with NFPA 70, by a qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
2. Occupancy Sensor Operation: Unless otherwise indicated, turn lights on when coverage area is occupied, and turn lights off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
3. Operating Ambient Conditions: Dry interior conditions, 32 to 120 deg F.

B. Wall-Switch Sensor Tag WS1:

1. Standard Range: 180-degree field of view, field adjustable from 180 to 40 degrees; with a minimum coverage area of 900 sq. ft..
2. Sensing Technology: Dual technology - PIR and ultrasonic.

2.7 LIGHTING CONTACTORS

A. Description: Electrically operated and mechanically held, combination-type lighting contactors with, complying with NEMA ICS 2 and UL 508.

1. Current Rating for Switching: Listing or rating consistent with type of load served, including tungsten filament, inductive, and high-inrush ballast (ballast with 15 percent or less THD of normal load current).
2. Fault Current Withstand Rating: Equal to or exceeding the available fault current at the point of installation.
3. Enclosure: Comply with NEMA 250.
4. Provide with control and pilot devices as indicated on Drawings, matching the NEMA type specified for the enclosure.

2.8 CONDUCTORS AND CABLES

A. Power Wiring to Supply Side of Remote-Control Power Sources: Not smaller than No. 12 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

PART 3 - EXECUTION

3.1 INSTALLATION OF SENSORS

A. Coordinate layout and installation of ceiling-mounted devices with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, smoke detectors, fire-suppression systems, and partition assemblies.

B. Install and aim sensors in locations to achieve not less than 90 percent coverage of areas indicated. Do not exceed coverage limits specified in manufacturer's instructions.

3.2 INSTALLATION OF CONTACTORS

A. Mount electrically held lighting contactors with elastomeric isolator pads to eliminate structure-borne vibration unless contactors are installed in an enclosure with factory-installed vibration isolators.

3.3 INSTALLATION OF WIRING

A. Wiring Method: Comply with Section 260519 "Low-Voltage Electrical Power Conductors and Cables." Minimum conduit size is 1/2 inch.

B. Wiring within Enclosures: Separate power-limited and nonpower-limited conductors in accordance with conductor manufacturer's instructions.

C. Size conductors in accordance with lighting control device manufacturer's instructions unless otherwise indicated.

D. Splices, Taps, and Terminations: Make connections only on numbered terminal strips in junction, pull, device, and outlet boxes; terminal cabinets; and equipment enclosures.

3.4 IDENTIFICATION

A. Identify components and power and control wiring in accordance with Section 260553 "Identification for Electrical Systems.

B. Label time switches and contactors with a unique designation.

3.5 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Operational Test: After installing time switches and sensors, and after electrical circuitry has been energized, start units to confirm proper unit operation.
2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

B. Nonconforming Work:

1. Lighting control devices will be considered defective if they do not pass tests and inspections.
2. Remove and replace defective units and retest.

C. Prepare test and inspection reports.

D. Manufacturer Services:

1. Engage factory-authorized service representative to support field tests and inspections.

3.6 ADJUSTING

A. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting lighting control devices to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

1. For occupancy and motion sensors, verify operation at outer limits of detector range. Set time delay to suit Owner's operations.
2. For daylighting controls, adjust set points and deadband controls to suit Owner's operations.
3. Align high-bay occupancy sensors using manufacturer's laser aiming tool.

3.7 MAINTENANCE

A. Software and Firmware Service Agreement:

1. Technical Support: Beginning at Substantial Completion, verify that software and firmware service agreement includes software support for two years.
2. Upgrade Service: At Substantial Completion, update software and firmware to latest version. Install and program software upgrades that become available within two years from date of Substantial Completion. Verify upgrading software includes operating system and new or revised licenses for using software.

    a. Upgrade Notice: No fewer than 30 days to allow Owner to schedule and access the system and to upgrade computer equipment if necessary.

3. Upgrade Reports: Prepare written report after each update, documenting upgrades installed.

END OF SECTION 260923

SECTION 262416 - PANELBOARDS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Power panelboards.
2. Lighting and appliance branch-circuit panelboards.
3. Disconnecting and overcurrent protective devices.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 DEFINITIONS

A. GFEP: Ground-fault equipment protection.

B. VPR: Voltage protection rating.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Power panelboards.
2. Lighting and appliance branch-circuit panelboards.
3. Electronic-grade panelboards.
4. Disconnecting and overcurrent protective devices.
5. Include materials, switching and overcurrent protective devices, SPDs, accessories, and components indicated.
6. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.

B. Shop Drawings: For each panelboard and related equipment.

1. Include dimensioned plans, elevations, sections, and details.
2. Show tabulations of installed devices with nameplates, conductor termination sizes, equipment features, and ratings.
3. Detail enclosure types including mounting and anchorage, environmental protection, knockouts, corner treatments, covers and doors, gaskets, hinges, and locks.

4. Detail bus configuration, current, and voltage ratings.
5. Short-circuit current rating of panelboards and overcurrent protective devices.
6. Include evidence of listing, by qualified electrical testing laboratory recognized by authorities having jurisdiction, for series rating of installed devices.
7. Include evidence of listing, by qualified electrical testing laboratory recognized by authorities having jurisdiction, for SPD as installed in panelboard.
8. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
9. Include wiring diagrams for power, signal, and control wiring.
10. Key interlock scheme drawing and sequence of operations.

C. Field Quality-Control Submittals:

1. Field quality-control reports.

1.4 INFORMATIONAL SUBMITTALS

A. Panelboard Schedules: For installation in panelboards.

B. Manufacturers' Published Instructions: Record copy of official installation instructions issued to Installer by manufacturer for the following:

1. Recommended procedures for installing panelboards.
2. Recommended torque settings for bolted connections on panelboards.
3. Recommended temperature range for energizing panelboards.

C. Sample warranties.

1.5 CLOSEOUT SUBMITTALS

A. Warranty documentation.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Special Tools: Furnish to Owner proprietary equipment, keys, and software required to operate, maintain, repair, adjust, or implement future changes to panelboards, that are packaged with protective covering for storage on-site and identified with labels describing contents.

1.7 WARRANTY

A. Special Installer Extended Warranty: Installer warrants that fabricated and installed panelboards perform in accordance with specified requirements and agrees to repair or replace components or products that fail to perform as specified within extended-warranty period.

1. Extended-Warranty Period: Two years from date of Substantial Completion; full coverage for labor, materials, and equipment.

PART 2 - PRODUCTS

2.1 PANELBOARDS AND LOAD CENTERS COMMON REQUIREMENTS

A. Fabricate and test panelboards in accordance with IEEE 344 to withstand seismic forces defined in Section 260548.16 "Seismic Controls for Electrical Systems."

B. Electrical Components, Devices, and Accessories: Listed and labeled in accordance with NFPA 70, by qualified electrical testing agency recognized by authorities having jurisdiction, and marked for intended location and application.

C. Comply with NEMA PB 1.

D. Comply with NFPA 70.

E. Enclosures: Flush and Surface-mounted, dead-front cabinets.

1. Rated for environmental conditions at installed location.

a. Indoor Dry and Clean Locations: UL 50E, Type 1.
b. Outdoor Locations: UL 50E, Type 3R.

2. Height: 7 ft maximum.
3. Front: Secured to box with concealed trim clamps. For surface-mounted fronts, match box dimensions; for flush-mounted fronts, overlap box. Trims must cover live parts and may have no exposed hardware.

F. Incoming Mains:

1. Location: Convertible between top and bottom.

G. Phase, Neutral, and Ground Buses:

1. Material: Hard-drawn copper, 98 percent conductivity.

H. Conductor Connectors: Suitable for use with conductor material and sizes.

1. Material: Hard-drawn copper, 98 percent conductivity.
2. Main and Neutral Lugs: Mechanical type, with lug on neutral bar for each pole in panelboard.
3. Ground Lugs and Bus-Configured Terminators: Mechanical type, with lug on bar for each pole in panelboard.
4. Feed-Through Lugs: Mechanical type, suitable for use with conductor material. Locate at opposite end of bus from incoming lugs or main device.
5. Subfeed (Double) Lugs: Mechanical type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.

I. Panelboard Short-Circuit Current Rating:
1. Fully rated to interrupt symmetrical short-circuit current available at terminals. Assembly listed, by qualified electrical testing laboratory recognized by authorities having jurisdiction, for 100 percent interrupting capacity.

J. Surge Suppression: Factory installed as integral part of indicated panelboards, complying with UL 1449 SPD Type 1.

2.2 POWER PANELBOARDS

A. Listing Criteria: NEMA PB 1, distribution type.

B. Doors: Secured with vault-type latch with tumbler lock; keyed alike.

1. For doors more than 36 inch high, provide two latches, keyed alike.

C. Mains: Circuit breaker.

D. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes 125 A and Smaller: Bolt-on circuit breakers or Plug-in circuit breakers where individual positive-locking device requires mechanical release for removal.

E. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes Larger Than 125 A: Bolt-on circuit breakers.

1. External Control-Power Source: 120 V branch circuit.

2.3 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Eaton.
2. Siemens Industry, Inc., Energy Management Division.
3. Square D; Schneider Electric USA.

B. Listing Criteria: NEMA PB 1, lighting and appliance branch-circuit type.

C. Mains: Circuit breaker or lugs only.

D. Branch Overcurrent Protective Devices: Bolt-on circuit breakers, replaceable without disturbing adjacent units.

E. Doors: Door-in-door construction with concealed hinges; secured with flush latch with tumbler lock; keyed alike.

2.4 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Eaton.
2. Siemens Industry, Inc., Energy Management Division.
3. Square D; Schneider Electric USA.

B. MCCB: Comply with UL 489, with interrupting capacity to meet available fault currents.

1. Thermal-Magnetic Circuit Breakers:

    a. Inverse time-current element for low-level overloads.
    b. Instantaneous magnetic trip element for short circuits.
    c. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.

2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
3. Electronic Trip Circuit Breakers:

    a. RMS sensing.
    b. Field-replaceable rating plug or electronic trip.
    c. Digital display of settings, trip targets, and indicated metering displays.
    d. Multi-button keypad to access programmable functions and monitored data.
    e. Ten-event, trip-history log. Each trip event must be recorded with type, phase, and magnitude of fault that caused trip.
    f. Integral test jack for connection to portable test set or laptop computer.
    g. Field-Adjustable Settings:

        1) Instantaneous trip.
        2) Long- and short-time pickup levels.
        3) Long and short time adjustments.
        4) Ground-fault pickup level, time delay, and I squared T response.

4. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller; let-through ratings less than NEMA FU 1, RK-5.
5. GFCI Circuit Breakers: Single- and double-pole configurations with Class A ground-fault protection (6 mA trip).
6. GFEP Circuit Breakers: Class B ground-fault protection (30 mA trip).
7. Arc-Fault Circuit Interrupter Circuit Breakers: Comply with UL 1699; 120/240 V, single-pole configuration.
8. Subfeed Circuit Breakers: Vertically mounted.
9. MCCB Features and Accessories:

    a. Standard frame sizes, trip ratings, and number of poles.
    b. Breaker handle indicates tripped status.
    c. UL listed for reverse connection without restrictive line or load ratings.
    d. Lugs: Mechanical style, suitable for number, size, trip ratings, and conductor materials.
    e. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and HID lighting circuits.
    f. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
    g. Communication Capability: Universal-mounted Integral communication module with functions and features compatible with power monitoring and control system specified in Section 260913 "Electrical Power Monitoring and Control."
    h. Shunt Trip: 120 V trip coil energized from separate circuit, set to trip at 55 percent of rated voltage.

i. Handle Padlocking Device: Fixed attachment, for locking circuit-breaker handle in on or off position.
j. Handle Clamp: Loose attachment, for holding circuit-breaker handle in on position.

C. Fused Switch: NEMA KS 1, Type HD; clips to accommodate specified fuses; lockable handle.

1. Fuses and Spare-Fuse Cabinet: Comply with requirements specified in Section 262813 "Fuses."

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with manufacturer's published instructions.

B. Reference Standards:

1. Panelboards: Unless more stringent requirements are specified in Contract Documents or manufacturers' published instructions, comply with NECA 407 or NEMA PB 1.1.
2. Consult Architect for resolution of conflicting requirements.

C. Special Techniques:

1. Comply with mounting and anchoring requirements specified in Section 260548.16 "Seismic Controls for Electrical Systems."
2. Mount top of trim 7.5 ft (highest breaker handle to be no greater than 6’6” above finished floor unless otherwise indicated).
3. Mount panelboard cabinet plumb and rigid without distortion of box.
4. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.
5. Install overcurrent protective devices and controllers not already factory installed.

a. Set field-adjustable, circuit-breaker trip ranges.

6. Make grounding connections and bond neutral for services and separately derived systems to ground. Make connections to grounding electrodes, separate grounds for isolated ground bars, and connections to separate ground bars.
7. Install filler plates in unused spaces.
8. Stub four 1 inch empty conduits from panelboard into accessible ceiling space or space designated to be ceiling space in future.

3.2 IDENTIFICATION

A. Identify field-installed conductors, interconnecting wiring, and components; install warning signs complying with requirements in Section 260553 "Identification for Electrical Systems."

B. Panelboard Nameplates: Label each panelboard with nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

C. Install warning signs complying with requirements in Section 260553 "Identification for Electrical Systems" identifying source of remote circuit.

D. Panelboard Label: Manufacturer's name and trademark, voltage, amperage, number of phases, and number of poles must be located on interior of panelboard door.

E. Breaker Labels: Faceplate must list current rating, UL and IEC certification standards, and AIC rating.

F. Circuit Directory:

1. Provide directory card inside panelboard door, mounted in transparent card holder.

    a. Circuit directory must identify specific purpose with detail sufficient to distinguish it from other circuits.

2. Provide computer-generated circuit directory mounted inside panelboard door with transparent plastic protective cover.

    a. Circuit directory must identify specific purpose with detail sufficient to distinguish it from other circuits.

3. Create directory to indicate installed circuit loads; incorporate Owner's final room designations. Obtain approval before installing. Handwritten directories are not acceptable. Install directory inside panelboard door.

3.3 FIELD QUALITY CONTROL

A. Acceptance Testing Preparation:

1. Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.
2. Test continuity of each circuit. Provide written documentation of tests.

B. Nonconforming Work:

1. Panelboards will be considered defective if they do not pass tests and inspections.
2. Remove and replace defective units and retest.

C. Collect, assemble, and submit test and inspection reports, including certified report that identifies panelboards included and that describes scanning results, with comparisons of two scans. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

END OF SECTION 262416

SECTION 262726 - WIRING DEVICES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. General-use switches, dimmer switches, and fan-speed controller switches.
2. Spec-grade single straight-blade receptacles.
3. Spec-grade duplex straight-blade receptacles.
4. Receptacles with arc-fault and ground-fault protective devices.
5. Locking receptacles.
6. Special-purpose power outlet assemblies.
7. Connectors, cords, and plugs.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
3. Section 260923 "Lighting Control Devices" for occupancy sensors, timers, control-voltage switches, and control-voltage dimmers.
4. Section 260936 "Modular Dimming Controls" for multiscene and multipreset dimming
5. Section 260943.23 "Relay-Based Lighting Controls" for network lighting control relay devices.
6. Section 262726.11 "General-Use Switches, Dimmer Switches, and Fan-Speed Controller Switches" for additional wiring device products.
7. Section 262726.31 "Specl-Grade Single Straight-Blade Receptacles" for additional wiring device products.
8. Section 262726.33 "Spec-Grade Duplex Straight-Blade Receptacles" for additional wiring device products.
9. Section 262726.37 "Receptacles with Arc-Fault and Ground-Fault Protective Devices" for additional wiring device products.
10. Section 262726.39 "Locking Receptacles" for additional wiring device products.
11. Section 262726.43 "Special-Purpose Power Outlet Assemblies" for additional wiring device products.
12. Section 262726.51 "Connectors, Cords, and Plugs" for additional wiring device products.

1.2 PREINSTALLATION MEETINGS

1.3 ACTION SUBMITTALS

A. Product Data:

1. Toggle switches.
2. Key lock switches.
3. Maintained-contact switches.
4. Momentary-contact switches.
5. Rocker switches.
6. Dimmer switches.
7. Fan-speed controllers.
8. Single straight-blade receptacles
9. Duplex straight-blade receptacles.
10. Duplex straight-blade receptacles with integral switching means.
11. Hospital-grade straight-blade receptacles.
12. Receptacles with AFCI device.
13. Receptacles with AFCI and GFCI devices.
14. Receptacles with GFCI device.
15. Locking receptacles.
16. Pin-and-sleeve receptacles.
17. Spring-driven commercial/industrial-use cord reels.
18. Cord connectors.

B. Shop Drawings:

1. Wiring diagrams for duplex straight-blade receptacles with integral switching means.

C. Samples:

1. One for each kind of toggle switch specified, in each finish and color specified.
2. One for each kind of key lock switch and cover plate accessory specified, in each finish and color specified.
3. One for each kind of maintained-contact switch specified, in each finish and color specified.
4. One for each kind of momentary-contact switch specified, in each finish and color specified.
5. One for each kind of rocker switch specified, in each finish and color specified.
6. One for each kind of dimmer switch specified, in each finish and color specified.
7. One for each kind of single straight-blade receptacle specified, in each finish and color specified.
8. One for each kind of duplex straight-blade receptacle specified, in each finish and color specified.
9. One for each kind of duplex straight-blade receptacle with integral switching means specified, in each finish and color specified.
10. One for each kind of receptacle with AFCI device specified, in each finish and color specified.
11. One for each kind of receptacle with AFCI and GFCI devices and cover plate accessory specified, in each finish and color specified.

12. One for each kind of receptacle with GFCI device specified, in each finish and color specified.
13. One for each kind of locking receptacle specified, in each finish and color specified.
14. One for each kind of cord connector specified, in each finish and color specified.

D. Field Quality-Control Submittals:

1. Field quality-control reports.

1.4 INFORMATIONAL SUBMITTALS

A. Manufacturers' Instructions: Record copy of official installation instructions issued to Installer by manufacturer for the following:

1. Dimmers.
2. Fan-speed controllers.
3. Single straight-blade receptacles.
4. Duplex straight-blade receptacles.
5. Duplex straight-blade receptacles with integral switching means.
6. Hospital-grade straight-blade receptacles.
7. Receptacles with AFCI device.
8. Receptacles with AFCI and GFCI devices.
9. Receptacles with GFCI device.
10. Locking receptacles.
11. Pin-and-sleeve receptacles.
12. Spring-driven commercial/industrial-use cord reels.
13. Cord reels for use in hazardous locations.

B. Sample warranties.

1.5 MAINTENANCE MATERIAL SUBMITTALS

A. Extra Stock Items: Furnish extra materials to Owner that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Extra Keys for Key Lock Switches: One of each kind.
2. SPD Receptacles: Equal to 10 percent of quantity installed for each kind specified, but no fewer than one units.
3. Cord Connectors: One of each kind.

B. Special Tools:

1. Proprietary equipment and software required to maintain, repair, adjust, or implement future changes to controlled receptacles.
2. Proprietary equipment required to maintain, repair, adjust, or implement future changes to cord connectors.

1.6 WARRANTY FOR DEVICES

A. Special Manufacturer Extended Warranty: Manufacturer warrants that devices perform in accordance with specified requirements and agrees to provide repair or replacement of devices that fail to perform as specified within extended warranty period.

1. Initial Extended Warranty Period: Three years from date of Substantial Completion; full coverage for labor, materials, and equipment.
2. Follow-On Extended Warranty Period: Eight years from date of Substantial Completion; full coverage for materials only, free on board origin, freight prepaid.

PART 2 - PRODUCTS

2.1 GENERAL-USE SWITCHES, DIMMER SWITCHES, AND FAN-SPEED CONTROLLER SWITCHES

A. Toggle Switch:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Leviton Manufacturing Co., Inc.
d. Pass & Seymour; Legrand North America, LLC.

2. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

3. General Characteristics:

a. Reference Standards: UL CCN WMUZ and UL 20.

4. Options:

a. Device Color: Gray.
b. Configuration:
1) Extra-heavy-duty, 120-277 V, 20 A, with poles as indicated on the drawings.

5. Accessories:

a. Cover Plate: 0.060 inch thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

B. Type I Dimmer Switch:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Leviton Manufacturing Co., Inc.

2. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

3. General Characteristics:

a. Reference Standards: UL CCN EOYX and UL 1472 Type I dimmer.

4. Options:

a. Device Color: Gray.
b. Switch Style: Rocker.
c. Dimming Control Style: Slide.

2.2 GENERAL-GRADE DUPLEX STRAIGHT-BLADE RECEPTACLES

A. Duplex Straight-Blade Receptacle:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Leviton Manufacturing Co., Inc.
d. Pass & Seymour; Legrand North America, LLC.

Pass & Seymour; Legrand North America, LLC.

2. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

3. General Characteristics:

a. Reference Standards: UL CCN RTRT and UL 498.

4. Options:

a. Device Color: Gray.
b. Configuration:

1) Heavy-duty, NEMA 5-20R.

2.3 RECEPTACLES WITH ARC-FAULT AND GROUND-FAULT PROTECTIVE DEVICES

A. General-Grade, Tamper-Resistant Duplex Straight-Blade Receptacle with AFCI and GFCI Device:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Leviton Manufacturing Co., Inc.
d. Pass & Seymour; Legrand North America, LLC.

2. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

3. General Characteristics:

a. Reference Standards: UL CCN KCXX, UL 498, UL 943, UL 1699, and UL Subject 1699A.

4. Options:

a. Device Color: Gray.
b. Configuration: Heavy-duty, NEMA 5-20R.

B. General-Grade, Weather-Resistant, Tamper-Resistant Duplex Straight-Blade Receptacle with GFCI Device:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
b. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
c. Leviton Manufacturing Co., Inc.

d. Pass & Seymour; Legrand North America, LLC.

2. Regulatory Requirements:

a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

3. General Characteristics:

a. Reference Standards: UL CCN KCXS, UL 498, and UL 943.

4. Options:

a. Device Color: Gray.
b. Configuration: Heavy-duty, NEMA 5-20R.

2.4 SPECIAL-PURPOSE POWER OUTLET ASSEMBLIES

A. Wall-Mounted Power Outlet Cord Management Assembly:

1. Source Limitations: Obtain all components for each power outlet cord management assembly from single manufacturer.
2. Regulatory Requirements: Components listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
3. General Characteristics: Provide the following specified products with fabricated power outlet cord management assembly:

2.5 INSTALLATION OF SWITCHES

A. Comply with manufacturer's instructions.

B. Reference Standards:

1. Unless more stringent requirements are specified in Contract Documents or manufacturers' instructions, comply with installation instructions in NECA NEIS 130.
2. Mounting Heights: Unless otherwise indicated in Contract Documents, comply with mounting heights recommended in NECA NEIS 1.
3. Consult Architect for resolution of conflicting requirements.

C. Identification:

1. Identify cover or cover plate for device with panelboard identification and circuit number in accordance with Section 260553 "Identification for Electrical Systems."

a. Mark cover or cover plate using hot, stamped, or engraved machine printing with black-filled lettering, and provide durable wire markers or tags inside device box or outlet box.

2.6 INSTALLATION OF STRAIGHT-BLADE RECEPTACLES

A. Comply with manufacturer's instructions.

B. Reference Standards:

1. Unless more stringent requirements are specified in Contract Documents or manufacturers' instructions, comply with installation instructions in NECA NEIS 130.
2. Mounting Heights: Unless otherwise indicated in Contract Documents, comply with mounting heights recommended in NECA NEIS 1.
3. Receptacle Orientation: Unless otherwise indicated in Contract Documents, orient receptacle to match configuration diagram in NEMA WD 6.

4. Consult Architect for resolution of conflicting requirements.

C. Identification:

1. Identify cover or cover plate for device with panelboard identification and circuit number in accordance with Section 260553 "Identification for Electrical Systems."

a. Mark cover or cover plate using hot, stamped, or engraved machine printing with black-filled lettering, and provide durable wire markers or tags inside device box or outlet box.

D. Interfaces with Other Work:

1. Do not install Type 3 SPD, including surge-protected relocatable taps and power strips, on branch circuit downstream of GFCI device.
2. Coordinate installation of new products for with existing conditions.

2.7 FIELD QUALITY CONTROL OF SWITCHES

A. Acceptance Testing Preparation:

B. Field tests and inspections must be witnessed by Architect, authorities having jurisdiction and owner.

C. Tests and Inspections:

1. Perform tests and inspections in accordance with manufacturers' instructions.

D. Nonconforming Work:

1. Unit will be considered defective if it does not pass tests and inspections.
2. Remove and replace defective units and retest.

E. Assemble and submit test and inspection reports.

F. Manufacturer Services:

1. Engage factory-authorized service representative to support field tests and inspections.

2.8 FIELD QUALITY CONTROL OF STRAIGHT-BLADE RECEPTACLES

A. Acceptance Testing Preparation:

B. Field tests and inspections must be witnessed by Architect, authorities having jurisdiction, and owner.

C. Tests and Inspections:

1. Insert and remove test plug to verify that device is securely mounted.
2. Verify polarity of hot and neutral pins.
3. Measure line voltage.
4. Measure percent voltage drop.
5. Measure grounding circuit continuity; impedance must be not greater than 2 ohms.

D. Nonconforming Work:

1. Device will be considered defective if it does not pass tests and inspections.
2. Remove and replace defective units and retest.

E. Assemble and submit test and inspection reports.

F. Manufacturer Services:

1. Engage factory-authorized service representative to support field tests and inspections.

2.9 SYSTEM STARTUP FOR SWITCHES

A. Perform startup service.

1. Complete installation and startup checks for momentary switches, dimmer switches, and fan-speed controller switches in accordance with manufacturer's instructions.

2.10 PROTECTION

A. Devices:

1. Schedule and sequence installation to minimize risk of contamination of wires and cables, devices, device boxes, outlet boxes, covers, and cover plates by plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other materials.
2. After installation, protect wires and cables, devices, device boxes, outlet boxes, covers, and cover plates from construction activities. Remove and replace items that are

contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 262726

SECTION 262813 - FUSES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cartridge fuses rated 600 V ac and less for use in the following:
   a. Enclosed switches.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Bussmann; Eaton, Electrical Sector.
2. Littelfuse, Inc.
3. Mersen USA.

2.2 CARTRIDGE FUSES

A. Characteristics: NEMA FU 1, current-limiting, nonrenewable cartridge fuses with voltage ratings consistent with circuit voltages.

1. Type RK-1: 250-V, zero- to 600-A rating, 200 kAIC, time delay.
2. Type RK-5: 250-V, zero- to 600-A rating, 200 kAIC, time delay.
3. Type J: 600-V, zero- to 600-A rating, 200 kAIC, time delay.

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

C. Comply with NEMA FU 1 for cartridge fuses.

D. Comply with NFPA 70.

E. Coordinate fuse ratings with utilization equipment nameplate limitations of maximum fuse size and with system short-circuit current levels.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.

3.2 IDENTIFICATION

A. Install labels complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems" and indicating fuse replacement information inside of door of each fused switch and adjacent to each fuse block, socket, and holder.

END OF SECTION 262813

SECTION 264313 - SURGE PROTECTIVE DEVICES FOR LOW-VOLTAGE ELECTRICAL POWER CIRCUITS

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes:

1. Type 1 surge protective devices.
2. Type 2 surge protective devices.
3. Enclosures.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
3. Section 262416 "Panelboards" for integral SPDs installed by panelboard manufacturer.
4. Section 262726 "Wiring Devices" for integral SPDs installed by receptacle manufacturer.

1.2 DEFINITIONS

A. I_n: Nominal discharge current.

B. Voltage Protection Rating (VPR): A rating selected from UL 1449 list of preferred values assigned to each mode of protection.

1.3 ACTION SUBMITTALS

A. Product Data:

1. For each type of product.

a. Include electrical characteristics, specialties, and accessories for SPDs.
b. Certification of compliance with UL 1449 by qualified electrical testing laboratory recognized by authorities having jurisdiction including the following information:

1) Tested values for VPRs.
2) I_n ratings.
3) MCOV, type designations.
4) OCPD requirements.
5) Manufacturer's model number.
6) System voltage.

7) Modes of protection.

B. Field quality-control reports.

1.4 INFORMATIONAL SUBMITTALS

A. Sample warranty.

1.5 WARRANTY

A. Special Manufacturer Extended Warranty: Manufacturer warrants that SPDs perform in accordance with specified requirements and agrees to provide repair or replacement of SPDs that fail to perform as specified within extended warranty period.

1. Initial Extended Warranty Period: Five year(s) from date of Substantial Completion, for labor, materials, and equipment.
2. Follow-On Extended Warranty Period: 10 year(s) from date of Substantial Completion, for materials only, f.o.b. the nearest shipping point to Project site.

PART 2 - PRODUCTS

2.1 TYPE 1 SURGE PROTECTIVE DEVICES (SPDs)

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. DITEK Surge Protection.
2. Eaton.
3. Siemens Industry, Inc., Energy Management Division.

B. Source Limitations: Obtain devices from single source from single manufacturer.

C. General Characteristics:

1. Reference Standards: UL 1449, Type 1.
2. MCOV: Not less than 125 percent of nominal system voltage for 208Y/120 V and 120/240 V power systems, and not less than 115 percent of nominal system voltage for 480Y/277 V power systems.
3. Peak Surge Current Rating: Minimum single-pulse surge current withstand rating per phase must not be less than 320 kA. Peak surge current rating must be arithmetic sum of the ratings of individual MOVs in a given mode.
4. Protection modes and UL 1449 VPR for grounded wye circuits with 208Y/120 V, three-phase, four-wire circuits must not exceed the following:

a. Line to Neutral: 700 V for 208Y/120 V.
b. Line to Line: 1200 V for 208Y/120 V.

5. Protection modes and UL 1449 VPR for 240/120 V, single-phase, three-wire circuits must not exceed the following:

   a. Line to Neutral: 700 V.
   b. Line to Line: 1200 V.

6. SCCR: Not less than 100 kA.
7. I_n Rating: 20 kA.

D. Options:
1. Include indicator light display for protection status.
2. Include audible alarm.
3. Include NEMA ICS 5, dry Form C contacts rated at 2 A and 24 V(ac) for remote monitoring of protection status.
4. Include surge counter.

2.2 TYPE 2 SURGE PROTECTIVE DEVICES (SPDs)

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Eaton.
2. Schneider Electric USA, Inc.
3. Siemens Industry, Inc., Energy Management Division.

B. Source Limitations: Obtain devices from single source from single manufacturer.

C. General Characteristics:

1. Reference Standards: UL 1449, Type 2.
2. MCOV: Not less than 125 percent of nominal system voltage for 208Y/120 V and 120/240 V power systems, and not less than 115 percent of nominal system voltage for 480Y/277 V power systems.
3. Peak Surge Current Rating: Minimum single-pulse surge current withstand rating per phase must not be less than 150 kA. Peak surge current rating must be arithmetic sum of the ratings of individual MOVs in a given mode.
4. Protection modes and UL 1449 VPR for grounded wye circuits with 208Y/120 V, three-phase, four-wire circuits must not exceed the following:

   a. Line to Neutral: 700 V for 208Y/120 V.
   b. Line to Ground: 700 V for 208Y/120 V.
   c. Neutral to Ground: 700 V for 208Y/120 V.
   d. Line to Line: 1200 V for 208Y/120 V.

5. SCCR: Equal or exceed 100 kA.
6. I_n Rating: 20 kA.

D. Options:

1. Include LED indicator lights for power and protection status.

2. Include NEMA ICS 5, dry Form C contacts rated at 2 A and 24 V(ac) for remote monitoring of protection status.
3. Include surge counter.

2.3 TYPE 3, TYPE 4, AND TYPE 5 SURGE PROTECTIVE DEVICES (SPDs)

A. Type 3, Type 4, and Type 5 SPDs are not approved for field installation.

2.4 ENCLOSURES

A. Indoor Enclosures: Type 1.

B. Outdoor Enclosures: Type 3R.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Provide OCPD and disconnect for installation of SPD in accordance with UL 1449 and manufacturer's instructions.

3.2 FIELD QUALITY CONTROL

A. Field tests and inspections must be witnessed by authorities having jurisdiction.

B. Tests and Inspections:

1. Compare equipment nameplate data for compliance with Drawings and the Specifications.
2. Inspect anchorage, alignment, grounding, and clearances.
3. Verify that electrical wiring installation complies with manufacturer's installation requirements.

C. Nonconforming Work:

1. SPDs that do not pass tests and inspections will be considered defective.
2. Remove and replace defective units and retest.

D. Prepare test and inspection reports.

3.3 STARTUP SERVICE

A. Complete startup checks in accordance with manufacturer's instructions.

B. Do not perform insulation-resistance tests of the distribution wiring equipment with SPDs installed. Disconnect SPDs before conducting insulation-resistance tests; reconnect them immediately after the testing is over.

C. Energize SPDs after power system has been energized, stabilized, and tested.

END OF SECTION 264313

SECTION 265213 - EMERGENCY AND EXIT LIGHTING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Emergency lighting.
2. Exit signs.
3. Materials.
4. Luminaire support components.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

A. Product Data:

1. For each type of emergency lighting unit, exit sign, and emergency lighting support.

a. Include data on features, accessories, and finishes.
b. Include physical description of unit and dimensions.
c. Battery and charger for light units.
d. Include life, output of luminaire (lumens, CCT, and CRI), and energy-efficiency data.
e. Include photometric data and adjustment factors based on laboratory tests by, or under supervision of, qualified luminaire photometric testing laboratory, for each luminaire type.

B. Shop Drawings:

1. For nonstandard or custom luminaires.

a. Include plans, elevations, sections, and mounting and attachment details.
b. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
c. Include diagrams for power, signal, and control wiring.

C. Samples: For each product and for each color and texture specified.

D. Samples for Initial Selection: For each type of luminaire with factory-applied finishes.

E. Product Schedule:

1. For emergency lighting units. Use same designations indicated on Drawings.
2. For exit signs. Use same designations indicated on Drawings.

1.3 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each type of luminaire.

B. Sample Warranty: For manufacturer's warranty.

1.4 WARRANTY

A. Special Installer Extended Warranty for Emergency and Exit Lighting: Installer warrants that fabricated and installed emergency luminaires and exit signs, including batteries, perform in accordance with specified requirements and agrees to repair or replace components and assemblies that fail to perform as specified within extended warranty period.

1. Extended Warranty Period: Two year(s) from date of Substantial Completion; full coverage for labor, materials, and equipment.

B. Special Manufacturer Extended Warranty for Batteries for Emergency and Exit Lighting: Manufacturer warrants that batteries for emergency luminaires and exit signs perform in accordance with specified requirements and agrees to provide repair or replacement of batteries that fail to perform as specified within extended warranty period.

1. Extended Warranty Period: Five year(s) from date of Substantial Completion; full coverage for labor, materials, and equipment.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR EMERGENCY LIGHTING

A. Electrical Components, Devices, and Accessories: Listed and labeled in accordance with NFPA 70 and UL 924, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

B. Comply with NFPA 101.

C. Comply with NEMA LE 4 for recessed luminaires.

D. Comply with UL 1598 for fluorescent luminaires.

E. Lamp Base: Comply with ANSI C81.61 or IEC 60061-1.

F. Bulb Shape: Complying with ANSI C79.1.

G. Internal Type Emergency Power Unit: Self-contained, modular, battery-inverter unit, factory mounted within luminaire body and compatible with ballast.

1. Emergency Connection: Operate [**one**] lamp(s) continuously at an output of 1100 lumens each upon loss of normal power. Connect unswitched circuit to battery-inverter unit and switched circuit to luminaire ballast.
2. Operation: Relay automatically turns lamp on when power-supply circuit voltage drops to 80 percent of nominal voltage or below. Lamp automatically disconnects from battery when voltage approaches deep-discharge level. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
3. Nightlight Connection: Operate lamp continuously at 40 percent of rated light output.
4. Test Push-Button and Indicator Light: Visible and accessible without opening luminaire or entering ceiling space.

    a. Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
    b. Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.

5. Battery: Sealed, maintenance-free, nickel-cadmium type.
6. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
7. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing red LED.

H. External Type Emergency Power Unit: Self-contained, modular, battery-inverter unit, suitable for powering one or more lamps, remote mounted from luminaire.

1. Emergency Connection: Operate one LED lamp continuously. Connect unswitched circuit to battery-inverter unit and switched circuit to luminaire.
2. Operation: Relay automatically turns lamp on when power-supply circuit voltage drops to 80 percent of nominal voltage or below. Lamp automatically disconnects from battery when voltage approaches deep-discharge level. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
3. Nightlight Connection: Operate lamp in a remote luminaire continuously.
4. Battery: Sealed, maintenance-free, nickel-cadmium type.
5. Charger: Fully automatic, solid-state, constant-current type.
6. Housing: Type 1 enclosure listed for installation inside, on top of, or remote from luminaire. Remote assembly must be located no less than half of distance recommended by emergency power unit manufacturer, whichever is less.
7. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
8. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
9. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing red LED.

2.2 EMERGENCY LIGHTING

A. General Characteristics: Self-contained units.

B. Emergency Luminaire:

1. Manufacturers: see fixture schedule on drawings. Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

2. Options:

a. Operating at nominal voltage of 120 V(ac).

C. Emergency Lighting Unit:

1. Manufacturers: As scheduled on drawings. Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:.

2. Options:

a. Operating at nominal voltage of 120 V(ac).
b. Wall with universal junction box adaptor.
c. Two LED lamp heads.
d. Internal emergency power unit.

2.3 EXIT SIGNS

A. General Characteristics: Comply with UL 924; for sign colors, visibility, luminance, and lettering size, comply with authorities having jurisdiction.

B. Internally Lighted Sign:

1. Manufacturers: As scheduled on drawing. Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

2. Options:

a. Operating at nominal voltage of 120 V(ac).
b. Lamps for AC Operation:

c. Self-Powered Exit Signs (Battery Type): Internal emergency power unit.

C. Metal Parts:

1. Free of burrs and sharp corners and edges.
2. Sheet metal components must be steel unless otherwise indicated.
3. Form and support to prevent warping and sagging.

D. Doors, Frames, and Other Internal Access:

1. Smooth operating, free of light leakage under operating conditions.
2. Designed to permit relamping without use of tools.
3. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.

E. Housings:

1. Extruded aluminum housing and heat sink.

2.4 METAL FINISHES

A. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within range of approved Samples and are assembled or installed to minimize contrast.

2.5 LUMINAIRE SUPPORT COMPONENTS

A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install luminaires level, plumb, and square with ceilings and walls unless otherwise indicated.

B. Supports:

1. Sized and rated for luminaire and emergency power unit weight.
2. Able to maintain luminaire position when testing emergency power unit.
3. Provide support for luminaire and emergency power unit without causing deflection of ceiling or wall.
4. Luminaire-mounting devices must be capable of supporting a horizontal force of 100 percent of luminaire and emergency power unit weight and vertical force of 400 percent of luminaire weight.

C. Wall-Mounted Luminaire Support:

1. Attached to structural members in walls.
2. Do not attach luminaires directly to gypsum board.

D. Suspended Luminaire Support:

1. Pendants and Rods: Where longer than 48 inch, brace to limit swinging.

2. Stem-Mounted, Single-Unit Luminaires: Suspend with twin-stem hangers. Support with approved outlet box and accessories that hold stem and provide damping of luminaire oscillations. Support outlet box vertically to building structure using approved devices.
3. Continuous Rows of Luminaires: Use tubing or stem for wiring at one point and tubing or rod for suspension for each unit length of luminaire chassis, including one at each end.
4. Do not use ceiling grid as support for pendant luminaires. Connect support wires or rods to building structure.

E. Ceiling Grid Mounted Luminaires:

1. Secure to outlet box, if provided.
2. Secure emergency power unit using approved fasteners in a minimum of four locations, spaced near corners of emergency power unit.

3.2 IDENTIFICATION

A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.3 FIELD QUALITY CONTROL

A. Field tests and inspections must be witnessed by authorities having jurisdiction.

B. Tests and Inspections:

1. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery power and retransfer to normal.

C. Nonconforming Work:

1. Luminaire will be considered defective if it does not pass operation tests and inspections.
2. Remove and replace defective units and retest.

D. Prepare test and inspection reports.

E. Manufacturer Services:

3.4 ADJUSTING

A. Adjustments: Within 12 months of date of Substantial Completion, provide on-site visit to do the following:

1. Inspect luminaires. Replace lamps, emergency power units, batteries, exit signs, and luminaires that are defective.

a. Parts and supplies must be manufacturer's authorized replacement parts and supplies.

2. Conduct short-duration tests on all emergency lighting.

3.5 PROTECTION

A. Remove and replace luminaires and exit signs that are damaged or caused to be unfit for use by construction activities.

END OF SECTION 265213

SECTION 265613 - LIGHTING POLES AND STANDARDS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Poles and accessories for support of luminaires.
2. Luminaire-lowering devices.

1.2 DEFINITIONS

A. Luminaire: Complete luminaire.

B. Pole: Luminaire-supporting structure, including tower used for large-area illumination.

C. Standard: See "Pole."

1.3 ACTION SUBMITTALS

A. Product Data: For each pole, accessory, and luminaire-supporting and -lowering device.

B. Shop Drawings:

1. Include plans, elevations, sections, and mounting and attachment details.
2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Detail fabrication and assembly of poles and pole accessories.
4. Foundation construction details, including material descriptions, dimensions, anchor bolts, support devices, and calculations, signed and sealed by a professional engineer licensed in the state of installation.
5. Anchor bolt templates keyed to specific poles and certified by manufacturer.
6. Method and procedure of pole installation. Include manufacturer's written installations.

1.4 INFORMATIONAL SUBMITTALS

A. Pole and Support Component Certificates: Signed by manufacturers of poles, certifying that products are designed for indicated load requirements according to AASHTO LTS-6-M and that load imposed by luminaire and attachments has been included in design. The certification shall be based on design calculations signed and sealed by a professional engineer.

B. Material test reports.

C. Field quality-control reports.

D. Sample warranty.

E. Soil test reports.

1.5 CLOSEOUT SUBMITTALS

A. Operation and maintenance data for pole-lowering devices and pole-mounted accessories.

1.6 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace components of pole(s) that fail in materials or workmanship; that corrode; or that fade, stain, perforate, erode, or chalk due to effects of weather or solar radiation within a specified warranty period. Manufacturer may exclude lightning damage, hail damage, vandalism, abuse, or unauthorized repairs from special warranty period.

1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Seismic Performance: Foundation and pole shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

1. The term "withstand" means "the system will remain in place without separation of any parts when subjected to the seismic forces specified and the system will be fully operational after the seismic event."

B. Structural Characteristics: Comply with AASHTO LTS-6-M.

C. Dead Load: Weight of luminaire and its horizontal and vertical supports, lowering devices, and supporting structure, applied according to AASHTO LTS-6-M.

D. Live Load: Single load of 500 lbf distributed according to AASHTO LTS-6-M.

E. Ice Load: Load of 3 lbf/sq. ft., applied according to AASHTO LTS-6-M for applicable areas on the Ice Load Map.

F. Wind Load: Pressure of wind on pole and luminaire, calculated and applied according to AASHTO LTS-6-M.

1. Basic wind speed for calculating wind load for poles 50 feet high or less is 100 mph.

a. Wind Importance Factor: 1.0.
b. Minimum Design Life: 25 years.
c. Velocity Conversion Factor: 1.0.

G. Strength Analysis: For each pole, multiply the actual EPA of luminaires and brackets by a factor of 1.1 to obtain the EPA to be used in pole selection strength analysis.

H. Luminaire Attachment Provisions: Comply with luminaire manufacturers' mounting requirements. Use stainless-steel fasteners and mounting bolts unless otherwise indicated.

2.2 ALUMINUM POLES

A. <Manufacturers: As scheduled on drawings. Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

B. Poles: Seamless, extruded structural tube complying with ASTM B221, Alloy 6063-T6, with access handhole in pole wall.

C. Poles: Seamless, extruded structural tube complying with ASTM B221, Alloy 6061-T6, with access handhole in in pole wall.

1. Shape: Square, straight.
2. Mounting Provisions: Butt flange for bolted mounting on foundation or breakaway support.

D. Pole-Top Tenons: Fabricated to support luminaire or luminaires and brackets indicated, and securely fastened to pole top.

E. Grounding and Bonding Lugs: Bolted 1/2-inch threaded lug, complying with requirements in Section 260526 "Grounding and Bonding for Electrical Systems," listed for attaching grounding and bonding conductors of type and size listed in that Section, and accessible through handhole.

F. Fasteners: Stainless steel, size and type as determined by manufacturer. Corrosion-resistant items compatible with support components.

1. Materials: Compatible with poles and standards as well as to substrates to which poles and standards are fastened and shall not cause galvanic action at contact points.
2. Anchor Bolts, Leveling Nuts, Bolt Caps, and Washers: Hot-dip galvanized after fabrication unless otherwise indicated.

G. Handhole: Oval shaped, with minimum clear opening of 2-1/2 by 5 inches, with cover secured by stainless-steel captive screws.

H. Powder-Coat Finish: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" recommendations for applying and designating finishes.

1. Surface Preparation: Clean surfaces to comply with SSPC-SP 1 to remove dirt, oil, grease, and other contaminants that could impair powder coat bond. Grind welds and polish surfaces to a smooth, even finish. Remove mill scale and rust, if present, from uncoated steel, according to SSPC-SP 5/NACE No. 1 or SSPC-SP 8.
2. Powder coat shall comply with AAMA 2604.

a. Electrostatic applied powder coating; single application with a minimum 2.5- to 3.5-mils dry film thickness; cured according to manufacturer's instructions. Coat interior and exterior of pole for equal corrosion protection.
b. Color: As selected by Architect from manufacturer's full range.

2.3 POLE ACCESSORIES

A. Base Covers: Manufacturers' standard metal units, finished same as pole, and arranged to cover pole's mounting bolts and nuts.

2.4 MOUNTING HARDWARE

A. Anchor Bolts: Manufactured to ASTM F1554, Grade 55, with a minimum yield strength of 55,000 psi.

1. Galvanizing: Hot dip galvanized according to ASTM A153, Class C.

B. Nuts: ASTM A563, Grade A, Heavy-Hex.

1. Galvanizing: Hot dip galvanized according to ASTM A153, Class C.
2. Two nuts provided per anchor bolt.

C. Washers: ASTM F436, Type 1.

1. Galvanizing: Hot dip galvanized according to ASTM A153, Class C.
2. Two washer(s) provided per anchor bolt.

2.5 GENERAL FINISH REQUIREMENTS

A. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

B. Appearance of Finished Work: Noticeable variations in same piece are unacceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 - EXECUTION

3.1 POLE FOUNDATION

A. Concrete Pole Foundations: Cast in place, with anchor bolts to match pole-base flange. Structural steel complying with ASTM A36/A36M and hot-dip galvanized according to ASTM A123/A123M; and with top-plate and mounting bolts to match pole-base flange and strength required to support pole, luminaire, and accessories. Concrete, reinforcement, and formwork are specified in Section 033000 "Cast-in-Place Concrete."

B. Anchor Bolts: Install plumb using manufacturer-supplied template, uniformly spaced.

3.2 POLE INSTALLATION

A. Concrete Pole Foundations: Set anchor bolts according to anchor-bolt templates furnished by pole manufacturer. Concrete materials, installation, and finishing requirements are specified in Section 033000 "Cast-in-Place Concrete."

B. Poles and Pole Foundations Set in Concrete-Paved Areas: Install poles with a minimum 6-inch-wide, unpaved gap between the pole or pole foundation and the edge of the adjacent concrete slab. Fill unpaved ring with pea gravel. Insert material to a level 1 inch below top of concrete slab.

C. Raise and set pole using web fabric slings (not chain or cable) at locations indicated by manufacturer.

3.3 CORROSION PREVENTION

A. Aluminum: Do not use in contact with earth or concrete. When in direct contact with a dissimilar metal, protect aluminum using insulating fittings or treatment.

B. Steel Conduits: Comply with requirements in Section 260533 "Raceways and Boxes for Electrical Systems." In concrete foundations, wrap conduit with 0.010-inch-thick, pipe-wrapping plastic tape applied with a 50-percent overlap.

3.4 GROUNDING

A. Ground Metal Poles and Support Structures: Comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems."

1. Install grounding electrode for each pole unless otherwise indicated.
2. Install grounding conductor pigtail in the base for connecting luminaire to grounding system.

B. Ground Nonmetallic Poles and Support Structures: Comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems."

1. Install grounding electrode for each pole.
2. Install grounding conductor and conductor protector.
3. Ground metallic components of pole accessories and foundation.

END OF SECTION 265613

SECTION 265619 - LED EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Exterior solid-state luminaires that are designed for and exclusively use LED lamp technology.
2. Luminaire supports.
3. Luminaire-mounted photoelectric relays.

B. Related Requirements:

1. Section 260923 "Lighting Control Devices" for automatic control of lighting, including time switches, photoelectric relays, occupancy sensors, and multipole lighting relays and contactors.
2. Section 265613 "Lighting Poles and Standards" for poles and standards used to support exterior lighting equipment.

1.2 DEFINITIONS

A. CCT: Correlated color temperature.

B. CRI: Color rendering index.

C. Fixture: See "Luminaire."

D. IP: International Protection or Ingress Protection Rating.

E. Lumen: Measured output of lamp and luminaire, or both.

F. Luminaire: Complete lighting unit, including lamp, reflector, and housing.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of luminaire.

B. Shop Drawings: For nonstandard or custom luminaires.

1. Include plans, elevations, sections, and mounting and attachment details.
2. Include details of luminaire assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include diagrams for power, signal, and control wiring.

C. Delegated-Design Submittal: For luminaire supports.

1. Include design calculations for luminaire supports.

1.4 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each type of the following:

1. Luminaire.
2. Photoelectric relay.

B. Sample warranty.

1.5 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1. Provide a list of all lamp types used on Project. Use ANSI and manufacturers' codes.
2. Provide a list of all photoelectric relay types used on Project; use manufacturers' codes.

1.6 FIELD CONDITIONS

A. Mark locations of exterior luminaires for approval by Architect prior to the start of luminaire installation.

1.7 WARRANTY

A. Warranty: Manufacturer and Installer agree to repair or replace components of luminaires that fail in materials or workmanship within specified warranty period.

1. Warranty Period: 2 year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Seismic Performance: Luminaires shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

1. The term "withstand" means "the luminaire will remain in place without separation of any parts when subjected to the seismic forces specified and the luminaire will be fully operational during and after the seismic event."

2.2 LUMINAIRE REQUIREMENTS

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. NRTL Compliance: Luminaires shall be listed and labeled for indicated class and division of hazard by an NRTL.

C. FM Global Compliance: Luminaires for hazardous locations shall be listed and labeled for indicated class and division of hazard by FM Global.

D. UL Compliance: Comply with UL 1598 and listed for wet location.

E. Lamp base complying with ANSI C81.61 or IEC 60061-1.

F. CRI of minimum 80. CCT of 4100 K.

G. L70 lamp life of 35,000 hours.

H. Lamps dimmable from 100 percent to 0 percent of maximum light output.

I. Nominal Operating Voltage: 120 V ac.

J. Source Limitations:
1. For luminaires, obtain each color, grade, finish, type, and variety of luminaire from single source with resources to provide products of consistent quality in appearance and physical properties.

2.3 LUMINAIRE TYPES

A. Area and Site:

1. Manufacturers: As Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. As scheduled on drawings.

2. Luminaire Shape: As scheduled on drawings.
3. Mounting: As scheduled on drawings.
4. Luminaire-Mounting Height: As scheduled on drawings.
5. Distribution: As scheduled on drawings.

B. Canopy:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Scheduled on drawings.

2. Shape: Round.
3. Dimensions: as scheduled on drawings .

2.4 MATERIALS

A. Metal Parts: Free of burrs and sharp corners and edges.

B. Sheet Metal Components: Corrosion-resistant aluminum. Form and support to prevent warping and sagging.

C. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position. Doors shall be removable for cleaning or replacing lenses.

D. Diffusers and Globes:

1. Acrylic Diffusers: 100 percent virgin acrylic plastic, with high resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
2. Glass: Annealed crystal glass unless otherwise indicated.
3. Lens Thickness: At least 0.125 inch minimum unless otherwise indicated.

E. Lens and Refractor Gaskets: Use heat- and aging-resistant resilient gaskets to seal and cushion lenses and refractors in luminaire doors.

F. Reflecting surfaces shall have minimum reflectance as follows unless otherwise indicated:

1. White Surfaces: 85 percent.
2. Specular Surfaces: 83 percent.
3. Diffusing Specular Surfaces: 75 percent.

G. Housings:

1. Rigidly formed, weather- and light-tight enclosure that will not warp, sag, or deform in use.
2. Provide filter/breather for enclosed luminaires.

2.5 FINISHES

A. Variations in Finishes: Noticeable variations in same piece are unacceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

B. Luminaire Finish: Manufacturer's standard paint applied to factory-assembled and -tested luminaire before shipping. Where indicated, match finish process and color of pole or support materials.

C. Factory-Applied Finish for Aluminum Luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

1. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
2. Natural Satin Finish: Provide fine, directional, medium satin polish (AA-M32); buff complying with AA-M20 requirements; and seal aluminum surfaces with clear, hard-coat wax.
3. Class I, Clear-Anodic Finish: AA-M32C22A41 (Mechanical Finish: Medium satin; Chemical Finish: Etched, medium matte; Anodic Coating: Architectural Class I, clear coating 0.018 mm or thicker) complying with AAMA 611.
4. Class I, Color-Anodic Finish: AA-M32C22A42/A44 (Mechanical Finish: Medium satin; Chemical Finish: Etched, medium matte; Anodic Coating: Architectural Class I, integrally colored or electrolytically deposited color coating 0.018 mm or thicker), complying with AAMA 611.

D. Factory-Applied Finish for Steel Luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

1. Surface Preparation: Clean surfaces to comply with SSPC-SP 1, to remove dirt, oil, grease, and other contaminants that could impair paint bond. Grind welds and polish surfaces to a smooth, even finish. Remove mill scale and rust, if present, from uncoated steel, complying with SSPC-SP 5/NACE No. 1 or SSPC-SP 8.
2. Exterior Surfaces: Manufacturer's standard finish consisting of one or more coats of primer and two finish coats of high-gloss, high-build polyurethane enamel.

    a. Color:
        1) As selected by Architect from manufacturer's full range.

2.6 LUMINAIRE SUPPORT COMPONENTS

A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.

PART 3 - EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

A. Comply with NECA 1.

B. Install lamps in each luminaire.

C. Fasten luminaire to structural support.

D. Supports:

1. Sized and rated for luminaire weight.

2. Able to maintain luminaire position after cleaning and relamping.
3. Support luminaires without causing deflection of finished surface.
4. Luminaire-mounting devices shall be capable of supporting a horizontal force of 100 percent of luminaire weight and a vertical force of 400 percent of luminaire weight.

E. Wiring Method: Install cables in raceways. Conceal raceways and cables.

F. Install luminaires level, plumb, and square with finished grade unless otherwise indicated. Install luminaires at height and aiming angle as indicated on Drawings.

G. Coordinate layout and installation of luminaires with other construction.

H. Adjust luminaires that require field adjustment or aiming. Include adjustment of photoelectric device to prevent false operation of relay by artificial light sources, favoring a north orientation.

I. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" and Section 260533 "Raceways and Boxes for Electrical Systems" for wiring connections and wiring methods.

3.2 CORROSION PREVENTION

A. Aluminum: Do not use in contact with earth or concrete. When in direct contact with a dissimilar metal, protect aluminum by insulating fittings or treatment.

B. Steel Conduits: Comply with Section 260533 "Raceways and Boxes for Electrical Systems." In concrete foundations, wrap conduit with 0.010-inch-thick, pipe-wrapping plastic tape applied with a 50 percent overlap.

3.3 IDENTIFICATION

A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.4 FIELD QUALITY CONTROL

A. Inspect each installed luminaire for damage. Replace damaged luminaires and components.

B. Perform the following tests and inspections:

1. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
2. Verify operation of photoelectric controls.

C. Illumination Tests:

1. Measure light intensities at night. Use photometers with calibration referenced to NIST standards. Comply with the following IES testing guide(s):

a. IES LM-5.

b. IES LM-50.
c. IES LM-52.
d. IES LM-64.
e. IES LM-72.

2. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.

D. Luminaire will be considered defective if it does not pass tests and inspections.

E. Prepare a written report of tests, inspections, observations, and verifications indicating and interpreting results. If adjustments are made to lighting system, retest to demonstrate compliance with standards.

3.5 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain luminaires and photocell relays.

END OF SECTION 265619

SECTION 270010 - SUPPLEMENTAL REQUIREMENTS FOR COMMUNICATIONS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Supplemental requirements generally applicable to the Work specified in Division 27.

2. The contractor shall Provide a raceway system only unless specified on the drawings. Coordinate raceway with owners communication vendors before rough-in.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for abbreviations and acronyms for electrical terms and units of measure, abbreviations and acronyms for electrical raceway types, abbreviations and acronyms for electrical cable types, and additional coordination drawing submittal requirements.
2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 REFERENCES

A. Abbreviations and Acronyms for Communications:

1. LAN: Local area network.
2. PoE: Power over Ethernet.
3. POTS: Plain old telephone service. See "public switched telephone network."
4. TCP/IP: Transmission control protocol/Internet protocol.
5. WAN: Wide area network.

B. Definitions for Communications:

1. Calling Party Control (CPC): A momentary break in phone line loop current, which is used to signal voicemail and other automated telephone company services that distant party has hung up.
2. Private Branch Exchange (PBX): Analog telephone switch that routes calls internal to a business or organization so a direct external line for each phone is unnecessary.
3. Public Switched Telephone Network (PSTN): Analog telephone technology that uses twisted-pair cables from a telephone-provider central office for the transmission medium. PSTN refers to the telephone network; POTS refers to the individual subscriber line.
4. Remote Office Phone System (ROPS): VoIP system that allows phones for a business or organization located anywhere in the world with internet connectivity to behave similar to phones connected to a PBX.
5. Ringer Equivalence Number (REN): The loading effect of a single traditional telephone ringing circuit. TIA-968 defines REN 1 as an impedance of 7000 Ω at 20 Hz (Type A

ringer) or 8000 Ω from 15 Hz to 68 Hz (Type B ringer). The sum of the RENs for all devices on a subscriber line circuit may not exceed the maximum permitted REN for the subscriber line.

6. Voice over Internet Protocol (VoIP): Digital telephone packet technology that uses the internet for its transmission medium.

1.3 PREINSTALLATION MEETINGS

A. Communications Preconstruction Conference: Schedule conference with Architect and Owner not later than 10 days after notice to proceed. Agenda topics include, but are not limited to, the following:

1. Installation schedule for communications raceway.

1.4 INSTALLATION OF COMMUNICATIONS WORK

A. Unless more stringent requirements are specified in the Contract Documents or manufacturers' instructions, comply with NFPA 70, NECA NEIS 1, and BICSI N1 for installation of Work specified in Division 27. Consult Architect for resolution of conflicting requirements.

END OF SECTION 270010

SECTION 270526 - GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Selection and installation of communications busbars.
2. Selection and installation of communications bonding conductors.

B. Related Requirements:

1. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
2. Section 270010 "Supplemental Requirements for Communications" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.

1.2 DEFINITIONS

A. BBC: Backbone bonding conductor, for connecting multiple TBBs serving the same floor.

B. PBB: Primary bonding busbar, located in main distribution frame room, ideally near electrical service entrance.

C. RBB: Rack bonding busbar, located in equipment cabinets and racks.

D. SBB: Secondary bonding busbar, located in intermediate distribution frame rooms.

E. TBB: Telecommunications bonding backbone, for connecting SBBs to PBB.

F. TBC: Telecommunications bonding conductor, for connecting PBB to intersystem bonding termination device or busbar at electrical service entrance.

G. TEBC: Telecommunications equipment bonding conductor, for connecting RBBs to SBBs or PBB.

H. UBC: Unit bonding conductor, for connecting individual communications equipment to RBBs or SBBs.

1.3 ACTION SUBMITTALS

A. Shop Drawings:

1. For communications equipment room signal reference grid.

2. Include plans, elevations, sections, details, and attachments to other work.

B. Field Quality-Control Submittals:

1. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

A. Record Documentation: Project record documents in accordance with Section 017839 "Project Record Documents" must include locations of PBB and SBBs, and routing of TBC, TBBs, and BBCs.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 EXAMINATION

A. Inspect test results of grounding system measured at point of TBC connection.

B. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.

3.2 SELECTION OF COMMUNICATIONS BUSBARS

A. Unless otherwise indicated in this Section or on Drawings, provide products specified in Section 260526 "Grounding and Bonding for Electrical Systems."

B. PBB:

1. Dimensions: 1/4 inch thick by 4 inch high.
2. Stand-Off Distance: 4 inch.

3.3 SELECTION OF COMMUNICATIONS BONDING CONDUCTORS

A. Unless otherwise indicated in this Section or on Drawings, provide products specified in Section 260526 "Grounding and Bonding for Electrical Systems."

3.4 INSTALLATION OF BONDING FOR COMMUNICATIONS

A. Comply with manufacturer's published instructions.

B. Reference Standards:

1. Bonding of Communications: Unless more stringent requirements are specified in Contract Documents or manufacturers' published instructions, comply with BICSI N3.
2. Consult Architect for resolution of conflicting requirements.

C. Special Techniques:

1. Busbars:

a. Indicate locations of grounding busbars on Drawings. Install busbars horizontally, on insulated spacers 12 inch above finished floor unless otherwise indicated.
b. Where indicated on both sides of doorways, route bus up to top of door frame, across top of doorway, and down; connect to horizontal bus.

3.5 FIELD QUALITY CONTROL

A. Field tests and inspections must be witnessed by authorities having jurisdiction.

B. Tests and Inspections:

1. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with calibrated torque wrench according to manufacturer's published instructions.
2. Test bonding connections of system using AC earth ground-resistance tester, taking two-point bonding measurements in each telecommunications equipment room containing PBB or SBB, using process recommended by BICSI N1. Conduct tests with facility in operation.

a. Measure resistance between PBB and electrical service intersystem termination point. Maximum acceptable value is 100 mΩ.

1) If measured resistance from electrical service equipment to ground exceeds 5 Ω, notify Architect and include recommendations to reduce resistance to ground.

b. Measure resistance between SBBs and PBB. Maximum acceptable value is 100 mΩ.

3. Test for ground loop currents using digital clamp-on ammeter, with full scale not more than 10 A, displaying current in increments of 0.01 A at accuracy of plus or minus 2.0 percent.

a. With grounding infrastructure completed and communications system electronics operating, measure current in bonding conductors connected to PBB. Maximum acceptable AC current level is 1 A.

C. Nonconforming Work:

1. Communications bonding will be considered defective if it does not pass tests and inspections.
2. Remove and replace defective units and retest.

D. Collect, assemble, and submit test and inspection reports.

END OF SECTION 270526

SECTION 270528 - PATHWAYS FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Metal conduits and fittings.
2. Nonmetallic conduits and fittings.
3. Metal wireways and auxiliary gutters.
4. Metallic surface pathways.
5. Hooks.
6. Boxes, enclosures, and cabinets.
7. Polymer-concrete handholes and boxes for exterior underground cabling.

1.2 ACTION SUBMITTALS

A. Product data for each type of product.

B. Shop Drawings: For custom enclosures and cabinets and custom underground handholes and boxes. Include plans, elevations, sections, and attachment details.

1.3 INFORMATIONAL SUBMITTALS

PART 2 - PRODUCTS

2.1 METAL CONDUITS AND FITTINGS

A. Description: Metal raceway of circular cross section with manufacturer-fabricated fittings.

B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. ABB, Electrification Business.
2. Allied Tube & Conduit; Atkore International.
3. Southwire Company, LLC.

C. General Requirements for Metal Conduits and Fittings:

1. Listed and labeled as defined in NFPA 70, by a nationally recognized testing laboratory, and marked for intended location and application.
2. Comply with TIA-569-D.

D. GRC: Comply with ANSI C80.1 and UL 6.

E. IMC: Comply with ANSI C80.6 and UL 1242.

F. EMT: Comply with ANSI C80.3 and UL 797.

G. Fittings for Metal Conduit: Comply with NEMA FB 1 and UL 514B.

1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 1203 and NFPA 70.
2. Fittings for EMT:

a. Material: Steel or die cast.
b. Type: compression.

H. Joint Compound for IMC, GRC, or ARC: Approved, as defined in NFPA 70, by authorities having jurisdiction for use in conduit assemblies, and compounded for use to lubricate and protect threaded conduit joints from corrosion and to enhance their conductivity.

2.2 NONMETALLIC CONDUITS AND FITTINGS

A. Description: Nonmetallic raceway of circular section with manufacturer-fabricated fittings.

B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. ABB, Electrification Business.
2. Allied Tube & Conduit; Atkore International.
3. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.

C. General Requirements for Nonmetallic Conduits and Fittings:

1. Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and application.
2. Allowed under slab or below grade only. See drawings.

D. RNC: Type EPC-40-PVC, complying with NEMA TC 2 and UL 651 unless otherwise indicated.

1. Fittings: Comply with NEMA TC 3; match to conduit or tubing type and material.

E. Solvents and Adhesives: As recommended by conduit manufacturer.

2.3 HOOKS

A. Description: Prefabricated sheet metal cable supports for telecommunications cable.

B. Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and application.

C. Comply with TIA-569-D.

D. Galvanized steel.

E. J shape.

2.4 BOXES, ENCLOSURES, AND CABINETS

A. Description: Enclosures for communications.

B. General Requirements for Boxes, Enclosures, and Cabinets:

1. Comply with TIA-569-D.
2. Boxes, enclosures, and cabinets installed in wet locations shall be listed and labeled as defined in NFPA 70, by an NRTL, and marked for use in wet locations.
3. Box extensions used to accommodate new building finishes shall be of same material as recessed box.
4. Device Box Dimensions: 4 inches square by 2-1/8 inches deep.

C. Sheet Metal Outlet and Device Boxes: Comply with NEMA OS 1 and UL 514A.

D. Cast-Metal Outlet and Device Boxes: Comply with NEMA FB 1, ferrous alloy, Type FD, with gasketed cover.

E. Metal Floor Boxes:

1. Material: Cast metal.
2. Type: Fully adjustable.
3. Shape: Rectangular.
4. Metal floor boxes shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

F. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.

G. Cast-Metal Access, Pull, and Junction Boxes: Comply with NEMA FB 1 and UL 1773, cast aluminum with gasketed cover.

2.5 POLYMER-CONCRETE HANDHOLES

A. Description: Molded of sand and aggregate; bound together with polymer resin; and reinforced with steel, fiberglass, or a combination of the two.

B. General Requirements for Polymer Concrete Handholes:

1. Boxes and handholes for use in underground systems shall be listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and application.
2. Boxes installed in wet areas shall be listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and application.
3. Comply with TIA-569-D and SCTE 77.

C. Configuration: Designed for flush burial with open bottom unless otherwise indicated.

D. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure and handhole location.

1. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
2. Cover Legend: Molded lettering, "COMMUNICATIONS".

PART 3 - EXECUTION

3.1 PATHWAY APPLICATION

A. Minimum Pathway Size: 3/4-inch trade size for copper and aluminum cables, and 1 inch for optical-fiber cables.

B. Pathway Fittings: Compatible with pathways and suitable for use and location.

C. Do not install aluminum conduits, boxes, or fittings in contact with concrete or earth.

D. Do not install nonmetallic conduit where ambient temperature exceeds 120 deg F.

3.2 INSTALLATION

A. Comply with the following standards for installation requirements except where requirements on Drawings or in this Section are stricter:

1. NECA 1.
2. NECA/BICSI 568.
3. TIA-569-D.
4. NECA 101
5. NECA 102.

B. Comply with NFPA 70 limitations for types of pathways allowed in specific occupancies and number of floors.

C. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation for penetrations through fire-rated walls, ceilings, and assemblies.

D. Comply with requirements in Section 270529 "Hangers and Supports for Communications Systems" for hangers and supports.

E. Comply with requirements in Section 270544 "Sleeves and Sleeve Seals for Communications Pathways and Cabling" for sleeves and sleeve seals for communications.

F. Keep pathways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal pathway runs above water and steam piping.

G. Complete pathway installation before starting conductor installation.

H. Install no more than the equivalent of two 90-degree bends in any pathway run. Support within 12 inches of changes in direction. Utilize long radius ells for all optical-fiber cables.

I. Conceal rigid conduit within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.

J. Support conduit within 12 inches of enclosures to which attached.

K. Pathways Embedded in Slabs:

1. Run conduit larger than 1-inch trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support. Secure pathways to reinforcement at maximum 10-foot intervals.
2. Arrange pathways to cross building expansion joints at right angles with expansion fittings. Comply with requirements for expansion joints specified in this article.
3. Arrange pathways to keep a minimum of 1 inch of concrete cover in all directions.
4. Do not embed threadless fittings in concrete unless specifically approved by Architect for each specific location.

L. Stub-ups to Above Recessed Ceilings:

1. Use EMT, IMC, or RMC for pathways.
2. Use a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.

M. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of pathway and fittings before making up joints. Follow compound manufacturer's written instructions.

N. Coat field-cut threads on PVC-coated pathway with a corrosion-preventing conductive compound prior to assembly.

O. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure, to assure a continuous ground path.

P. Cut conduit perpendicular to the length. For conduits of 2-inch trade size and larger, use roll cutter or a guide to ensure cut is straight and perpendicular to the length.

Q. Install pull wires in empty pathways. Use polypropylene or monofilament plastic line with not less than 200-lb tensile strength. Leave at least 12 inches of slack at each end of pull wire. Secure pull wire, so it cannot fall into conduit. Cap pathways designated as spare alongside pathways in use.

R. Pathways for Optical-Fiber and Communications Cable: Install pathways, metal and nonmetallic, rigid and flexible, as follows:

1. 3/4-Inch Trade Size and Smaller: Install pathways in maximum lengths of 50 feet.
2. 1-Inch Trade Size and Larger: Install pathways in maximum lengths of 75 feet.
3. Install with a maximum of two 90-degree bends or equivalent for each length of pathway unless Drawings show stricter requirements. Separate lengths with pull or junction boxes or terminations at distribution frames or cabinets where necessary to comply with these requirements.

S. Install pathway-sealing fittings at accessible locations according to NFPA 70 and fill them with listed sealing compound. For concealed pathways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install pathway-sealing fittings according to NFPA 70.

T. Install devices to seal pathway interiors at accessible locations. Locate seals, so no fittings or boxes are between the seal and the following changes of environments. Seal the interior of all pathways at the following points:

1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
2. Where an underground service pathway enters a building or structure.
3. Where otherwise required by NFPA 70.

U. Comply with manufacturer's written instructions for solvent welding PVC conduit and fittings.

V. Expansion-Joint Fittings:

1. Install in each run of aboveground RNC that is located where environmental temperature change may exceed 30 deg F, and that has straight-run length that exceeds 25 feet. Install in each run of aboveground RMC and EMT that is located where environmental temperature change may exceed 100 deg F, and that has straight-run length that exceeds 100 feet.
2. Install type and quantity of fittings that accommodate temperature change listed for each of the following locations:

3. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F of temperature change for PVC conduits. Install fitting(s) that provide expansion and contraction for at least 0.000078 inch per foot of length of straight run per deg F of temperature change for metal conduits.
4. Install expansion fittings at all locations where conduits cross building or structure expansion joints.
5. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.

W. Hooks:

1. Size to allow a minimum of 25 percent future capacity without exceeding design capacity limits.
2. Shall be supported by dedicated support wires. Do not use ceiling grid support wire or support rods.
3. Hook spacing shall allow no more than 6 inches of slack. The lowest point of the cables shall be no less than 6 inches adjacent to ceilings, mechanical ductwork and fittings, luminaires, power conduits, power and telecommunications outlets, and other electrical and communications equipment.
4. Space hooks no more than 5 feet o.c.
5. Provide a hook at each change in direction.

X. Mount boxes at heights indicated on Drawings. Install boxes with height measured to center of box unless otherwise indicated.

Y. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall. Prepare block surface to provide a flat surface for a raintight connection between box and cover plate or supported equipment and box.

Z. Horizontally separate boxes mounted on opposite sides of walls, so they are not in the same vertical channel.

AA. Fasten junction and pull boxes to or support from building structure. Do not support boxes by conduits.

BB. Set metal floor boxes level and flush with finished floor surface.

CC. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.

3.3 INSTALLATION OF UNDERGROUND CONDUIT

A. Direct-Buried Conduit:

1. Excavate trench bottom to provide firm and uniform support for conduit. Install backfill.
2. After installing conduit, backfill and compact.

3. Underground Warning Tape: Comply with requirements in Section 270553 "Identification for Communications Systems."

3.4 INSTALLATION OF UNDERGROUND HANDHOLES AND BOXES

A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting conduits to minimize bends and deflections required for proper entrances.

B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1/2-inch sieve to No. 4 sieve and compacted to same density as adjacent undisturbed earth.

C. Elevation: In paved areas, set so cover surface will be flush with finished grade. Set covers of other enclosures 1 inch above finished grade.

3.5 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR COMMUNICATIONS PENETRATIONS

A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 270544 "Sleeves and Sleeve Seals for Communications Pathways and Cabling."

3.6 FIRESTOPPING

A. Install firestopping at penetrations of fire-rated floor and wall assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.7 PROTECTION

A. Protect coatings, finishes, and cabinets from damage or deterioration.

1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
2. Repair damage to PVC coatings or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 270528

SECTION 230529 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Metal framing systems.
4. Fastener systems.
5. Pipe stands.
6. Equipment supports.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pregalvanized, hot-dip galvanized, or electro-galvanized.
3. Nonmetallic Coatings: Plastic coated, or epoxy powder-coated.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

B. Stainless-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

2.2 TRAPEZE PIPE HANGERS

A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 METAL FRAMING SYSTEMS

A. MFMA Manufacturer Metal Framing Systems:

1. Description: Shop- or field-fabricated, pipe-support assembly made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
2. Standard: Comply with MFMA-4 factory-fabricated components for field assembly.
3. Channels: Continuous slotted carbon-steel channel with inturned lips.
4. Channel Width: Selected for applicable load criteria.
5. Channel Nuts: Formed or stamped nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
6. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

2.4 FASTENER SYSTEMS

A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

B. Mechanical-Expansion Anchors: Insert-wedge-type anchors for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

1. Indoor Applications: Zinc-coated or stainless-steel.
2. Outdoor Applications: Stainless steel.

2.5 PIPE STANDS

A. General Requirements for Pipe Stands: Shop- or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.

B. Compact Pipe Stand:

1. Description: Single base unit with integral-rod roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.
2. Base: Single, vulcanized rubber, molded polypropylene, or polycarbonate.
3. Hardware: Galvanized steel or polycarbonate.
4. Accessories: Protection pads.

C. Low-Profile, Single Base, Single-Pipe Stand:

1. Description: Single base with vertical and horizontal members, and pipe support, for roof installation without membrane protection.

2. Base: Single, vulcanized rubber, molded polypropylene, or polycarbonate.
3. Vertical Members: Two, galvanized-steel, continuous-thread 1/2-inch rods.
4. Horizontal Member: Adjustable horizontal, galvanized-steel pipe support channels.
5. Pipe Supports: Roller or Strut clamps.
6. Hardware: Galvanized steel.
7. Accessories: Protection pads.
8. Height: 12 inches above roof.

D. Curb-Mounted-Type Pipe Stands: Shop- or field-fabricated pipe supports made from structural-steel shapes, continuous-thread rods, and rollers, for mounting on permanent stationary roof curb.

2.6 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.7 MATERIALS

A. Aluminum: ASTM B 221.

B. Carbon Steel: ASTM A 1011/A 1011M.

C. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; galvanized.

D. Stainless Steel: ASTM A 240/A 240M.

E. Threaded Rods: Continuously threaded. Zinc-plated or galvanized steel for indoor applications and stainless steel for outdoor applications. Mating nuts and washers of similar materials as rods.

F. Grout: ASTM C 1107/C 1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.

1. Properties: Nonstaining, noncorrosive, and nongaseous.
2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

A. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

3.2 HANGER AND SUPPORT INSTALLATION

A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.

B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.

1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.

C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled strut systems.

D. Fastener System Installation:

1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

E. Pipe Stand Installation:

1. Pipe Stand Types except Curb-Mounted Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
2. Curb-Mounted-Type Pipe Stands: Assemble components or fabricate pipe stand and mount on permanent, stationary roof curb. See Section 077200 "Roof Accessories" for curbs.

F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.

G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.

H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.

I. Install lateral bracing with pipe hangers and supports to prevent swaying.

J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.

K. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.

L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.

3.3 EQUIPMENT SUPPORTS

A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.

B. Grouting: Place grout under supports for equipment and make bearing surface smooth.

C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.

B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.

3.5 ADJUSTING

A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

END OF SECTION 230529

SECTION 230548.13 - VIBRATION CONTROLS FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Elastomeric isolation pads.
2. Elastomeric isolation mounts.
3. Elastomeric hangers.
4. Spring hangers.
5. Vibration isolation equipment bases.
6. Restrained isolation roof-curb rails.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.

PART 2 - PRODUCTS

2.1 ELASTOMERIC ISOLATION PADS

A. Elastomeric Isolation Pads:

1. Fabrication: Single or multiple layers of sufficient durometer stiffness for uniform loading over pad area.
2. Size: Factory or field cut to match requirements of supported equipment.
3. Pad Material: Oil and water resistant with elastomeric properties.
4. Surface Pattern: Waffle pattern.
5. Infused nonwoven cotton or synthetic fibers.
6. Load-bearing metal plates adhered to pads.
7. Sandwich-Core Material: Resilient and elastomeric.

2.2 ELASTOMERIC ISOLATION MOUNTS

A. Double-Deflection, Elastomeric Isolation Mounts:

1. Mounting Plates:

   a. Top Plate: Encapsulated steel load transfer top plates, factory drilled and threaded.
   b. Baseplate: Encapsulated steel bottom plates with holes provided for anchoring to support structure.

2. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

2.3 ELASTOMERIC HANGERS

A. Elastomeric Mount in a Steel Frame with Upper and Lower Steel Hanger Rods:

1. Frame: Steel, fabricated with a connection for an upper threaded hanger rod and an opening on the underside to allow for a maximum of 30 degrees of angular lower hanger-rod misalignment without binding or reducing isolation efficiency.
2. Dampening Element: Molded, oil-resistant rubber, neoprene, or other elastomeric material with a projecting bushing for the underside opening preventing steel to steel contact.

2.4 SPRING HANGERS

A. Combination Coil-Spring and Elastomeric-Insert Hanger with Spring and Insert in Compression:

1. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
6. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
7. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
8. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.

2.5 VIBRATION ISOLATION EQUIPMENT BASES

A. Steel Rails: Factory-fabricated, welded, structural-steel rails.

1. Design Requirements: Lowest possible mounting height with not less than 1-inch clearance above the floor. Include equipment anchor bolts and auxiliary motor slide rails.

    a. Include supports for suction and discharge elbows for pumps.

2. Structural Steel: Steel shapes, plates, and bars complying with ASTM A36/A36M. Rails shall have shape to accommodate supported equipment.
3. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.

B. Steel Bases: Factory-fabricated, welded, structural-steel bases and rails.

1. Design Requirements: Lowest possible mounting height with not less than 1-inch clearance above the floor. Include equipment anchor bolts and auxiliary motor slide bases or rails.

    a. Include supports for suction and discharge elbows for pumps.

2. Structural Steel: Steel shapes, plates, and bars complying with ASTM A36/A36M. Bases shall have shape to accommodate supported equipment.
3. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.

2.6 RESTRAINED ISOLATION ROOF-CURB RAILS

A. Description: Factory-assembled, fully enclosed, insulated, air- and watertight curb rail designed to resiliently support equipment.

B. Upper Frame: Upper frame shall provide continuous and captive support for equipment.

C. Lower Support Assembly: The lower support assembly shall be formed sheet metal section containing adjustable and removable steel springs that support upper frame. The lower support assembly shall have a means for attaching to building structure and a wood nailer for attaching roof materials and shall be insulated with a minimum of 2 inches of rigid glass-fiber insulation on inside of assembly. Adjustable, restrained-spring isolators shall be mounted on elastomeric vibration isolation pads and shall have access ports, for level adjustment, with removable waterproof covers at all isolator locations. Isolators shall be located so they are accessible for adjustment at any time during the life of the installation without interfering with the integrity of the roof.

D. Snubber Bushings: All-directional, elastomeric snubber bushings at least 1/4 inch thick.

E. Water Seal: Galvanized sheet metal with EPDM seals at corners, attached to upper support frame, extending down past wood nailer of lower support assembly, and counterflashed over roof materials.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas and equipment to receive vibration isolation control devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 VIBRATION CONTROL DEVICE INSTALLATION

A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Section 033000 "Cast-in-Place Concrete."

B. Installation of vibration isolators must not cause any change of position of equipment, piping, or ductwork resulting in stresses or misalignment.

3.3 AIR-SPRING ISOLATORS INSTALLATION

A. Independent Isolator Installation:

1. Install tank valve into each air isolator.
2. Inflate each isolator to height specified on Drawings.

3.4 VIBRATION ISOLATION EQUIPMENT BASES INSTALLATION

A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Section 033000 "Cast-in-Place Concrete."

END OF SECTION 230548.13

SECTION 230553 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Equipment labels.
2. Warning signs and labels.
3. Pipe labels.
4. Warning tags.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:

1. Material and Thickness: Brass, 0.032-inch or aluminum, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
2. Letter Color: Black.
3. Background Color: White.
4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
6. Fasteners: Stainless-steel rivets or self-tapping screws.
7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Plastic Labels for Equipment:

1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.

2. Letter Color: Black.
3. Background Color: White.
4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
7. Fasteners: Stainless-steel rivets or self-tapping screws.
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

2.2 WARNING SIGNS AND LABELS

A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.

B. Letter Color: Black.

C. Background Color: Yellow.

D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.

G. Fasteners: Stainless-steel rivets or self-tapping screws.

H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

I. Label Content: Include caution and warning information plus emergency notification instructions.

2.3 PIPE LABELS

A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction according to ASME A13.1.

B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.

C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.

D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.

1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
2. Lettering Size: Size letters according to ASME A13.1 for piping.

2.4 WARNING TAGS

A. Description: Preprinted or partially preprinted accident-prevention tags of plasticized card stock with matte finish suitable for writing.

1. Size: 3 by 5-1/4 inches minimum.
2. Fasteners: Brass grommet and wire.
3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
4. Color: Safety-yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 GENERAL INSTALLATION REQUIREMENTS

A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.

B. Coordinate installation of identifying devices with locations of access panels and doors.

C. Install identifying devices before installing acoustical ceilings and similar concealment.

3.3 EQUIPMENT LABEL INSTALLATION

A. Install or permanently fasten labels on each major item of mechanical equipment.

B. Locate equipment labels where accessible and visible.

3.4 PIPE LABEL INSTALLATION

A. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:

1. Near each valve and control device.
2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
3. Near penetrations and on both sides of through walls, floors, ceilings, and inaccessible enclosures.
4. At access doors, manholes, and similar access points that permit view of concealed piping.
5. Near major equipment items and other points of origination and termination.
6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.

B. Directional Flow Arrows: Arrows shall be used to indicate direction of flow in pipes, including pipes where flow is allowed in both directions.

3.5 WARNING-TAG INSTALLATION

A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 230553

SECTION 230713 - DUCT INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes insulating the following duct services:

1. Indoor, concealed supply and outdoor air.
2. Indoor, exposed supply and outdoor air.
3. Indoor, concealed return located in unconditioned space.
4. Indoor, exposed return located in unconditioned space.
5. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
6. Indoor, exposed exhaust between isolation damper and penetration of building exterior.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied if any).

1.4 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.

B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials shall be applied.

B. Products shall not contain asbestos, lead, mercury, or mercury compounds.

C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C871.

D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C795.

E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.

F. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C534, Type II for sheet materials.

G. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C553, Type II and ASTM C1290, Type I. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

H. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C612, Type IA or Type IB. For duct and plenum applications, provide insulation without factory-applied jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

I. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied ASJ complying with ASTM C1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C612, Type IB. Nominal density is 2.5 lb/cu. ft. or more. Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.2 ADHESIVES

A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.

C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

D. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

E. PVC Jacket Adhesive: Compatible with PVC jacket.

2.3 MASTICS AND COATINGS

A. Materials shall be compatible with insulation materials, jackets, and substrates.

B. Vapor-Retarder Mastic: Water based; suitable for indoor use on below ambient services.
   1. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
   2. Service Temperature Range: Minus 20 to plus 180 deg F.
   3. Comply with MIL-PRF-19565C, Type II, for permeance requirements.
   4. Color: White.

C. Vapor-Retarder Mastic: Solvent based; suitable for indoor use on below ambient services.
   1. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
   2. Service Temperature Range: 0 to 180 deg F.
   3. Color: White.

D. Vapor-Retarder Mastic: Solvent based; suitable for outdoor use on below ambient services.
   1. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
   2. Service Temperature Range: Minus 50 to plus 220 deg F.
   3. Color: White.

E. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.
   1. Water-Vapor Permeance: ASTM E96, greater than 1.0 perm at manufacturer's recommended dry film thickness.
   2. Service Temperature Range: Minus 20 to plus 180 deg F.
   3. Color: White.

2.4 LAGGING ADHESIVES

A. Description: Comply with MIL-A-3316C, Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.
   1. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over duct insulation.
   2. Service Temperature Range: 0 to plus 180 deg F.
   3. Color: White.

2.5 SEALANTS

A. FSK and Metal Jacket Flashing Sealants:
   1. Materials shall be compatible with insulation materials, jackets, and substrates.
   2. Fire- and water-resistant, flexible, elastomeric sealant.
   3. Service Temperature Range: Minus 40 to plus 250 deg F.
   4. Color: Aluminum.

B. ASJ Flashing Sealants, and Vinyl and PVC Jacket Flashing Sealants:
   1. Materials shall be compatible with insulation materials, jackets, and substrates.
   2. Fire- and water-resistant, flexible, elastomeric sealant.
   3. Service Temperature Range: Minus 40 to plus 250 deg F.
   4. Color: White.

2.6 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

   1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
   2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
   3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.
   4. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C1136, Type II.
   5. Vinyl Jacket: White vinyl with a permeance of 1.3 perms when tested according to ASTM E96/E96M, Procedure A, and complying with NFPA 90A and NFPA 90B.

2.7 FIELD-APPLIED FABRIC-REINFORCING MESH

A. Woven Glass-Fiber Fabric: Approximately 6 oz./sq. yd. with a thread count of 5 strands by 5 strands/sq. in. for covering ducts.

B. Woven Polyester Fabric: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in., in a Leno weave, for ducts.

2.8 FIELD-APPLIED CLOTHS

A. Woven Glass-Fiber Fabric: Comply with MIL-C-20079H, Type I, plain weave, and presized a minimum of 8 oz./sq. yd..

2.9 FIELD-APPLIED JACKETS

A. Field-applied jackets shall comply with ASTM C921, Type I, unless otherwise indicated.

B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.

C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
   1. Adhesive: As recommended by jacket material manufacturer.
   2. Color: White.

D. Metal Jacket:

1. Aluminum Jacket: Comply with ASTM B209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.

    a. Sheet and roll stock ready for shop or field sizing.
    b. Finish and thickness are indicated in field-applied jacket schedules.
    c. Moisture Barrier for Indoor Applications: 1-mil-thick, heat-bonded polyethylene and kraft paper.
    d. Moisture Barrier for Outdoor Applications: 3-mil-thick, heat-bonded polyethylene and kraft paper.

2. Stainless-Steel Jacket: ASTM A167 or ASTM A240/A240M.

    a. Sheet and roll stock ready for shop or field sizing.
    b. Material, finish, and thickness are indicated in field-applied jacket schedules.
    c. Moisture Barrier for Indoor Applications: 1-mil-thick, heat-bonded polyethylene and kraft paper.
    d. Moisture Barrier for Outdoor Applications: 3-mil-thick, heat-bonded polyethylene and kraft paper.

E. Self-Adhesive Outdoor Jacket: 60-mil-thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a crosslaminated polyethylene film covered with white aluminum-foil facing.

2.10 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.
    1. Width: 3 inches.
    2. Thickness: 11.5 mils.
    3. Adhesion: 90 ounces force/inch in width.
    4. Elongation: 2 percent.
    5. Tensile Strength: 40 lbf/inch in width.
    6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.
    1. Width: 3 inches.
    2. Thickness: 6.5 mils.
    3. Adhesion: 90 ounces force/inch in width.
    4. Elongation: 2 percent.
    5. Tensile Strength: 40 lbf/inch in width.
    6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
    1. Width: 2 inches.
    2. Thickness: 6 mils.
    3. Adhesion: 64 ounces force/inch in width.
    4. Elongation: 500 percent.

5. Tensile Strength: 18 lbf/inch in width.

D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Width: 2 inches.
2. Thickness: 3.7 mils.
3. Adhesion: 100 ounces force/inch in width.
4. Elongation: 5 percent.
5. Tensile Strength: 34 lbf/inch in width.

2.11 SECUREMENTS

A. Bands:
1. Stainless Steel: ASTM A167 or ASTM A240/A240M, Type 304 or Type 316; 0.015 inch thick, 1/2 inch wide with wing seal or closed seal.
2. Aluminum: ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal or closed seal.
3. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.

B. Insulation Pins and Hangers:

1. Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch-diameter shank, length to suit depth of insulation indicated.

2. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch-diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.

3. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
   a. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
   b. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
   c. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.

4. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
   a. Baseplate: Perforated, nylon sheet, 0.030 inch thick by 1-1/2 inches in diameter.
   b. Spindle: Nylon, 0.106-inch-diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches.

c. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.

5. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
   a. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
   b. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
   c. Adhesive-backed base with a peel-off protective cover.

6. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
   a. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.

7. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.

C. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.

D. Wire: 0.080-inch nickel-copper alloy.

2.12 CORNER ANGLES

A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC according to ASTM D1784, Class 16354-C. White or color-coded to match adjacent surface.

B. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14.

C. Stainless-Steel Corner Angles: 0.024 inch thick, minimum 1 by 1 inch, stainless steel according to ASTM A167 or ASTM A240/A240M, Type 304 or Type 316.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.

1. Verify that systems to be insulated have been tested and are free of defects.
2. Verify that surfaces to be insulated are clean and dry.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.

B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Keep insulation materials dry during application and finishing.

G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

H. Install insulation with least number of joints practical.

I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.
2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.

J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

K. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth.
2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at [**2 inches**] [**4 inches**] o.c.

a. For below ambient services, apply vapor-barrier mastic over staples.

4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.

L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.

M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
4. Seal jacket to roof flashing with flashing sealant.

B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
4. Seal jacket to wall flashing with flashing sealant.

C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.

E. Insulation Installation at Floor Penetrations:

1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.

3.5 FIRE-RATED INSULATION SYSTEM INSTALLATION

A. Where fire-rated insulation system is indicated, secure system to ducts and duct hangers and supports to maintain a continuous fire rating.

B. Insulate duct access panels and doors to achieve same fire rating as duct.

C. Install firestopping at penetrations through fire-rated assemblies. Fire-stop systems are specified in Section 078413 "Penetration Firestopping."

3.6 DUCT INSULATION SCHEDULE, GENERAL

A. Plenums and Ducts Requiring Insulation:

1. Minimum R-6 insulation:
    a. Indoor, concealed supply and outdoor air.
    b. Indoor, exposed supply and outdoor air.
    c. Indoor, concealed return located in unconditioned space.
    d. Indoor, exposed return located in unconditioned space.
    e. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
    f. Indoor, exposed exhaust between isolation damper and penetration of building exterior.
2. Minimum R-8 insulation:
    a. Outdoor, concealed supply and return.
    b. Outdoor, exposed supply and return.

B. Items Not Insulated:

1. Fibrous-glass ducts.
2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
3. Factory-insulated flexible ducts.
4. Factory-insulated plenums and casings.
5. Flexible connectors.
6. Vibration-control devices.
7. Factory-insulated access panels and doors.

END OF SECTION 230713

SECTION 231123 - FACILITY NATURAL-GAS PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Pipes, tubes, and fittings.
2. Piping specialties.
3. Piping and tubing joining materials.
4. Manual gas shutoff valves.
5. Motorized gas valves.
6. Earthquake valves.
7. Pressure regulators.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of the following:

1. Piping specialties.
2. Corrugated, stainless-steel tubing with associated components.
3. Valves. Include pressure rating, capacity, settings, and electrical connection data of selected models.
4. Pressure regulators. Indicate pressure ratings and capacities.
5. Service meters. Indicate pressure ratings and capacities.
6. Dielectric fittings.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.

B. Store and handle pipes and tubes having factory-applied protective coatings to avoid damaging coating, and protect from direct sunlight.

1.5 COORDINATION

A. Coordinate sizes and locations of concrete bases with actual equipment provided.

B. Coordinate requirements for access panels and doors for valves installed concealed behind finished surfaces.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Minimum Operating-Pressure Ratings:

1. Piping and Valves: 100 psig minimum unless otherwise indicated.

B. Natural-Gas System Pressures within Buildings: Two pressure ranges. Primary pressure is more than 0.5 psig but not more than 2 psig, and is reduced to secondary pressure of 0.5 psig or less.

2.2 PIPES, TUBES, AND FITTINGS

A. Steel Pipe: ASTM A53/A53M, black steel, Schedule 40, Type E or S, Grade B.

1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
2. Wrought-Steel Welding Fittings: ASTM A234/A234M for butt welding and socket welding.
3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.
4. Forged-Steel Flanges and Flanged Fittings: ASME B16.5, minimum Class 150, including bolts, nuts, and gaskets of the following material group, end connections, and facings:

    a. Material Group: 1.1.
    b. End Connections: Threaded or butt welding to match pipe.
    c. Lapped Face: Not permitted underground.
    d. Gasket Materials: ASME B16.20, metallic, flat, asbestos free, aluminum o-rings, and spiral-wound metal gaskets.
    e. Bolts and Nuts: ASME B18.2.1, carbon steel aboveground and stainless steel underground.

5. Protective Coating for Underground Piping: Factory-applied, three-layer coating of epoxy, adhesive, and PE.

    a. Joint Cover Kits: Epoxy paint, adhesive, and heat-shrink PE sleeves.

6. Mechanical Couplings:
    a. Stainless-steel flanges and tube with epoxy finish.
    b. Buna-nitrile seals.
    c. Stainless-steel bolts, washers, and nuts.
    d. Coupling shall be capable of joining PE pipe to PE pipe, steel pipe to PE pipe, or steel pipe to steel pipe.
    e. Steel body couplings installed underground on plastic pipe shall be factory equipped with anode.

B. Corrugated, Stainless-Steel Tubing: Comply with ANSI/IAS LC 1.

1. Tubing: ASTM A240/A240M, corrugated, Series 300 stainless steel.
2. Coating: PE with flame retardant.

    a. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

        1) Flame-Spread Index: 25 or less.
        2) Smoke-Developed Index: 50 or less.

3. Fittings: Copper-alloy mechanical fittings with ends made to fit and listed for use with corrugated stainless-steel tubing and capable of metal-to-metal seal without gaskets. Include brazing socket or threaded ends complying with ASME B1.20.1.
4. Striker Plates: Steel, designed to protect tubing from penetrations.
5. Manifolds: Malleable iron or steel with factory-applied protective coating. Threaded connections shall comply with ASME B1.20.1 for pipe inlet and corrugated tubing outlets.
6. Operating-Pressure Rating: 5 psig.

2.3 PIPING SPECIALTIES

A. Appliance Flexible Connectors:

1. Indoor, Fixed-Appliance Flexible Connectors: Comply with ANSI Z21.24.
2. Indoor, Movable-Appliance Flexible Connectors: Comply with ANSI Z21.69.
3. Outdoor, Appliance Flexible Connectors: Comply with ANSI Z21.75.
4. Corrugated stainless-steel tubing with polymer coating.
5. Operating-Pressure Rating: 0.5 psig.
6. End Fittings: Zinc-coated steel.
7. Threaded Ends: Comply with ASME B1.20.1.
8. Maximum Length: 72 inches

B. Quick-Disconnect Devices: Comply with ANSI Z21.41.

1. Copper-alloy convenience outlet and matching plug connector.
2. Nitrile seals.
3. Hand operated with automatic shutoff when disconnected.
4. For indoor or outdoor applications.
5. Adjustable, retractable restraining cable.

C. Weatherproof Vent Cap: Cast- or malleable-iron increaser fitting with corrosion-resistant wire screen, with free area at least equal to cross-sectional area of connecting pipe and threaded-end connection.

2.4 JOINING MATERIALS

A. Joint Compound and Tape: Suitable for natural gas.

B. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.5 MANUAL GAS SHUTOFF VALVES

A. General Requirements for Metallic Valves, NPS 2 and Smaller: Comply with ASME B16.33.

1. CWP Rating: 125 psig.
2. Threaded Ends: Comply with ASME B1.20.1.
3. Dryseal Threads on Flare Ends: Comply with ASME B1.20.3.
4. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
5. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction for valves 1 inch and smaller.
6. Service Mark: Valves 1-1/4 inches to NPS 2 shall have initials "WOG" permanently marked on valve body.

B. Valve Boxes:

1. Cast-iron, two-section box.
2. Top section with cover with "GAS" lettering.
3. Bottom section with base to fit over valve and barrel a minimum of 5 inches in diameter.
4. Adjustable cast-iron extensions of length required for depth of bury.
5. Include tee-handle, steel operating wrench with socket end fitting valve nut or flat head, and with stem of length required to operate valve.

2.6 PRESSURE REGULATORS

A. General Requirements:

1. Single stage and suitable for natural gas.
2. Steel jacket and corrosion-resistant components.
3. Elevation compensator.
4. End Connections: Threaded for regulators NPS 2 and smaller; flanged for regulators NPS 2-1/2 and larger.

B. Service Pressure Regulators: Comply with ANSI Z21.80.

1. Body and Diaphragm Case: Cast iron or die-cast aluminum.
2. Springs: Zinc-plated steel; interchangeable.
3. Diaphragm Plate: Zinc-plated steel.
4. Seat Disc: Nitrile rubber resistant to gas impurities, abrasion, and deformation at the valve port.
5. Orifice: Aluminum; interchangeable.
6. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.
7. Single-port, self-contained regulator with orifice no larger than required at maximum pressure inlet, and no pressure sensing piping external to the regulator.
8. Pressure regulator shall maintain discharge pressure setting downstream, and not exceed 150 percent of design discharge pressure at shutoff.

9. Overpressure Protection Device: Factory mounted on pressure regulator.
10. Atmospheric Vent: Factory- or field-installed, stainless-steel screen in opening if not connected to vent piping.
11. Maximum Inlet Pressure: 100 psig.

C. Line Pressure Regulators: Comply with ANSI Z21.80.
1. Body and Diaphragm Case: Cast iron or die-cast aluminum.
2. Springs: Zinc-plated steel; interchangeable.
3. Diaphragm Plate: Zinc-plated steel.
4. Seat Disc: Nitrile rubber resistant to gas impurities, abrasion, and deformation at the valve port.
5. Orifice: Aluminum; interchangeable.
6. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.
7. Single-port, self-contained regulator with orifice no larger than required at maximum pressure inlet, and no pressure sensing piping external to the regulator.
8. Pressure regulator shall maintain discharge pressure setting downstream, and not exceed 150 percent of design discharge pressure at shutoff.
9. Overpressure Protection Device: Factory mounted on pressure regulator.
10. Atmospheric Vent: Factory- or field-installed, stainless-steel screen in opening if not connected to vent piping.
11. Maximum Inlet Pressure: 2 psig.

2.7 LABELING AND IDENTIFYING

A. Detectable Warning Tape: Acid- and alkali-resistant, PE film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches wide and 4 mils thick, continuously inscribed with a description of utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep; colored yellow.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in for natural-gas piping system to verify actual locations of piping connections before equipment installation.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Close equipment shutoff valves before turning off natural gas to premises or piping section.

B. Inspect natural-gas piping according to the International Fuel Gas Code to determine that natural-gas utilization devices are turned off in piping section affected.

C. Comply with the International Fuel Gas Code requirements for prevention of accidental ignition.

3.3 OUTDOOR PIPING INSTALLATION

A. Comply with the International Fuel Gas Code for installation and purging of natural-gas piping.

B. Install underground, natural-gas piping buried at least 36 inches below finished grade.

1. If natural-gas piping is installed less than 36 inches below finished grade, install it in containment conduit.

C. Steel Piping with Protective Coating:

1. Apply joint cover kits to pipe after joining to cover, seal, and protect joints.

D. Install fittings for changes in direction and branch connections.

E. Install pressure gage downstream from each service regulator.

3.4 INDOOR PIPING INSTALLATION

A. Comply with the International Fuel Gas Code for installation and purging of natural-gas piping.

B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.

C. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction, to allow for mechanical installations.

D. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

F. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

G. Locate valves for easy access.

H. Install piping free of sags and bends.

I. Install fittings for changes in direction and branch connections.

J. Verify final equipment locations for roughing-in.

K. Comply with requirements in Sections specifying gas-fired appliances and equipment for roughing-in requirements.

L. Drips and Sediment Traps: Install drips at points where condensate may collect, including service-meter outlets. Locate where accessible to permit cleaning and emptying. Do not install where condensate is subject to freezing.

1. Construct drips and sediment traps using tee fitting with bottom outlet plugged or capped. Use nipple a minimum length of 3 pipe diameters, but not less than 3 inches long and same size as connected pipe. Install with space below bottom of drip to remove plug or cap.

M. Extend relief vent connections for service regulators, line regulators, and overpressure protection devices to outdoors and terminate with weatherproof vent cap.

N. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels unless indicated to be exposed to view.

O. Concealed Location Installations: Except as specified below, install concealed natural-gas piping and piping installed under the building in containment conduit constructed of steel pipe with welded joints as described in Part 2. Install a vent pipe from containment conduit to outdoors and terminate with weatherproof vent cap.

1. Above Accessible Ceilings: Natural-gas piping, fittings, valves, and regulators may be installed in accessible spaces without containment conduit.
2. In Floors: Install natural-gas piping with welded or brazed joints and protective coating in cast-in-place concrete floors. Cover piping to be cast in concrete slabs with minimum of 1-1/2 inches of concrete. Piping may not be in physical contact with other metallic structures such as reinforcing rods or electrically neutral conductors. Do not embed piping in concrete slabs containing quick-set additives or cinder aggregate.
3. In Walls or Partitions: Protect tubing installed inside partitions or hollow walls from physical damage using steel striker barriers at rigid supports.

    a. Exception: Tubing passing through partitions or walls does not require striker barriers.

4. Prohibited Locations:

    a. Do not install natural-gas piping in or through circulating air ducts, clothes or trash chutes, chimneys or gas vents (flues), ventilating ducts, or dumbwaiter or elevator shafts.
    b. Do not install natural-gas piping in solid walls or partitions.

P. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.

Q. Connect branch piping from top or side of horizontal piping.

R. Install unions in pipes NPS 2 and smaller, adjacent to each valve, at final connection to each piece of equipment. Unions are not required at flanged connections.

S. Do not use natural-gas piping as grounding electrode.

T. Install strainer on inlet of each line-pressure regulator and automatic or electrically operated valve.

U. Install pressure gage downstream from each line regulator.

V. Install sleeves for piping penetrations of walls, ceilings, and floors.

W. Install sleeve seals for piping penetrations of concrete walls and slabs.

X. Install escutcheons for piping penetrations of walls, ceilings, and floors.

3.5 VALVE INSTALLATION

A. Install manual gas shutoff valve for each gas appliance ahead of corrugated stainless-steel tubing, aluminum, or copper connector.

B. Install underground valves with valve boxes.

C. Install regulators and overpressure protection devices with maintenance access space adequate for servicing and testing.

D. Install anode for metallic valves in underground PE piping.

3.6 HANGER AND SUPPORT INSTALLATION

A. Comply with requirements for pipe hangers and supports specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

B. Install hangers for steel piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

C. Install hangers for corrugated stainless-steel tubing, with maximum horizontal spacing and minimum rod diameters, to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

D. Support horizontal piping within 12 inches of each fitting.

E. Support vertical runs of steel piping to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

F. Support vertical runs of corrugated stainless-steel tubing to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.7 CONNECTIONS

A. Connect to utility's gas main according to utility's procedures and requirements.

B. Install natural-gas piping electrically continuous, and bonded to gas appliance equipment grounding conductor of the circuit powering the appliance according to NFPA 70.

C. Install piping adjacent to appliances to allow service and maintenance of appliances.

D. Connect piping to appliances using manual gas shutoff valves and unions. Install valve within 72 inches of each gas-fired appliance and equipment. Install union between valve and appliances or equipment.

E. Sediment Traps: Install tee fitting with capped nipple in bottom to form drip, as close as practical to inlet of each appliance.

3.8 LABELING AND IDENTIFYING

A. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for piping and valve identification.

B. Install detectable warning tape directly above gas piping, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.9 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. Test, inspect, and purge natural gas according to the International Fuel Gas Code and authorities having jurisdiction.

C. Natural-gas piping will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

END OF SECTION 231123

SECTION 232300 - REFRIGERANT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Refrigerant pipes and fittings.
2. Refrigerant piping valves and specialties.
3. Refrigerants.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of valve, refrigerant piping, and piping specialty.

1.4 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to 2010 ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."

B. Comply with ASHRAE 15, "Safety Code for Refrigeration Systems."

C. Comply with ASME B31.5, "Refrigeration Piping and Heat Transfer Components."

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Line Test Pressure for Refrigerant R-410A:

1. Suction Lines for Air-Conditioning Applications: 300 psig.
2. Suction Lines for Heat-Pump Applications: 535 psig.
3. Hot-Gas and Liquid Lines: 535 psig.

2.2 COPPER TUBE AND FITTINGS

A. Copper Tube: ASTM B 88, Type K or L.

B. Wrought-Copper Fittings: ASME B16.22.

C. Wrought-Copper Unions: ASME B16.22.

D. Solder Filler Metals: ASTM B 32. Use 95-5 tin antimony or alloy HB solder to join copper socket fittings on copper pipe.

E. Brazing Filler Metals: AWS A5.8/A5.8M.

F. Flexible Connectors:

1. Body: Tin-bronze bellows with woven, flexible, tinned-bronze-wire-reinforced protective jacket.
2. End Connections: Socket ends.
3. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch-long assembly.
4. Working Pressure Rating: Factory test at minimum 500 psig.
5. Maximum Operating Temperature: 250 deg F.

G. Copper Pressure-Seal Fittings for Refrigerant Piping:
1. Standard: UL 207; certified by UL for field installation. Certification as a UL-recognized component alone is unacceptable.
2. Housing: Copper.
3. O-Rings: HNBR or compatible with specific refrigerant.
4. Tools: Manufacturer's approved special tools.
5. Minimum Rated Pressure: 700 psig.

2.3 VALVES AND SPECIALTIES

A. Diaphragm Packless Valves:
1. Body and Bonnet: Forged brass or cast bronze; globe design with straight-through or angle pattern.
2. Diaphragm: Phosphor bronze and stainless steel with stainless-steel spring.
3. Operator: Rising stem and hand wheel.
4. Seat: Nylon.
5. End Connections: Socket, union, or flanged.
6. Working Pressure Rating: 500 psig.
7. Maximum Operating Temperature: 275 deg F.

B. Packed-Angle Valves:
1. Body and Bonnet: Forged brass or cast bronze.
2. Packing: Molded stem, back seating, and replaceable under pressure.
3. Operator: Rising stem.
4. Seat: Nonrotating, self-aligning polytetrafluoroethylene.
5. Seal Cap: Forged-brass or valox hex cap.
6. End Connections: Socket, union, threaded, or flanged.
7. Working Pressure Rating: 500 psig.
8. Maximum Operating Temperature: 275 deg F.

C. Check Valves:

1. Body: Ductile iron, forged brass, or cast bronze; globe pattern.
2. Bonnet: Bolted ductile iron, forged brass, or cast bronze; or brass hex plug.
3. Piston: Removable polytetrafluoroethylene seat.
4. Closing Spring: Stainless steel.
5. End Connections: Socket, union, threaded, or flanged.
6. Maximum Opening Pressure: 0.50 psig.
7. Working Pressure Rating: 500 psig.
8. Maximum Operating Temperature: 275 deg F.

D. Service Valves:
1. Body: Forged brass with brass cap including key end to remove core.
2. Core: Removable ball-type check valve with stainless-steel spring.
3. Seat: Polytetrafluoroethylene.
4. End Connections: Copper spring.
5. Working Pressure Rating: 500 psig.

E. Thermostatic Expansion Valves: Comply with AHRI 750.
1. Body, Bonnet, and Seal Cap: Forged brass or steel.
2. Diaphragm, Piston, Closing Spring, and Seat Insert: Stainless steel.
3. Packing and Gaskets: Non-asbestos.
4. Capillary and Bulb: Copper tubing filled with refrigerant charge.
5. Suction Temperature: 40 deg F.
6. Reverse-flow option (for heat-pump applications).
7. End Connections: Socket, flare, or threaded union.
8. Working Pressure Rating: 700 psig.

F. Straight-Type Strainers:
1. Body: Welded steel with corrosion-resistant coating.
2. Screen: 100-mesh stainless steel.
3. End Connections: Socket or flare.
4. Working Pressure Rating: 500 psig.
5. Maximum Operating Temperature: 275 deg F.

G. Angle-Type Strainers:
1. Body: Forged brass or cast bronze.
2. Drain Plug: Brass hex plug.
3. Screen: 100-mesh monel.
4. End Connections: Socket or flare.
5. Working Pressure Rating: 500 psig.
6. Maximum Operating Temperature: 275 deg F.

2.4 REFRIGERANTS

A. ASHRAE 34, R-410A: Pentafluoroethane/Difluoromethane.

PART 3 - EXECUTION

3.1 VALVE AND SPECIALTY APPLICATIONS

A. Install diaphragm packless valves in suction and discharge lines of compressor.

B. Install service valves for gage taps at inlet and outlet of hot-gas bypass valves and strainers if they are not an integral part of valves and strainers.

C. Install a check valve at the compressor discharge and a liquid accumulator at the compressor suction connection.

D. Except as otherwise indicated, install diaphragm packless valves on inlet and outlet side of filter dryers.

E. Install solenoid valves upstream from each expansion valve and hot-gas bypass valve. Install solenoid valves in horizontal lines with coil at top.

F. Install thermostatic expansion valves as close as possible to distributors on evaporators.

1. Install valve so diaphragm case is warmer than bulb.
2. If external equalizer lines are required, make connection where it will reflect suction-line pressure at bulb location.

G. Install safety relief valves where required by 2010 ASME Boiler and Pressure Vessel Code. Pipe safety-relief-valve discharge line to outside according to ASHRAE 15.

H. Install moisture/liquid indicators in liquid line at the inlet of the thermostatic expansion valve or at the inlet of the evaporator coil capillary tube.

I. Install strainers upstream from and adjacent to the following unless they are furnished as an integral assembly for the device being protected:

1. Solenoid valves.
2. Thermostatic expansion valves.
3. Hot-gas bypass valves.
4. Compressor.

3.2 PIPING INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems; indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Shop Drawings.

B. Install refrigerant piping according to ASHRAE 15.

C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

F. Install piping adjacent to machines to allow service and maintenance.

G. Install piping free of sags and bends.

H. Install fittings for changes in direction and branch connections.

I. Select system components with pressure rating equal to or greater than system operating pressure.

J. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.

K. Arrange piping to allow inspection and service of refrigeration equipment. Install valves and specialties in accessible locations to allow for service and inspection. Install access doors or panels as specified in Section 083113 "Access Doors and Frames" if valves or equipment requiring maintenance is concealed behind finished surfaces.

L. Install refrigerant piping in protective conduit where installed belowground.

M. Install refrigerant piping in rigid or flexible conduit in locations where exposed to mechanical injury.

N. Slope refrigerant piping as follows:

1. Install horizontal hot-gas discharge piping with a uniform slope downward away from compressor.
2. Install horizontal suction lines with a uniform slope downward to compressor.
3. Install traps and double risers to entrain oil in vertical runs.
4. Liquid lines may be installed level.

O. When brazing or soldering, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, and packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion-valve bulb.

P. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation.

Q. Identify refrigerant piping and valves according to Section 230553 "Identification for HVAC Piping and Equipment."

R. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

S. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

T. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."

3.3 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Comply with ASME B31.5, Chapter VI.
2. Test refrigerant piping, specialties, and receivers. Isolate compressor, condenser, evaporator, and safety devices from test pressure if they are not rated above the test pressure.
3. Test high- and low-pressure side piping of each system separately at not less than the pressures indicated in "Performance Requirements" Article.

    a. Fill system with nitrogen to the required test pressure.
    b. System shall maintain test pressure at the manifold gage throughout duration of test.
    c. Test joints and fittings with electronic leak detector or by brushing a small amount of soap and glycerin solution over joints.
    d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.

B. Prepare test and inspection reports.

3.4 SYSTEM CHARGING

A. Charge system using the following procedures:

1. Install core in filter dryers after leak test but before evacuation.
2. Evacuate entire refrigerant system with a vacuum pump to 500 micrometers. If vacuum holds for 12 hours, system is ready for charging.
3. Break vacuum with refrigerant gas, allowing pressure to build up to 2 psig.
4. Charge system with a new filter-dryer core in charging line.

END OF SECTION 232300

SECTION 233113 - METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Single-wall rectangular ducts and fittings.
2. Double-wall rectangular ducts and fittings.
3. Single-wall round ducts and fittings.
4. Double-wall round ducts and fittings.
5. Sheet metal materials.
6. Duct liner.
7. Sealants and gaskets.
8. Hangers and supports.
9. Seismic-restraint devices.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of the following products:

1. Liners and adhesives.
2. Sealants and gaskets.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: A single set of plans or BIM model, drawn to scale, showing the items described in this Section, and coordinated with all building trades.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and with performance requirements and design criteria indicated in "Duct Schedule" Article.

B. Duct Dimensions: Unless otherwise indicated, all duct dimensions indicated on Drawings are inside clear dimensions and do not include insulation or duct wall thickness.

2.2 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.

1. Construct ducts of galvanized sheet steel unless otherwise indicated.

B. Transverse Joints: Fabricate joints in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

1. For ducts with longest side less than 36 inches, select joint types in accordance with Figure 2-1.
2. For ducts with longest side 36 inches or greater, use flange joint connector Type T-22, T-24, T-24A, T-25a, or T-25b. Factory-fabricated flanged duct connection system may be used if submitted and approved by engineer of record.

C. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 DOUBLE-WALL RECTANGULAR DUCTS AND FITTINGS

A. Rectangular Ducts: Fabricate ducts with indicated dimensions for clear internal dimensions of the inner duct.

B. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.

1. Construct ducts of galvanized sheet steel unless otherwise indicated.

C. Transverse Joints: Select joint types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

1. For ducts with longest side less than 36 inches, select joint types in accordance with Figure 2-1.
2. For ducts with longest side 36 inches or greater, use flange joint connector Type T-22, T-24, T-24A, T-25a, or T-25b. Factory-fabricated flanged duct connection system may be used if submitted and approved by engineer of record.

D. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

E. Interstitial Insulation: Flexible elastomeric duct liner complying with ASTM C534/C534M, Type II for sheet materials, and with NFPA 90A or NFPA 90B.

1. Maximum Thermal Conductivity: 0.25 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.

F. Inner Duct: Minimum 24-gauge perforated galvanized sheet steel having 3/32-inch-diameter perforations, with overall open area of 23 percent.

2.4 SINGLE-WALL ROUND DUCTS AND FITTINGS

A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.

1. Construct ducts of galvanized sheet steel unless otherwise indicated.

B. Transverse Joints: Select joint types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

C. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

D. Tees and Laterals: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.5 DOUBLE-WALL ROUND DUCTS AND FITTINGS

A. Inner Duct: Minimum 24-gauge perforated galvanized sheet steel having 3/32-inch-diameter perforations, with overall open area of 23 percent.

B. Interstitial Insulation: Flexible elastomeric duct liner complying with ASTM C534/C534M, Type II for sheet materials, and with NFPA 90A or NFPA 90B.

1. Maximum Thermal Conductivity: 0.25 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.

2.6 SHEET METAL MATERIALS

A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

B. Galvanized Sheet Steel: Comply with ASTM A653/A653M.
1. Finishes for Surfaces Exposed to View: Mill phosphatized.

C. PVC-Coated, Galvanized Sheet Steel: Comply with ASTM A653/A653M.
1. Minimum Thickness for Factory-Applied PVC Coating: 4 mils thick.
2. Coating Materials: Acceptable to authorities having jurisdiction for use on ducts listed and labeled by an NRTL for compliance with UL 181, Class 1.

D. Tie Rods: Galvanized steel, 1/4-inch-minimum diameter for lengths 36 inches or less; 3/8-inch-minimum diameter for lengths longer than 36 inches.

2.7 DUCT LINER

A. Flexible Elastomeric Duct Liner: Preformed, cellular, closed-cell, sheet materials complying with ASTM C534/C534M, Type II, Grade 1; and with NFPA 90A or NFPA 90B.
1. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested in accordance with UL 723; certified by an NRTL.
2. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.

B. Insulation Pins and Washers:

1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch-diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick aluminum; with beveled edge sized as required to hold insulation securely in place, but not less than 1-1/2 inches in diameter.

C. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 7-11, "Flexible Duct Liner Installation."

1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
3. Butt transverse joints without gaps, and coat joint with adhesive.
4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.
6. Secure liner with mechanical fasteners 4 inches from corners and at intervals not exceeding 12 inches transversely; at 3 inches from transverse joints and at intervals not exceeding 18 inches longitudinally.
7. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:

    a. Fan discharges.
    b. Intervals of lined duct preceding unlined duct.
    c. Upstream edges of transverse joints in ducts where air velocities are higher than 2500 fpm or where indicated.

8. Secure insulation between perforated sheet metal inner duct of same thickness as specified for outer shell. Use mechanical fasteners that maintain inner duct at uniform distance from outer shell without compressing insulation.

    a. Sheet Metal Inner Duct Perforations: 3/32-inch diameter, with an overall open area of 23 percent.

9. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.8 SEALANT AND GASKETS

A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested in accordance with UL 723; certified by an NRTL.

B. Two-Part Tape Sealing System:

1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
2. Tape Width: 3 inches.
3. Sealant: Modified styrene acrylic.

4. Water resistant.
5. Mold and mildew resistant.
6. Maximum Static-Pressure Class: 10 inch wg, positive and negative.
7. Service: Indoor and outdoor.
8. Service Temperature: Minus 40 to plus 200 deg F.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.

C. Water-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Solids Content: Minimum 65 percent.
3. Shore A Hardness: Minimum 20.
4. Water resistant.
5. Mold and mildew resistant.
6. VOC: Maximum 75 g/L (less water).
7. Maximum Static-Pressure Class: 10 inch wg, positive and negative.
8. Service: Indoor or outdoor.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare).

D. Flanged Joint Sealant: Comply with ASTM C920.

1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.
4. Class: 25.
5. Use: O.

E. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

F. Round Duct Joint O-Ring Seals:

1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for10-inch wg static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.

2.9 HANGERS AND SUPPORTS

A. Hanger Rods for Noncorrosive Environments: Galvanized-steel rods and nuts.

B. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."

C. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A603.

D. Steel Cable End Connections: Galvanized-steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.

E. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.

F. Trapeze and Riser Supports:

1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and coordination drawings.

B. Install ducts in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.

C. Install ducts in maximum practical lengths with fewest possible joints.

D. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.

E. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.

F. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.

G. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.

H. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.

I. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.

J. Protect duct interiors from moisture, construction debris and dust, and other foreign materials both before and after installation.

K. Elbows: Use long-radius elbows wherever they fit.

1. Fabricate 90-degree rectangular mitered elbows to include double wall turning vanes.
2. Fabricate 90-degree round elbows with a minimum of three segments for 12 inches and smaller and a minimum of five segments for 14 inches and larger.

L. Branch Connections: Use lateral or conical branch connections.

3.2 INSTALLATION OF EXPOSED DUCTWORK

A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.

B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.

C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter.

D. Maintain consistency, symmetry, and uniformity in arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.

E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 DUCT SEALING

A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

3.4 HANGER AND SUPPORT INSTALLATION

A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."

B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.

1. Where practical, install concrete inserts before placing concrete.
2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.

C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.

D. Hangers Exposed to View: Threaded rod and angle or channel supports.

3.5 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Leakage Tests:

1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
2. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
3. Testing of each duct section is to be performed with access doors, coils, filters, dampers, and other duct-mounted devices in place as designed. No devices are to be removed or blanked off so as to reduce or prevent additional leakage.
4. Test for leaks before applying external insulation.
5. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.

C. Duct System Cleanliness Tests:

1. Visually inspect duct system to ensure that no visible contaminants are present.

D. Duct system will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports.

3.6 DUCT CLEANING

A. Clean new duct system(s) before testing, adjusting, and balancing.

B. Use duct cleaning methodology as indicated in NADCA ACR.

C. Clean the following components by removing surface contaminants and deposits:

1. Air outlets and inlets (registers, grilles, and diffusers).
2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
4. Coils and related components.
5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
6. Supply-air ducts, dampers, actuators, and turning vanes.
7. Dedicated exhaust and ventilation components.

END OF SECTION 233113

SECTION 233300 - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Backdraft and pressure relief dampers.
2. Manual volume dampers.
3. Turning vanes.
4. Duct-mounted access doors.
5. Flexible connectors.
6. Duct accessory hardware.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. For duct silencers, include pressure drop and dynamic insertion loss data. Include breakout noise calculations for high transmission loss casings.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 BACKDRAFT AND PRESSURE RELIEF DAMPERS

A. Description: Gravity balanced.

B. Maximum Air Velocity: 1250 fpm.

C. Maximum System Pressure: 1-inch wg.

D. Frame: Hat-shaped, 0.05-inch-thick, galvanized sheet steel, with welded corners or mechanically attached.

E. Blades: Multiple single-piece blades, center pivoted, maximum 6-inch width, 0.025-inch-thick, roll-formed aluminum with sealed edges.

F. Blade Action: Parallel.

G. Blade Seals: Neoprene, mechanically locked.

H. Blade Axles:

1. Material: Nonferrous metal.
2. Diameter: 0.20 inch.

I. Return Spring: Adjustable tension.

J. Bearings: Steel ball or synthetic pivot bushings.

2.3 MANUAL VOLUME DAMPERS

A. Standard, Steel, Manual Volume Dampers:
1. Standard leakage rating.
2. Suitable for horizontal or vertical applications.
3. Frames:

    a. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel.
    b. Mitered and welded corners.
    c. Flanges for attaching to walls and flangeless frames for installing in ducts.

4. Blades:

    a. Multiple or single blade.
    b. Parallel- or opposed-blade design.
    c. Stiffen damper blades for stability.
    d. Galvanized-steel, 0.064 inch thick.

5. Blade Axles: Galvanized steel.
6. Bearings:

    a. Oil-impregnated bronze.
    b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.

7. Tie Bars and Brackets: Galvanized steel.

B. Jackshaft:

1. Size: 0.5-inch diameter.
2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.

C. Damper Hardware:

1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch-thick zinc-plated steel, and a 3/4-inch hexagon locking nut.

2.4 TURNING VANES

A. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.

1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.

B. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."

C. Vane Construction: Double wall.

2.5 DUCT-MOUNTED ACCESS DOORS

A. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 7-2, "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."

1. Door:

a. Double wall, rectangular.
b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
c. Vision panel.
d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.
e. Fabricate doors airtight and suitable for duct pressure class.

2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.

2.6 DUCT ACCESS PANEL ASSEMBLIES

A. Labeled according to UL 1978 by an NRTL.

B. Panel and Frame: Minimum thickness 0.0528-inch carbon steel.

C. Fasteners: Carbon steel. Panel fasteners shall not penetrate duct wall.

D. Gasket: Comply with NFPA 96; grease-tight, high-temperature ceramic fiber, rated for minimum 2000 deg F.

E. Minimum Pressure Rating: 10-inch wg, positive or negative.

2.7 FLEXIBLE CONNECTORS

A. Materials: Flame-retardant or noncombustible fabrics.

B. Coatings and Adhesives: Comply with UL 181, Class 1.

C. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.

1. Minimum Weight: 26 oz./sq. yd..
2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
3. Service Temperature: Minus 40 to plus 200 deg F.

2.8 DUCT ACCESSORY HARDWARE

A. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.

B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.

C. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.

D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.

1. Install steel volume dampers in steel ducts.
2. Install aluminum volume dampers in aluminum ducts.

E. Set dampers to fully open position before testing, adjusting, and balancing.

F. Install access doors with swing against duct static pressure.

G. Install flexible connectors to connect ducts to equipment.

H. Install duct test holes where required for testing and balancing purposes.

3.2 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Operate dampers to verify full range of movement.
2. Inspect locations of access doors and verify that purpose of access door can be performed.
3. Inspect turning vanes for proper and secure installation.

END OF SECTION 233300

SECTION 233346 - FLEXIBLE DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Non-insulated flexible ducts.
2. Insulated flexible ducts.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 NON-INSULATED FLEXIBLE DUCTS

A. Non-Insulated, Flexible Duct: UL 181, Class 1, multiple layers of aluminum laminate supported by helically wound, spring-steel wire.

1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
2. Maximum Air Velocity: 4000 fpm.
3. Temperature Range: Minus 20 to plus 210 deg F.

2.3 INSULATED FLEXIBLE DUCTS

A. Insulated, Flexible Duct: UL 181, Class 1, aluminum laminate and polyester film with latex adhesive supported by helically wound, spring-steel wire; fibrous-glass insulation; aluminized vapor-barrier film.

1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
2. Maximum Air Velocity: 4000 fpm.
3. Temperature Range: Minus 20 to plus 210 deg F.
4. Insulation R-Value: R6.

2.4 FLEXIBLE DUCT CONNECTORS

A. Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action in sizes 3 through 18 inches, to suit duct size.

B. Non-Clamp Connectors: Adhesive.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install flexible ducts according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.

B. Install in indoor applications only. Flexible ductwork should not be exposed to UV lighting.

C. Connect diffusers or light troffer boots to ducts with maximum 60-inch lengths of flexible duct clamped or strapped in place.

D. Connect flexible ducts to metal ducts with adhesive or draw bands.

E. Install duct test holes where required for testing and balancing purposes.

F. Installation:

1. Install ducts fully extended.
2. Do not bend ducts across sharp corners.
3. Bends of flexible ducting shall not exceed a minimum of one duct diameter.
4. Avoid contact with metal fixtures, water lines, pipes, or conduits.
5. Install flexible ducts in a direct line, without sags, twists, or turns.

G. Supporting Flexible Ducts:

1. Suspend flexible ducts with bands 1-1/2 inches wide or wider and spaced a maximum of 48 inches apart. Maximum centerline sag between supports shall not exceed 1/2 inch per 12 inches.
2. Install extra supports at bends placed approximately one duct diameter from center line of the bend.
3. Ducts may rest on ceiling joists or truss supports. Spacing between supports shall not exceed the maximum spacing per manufacturer's written installation instructions.

END OF SECTION 233346

SECTION 233423 - HVAC POWER VENTILATORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Ceiling-mounted ventilators.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For HVAC power ventilators to include in normal and emergency operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 CEILING-MOUNTED VENTILATORS

A. Housing: Steel, lined with acoustical insulation.

B. Fan Wheel: Centrifugal wheels directly mounted on motor shaft. Fan shrouds, motor, and fan wheel removable for service.

C. Back-draft damper: Integral.

D. Grille: Plastic, louvered grille with flange on intake and thumbscrew or spring retainer attachment to fan housing.

E. Electrical Requirements: Junction box for electrical connection on housing and receptacle for motor plug-in.

F. Accessories:

1. Manufacturer's standard roof jack or wall cap, and transition fittings.

2.2 MOTORS

A. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."

1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

2.3 SOURCE QUALITY CONTROL

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and application.

B. AMCA Certification: Fans shall comply with AMCA 11 and bear the AMCA-Certified Ratings Seal.

C. Fan Sound Ratings: Comply with AMCA 311, and label fans with the AMCA-Certified Ratings Seal. Sound ratings shall comply with AMCA 301. The fans shall be tested according to AMCA 300.

D. Fan Performance Ratings: Comply with AMCA 211 and label fans with AMCA-Certified Rating Seal. The fans shall be tested for air performance - flow rate, fan pressure, power, fan efficiency, air density, speed of rotation, and fan efficiency - according to AMCA 210/ASHRAE 51.

E. Operating Limits: Classify according to AMCA 99.

F. UL Standards: Power ventilators shall comply with UL 705. Power ventilators for use for restaurant kitchen exhaust shall also comply with UL 762.

PART 3 - EXECUTION

3.1 INSTALLATION OF HVAC POWER VENTILATORS

A. Install power ventilators level and plumb.

B. Ceiling Units: Suspend units from structure; use steel wire or metal straps.

C. Install units with clearances for service and maintenance.

3.2 DUCTWORK CONNECTIONS

A. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors.

3.3 ELECTRICAL CONNECTIONS

A. Install electrical devices furnished by manufacturer, but not factory mounted, according to NFPA 70 and NECA 1.

3.4 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. Verify that shipping, blocking, and bracing are removed.
2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
3. Verify that there is adequate maintenance and access space.
4. Verify that cleaning and adjusting are complete.
5. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
6. Verify lubrication for bearings and other moving parts.
7. Remove and replace malfunctioning units and retest as specified above.

C. Prepare test and inspection reports.

END OF SECTION 233423

SECTION 233713.13 - AIR DIFFUSERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Rectangular and square ceiling diffusers.
   2. Perforated diffusers.
   3. Linear slot diffusers.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

   1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.

PART 2 - PRODUCTS

2.1 RECTANGULAR AND SQUARE CEILING DIFFUSERS

A. Devices shall be specifically designed for variable-air-volume flows.

B. Material: Aluminum.

C. Finish: Baked enamel, white.

D. Face Size: 24 by 24 inches or 12 by 12 inches.

E. Face Style: Plaque.

F. Mounting: Compatible with ceiling type.

G. Pattern: Fixed.

2.2 LINEAR SLOT DIFFUSERS

A. Devices shall be specifically designed for variable-air-volume flows.

B. Material - Shell: Steel, insulated.

C. Material - Pattern Controller and Tees: Aluminum.

D. Finish - Face and Shell: Baked enamel, black.

E. Finish - Pattern Controller: Baked enamel, black.

F. Finish - Tees: Baked enamel, white.

G. Slot Width: See plans.

H. Number of Slots: See plans.

I. Length: 48 inches or as shown on plans.

2.3 PERFORATED DIFFUSERS

A. Devices shall be specifically designed for variable-air-volume flows.

B. Material: Steel backpan and pattern controllers, with aluminum face.

C. Finish: Baked enamel, white.

D. Face Size: 12 by 12 inches 24 by 12 inches or 24 by 24 inches.

E. Face Style: Flush.

F. Mounting: Compatible with ceiling type.

G. Dampers: Opposed blade for supply air diffusers.

2.4 SOURCE QUALITY CONTROL

A. Verification of Performance: Rate diffusers according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas where diffusers are installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install diffusers level and plumb.

B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.

C. Install diffusers with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

A. After installation, adjust diffusers to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.13

SECTION 233713.23 - REGISTERS AND GRILLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Adjustable blade face registers and grilles.
2. Fixed face registers and grilles.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.

PART 2 - PRODUCTS

2.1 REGISTERS

A. Adjustable Blade Face Register:
1. Material: Steel.
2. Finish: Baked enamel, white.
3. Face Blade Arrangement: Horizontal spaced 3/4 inch apart.
4. Core Construction: Integral.
5. Rear-Blade Arrangement: Vertical spaced 3/4 inch apart.
6. Frame: 1-1/4 inches wide.
7. Damper Type: Multishutter.
8. Accessories:

a. Rear-blade gang operator.

B. Fixed Face Register:
1. Material: Steel.
2. Finish: Baked enamel, white.
3. Face Blade Arrangement: Horizontal spaced 3/4 inch apart.
4. Face Arrangement: Perforated core.
5. Core Construction: Integral.

6. Frame: 1-1/4 inches wide.
7. Damper Type: Adjustable opposed blade.

2.2 GRILLES

A. Adjustable Blade Face Grille:
   1. Material: Steel.
   2. Finish: Baked enamel, white.
   3. Face Blade Arrangement: Horizontal spaced 3/4 inch apart.
   4. Core Construction: Integral.
   5. Rear-Blade Arrangement: Vertical spaced 3/4 inch apart.
   6. Frame: 1-1/4 inches wide.
   7. Accessories:

      a. Rear-blade gang operator.

B. Fixed Face Grille:
   1. Material: Steel.
   2. Finish: Baked enamel, white.
   3. Face Blade Arrangement: Vertical; spaced 3/4 inch apart.
   4. Face Arrangement: Perforated core.
   5. Core Construction: Integral.
   6. Frame: 1-1/4 inches wide.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas where registers and grilles are installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install registers and grilles level and plumb.

B. Outlets and Inlets Locations: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.

C. Install registers and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

A. After installation, adjust registers and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.23

SECTION 237416.11 - PACKAGED, SMALL-CAPACITY, ROOFTOP AIR-CONDITIONING UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes packaged, small-capacity, rooftop air-conditioning units (RTUs) with the following components:

1. Casings.
2. Fans, drives, and motors.
3. Coils.
4. Refrigerant circuit components.
5. Air filtration.
6. Gas furnaces.
7. Dampers.
8. Electrical power connections.
9. Controls.
10. Roof curbs.
11. Accessories.

1.3 DEFINITIONS

A. RTU: Rooftop unit. As used in this Section, this abbreviation means packaged, small-capacity, rooftop air-conditioning units. This abbreviation is used regardless of whether the unit is mounted on the roof or on a concrete base on ground.

1.4 ACTION SUBMITTALS

A. Product Data: For each RTU.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
2. Include rated capacities, dimensions, required clearances, characteristics, and furnished specialties and accessories.
3. Include unit dimensions and weight.
4. Include cabinet material, metal thickness, finishes, insulation, and accessories.
5. Fans:

a. Include certified fan-performance curves with system operating conditions indicated.

b. Include certified fan-sound power ratings.
c. Include fan construction and accessories.
d. Include motor ratings, electrical characteristics, and motor accessories.

6. Include certified coil-performance ratings with system operating conditions indicated.
7. Include filters with performance characteristics.
8. Include gas furnaces with performance characteristics.
9. Include dampers, including housings, linkages, and operators.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For RTUs to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and application.

B. NFPA Compliance: Comply with NFPA 90A for design, fabrication, and installation of RTUs and components.

C. ASHRAE 15 Compliance: For refrigeration system safety.

D. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

E. UL Compliance: Comply with UL 1995.

2.2 CAPACITIES AND CHARACTERISTICS

A. Supply-Air Fan:
1. Fan Type: Double width, forward curved, centrifugal.
2. Fan Speed: Variable.
3. Enclosure Type: Open, dripproof.
4. Enclosure Materials: Cast iron.

B. Dampers:

1. Outdoor-Air Damper: Linked damper blades, for zero to 30 percent outdoor air, with manual damper filter.
2. Relief-Air Damper: Gravity actuated or motorized, as required by ASHRAE/IES 90.1.

C. Recirculating-Air Filters:

1. Minimum Efficiency Reporting Value:

a. MERV Rating: MERV 8, according to ASHRAE 52.2.

2.3 UNIT CASINGS

A. General Fabrication Requirements for Casings: Formed and reinforced double-wall insulated panels, fabricated to allow removal for access to internal parts and components, with joints between sections sealed.

B. Static-Pressure Classifications:

1. For Unit Sections Upstream of Fans: Minus 2-inch wg.
2. For Unit Sections Downstream and Including Fans: 2-inch wg.

C. Panels and Doors:

1. Panels:

a. Fabrication: Formed and reinforced with same materials and insulation thickness as casing.
b. Fasteners: Two or more camlock type for panel lift-out operation. Arrangement shall allow panels to be opened against air-pressure differential.
c. Gasket: Neoprene, applied around entire perimeters of panel frames.
d. Size: Large enough to allow inspection and maintenance of air-handling unit's internal components.

2. Access Doors:

a. Hinges: A minimum of two ball-bearing hinges or stainless steel piano hinge and two wedge-lever-type latches, operable from inside and outside. Arrange doors to be opened against air-pressure differential.
b. Gasket: Neoprene, applied around entire perimeters of panel frames.
c. Size: Large enough to allow inspection and maintenance of air-handling unit's internal components.

3. Locations and Applications:

a. Fan Section: Inspection and access panels.
b. Access Section: Doors.
c. Coil Section: Inspection and access panels.
d. Damper Section: Inspection and access panels.
e. Filter Section: Inspection and access panels large enough to allow periodic removal and installation of filters.
f. Mixing Section: Doors.

D. Condensate Drain Pans:

1. Location: Each type of cooling coil.
2. Construction:

a. Single-wall, galvanized-steel or noncorrosive polymer sheet.

3. Drain Connection:

    a. Located at lowest point of pan and sized to prevent overflow. Terminate with threaded nipple on one end of pan.
    b. Minimum Connection Size: NPS 1.
4. Width: Entire width of water producing device.
5. Depth: A minimum of 2 inches deep.
6. Pan-Top Surface Coating for Galvanized-Steel Drain Pans: Asphaltic waterproofing compound.
7. Units with stacked coils shall have an intermediate drain pan to collect condensate from top coil.

2.4 FANS, DRIVES, AND MOTORS

A. Fan and Drive Assemblies: Statically and dynamically balanced and designed for continuous operation at maximum-rated fan speed and motor horsepower.

B. Supply-Air Fans: Centrifugal, rated according to AMCA 210; galvanized or painted steel; mounted on solid-steel shaft.

1. Shafts: With field-adjustable alignment.

    a. Turned, ground, and polished hot-rolled steel with keyway.

2. Shaft Bearings:

    a. Heavy-duty, self-aligning, pillow-block type with an L-50 rated life of minimum 100,000 hours according to ABMA 9.

3. Housings: Formed- and reinforced-steel panels to form curved scroll housings with shaped cutoff and spun-metal inlet bell.

    a. Bracing: Steel angle or channel supports for mounting and supporting fan scroll, wheel, motor, and accessories.

4. Centrifugal Fan Wheels: Inlet flange, backplate, and shallow blades with inlet and tip curved forward in direction of airflow and mechanically fastened to flange and backplate; steel or aluminum hub swaged to backplate and fastened to shaft with setscrews.
5. Mounting: For internal vibration isolation. Factory-mount fans with manufacturer's standard vibration isolation mounting devices having a minimum static deflection of 1 inch.
6. Shaft Lubrication Lines: Extended to a location outside the casing.
7. Flexible Connector: Factory fabricated with a fabric strip minimum 3-1/2 inches wide, attached to two strips of minimum 2-3/4-inch-wide by 0.028-inch-thick, galvanized-steel sheet.

    a. Flexible Connector Fabric: Glass fabric, double coated with neoprene. Fabrics, coatings, and adhesives shall comply with UL 181, Class 1.

C. Drives, Direct: Factory-mounted, direct drive.

D. Drives, Belt: Factory-mounted, V-belt drive, with adjustable alignment and belt tensioning, and with 1.5 service factor based on fan motor.

1. Pulleys: Cast iron or cast steel with split, tapered bushing, dynamically balanced at the factory.
2. Belts: Oil resistant, non-sparking and nonstatic; in matched sets for multiple-belt drives.
3. Belt Guards: Comply with requirements specified by OSHA and fabricate according to SMACNA's "HVAC Duct Construction Standards"; 0.146-inch-thick, 3/4-inch diamond-mesh wire screen, welded to steel angle frame; prime coated.

E. Condenser-Coil Fan: Variable-speed propeller, mounted on shaft of permanently lubricated multispeed motors.

F. Relief-Air Fan: Forward curved, shaft mounted on permanently lubricated motor.

G. Motors:
1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
2. Enclosure Type: Open, dripproof.
3. Enclosure Materials: Cast iron.
4. Efficiency: Premium efficient as defined in NEMA MG 1.
5. Motor Pulleys: Adjustable pitch for use with 5-hp motors and smaller; fixed pitch for use with motors larger than 5 hp. Select pulley size so pitch adjustment is at the middle of adjustment range at fan design conditions.
6. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in electrical Sections.

2.5 COILS

A. General Requirements for Coils:

1. Comply with AHRI 410.
2. Fabricate coils section to allow for removal and replacement of coil for maintenance and to allow in-place access for service and maintenance of coil(s).
3. Coils shall not act as structural component of unit.

B. Supply-Air Refrigerant Coil:

1. Tubes: Copper.
2. Fins:

a. Material: Aluminum.
b. Fin Spacing: Maximum 12 fins per inch.

3. Fin and Tube Joints: Mechanical bond.
4. Headers: Seamless-copper headers with brazed connections.
5. Coatings: None.
6. Ratings: Designed, tested, and rated according to ASHRAE 33 and AHRI 410.

a. Working Pressure: Minimum 300 psig.

C. Hot-Gas Reheat Refrigerant Coil:

1. Tubes: Copper.
2. Fins:

    a. Material: Aluminum.
    b. Fin Spacing: Maximum 12 fins per inch.

3. Fin and Tube Joints: Mechanical bond.
4. Headers: Seamless-copper headers with brazed connections.
5. Coatings: None.
6. Ratings: Designed, tested, and rated according to ASHRAE 33 and AHRI 410.

    a. Working Pressure: Minimum 300 psig.

7. Suction-discharge bypass valve.

2.6 REFRIGERANT CIRCUIT COMPONENTS

A. Compressor: Hermetic, variable-speed scroll, mounted on vibration isolators; with internal overcurrent and high-temperature protection, internal pressure relief.

B. Refrigeration Specialties:

1. Refrigerant: R-410A.
2. Expansion valve with replaceable thermostatic element.
3. Refrigerant filter/dryer.
4. Manual-reset high-pressure safety switch.
5. Automatic-reset low-pressure safety switch.
6. Minimum off-time relay.
7. Automatic-reset compressor motor thermal overload.
8. Brass service valves installed in compressor suction and liquid lines.

2.7 AIR FILTRATION

A. Panel Filters:

1. Description: Pleated factory-fabricated, self-supported, disposable air filters with holding frames.
2. Filter Unit Class: UL 900.
3. Media: Interlaced glass, synthetic or cotton fibers coated with nonflammable adhesive and antimicrobial coating.
4. Filter-Media Frame: Beverage board with perforated metal retainer, or metal grid, on outlet side.

2.8 GAS FURNACES

A. Description: Factory assembled, piped, and wired; complying with ANSI Z21.47/CSA 2.3 and NFPA 54.

B. CSA Approval: Designed and certified by and bearing label of CSA.

C. Burners: Stainless steel.

1. Rated Minimum Turndown Ratio: 30 to 1.
2. Fuel: Natural gas.
3. Ignition: Electronically controlled electric spark or hot-surface igniter with flame sensor.
4. Gas Control Valve: Modulating.
5. Gas Train: Single-body, regulated, redundant, 24-V ac gas valve assembly containing pilot solenoid valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff.

D. Heat-Exchanger and Drain Pan: Stainless steel.

E. Venting, Power: Power vented, with integral, motorized centrifugal fan interlocked with gas valve.

F. Safety Controls:

1. Gas Manifold: Safety switches and controls complying with ANSI standards.

2.9 DAMPERS

A. Outdoor- and Return-Air Dampers: Low-leakage, double-skin, airfoil-blade, galvanized-steel dampers with compressible jamb seals and extruded-vinyl blade edge seals in opposed-blade arrangement withsteel operating rods rotating in sintered bronze or nylon bearings mounted in a single galvanized-steel frame, and with operating rods connected with a common linkage. Leakage rate shall not exceed 4 cfm/sq. ft. at 1-inch wg and 8 cfm/sq. ft. at 4-inch wg.

2.10 ELECTRICAL POWER CONNECTIONS

A. RTU shall have a single connection of power to unit with unit-mounted disconnect switch accessible from outside unit and control-circuit transformer with built-in overcurrent protection.

2.11 CONTROLS

A. Basic Unit Controls:

1. Control-voltage transformer.
2. Wall-mounted thermostat or sensor with the following features:

a. Heat-cool-off switch.
b. Fan on-auto switch.
c. Automatic changeover.
d. Adjustable deadband.
e. Degree F indication.
f. Unoccupied-period-override push button.

2.12 ROOF CURBS

A. Materials: Galvanized steel with corrosion-protection coating, watertight gaskets, and factory-installed wood nailer; complying with NRCA standards.

1. Curb Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.

a. Materials: ASTM C1071, Type I or II.
b. Thickness: 1 inch.

2. Application: Factory applied with adhesive and mechanical fasteners to the internal surface of curb.

a. Liner Adhesive: Comply with ASTM C916, Type I.
b. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in cabinet.
c. Liner materials applied in this location shall have airstream surface coated with a temperature-resistant coating or faced with a plain or coated fibrous mat or fabric depending on service air velocity.
d. Liner Adhesive: Comply with ASTM C916, Type I.

B. Curb Dimensions: Height of 14 inches.

2.13 ACCESSORIES

A. Duplex, 115-V, ground-fault-interrupter outlet with 15-A overcurrent protection. Include transformer if required. Outlet shall be energized even if the unit main disconnect is open.

B. Low-ambient kit using staged condenser fans for operation down to 35 deg F.

C. Safeties:

1. Smoke detector.
2. Condensate overflow switch.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of RTUs.

B. Examine roughing-in for RTUs to verify actual locations of piping and duct connections before equipment installation.

C. Examine roofs for suitable conditions where RTUs will be installed.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Roof Curb: Install on roof structure or concrete base, level and secure, according to NRCA's "NRCA Roofing Manual: Membrane Roof Systems." Install RTUs on curbs and coordinate roof penetrations and flashing with roof construction. Secure RTUs to upper curb rail, and secure curb base to roof framing or concrete base with anchor bolts. Coordinate sizes and locations of roof curbs with actual equipment provided.

3.3 PIPING CONNECTIONS

A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Where installing piping adjacent to RTU, allow space for service and maintenance.

C. Connect piping to unit mounted on vibration isolators with flexible connectors.

D. Connect condensate drain pans using NPS 1-1/4, ASTM B88, Type M copper tubing. Extend to nearest equipment or roof drain. Construct deep trap at connection to drain pan and install cleanouts at changes in direction.

E. Gas Piping: Comply with applicable requirements in Section 231123 "Facility Natural-Gas Piping. " Connect gas piping to burner, full size of gas train inlet, and connect with union and shutoff valve with sufficient clearance for burner removal and service.

F. Refrigerant Piping: Comply with applicable requirements in Section 232300 "Refrigerant Piping." Install shutoff valve and union or flange at each supply and return connection.

3.4 DUCT CONNECTIONS

A. Comply with duct installation requirements specified in other HVAC Sections. Drawings indicate general arrangement of ducts. The following are specific connection requirements:

1. Install ducts to termination at top of roof curb.
2. Remove roof decking only as required for passage of ducts. Do not cut out decking under entire roof curb.
3. Install return-air duct continuously through roof structure.

3.5 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. After installing RTUs and after electrical circuitry has been energized, test units for compliance with requirements.

2. Inspect for and remove shipping bolts, blocks, and tie-down straps.
3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

C. RTU will be considered defective if it does not pass tests and inspections.

3.6 STARTUP SERVICE

A. Perform startup service.

1. Complete installation and startup checks according to manufacturer's written instructions.
2. Inspect for visible damage to unit casing.
3. Inspect for visible damage to furnace combustion chamber.
4. Inspect for visible damage to compressor, coils, and fans.
5. Inspect internal insulation.
6. Verify that labels are clearly visible.
7. Verify that clearances have been provided for servicing.
8. Verify that controls are connected and operable.
9. Verify that filters are installed.
10. Clean condenser coil and inspect for construction debris.
11. Clean furnace flue and inspect for construction debris.
12. Connect and purge gas line.
13. Remove packing from vibration isolators.
14. Verify lubrication on fan and motor bearings.
15. Inspect fan-wheel rotation for movement in correct direction without vibration and binding.
16. Adjust fan belts to proper alignment and tension.
17. Start unit according to manufacturer's written instructions.

3.7 CLEANING

A. After completing system installation and testing, adjusting, and balancing RTUs and air-distribution systems, clean RTUs internally to remove foreign material and construction dirt and dust. Clean fan wheels, cabinets, dampers, coils, and filter housings, and install new, clean filters.

END OF SECTION 237416.11

SECTION 238126 - SPLIT-SYSTEM AIR-CONDITIONERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes split-system air-conditioning and heat-pump units consisting of separate evaporator-fan and compressor-condenser components.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. Include performance data in terms of capacities, outlet velocities, static pressures, sound power characteristics, motor requirements, and electrical characteristics.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For split-system air-conditioning units to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. ASHRAE Compliance:

1. Fabricate and label refrigeration system to comply with ASHRAE 15, "Safety Standard for Refrigeration Systems."

PART 2 - PRODUCTS

2.1 INDOOR UNITS (5 TONS OR LESS)

A. Concealed Evaporator-Fan Components:

1. Chassis: Galvanized steel with flanged edges, removable panels for servicing, and insulation on back of panel.
2. Insulation: Faced, glass-fiber duct liner.
3. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins and thermal-expansion valve. Comply with ARI 206/110.
4. Electric Coil: Helical, nickel-chrome, resistance-wire heating elements; with refractory ceramic support bushings, automatic-reset thermal cutout, built-in magnetic contactors, manual-reset thermal cutout, airflow proving device, and one-time fuses in terminal box for overcurrent protection.
5. Fan: Forward-curved, double-width wheel of galvanized steel; directly connected to motor.
6. Fan Motors:

    a. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
    b. Multitapped, multispeed with internal thermal protection and permanent lubrication.
    c. Wiring Terminations: Connect motor to chassis wiring with plug connection.
7. Condensate Drain Pans:

    a. Fabricated with one percent slope in at least two planes to collect condensate from cooling coils (including coil piping connections, coil headers, and return bends) and humidifiers, and to direct water toward drain connection.
    b. Single-wall, galvanized-steel sheet.
    c. Pan-Top Surface Coating: Asphaltic waterproofing compound.
    d. Units with stacked coils shall have an intermediate drain pan to collect condensate from top coil.

2.2 OUTDOOR UNITS (5 TONS OR LESS)

A. Air-Cooled, Compressor-Condenser Components:

1. Casing: Steel, finished with baked enamel in color selected by Architect, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Provide brass service valves, fittings, and gage ports on exterior of casing.
2. Compressor: Hermetically sealed with crankcase heater and mounted on vibration isolation device. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.

    a. Compressor Type: Scroll.
    b. Two-speed compressor motor with manual-reset high-pressure switch and automatic-reset low-pressure switch.
    c. Refrigerant: R-410A.
    d. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins and liquid subcooler. Comply with ARI 206/110.

3. Heat-Pump Components: Reversing valve and low-temperature-air cutoff thermostat.
4. Fan: Aluminum-propeller type, directly connected to motor.
5. Motor: Permanently lubricated, with integral thermal-overload protection.

6. Low Ambient Kit: Permits operation down to 45 deg F.
7. Mounting Base: Polyethylene.

2.3 ACCESSORIES

A. Thermostat: Low voltage with subbase to control compressor and evaporator fan.

B. Automatic-reset timer to prevent rapid cycling of compressor.

C. Refrigerant Line Kits: Soft-annealed copper suction and liquid lines factory cleaned, dried, pressurized, and sealed; factory-insulated suction line with flared fittings at both ends.

D. Drain Hose: For condensate.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install units level and plumb.

B. Install evaporator-fan components using manufacturer's standard mounting devices securely fastened to building structure.

C. Equipment Mounting:

1. Install ground-mounted, compressor-condenser components on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
2. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."

D. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

3.2 CONNECTIONS

A. Where piping is installed adjacent to unit, allow space for service and maintenance of unit.

3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.

2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

C. Remove and replace malfunctioning units and retest as specified above.

D. Prepare test and inspection reports.

END OF SECTION 238126

SECTION 220517 - SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Sleeves.
2. Stack-sleeve fittings.
3. Sleeve-seal systems.
4. Sleeve-seal fittings.
5. Grout.
6. Silicone sealants.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 SLEEVES

A. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop collar.

B. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, anticorrosion coated or galvanized, with plain ends and integral welded waterstop collar.

C. Galvanized-Steel Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

D. PVC Pipe Sleeves: ASTM D 1785, Schedule 40.

E. Molded-PVC Sleeves: With nailing flange for attaching to wooden forms.

F. Molded-PE or -PP Sleeves: Removable, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.

2.2 STACK-SLEEVE FITTINGS

A. Description: Manufactured, Dura-coated or Duco-coated cast-iron sleeve with integral clamping flange for use in waterproof floors and roofs. Include clamping ring, bolts, and nuts for membrane flashing.

1. Underdeck Clamp: Clamping ring with setscrews.

2.3 SLEEVE-SEAL SYSTEMS

A. Description:

1. Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
2. Designed to form a hydrostatic seal of 20 psig minimum.
3. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
4. Pressure Plates: Carbon steel.
5. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, ASTM B 633 of length required to secure pressure plates to sealing elements.

2.4 SLEEVE-SEAL FITTINGS

A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall.

B. Plastic or rubber waterstop collar with center opening to match piping OD.

2.5 GROUT

A. Description: Nonshrink, for interior and exterior sealing openings in non-fire-rated walls or floors.

B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

2.6 SILICONE SEALANTS

A. Silicone, S, NS, 25, NT: Single-component, nonsag, plus 25 percent and minus 25 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant, ASTM C 920, Type S, Grade NS, Class 25, Use NT.

B. Silicone, S, P, 25, T, NT: Single-component, pourable, plus 25 percent and minus 25 percent movement capability, traffic- and nontraffic-use, neutral-curing silicone joint sealant;

ASTM C 920, Type S, Grade P, Class 25, Uses T and NT. Grade P Pourable (self-leveling) formulation is for opening in floors and other horizontal surfaces that are not fire rated.

C. Silicone Foam: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.

B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.

1. Sleeves are not required for core-drilled holes.

C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.

1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
2. Cut sleeves to length for mounting flush with both surfaces.

a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.

3. Using grout or silicone sealant, seal the space outside of sleeves in slabs and walls without sleeve-seal system.

D. Install sleeves for pipes passing through interior partitions.

1. Cut sleeves to length for mounting flush with both surfaces.
2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint.

E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Section 078413 "Penetration Firestopping."

3.2 STACK-SLEEVE-FITTING INSTALLATION

A. Install stack-sleeve fittings in new slabs as slabs are constructed.

1. Install fittings that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
2. Secure flashing between clamping flanges for pipes penetrating floors with membrane waterproofing. Comply with requirements for flashing specified in Section 076200 "Sheet Metal Flashing and Trim."
3. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level.
4. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
5. Use silicone sealant to seal the space around outside of stack-sleeve fittings.

B. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.3 SLEEVE-SEAL-SYSTEM INSTALLATION

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.

B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.4 SLEEVE-SEAL-FITTING INSTALLATION

A. Install sleeve-seal fittings in new walls and slabs as they are constructed.

B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.

C. Secure nailing flanges to concrete forms.

D. Use grout or silicone sealant to seal the space around outside of sleeve-seal fittings.

3.5 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.

B. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.

C. Prepare test and inspection reports.

3.6 SLEEVE AND SLEEVE-SEAL SCHEDULE

A. Use sleeves and sleeve seals for the following piping-penetration applications:

1. Exterior Concrete Walls above Grade:

a. Piping Smaller Than NPS 6: Cast-iron pipe sleeves or Sleeve-seal fittings.
b. Piping NPS 6 and Larger: Steel pipe sleeves or Sleeve-seal fittings.

2. Exterior Concrete Walls below Grade:

a. Piping Smaller Than NPS 6: Cast-iron pipe sleeves with sleeve-seal system.

1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.

b. Piping NPS 6 and Larger: Steel pipe sleeves with sleeve-seal system.

1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.

3. Concrete Slabs-on-Grade:

a. Piping Smaller Than NPS 6: Cast-iron pipe sleeves with sleeve-seal system.

1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.

b. Piping NPS 6 and Larger: Steel pipe sleeves with sleeve-seal system.

1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.

4. Concrete Slabs above Grade:

a. Piping Smaller Than NPS 6: Steel pipe sleeves, Stack-sleeve fittings, or Sleeve-seal fittings.
b. Piping NPS 6 and Larger: Steel pipe sleeves or Stack-sleeve fittings.

5. Interior Partitions:

a. Piping Smaller Than NPS 6: Steel pipe sleeves or PVC pipe sleeves.
b. Piping NPS 6 and Larger: Galvanized-steel sheet sleeves.

END OF SECTION 220517

SECTION 220523.12 - BALL VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Brass ball valves.
2. Bronze ball valves.
3. Steel ball valves.
4. Iron ball valves.
5. CPVC ball valves.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of valve.

1. Certification that products comply with NSF 61and NSF 372.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Prepare valves for shipping as follows:

1. Protect internal parts against rust and corrosion.
2. Protect threads, flange faces, and soldered ends.

B. Use the following precautions during storage:

1. Maintain valve end protection.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

A. ASME Compliance:

1. ASME B1.20.1 for threads for threaded end valves.
2. ASME B16.1 for flanges on iron valves.

3. ASME B16.5 for flanges on steel valves.
4. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
5. ASME B16.18 for solder-joint connections.
6. ASME B31.9 for building services piping valves.

B. NSF Compliance: NSF 61 and NSF 372 for valve materials for potable-water service.

C. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.

D. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

E. Valve Actuator Types:

1. Gear Actuator: For quarter-turn valves NPS 4 and larger.
2. Handlever: For quarter-turn valves smaller than NPS 4.

F. Valves in Insulated Piping:

1. Include 2-inch stem extensions.
2. Extended operating handles of nonthermal-conductive material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
3. Memory stops that are fully adjustable after insulation is applied.

2.2 BRASS BALL VALVES

A. Brass Ball Valves, One-Piece:
1. Description:

a. Standard: MSS SP-110.
b. CWP Rating: 400 psig.
c. Body Design: One piece.
d. Body Material: Forged brass or bronze.
e. Ends: Threaded and soldered.
f. Seats: PTFE.
g. Stem: Brass or stainless steel.
h. Ball: Chrome-plated brass or stainless steel.
i. Port: Reduced.

2.3 BRONZE BALL VALVES

A. Bronze Ball Valves, One-Piece with Bronze Trim:
1. Description:

a. Standard: MSS SP-110.
b. CWP Rating: 400 psig.
c. Body Design: One piece.
d. Body Material: Bronze.

e. Ends: Threaded.
f. Seats: PTFE.
g. Stem: Bronze.
h. Ball: Chrome-plated brass.
i. Port: Reduced.

2.4 STEEL BALL VALVES

A. Steel Ball Valves with Full Port, Class 150:
1. Description:

a. Standard: MSS SP-72.
b. CWP Rating: 285 psig.
c. Body Design: Split body.
d. Body Material: Carbon steel, ASTM A 216, Type WCB.
e. Ends: Flanged or threaded.
f. Seats: PTFE.
g. Stem: Stainless steel.
h. Ball: Stainless steel, vented.
i. Port: Full.

2.5 IRON BALL VALVES

A. Iron Ball Valves, Class 125:
1. Description:

a. Standard: MSS SP-72.
b. CWP Rating: 200 psig.
c. Body Design: Split body.
d. Body Material: ASTM A 126, gray iron.
e. Ends: Flanged or threaded.
f. Seats: PTFE.
g. Stem: Stainless steel.
h. Ball: Stainless steel.
i. Port: Full.

2.6 CPVC BALL VALVES

A. CPVC Union Ball Valves:
1. Description:

a. Standard: MSS SP-122.
b. Pressure Rating and Temperature: 125 psig at 73 deg F.
c. Body Material: CPVC.
d. Body Design: Union type.
e. End Connections for Valves NPS 2 and Smaller: Detachable, socket or threaded.
f. End Connections for Valves NPS 2-1/2 to NPS 4: Detachable, flanged.
g. Ball: CPVC; full port.

h. Seals: PTFE or EPDM-rubber O-rings.
i. Handle: Tee shaped.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.

C. Examine threads on valve and mating pipe for form and cleanliness.

D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Locate valves for easy access and provide separate support where necessary.

C. Install valves in horizontal piping with stem at or above center of pipe.

D. Install valves in position to allow full stem movement.

E. Install valve tags. Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

A. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.

B. Select valves with the following end connections:

1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option or press-end option is indicated in valve schedules below.
2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
3. For Steel Piping, NPS 2 and Smaller: Threaded ends.

4. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
5. For Steel Piping, NPS 5 and Larger: Flanged ends.

3.4 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller:

1. Brass ball valve, one piece. Provide with threaded or solder-joint ends.
2. Bronze ball valve, one piece. Provide with threaded or solder-joint ends.

B. Pipe NPS 2-1/2 and Larger:

1. Steel and Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Steel ball valves, Class 150 with full port.
3. Iron ball valves, Class 150.

C. CPVC Pipe NPS 2 and Smaller: Union-ball valve.

END OF SECTION 220523.12

SECTION 220529 - HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Metal framing systems.
4. Thermal hanger-shield inserts.
5. Fastener systems.
6. Pipe stands.
7. Pipe-positioning systems.
8. Equipment supports.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pregalvanized, hot-dip galvanized, or electro-galvanized.
3. Nonmetallic Coatings: Plastic coated or epoxy powder coated.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

B. Stainless-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

C. Copper Pipe and Tube Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.2 TRAPEZE PIPE HANGERS

A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly, made from structural-carbon-steel shapes, with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 METAL FRAMING SYSTEMS

A. MFMA Manufacturer Metal Framing Systems:
1. Description: Shop- or field-fabricated pipe-support assembly, made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
2. Standard: Comply with MFMA-4, factory-fabricated components for field assembly.
3. Channels: Continuous slotted carbon-steel channel with inturned lips.
4. Channel Width: Selected for applicable load criteria.
5. Channel Nuts: Formed or stamped nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
6. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
7. Paint Coating: Green epoxy, acrylic, or urethane.

2.4 THERMAL HANGER-SHIELD INSERTS

A. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.

B. Insulation-Insert Material for Hot Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.

C. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.

D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.

E. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.5 FASTENER SYSTEMS

A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

B. Mechanical-Expansion Anchors: Insert-wedge-type anchors, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
   1. Indoor Applications: Zinc-coated steel.
   2. Outdoor Applications: Stainless steel.

2.6 PIPE STANDS

A. General Requirements for Pipe Stands: Shop- or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.

B. Compact Pipe Stand:

   1. Description: Single base unit with integral-rod roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.
   2. Base: Single, vulcanized rubber, molded polypropylene, or polycarbonate.
   3. Hardware: Galvanized steel or polycarbonate.
   4. Accessories: Protection pads.

C. Curb-Mounted-Type Pipe Stands: Shop- or field-fabricated pipe supports made from structural-steel shapes, continuous-thread rods, and rollers, for mounting on permanent stationary roof curb.

2.7 PIPE-POSITIONING SYSTEMS

A. Description: IAPMO PS 42 positioning system composed of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.8 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural-carbon-steel shapes.

2.9 MATERIALS

A. Aluminum: ASTM B 221.

B. Carbon Steel: ASTM A 1011/A 1011M.

C. Structural Steel: ASTM A 36/A 36M carbon-steel plates, shapes, and bars; black and galvanized.

D. Stainless Steel: ASTM A 240/A 240M.

E. Grout: ASTM C 1107/C 1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.

   1. Properties: Nonstaining, noncorrosive, and nongaseous.

2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.

B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.

C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.

D. Thermal Hanger-Shield Installation: Install in pipe hanger or shield for insulated piping.

E. Fastener System Installation:

1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete, after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
2. Install mechanical-expansion anchors in concrete, after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

F. Pipe Stand Installation:

1. Pipe Stand Types, except Curb-Mounted Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
2. Curb-Mounted-Type Pipe Stands: Assemble components or fabricate pipe stand and mount on permanent, stationary roof curb.

G. Pipe-Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture.

H. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.

I. Equipment Support Installation: Fabricate from welded-structural-steel shapes.

J. Install lateral bracing with pipe hangers and supports to prevent swaying.

K. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms, and install reinforcing bars through openings at top of inserts.

L. Load Distribution: Install hangers and supports, so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.

M. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.

N. Insulated Piping:

1. Attach clamps and spacers to piping.

    a. Piping Operating Above Ambient Air Temperature: Clamp may project through insulation.
    b. Piping Operating Below Ambient Air Temperature: Use thermal hanger-shield insert with clamp sized to match OD of insert.
    c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.

2. Install MSS SP-58, Type 39 protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.

    a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 (DN 100) and larger if pipe is installed on rollers.

3. Install MSS SP-58, Type 40 protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.

    a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 (DN 100) and larger if pipe is installed on rollers.

4. Shield Dimensions for Pipe: Not less than the following:

    a. NPS 1/4 to NPS 3-1/2 (DN 8 to DN 90): 12 inches (305 mm) long and 0.048 inch (1.22 mm) thick.
    b. NPS 4 (DN 100): 12 inches (305 mm) long and 0.06 inch (1.52 mm) thick.
    c. NPS 5 and NPS 6 (DN 125 and DN 150): 18 inches (457 mm) long and 0.06 inch (1.52 mm) thick.
    d. NPS 8 to NPS 14 (DN 200 to DN 350): 24 inches (610 mm) long and 0.075 inch (1.91 mm) thick.
    e. NPS 16 to NPS 24 (DN 400 to DN 600): 24 inches (610 mm) long and 0.105 inch (2.67 mm) thick.

5. Pipes NPS 8 (DN 200) and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
6. Thermal Hanger Shields: Install with insulation of same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.

B. Grouting: Place grout under supports for equipment, and make bearing surface smooth.

C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.

B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.

C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:

1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
2. Obtain fusion without undercut or overlap.
3. Remove welding flux immediately.
4. Finish welds at exposed connections, so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

A. Touchup: Clean field welds and abraded, shop-painted areas. Paint exposed areas immediately after erecting hangers and supports. Use same materials as those used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.

1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.

3.6 HANGER AND SUPPORT SCHEDULE

A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.

B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.

C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finishes.

D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

E. Use carbon-steel pipe hangers and supports, metal trapeze pipe hangers, and metal framing systems and attachments for general service applications.

F. Use stainless-steel pipe hangers and corrosion-resistant attachments for hostile environment applications.

G. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.

H. Use padded hangers for piping that is subject to scratching.

I. Use thermal hanger-shield inserts for insulated piping and tubing.

J. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.

K. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.

L. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

M. Use pipe-positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 220529

SECTION 220553 - IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Equipment labels.
2. Warning signs and labels.
3. Pipe labels.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:

1. Material and Thickness: Brass, 0.032 inch thick, with predrilled holes for attachment hardware.
2. Letter Color: Black.
3. Background Color: White.
4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
6. Fasteners: Stainless-steel rivets or self-tapping screws.
7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Plastic Labels for Equipment:

1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, with predrilled holes for attachment hardware.
2. Letter Color: White.
3. Background Color: Black.

4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
7. Fasteners: Stainless-steel rivets or self-tapping screws.
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

D. Equipment-Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, with predrilled holes for attachment hardware.

B. Letter Color: White.

C. Background Color: Black.

D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

G. Fasteners: Stainless-steel rivets or self-tapping screws.

H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service and showing flow direction according to ASME A13.1.

B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.

C. Self-adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.

D. Pipe-Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.

E. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.

1. Flow-Direction Arrows: Integral with piping-system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 GENERAL INSTALLATION REQUIREMENTS

A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.

B. Coordinate installation of identifying devices with locations of access panels and doors.

C. Install identifying devices before installing acoustical ceilings and similar concealment.

3.3 EQUIPMENT LABEL INSTALLATION

A. Install or permanently fasten labels on each major item of mechanical equipment.

B. Locate equipment labels where accessible and visible.

3.4 PIPE LABEL INSTALLATION

A. Pipe-Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:

1. Near each valve and control device.
2. Near each branch connection excluding short takeoffs. Where flow pattern is not obvious, mark each pipe at branch.

3. Near penetrations and on both sides of through walls, floors, ceilings, and inaccessible enclosures.
4. At access doors, manholes, and similar access points that permit a view of concealed piping.
5. Near major equipment items and other points of origination and termination.
6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

B. Directional Flow Arrows: Arrows shall be used to indicate direction of flow in pipes including pipes where flow is allowed in both directions.

END OF SECTION 220553

SECTION 220719 - PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes insulating the following plumbing piping services:

1. Domestic cold-water piping.
2. Domestic hot-water piping.
3. Sanitary waste piping exposed to freezing conditions.
4. Storm-water piping exposed to freezing conditions.
5. Roof drains and rainwater leaders.
6. Supplies and drains for handicap-accessible lavatories and sinks.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied if any).

1.4 QUALITY ASSURANCE

A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less and smoke-developed index of 50 or less.
2. Insulation Installed Outdoors: Flame-spread index of 75 or less and smoke-developed index of 150 or less.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

A. Products shall not contain asbestos, lead, mercury, or mercury compounds.

B. Products that come into contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested in accordance with ASTM C871.

C. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable in accordance with ASTM C795.

D. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.

E. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Comply with ASTM C552.
   1. Preformed Pipe Insulation: Type II, Class 1, without jacket.
   2. Preformed Pipe Insulation: Type II, Class 2, with factory-applied ASJ jacket.
   3. Factory fabricate shapes in accordance with ASTM C450 and ASTM C585.

F. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C534/C534M, Type I for tubular materials.

G. Mineral-Fiber, Preformed Pipe: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C547.
   1. Preformed Pipe Insulation: Type I, Grade A
   2. Factory fabricate shapes in accordance with ASTM C450 and ASTM C585.

H. Phenolic: Preformed pipe insulation of rigid, expanded, closed-cell structure. Comply with ASTM C1126.
   1. Preformed Pipe Insulation: Type III.
   2. Factory fabricate shapes in accordance with ASTM C450 and ASTM C585.

I. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C534/C534M or ASTM C1427, Type I, Grade 1, for tubular materials.

2.2 INSULATING CEMENTS

A. Mineral-Fiber Insulating Cement: Comply with ASTM C195.

B. Expanded or Exfoliated Vermiculite Insulating Cement: Comply with ASTM C196.

C. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C449.

2.3 ADHESIVES

A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

B. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F

C. Flexible Elastomeric and Polyolefin Adhesive: Solvent-based adhesive.
   1. Flame-spread index shall be 25 or less and smoke-developed index shall be 50 or less as tested in accordance with ASTM E84.

2. Wet Flash Point: Below 0 deg F.
3. Service Temperature Range: 40 to 200 deg F.

D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

E. Phenolic Adhesive: Solvent-based resin adhesive, with a service temperature range of minus 75 to plus 300 deg F.

F. ASJ Adhesive and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A, for bonding insulation jacket lap seams and joints.

G. PVC Jacket Adhesive: Compatible with PVC jacket.

2.4 MASTICS AND COATINGS

A. Materials shall be compatible with insulation materials, jackets, and substrates.

B. Vapor-Retarder Mastic, Water Based: Suitable for indoor use on below-ambient services.
1. Water-Vapor Permeance: Comply with ASTM E96/E96M or ASTM F1249.
2. Service Temperature Range: 0 to plus 180 deg F.
3. Comply with MIL-PRF-19565C, Type II, for permeance requirements.

C. Vapor-Retarder Mastic, Solvent Based, Indoor Use: Suitable for indoor use on below-ambient services.
1. Water-Vapor Permeance: Comply with ASTM E96/E96M or ASTM F1249.
2. Service Temperature Range: 0 to 180 deg F.

D. Vapor-Retarder Mastic, Solvent Based, Outdoor Use: Suitable for outdoor use on below-ambient services.
1. Water-Vapor Permeance: Comply with ASTM E96/E96M or ASTM F1249.
2. Service Temperature Range: Minus 50 to plus 220 deg F.

E. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
1. Water-Vapor Permeance: ASTM E96/E96M, greater than 1.0 perm at manufacturer's recommended dry film thickness.
2. Service Temperature Range: 0 to plus 180 deg F.

2.5 LAGGING ADHESIVES

A. Adhesives shall comply with MIL-A-3316C, Class I, Grade A, and shall be compatible with insulation materials, jackets, and substrates.
1. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over pipe insulation.
2. Service Temperature Range: 20 to plus 180 deg F.

2.6 SEALANTS

A. Materials shall be as recommended by the insulation manufacturer and shall be compatible with insulation materials, jackets, and substrates.

B. Joint Sealants:
   1. Permanently flexible, elastomeric sealant.
   2. Service Temperature Range: Minus 58 to plus 176 deg F.

C. FSK and Metal Jacket Flashing Sealants:
   1. Fire- and water-resistant, flexible, elastomeric sealant.
   2. Service Temperature Range: Minus 40 to plus 250 deg F.

D. ASJ Flashing Sealants and PVC Jacket Flashing Sealants:
   1. Fire- and water-resistant, flexible, elastomeric sealant.
   2. Service Temperature Range: Minus 40 to plus 250 deg F.

2.7 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

   1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
   2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
   3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.

2.8 FIELD-APPLIED FABRIC-REINFORCING MESH

A. Woven Glass-Fiber Fabric: Approximately 2 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in. for covering pipe and pipe fittings.

B. Woven Polyester Fabric: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in., in a Leno weave, for pipe.

2.9 FIELD-APPLIED CLOTHS

A. Woven Glass-Fiber Fabric: Comply with MIL-C-20079H, Type I, plain weave, and presized a minimum of 8 oz./sq. yd..

2.10 FIELD-APPLIED JACKETS

A. Field-applied jackets shall comply with ASTM C1136, Type I, unless otherwise indicated.

B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.

C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
   1. Adhesive: As recommended by jacket material manufacturer.
   2. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.

a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

D. Metal Jacket:

1. Aluminum Jacket: Comply with ASTM B209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.

a. Sheet and roll stock ready for shop or field sizing.
b. Finish and thickness are indicated in field-applied jacket schedules.
c. Moisture Barrier for Indoor Applications: 1-mil- thick, heat-bonded polyethylene and kraft paper.
d. Moisture Barrier for Outdoor Applications: 3-mil-thick, heat-bonded polyethylene and kraft paper.
e. Factory-Fabricated Fitting Covers:

1) Same material, finish, and thickness as jacket.
2) Preformed two-piece or gore, 45- and 90-degree, short- and long-radius elbows.
3) Tee covers.
4) Flange and union covers.
5) End caps.
6) Beveled collars.
7) Valve covers.
8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

E. Underground Direct-Buried Jacket: 125-mil-thick vapor barrier and waterproofing membrane, consisting of a rubberized bituminous resin reinforced with a woven-glass fiber or polyester scrim and laminated aluminum foil.

F. Self-Adhesive Outdoor Jacket: 60-mil-thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a cross-laminated polyethylene film covered with white aluminum-foil facing.

2.11 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.

C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.

D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.

2.12 SECUREMENTS

A. Bands:
   1. Stainless Steel: ASTM A240/A240M, Type 304 or Type 316; 0.015 inch thick, 1/2 inch wide with wing seal or closed seal.
   2. Aluminum: ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal or closed seal.

B. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.

C. Wire: 0.080-inch nickel-copper alloy.

2.13 PROTECTIVE SHIELDING GUARDS

A. Protective Shielding Pipe Covers:
   1. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

B. Protective Shielding Piping Enclosures:
   1. Description: Manufactured plastic enclosure for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with ADA requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.

   1. Verify that systems to be insulated have been tested and are free of defects.
   2. Verify that surfaces to be insulated are clean and dry.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

B. Clean and prepare surfaces to be insulated.

C. Coordinate insulation installation with the tradesman installing heat tracing. Comply with requirements for heat tracing that apply to insulation.

D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping, including fittings, valves, and specialties.

B. Install insulation materials, forms, vapor barriers or retarders, jackets, and of thicknesses required for each item of pipe system, as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.

G. Keep insulation materials dry during storage, application, and finishing. Replace insulation materials that get wet.

H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

I. Install insulation with least number of joints practical.

J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

L. Cut insulation in a manner to avoid compressing insulation more than 25 percent of its nominal thickness.

M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches in similar fashion to butt joints.

O. For above-ambient services, do not install insulation to the following:

1. Vibration-control devices.
2. Testing agency labels and stamps.
3. Nameplates and data plates.
4. Cleanouts.

3.4 PIPING INSULATION SCHEDULE, GENERAL

A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:

1. Drainage piping located in crawl spaces.
2. Underground piping.
3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

END OF SECTION 220719

SECTION 221116 - DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Copper tube and fittings.
2. Ductile-iron pipe and fittings.
3. CPVC piping.
4. PEX tube and fittings.
5. Piping joining materials.
6. Encasement for piping.
7. Transition fittings.
8. Dielectric fittings.

1.3 ACTION SUBMITTALS

A. Product Data: For transition fittings and dielectric fittings.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

A. Potable-water piping and components shall comply with NSF 14, NSF 61, and NSF 372.

2.2 COPPER TUBE AND FITTINGS

A. Hard Copper Tube: ASTM B 88, Type L and ASTM B 88, Type M water tube, drawn temper.

B. Soft Copper Tube: ASTM B 88, Type K and ASTM B 88, Type L water tube, annealed temper.

C. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings.

D. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.

E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.

F. Copper Unions:

1. MSS SP-123.
2. Cast-copper-alloy, hexagonal-stock body.
3. Ball-and-socket, metal-to-metal seating surfaces.
4. Solder-joint or threaded ends.

G. Copper, Brass, or Bronze Pressure-Seal-Joint Fittings:

1. Fittings: Cast-brass, cast-bronze or wrought-copper with EPDM O-ring seal in each end. Sizes NPS 2-1/2 and larger with stainless steel grip ring and EPDM O-ring seal.
2. Minimum 200-psig working-pressure rating at 250 deg F.

H. Copper Push-on-Joint Fittings:

1. Description:

a. Cast-copper fitting complying with ASME B16.18 or wrought-copper fitting complying with ASME B 16.22.
b. Stainless-steel teeth and EPDM-rubber, O-ring seal in each end instead of solder-joint ends.

I. Appurtenances for Grooved-End Copper Tubing:

1. Bronze Fittings for Grooved-End, Copper Tubing: ASTM B 75/B 75M copper tube or ASTM B 584 bronze castings.
2. Mechanical Couplings for Grooved-End Copper Tubing:

a. Copper-tube dimensions and design similar to AWWA C606.
b. Ferrous housing sections.
c. EPDM-rubber gaskets suitable for hot and cold water.
d. Bolts and nuts.
e. Minimum Pressure Rating: 300 psig.

2.3 DUCTILE-IRON PIPE AND FITTINGS

A. Mechanical-Joint, Ductile-Iron Pipe:

1. AWWA C151/A21.51, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.
2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

B. Standard-Pattern, Mechanical-Joint Fittings:

1. AWWA C110/A21.10, ductile or gray iron.
2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

C. Compact-Pattern, Mechanical-Joint Fittings:

1. AWWA C153/A21.53, ductile iron.
2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

D. Push-on-Joint, Ductile-Iron Pipe:

1. AWWA C151/A21.51.
2. Push-on-joint bell and plain spigot end unless grooved or flanged ends are indicated.

E. Standard-Pattern, Push-on-Joint Fittings:

1. AWWA C110/A21.10, ductile or gray iron.
2. Gaskets: AWWA C111/A21.11, rubber.

F. Compact-Pattern, Push-on-Joint Fittings:

1. AWWA C153/A21.53, ductile iron.
2. Gaskets: AWWA C111/A21.11, rubber.

G. Plain-End, Ductile-Iron Pipe: AWWA C151/A21.51.

H. Appurtenances for Grooved-End, Ductile-Iron Pipe:

1. Fittings for Grooved-End, Ductile-Iron Pipe: ASTM A 47/A 47M, malleable-iron castings or ASTM A 536, ductile-iron castings with dimensions that match pipe.
2. Mechanical Couplings for Grooved-End, Ductile-Iron-Piping:

a. AWWA C606 for ductile-iron-pipe dimensions.
b. Ferrous housing sections.
c. EPDM-rubber gaskets suitable for hot and cold water.
d. Bolts and nuts.
e. Minimum Pressure Rating:

1) NPS 14 to NPS 18: 250 psig.
2) NPS 20 to NPS 46: 150 psig.

2.4 CPVC PIPING

A. CPVC Pipe: ASTM F 441/F 441M, Schedule 40 and Schedule 80.

1. CPVC Socket Fittings: ASTM F 438 for Schedule 40 and ASTM F 439 for Schedule 80.
2. CPVC Threaded Fittings: ASTM F 437, Schedule 80.

B. CPVC Piping System: ASTM D 2846/D 2846M, SDR 11, pipe and socket fittings.

C. CPVC Tubing System: ASTM D 2846/D 2846M, SDR 11, tube and socket fittings.

2.5 PEX TUBE AND FITTINGS

A. Tube Material: PEX plastic according to ASTM F 876.

B. Fittings: ASTM F 1807, metal insert and copper crimp rings.

C. Fittings: ASSE 1061, push-fit fittings.

D. Manifold: Multiple-outlet, plastic or corrosion-resistant-metal assembly complying with ASTM F 876; with plastic or corrosion-resistant-metal valve for each outlet.

2.6 PIPING JOINING MATERIALS

A. Pipe-Flange Gasket Materials:

1. AWWA C110/A21.10, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
2. Full-face or ring type unless otherwise indicated.

B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

C. Solder Filler Metals: ASTM B 32, lead-free alloys.

D. Flux: ASTM B 813, water flushable.

E. Brazing Filler Metals: AWS A5.8M/A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.

F. Solvent Cements for Joining CPVC Piping and Tubing: ASTM F 493.

G. Plastic, Pipe-Flange Gaskets, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.

2.7 ENCASEMENT FOR PIPING

A. Standard: ASTM A 674 or AWWA C105/A21.5.

B. Form: Sheet or tube.

2.8 TRANSITION FITTINGS

A. General Requirements:

1. Same size as pipes to be joined.
2. Pressure rating at least equal to pipes to be joined.
3. End connections compatible with pipes to be joined.

B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

C. Sleeve-Type Transition Coupling: AWWA C219.

D. Plastic-to-Metal Transition Fittings:

1. Description:

    a. CPVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions.
    b. One end with threaded brass insert and one solvent-cement-socket or threaded end.

E. Plastic-to-Metal Transition Unions:
    1. Description:

        a. CPVC four-part union.
        b. Brass or stainless-steel threaded end.
        c. Solvent-cement-joint or threaded plastic end.
        d. Rubber O-ring.
        e. Union nut.

2.9 DIELECTRIC FITTINGS

A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

B. Dielectric Unions:

    1. Standard: ASSE 1079.
    2. Pressure Rating: 125 psig minimum at 180 deg F.
    3. End Connections: Solder-joint copper alloy and threaded ferrous.

C. Dielectric Flanges:

    1. Standard: ASSE 1079.
    2. Factory-fabricated, bolted, companion-flange assembly.
    3. Pressure Rating: 125 psig minimum at 180 deg F.
    4. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

D. Dielectric-Flange Insulating Kits:

    1. Nonconducting materials for field assembly of companion flanges.
    2. Pressure Rating: 150 psig.
    3. Gasket: Neoprene or phenolic.
    4. Bolt Sleeves: Phenolic or polyethylene.
    5. Washers: Phenolic with steel backing washers.

E. Dielectric Nipples:

    1. Standard: IAPMO PS 66.
    2. Electroplated steel nipple complying with ASTM F 1545.
    3. Pressure Rating and Temperature: 300 psig at 225 deg F.
    4. End Connections: Male threaded or grooved.
    5. Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.

B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."

C. Install ductile-iron piping under building slab with restrained joints according to AWWA C600 and AWWA M41.

D. Install underground copper tube and ductile-iron pipe in PE encasement according to ASTM A 674 or AWWA C105/A21.5.

E. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve inside the building at each domestic water-service entrance.

F. Install shutoff valve immediately upstream of each dielectric fitting.

G. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements for pressure-reducing valves in Section 221119 "Domestic Water Piping Specialties."

H. Install domestic water piping level without pitch and plumb.

I. Rough-in domestic water piping for water-meter installation according to utility company's requirements.

J. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.

K. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

L. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.

M. Install piping to permit valve servicing.

N. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.

O. Install piping free of sags and bends.

P. Install fittings for changes in direction and branch connections.

Q. Install PEX tubing with loop at each change of direction of more than 90 degrees.

R. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.

3.2 JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.

C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads.
2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.

D. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Brazed Joints" chapter.

E. Soldered Joints for Copper Tubing: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."

F. Pressure-Sealed Joints for Copper Tubing: Join copper tube and pressure-seal fittings with tools and procedure recommended by pressure-seal-fitting manufacturer. Leave insertion marks on pipe after assembly.

G. Joint Construction for Grooved-End Copper Tubing: Make joints according to AWWA C606. Roll groove ends of tubes. Lubricate and install gasket over ends of tubes or tube and fitting. Install coupling housing sections over gasket with keys seated in tubing grooves. Install and tighten housing bolts.

H. Joint Construction for Grooved-End, Ductile-Iron Piping: Make joints according to AWWA C606. Cut round-bottom grooves in ends of pipe at gasket-seat dimension required for specified (flexible or rigid) joint. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections over gasket with keys seated in piping grooves. Install and tighten housing bolts.

I. Joint Construction for Grooved-End Steel Piping: Make joints according to AWWA C606. Roll groove ends of pipe as specified. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections over gasket with keys seated in piping grooves. Install and tighten housing bolts.

J. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.

K. Joint Construction for Solvent-Cemented Plastic Piping: Clean and dry joining surfaces. Join pipe and fittings according to the following:

1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements. Apply primer.
2. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.

L. Joints for PEX Tubing: Join according to ASTM F 1807 for metal insert and copper crimp ring fittings and ASTM F 1960 for cold expansion fittings and reinforcing rings.

M. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.3 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.

C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.

D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:

1. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
2. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
3. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.4 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Piping Inspections:

a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:

1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.

c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

2. Piping Tests:

a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
f. Prepare reports for tests and for corrective action required.

B. Domestic water piping will be considered defective if it does not pass tests and inspections.

C. Prepare test and inspection reports.

3.5 CLEANING

A. Clean and disinfect potable domestic water piping as follows:

1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:

a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
b. Fill and isolate system according to either of the following:

1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.

c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
d. Repeat procedures if biological examination shows contamination.
e. Submit water samples in sterile bottles to authorities having jurisdiction.

B. Clean non-potable domestic water piping as follows:

1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
2. Use purging procedures prescribed by authorities having jurisdiction or; if methods are not prescribed, follow procedures described below:

    a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
    b. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.

C. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.

D. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

END OF SECTION 221116

SECTION 221119 - DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Vacuum breakers.
2. Backflow preventers.
3. Water pressure-reducing valves.
4. Balancing valves.
5. Temperature-actuated, water mixing valves.
6. Strainers.
7. Outlet boxes.
8. Hose bibbs.
9. Wall hydrants.
10. Drain valves.
11. Water-hammer arresters.
12. Air vents.
13. Trap-seal primer valves.
14. Trap-seal primer systems.
15. Flexible connectors.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

A. Potable-water piping and components shall comply with NSF 61.

B. Comply with NSF 372 for low lead.

2.2 PERFORMANCE REQUIREMENTS

A. Minimum Working Pressure for Domestic Water Piping Specialties: 125psigunless otherwise indicated.

2.3 VACUUM BREAKERS

A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:
   1. Standard: ASSE 1001.
   2. Size: NPS 1/4 to NPS 3, as required to match connected piping.
   3. Body: Bronze.
   4. Inlet and Outlet Connections: Threaded.
   5. Finish: Rough bronze.

B. Hose-Connection Vacuum Breakers:
   1. Standard: ASSE 1011.
   2. Body: Bronze, nonremovable, with manual drain.
   3. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
   4. Finish: Chrome or nickel plated.

2.4 BACKFLOW PREVENTERS

A. Reduced-Pressure-Principle Backflow Preventers:
   1. Standard: ASSE 1013.
   2. Operation: Continuous-pressure applications.
   3. Pressure Loss: 12psigmaximum at design flow rate.
   4. Body: Bronze for NPS 2and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved or stainless steel for NPS 2-1/2and larger.
   5. End Connections: Threaded for NPS 2and smaller; flanged for NPS 2-1/2and larger.
   6. Configuration: Designed for horizontal, straight-through flow.
   7. Accessories:

      a. Valves NPS 2nd Smaller: Ball type with threaded ends on inlet and outlet.
      b. Valves NPS 2-1/2and Larger: Outside-screw and yoke-gate type with flanged ends on inlet and outlet.
      c. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.

2.5 WATER PRESSURE-REDUCING VALVES

A. Water Regulators:
   1. Standard: ASSE 1003.
   2. Pressure Rating: Initial working pressure of 150 psig
   3. Body: Bronze for NPS 2and smaller; cast iron[with interior lining that complies with AWWA C550 or that is FDA approved for NPS 2-1/2 and NPS 3.
   4. Valves for Booster Heater Water Supply: Include integral bypass.
   5. End Connections: Threaded for NPS 2and smaller; flanged for NPS 2-1/2 and NPS 3.

2.6 BALANCING VALVES

A. Copper-Alloy Calibrated Balancing Valves:
   1. Type: Ball or Y-pattern globe valve with two readout ports and memory-setting indicator.
   2. Body: Brass or bronze.
   3. Size: Same as connecte piping, but not larger than NPS 2.
   4. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.

B. Cast-Iron Calibrated Balancing Valves:
   1. Type: Adjustable with Y-pattern globe valve, two readout ports, and memory-setting indicator.
   2. Size: Same as connected piping, but not smaller than NPS 2-1/2.

C. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.

D. Memory-Stop Balancing Valves:
   1. Standard: MSS SP-110 for two-piece, copper-alloy ball valves.
   2. Pressure Rating: 400-psig minimum CWP.
   3. Size: NPS 2 or smaller.
   4. Body: Copper alloy.
   5. Port: Standard or full port.
   6. Ball: Chrome-plated brass.
   7. Seats and Seals: Replaceable.
   8. End Connections: Solder joint or threaded.
   9. Handle: Vinyl-covered steel with memory-setting device.

2.7 TEMPERATURE-ACTUATED, WATER MIXING VALVES

A. Water-Temperature Limiting Devices:
   1. Standard: ASSE 1017.
   2. Pressure Rating: 125 psig.
   3. Type: Thermostatically controlled, water mixing valve.
   4. Material: Bronze body with corrosion-resistant interior components.
   5. Connections: Threaded inlets and outlet.
   6. Accessories: Check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
   7. Valve Finish: Rough bronze.

B. Primary, Thermostatic, Water Mixing Valves:
   1. Standard: ASSE 1017.
   2. Pressure Rating: 125 psig minimum unless otherwise indicated.
   3. Type: Exposed-mounted, thermostatically controlled, water mixing valve.
   4. Material: Bronze body with corrosion-resistant interior components.
   5. Connections: Threaded inlets and outlet.
   6. Accessories: Manual temperature control, check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
   7. Valve Finish: Rough bronze.

C. Individual-Fixture, Water Tempering Valves:
   1. Standard: ASSE 1016, thermostatically controlled, water tempering valve.

2. Pressure Rating: 125 psig minimum unless otherwise indicated.
3. Body: Bronze body with corrosion-resistant interior components.
4. Temperature Control: Adjustable.
5. Inlets and Outlet: Threaded.
6. Finish: Rough or chrome-plated bronze.
7. Tempered-Water Setting: 110 deg F.

2.8 STRAINERS FOR DOMESTIC WATER PIPING

A. Y-Pattern Strainers:

1. Pressure Rating: 125 psig minimum unless otherwise indicated.
2. Body: Bronze for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved, epoxy coated and for NPS 2-1/2 and larger.
3. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
4. Screen: Stainless steel with round perforations unless otherwise indicated.
5. Drain: Factory-installed, hose-end drain valve.

2.9 OUTLET BOXES

A. Icemaker Outlet Boxes:
1. Mounting: Recessed.
2. Material and Finish: Enameled-steel or epoxy-painted-steel box and faceplate.
3. Faucet: Valved fitting complying with ASME A112.18.1. Include NPS 1/2 or smaller copper tube outlet.
4. Supply Shutoff Fitting: NPS 1/2 gate, globe, or ball valve and NPS 1/2 copper, water tubing.

2.10 HOSE BIBBS

A. Hose Bibbs:
1. Standard: ASME A112.18.1 for sediment faucets.
2. Body Material: Bronze.
3. Seat: Bronze, replaceable.
4. Supply Connections: NPS 1/2 or NPS 3/4 threaded or solder-joint inlet.
5. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
6. Pressure Rating: 125 psig.
7. Vacuum Breaker: Integral nonremovable, drainable, hose-connection vacuum breaker complying with ASSE 1011.
8. Include operating key with each operating-key hose bibb.

2.11 WALL HYDRANTS

A. Nonfreeze Wall Hydrants:
1. Standard: ASME A112.21.3M for concealed-outlet, self-draining wall hydrants.
2. Pressure Rating: 125 psig.
3. Operation: Loose key.

4. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
5. Inlet: NPS 3/4 or NPS 1.
6. Outlet: Concealed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
7. Box: Deep, flush mounted with cover.
8. Box and Cover Finish: Chrome plated.
9. Outlet: Exposed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.

2.12 DRAIN VALVES

A. Ball-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig minimum CWP.
3. Size: NPS 3/4.
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

2.13 WATER-HAMMER ARRESTERS

A. Water-Hammer Arresters:
1. Standard: ASSE 1010 or PDI-WH 201.
2. Type: Metal bellows or Copper tube with piston.
3. Size: ASSE 1010, Sizes AA and A through F, or PDI-WH 201, Sizes A through F.

2.14 AIR VENTS

A. Bolted-Construction Automatic Air Vents:

1. Body: Bronze.
2. Pressure Rating and Temperature: 125-psig minimum pressure rating at 140 deg F.
3. Float: Replaceable, corrosion-resistant metal.
4. Mechanism and Seat: Stainless steel.
5. Size: NPS 3/8 minimum inlet.
6. Inlet and Vent Outlet End Connections: Threaded.

2.15 TRAP-SEAL PRIMER DEVICE

A. Supply-Type, Trap-Seal Primer Device:
1. Standard: ASSE 1018.

2. Pressure Rating: 125 psig minimum.
3. Body: Bronze.
4. Inlet and Outlet Connections: NPS 1/2 threaded, union, or solder joint.
5. Gravity Drain Outlet Connection: NPS 1/2 threaded or solder joint.
6. Finish: Chrome plated, or rough bronze for units used with pipe or tube that is not chrome finished.

2.16 TRAP-SEAL PRIMER SYSTEMS

A. Trap-Seal Primer Systems:
   1. Standard: ASSE 1044.
   2. Piping: NPS 3/4, ASTM B 88, Type L; copper, water tubing.
   3. Cabinet: Recessed-mounted steel box with stainless-steel cover.
   4. Electric Controls: 24-hour timer, solenoid valve, and manual switch for 120-V ac power.
      a. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
   5. Vacuum Breaker: ASSE 1001.
   6. Size Outlets: NPS 1/2.

2.17 FLEXIBLE CONNECTORS

A. Bronze-Hose Flexible Connectors: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.
   1. Working-Pressure Rating: Minimum 200 psig.
   2. End Connections NPS 2 and Smaller: Threaded copper pipe or plain-end copper tube.
   3. End Connections NPS 2-1/2 and Larger: Flanged copper alloy.

B. Stainless-Steel-Hose Flexible Connectors: Corrugated-stainless-steel tubing with stainless-steel wire-braid covering and ends welded to inner tubing.
   1. Working-Pressure Rating: Minimum 200 psig.
   2. End Connections NPS 2 and Smaller: Threaded steel-pipe nipple.
   3. End Connections NPS 2-1/2 and Larger: Flanged steel nipple.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Backflow Preventers: Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
   1. Locate backflow preventers in same room as connected equipment or system.

2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are unacceptable for this application.
3. Do not install bypass piping around backflow preventers.

B. Water Regulators: Install with inlet and outlet shutoff valves. Install pressure gages on inlet and outlet.

C. Balancing Valves: Install in locations where they can easily be adjusted.

D. Temperature-Actuated, Water Mixing Valves: Install with check stops or shutoff valves on inlets and with shutoff valve on outlet.

1. Install cabinet-type units recessed in or surface mounted on wall as specified.

E. Y-Pattern Strainers: For water, install on supply side of each control valve and pump.

F. Outlet Boxes: Install boxes recessed in wall or surface mounted on wall. Install 2-by-4-inch fire-retardant-treated-wood blocking, wall reinforcement between studs. Comply with requirements for fire-retardant-treated-wood blocking in Section 061000 "Rough Carpentry."

G. Water-Hammer Arresters: Install in water piping according to PDI-WH 201.

H. Air Vents: Install vents at high points of water piping.

I. Supply-Type, Trap-Seal Primer Device: Install with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.

J. Trap-Seal Primer Systems: Install with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust system for proper flow.

3.2 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. When installing piping specialties adjacent to equipment and machines, allow space for service and maintenance.

3.3 ADJUSTING

A. Set field-adjustable pressure set points of water pressure-reducing valves.

B. Set field-adjustable flow set points of balancing valves.

C. Set field-adjustable temperature set points of temperature-actuated, water mixing valves.

END OF SECTION 221119

SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Hub-and-spigot, cast-iron soil pipe and fittings.
2. Hubless, cast-iron soil pipe and fittings.
3. Ductile-iron pipe and fittings.
4. PVC pipe and fittings.
5. Specialty pipe fittings.
6. Encasement for underground metal piping.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:

1. Soil, Waste, and Vent Piping: 10-foot head of water.
2. Waste, Force-Main Piping: 50 psig.

B. Seismic Performance: Soil, waste, and vent piping and support and installation shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

2.2 PIPING MATERIALS

A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

B. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.3 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

A. Pipe and Fittings: ASTM A 74, Service and Extra Heavy class(es).

B. Gaskets: ASTM C 564, rubber.

C. Caulking Materials: ASTM B 29, pure lead and oakum or hemp fiber.

2.4 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

A. Pipe and Fittings: ASTM A 888 or CISPI 301.

B. Single-Stack Aerator Fittings: ASME B16.45, hubless, cast-iron aerator and deaerator drainage fittings.

C. CISPI, Hubless-Piping Couplings:
   1. Standards: ASTM C 1277 and CISPI 310.
   2. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

D. Heavy-Duty, Hubless-Piping Couplings:
   1. Standards: ASTM C 1277 and ASTM C 1540.
   2. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

E. Cast-Iron, Hubless-Piping Couplings:
   1. Standard: ASTM C 1277.
   2. Description: Two-piece ASTM A 48/A 48M, cast-iron housing; stainless-steel bolts and nuts; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.5 DUCTILE-IRON PIPE AND FITTINGS

A. Ductile-Iron, Mechanical-Joint Piping:

   1. Ductile-Iron Pipe: AWWA C151/A21.51, with mechanical-joint bell and plain spigot ends unless grooved or flanged ends are indicated.
   2. Ductile-Iron Fittings: AWWA C110/A21.10, mechanical-joint, ductile- or gray-iron standard pattern or AWWA C153/A21.53, ductile-iron compact pattern.
   3. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

B. Ductile-Iron, Push-on-Joint Piping:

   1. Ductile-Iron Pipe: AWWA C151/A21.51, with push-on-joint bell and plain spigot ends unless grooved or flanged ends are indicated.
   2. Ductile-Iron Fittings: AWWA C110/A21.10, push-on-joint, ductile- or gray-iron standard pattern or AWWA C153/A21.53, ductile-iron compact pattern.
   3. Gaskets: AWWA C111/A21.11, rubber.

C. Ductile-Iron, Grooved-Joint Piping: AWWA C151/A21.51, with round-cut-grooved ends according to AWWA C606.

D. Ductile-Iron, Grooved-End Pipe Appurtenances:
   1. Grooved-End, Ductile-Iron Fittings: ASTM A 536 ductile-iron castings, with dimensions matching AWWA C110/A 21.10 ductile-iron pipe or AWWA C153/A 21.53 ductile-iron fittings, and complying with AWWA C606 for grooved ends.
   2. Grooved Mechanical Couplings for Ductile-Iron Pipe: ASTM F 1476, Type I. Include ferrous housing sections with continuous curved keys; EPDM-rubber center-leg gasket suitable for hot and cold water; and bolts and nuts.

2.6 PVC PIPE AND FITTINGS

A. Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping and "NSF-sewer" for plastic sewer piping.

B. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.

C. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.

D. Adhesive Primer: ASTM F 656.

E. Solvent Cement: ASTM D 2564.

2.7 SPECIALTY PIPE FITTINGS

A. Transition Couplings:

   1. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
   2. Unshielded, Nonpressure Transition Couplings:
      a. Standard: ASTM C 1173.
      b. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
      c. End Connections: Same size as and compatible with pipes to be joined.
      d. Sleeve Materials:

         1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.
         2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
         3) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.

   3. Shielded, Nonpressure Transition Couplings:
      a. Standard: ASTM C 1460.

b. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
c. End Connections: Same size as and compatible with pipes to be joined.

4. Pressure Transition Couplings:
a. Standard: AWWA C219.
b. Description: Metal, sleeve-type same size as, with pressure rating at least equal to, and ends compatible with, pipes to be joined.
c. Center-Sleeve Material: Manufacturer's standard.
d. Gasket Material: Natural or synthetic rubber.
e. Metal Component Finish: Corrosion-resistant coating or material.

B. Dielectric Fittings:

1. Dielectric Unions:
a. Description:

1) Standard: ASSE 1079.
2) Pressure Rating: 125 psig minimum at 180 deg F.
3) End Connections: Solder-joint copper alloy and threaded ferrous.

2. Dielectric Flanges:
a. Description:

1) Standard: ASSE 1079.
2) Factory-fabricated, bolted, companion-flange assembly.
3) Pressure Rating: 125 psig minimum at 180 deg F.
4) End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

3. Dielectric-Flange Insulating Kits:
a. Description:

1) Nonconducting materials for field assembly of companion flanges.
2) Pressure Rating: 150 psig.
3) Gasket: Neoprene or phenolic.
4) Bolt Sleeves: Phenolic or polyethylene.
5) Washers: Phenolic with steel backing washers.

4. Dielectric Nipples:
a. Description:

1) Standard: IAPMO PS 66.
2) Electroplated steel nipple.
3) Pressure Rating: 300 psig at 225 deg F.
4) End Connections: Male threaded or grooved.
5) Lining: Inert and noncorrosive, propylene.

2.8 ENCASEMENT FOR UNDERGROUND METAL PIPING

A. Standard: ASTM A 674 or AWWA C105/A 21.5.

B. Material: Linear low-density polyethylene film of 0.008-inch or high-density, cross-laminated polyethylene film of 0.004-inch minimum thickness.

C. Form: Sheet or tube.

D. Color: Black or natural.

PART 3 - EXECUTION

3.1 EARTH MOVING

A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.

1. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations.
2. Install piping as indicated unless deviations to layout are approved on coordination drawings.

B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

E. Install piping to permit valve servicing.

F. Install piping at indicated slopes.

G. Install piping free of sags and bends.

H. Install fittings for changes in direction and branch connections.

I. Install piping to allow application of insulation.

J. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends.

1. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical.
2. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe.

    a. Straight tees, elbows, and crosses may be used on vent lines.

3. Do not change direction of flow more than 90 degrees.
4. Use proper size of standard increasers and reducers if pipes of different sizes are connected.

    a. Reducing size of waste piping in direction of flow is prohibited.

K. Lay buried building waste piping beginning at low point of each system.

1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
3. Maintain swab in piping and pull past each joint as completed.

L. Install soil and waste and vent piping at the following minimum slopes unless otherwise indicated:

1. Building Sanitary Waste: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
2. Horizontal Sanitary Waste Piping: 2 percent downward in direction of flow.
3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.

M. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."

1. Install encasement on underground piping according to ASTM A 674 or AWWA C105/A 21.5.

N. Install steel piping according to applicable plumbing code.

O. Install aboveground PVC piping according to ASTM D 2665.

P. Install underground PVC piping according to ASTM D 2321.

Q. Install engineered soil and waste and vent piping systems as follows:

1. Combination Waste and Vent: Comply with standards of authorities having jurisdiction.
2. Hubless, Single-Stack Drainage System: Comply with ASME B16.45 and hubless, single-stack aerator fitting manufacturer's written installation instructions.
3. Reduced-Size Venting: Comply with standards of authorities having jurisdiction.

R. Install underground, ductile-iron, force-main piping according to AWWA C600.

1. Install buried piping inside building between wall and floor penetrations and connection to sanitary sewer piping outside building with restrained joints.

2. Anchor pipe to wall or floor. Install thrust-block supports at vertical and horizontal offsets.
3. Install encasement on piping according to ASTM A 674 or AWWA C105/A 21.5.

S. Plumbing Specialties:

1. Install backwater valves in sanitary waster gravity-flow piping.

    a. Comply with requirements for backwater valves specified in Section 221319 "Sanitary Waste Piping Specialties."

2. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary waste gravity-flow piping.

    a. Install cleanout fitting with closure plug inside the building in sanitary drainage force-main piping.
    b. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."

3. Install drains in sanitary waste gravity-flow piping.

    a. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."

T. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

U. Install sleeves for piping penetrations of walls, ceilings, and floors.

V. Install sleeve seals for piping penetrations of concrete walls and slabs.

W. Install escutcheons for piping penetrations of walls, ceilings, and floors.

3.3 JOINT CONSTRUCTION

A. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.

B. Join hub-and-spigot, cast-iron soil piping with calked joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead-and-oakum calked joints.

C. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.

D. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1.

1. Cut threads full and clean using sharp dies.
2. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

a. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
b. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
c. Do not use pipe sections that have cracked or open welds.

E. Grooved Joints: Cut groove ends of pipe according to AWWA C606. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections, over gasket, with keys seated in piping grooves. Install and tighten housing bolts.

F. Flanged Joints: Align bolt holes. Select appropriate gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.

G. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:

1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
2. ABS Piping: Join according to ASTM D 2235 and ASTM D 2661 appendixes.
3. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 appendixes.

3.4 CLEANING AND PROTECTION

A. Clean interior of piping. Remove dirt and debris as work progresses.

B. Protect sanitary waste and vent piping during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.

C. Place plugs in ends of uncompleted piping at end of day and when work stops.

D. Exposed PVC Piping: Protect plumbing vents exposed to sunlight with two coats of water-based latex paint.

E. Repair damage to adjacent materials caused by waste and vent piping installation.

3.5 PIPING SCHEDULE

A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.

B. Aboveground, soil and waste piping NPS 4 and smaller shall be any of the following:

1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
2. Hubless, cast-iron soil pipe and fittings and hubless, single-stack aerator fittings; CISPI hubless-piping couplings; and coupled joints.
3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.

C. Aboveground, soil and waste piping NPS 5 and larger shall be any of the following:

1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.

2. Hubless, cast-iron soil pipe and fittings and hubless, single-stack aerator fittings; heavy-duty hubless-piping couplings; and coupled joints.
3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.

D. Aboveground, vent piping NPS 4 and smaller shall be any of the following:

1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
2. Hubless, cast-iron soil pipe and fittings; CISPI hubless-piping couplings; and coupled joints.
3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.

E. Aboveground, vent piping NPS 5 and larger shall be any of the following:

1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
2. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints.
3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.

F. Underground, soil, waste, and vent piping NPS 4 and smaller shall be any of the following:

1. Extra Heavy class, cast-iron soil piping; gaskets; and gasketed joints.
2. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints.
3. Solid wall PVC pipe, PVC socket fittings, and solvent-cemented joints.

G. Underground, soil and waste piping NPS 5 and larger shall be any of the following:

1. Extra Heavy class, cast-iron soil piping; gaskets; and gasketed joints.
2. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; coupled joints.
3. Solid-wall PVC pipe; PVC socket fittings; and solvent-cemented joints.

END OF SECTION 221316

SECTION 221319 - SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Backwater valves.
2. Cleanouts.
3. Miscellaneous sanitary drainage piping specialties.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTIONS

A. Sanitary waste piping specialties shall bear label, stamp, or other markings of specified testing agency.

B. Comply with NSF 14 for plastic sanitary waste piping specialty components.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing, and marked for intended location and application.

2.2 BACKWATER VALVES

A. Horizontal, Cast-Iron Backwater Valves:

1. Standard: ASME A112.14.1.
2. Size: Same as connected piping.
3. Body: Cast iron.
4. Cover: Cast iron with bolted or threaded access check valve.
5. Type Check Valve: Removable, bronze, swing check, factory assembled or field modified to hang closed.

2.3 CLEANOUTS

A. Cast-Iron Exposed Cleanouts:

1. Standard: ASME A112.36.2M.
2. Size: Same as connected drainage piping
3. Closure: Countersunk, brass plug.
4. Closure Plug Size: Same as or not more than one size smaller than cleanout size.

B. Plastic Floor Cleanouts:

1. Size: Same as connected branch.
2. Body: PVC.
3. Closure Plug: PVC.
4. Riser: Drainage pipe fitting and riser to cleanout of same material as drainage piping.

2.4 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

A. Air-Gap Fittings:

1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
2. Body: Bronze or cast iron.
3. Inlet: Opening in top of body.
4. Outlet: Larger than inlet.
5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.

B. Vent Caps:

1. Description: Cast-iron body with threaded or hub inlet and vandal-proof design. Include vented hood and setscrews to secure to vent pipe.
2. Size: Same as connected stack vent or vent stack.

C. Frost-Resistant Vent Terminals:

1. Description: Manufactured or shop-fabricated assembly constructed of copper, lead-coated copper, or galvanized steel.
2. Design: To provide 1-inch enclosed air space between outside of pipe and inside of flashing collar extension, with counterflashing.

D. Expansion Joints:

1. Standard: ASME A112.6.4.
2. Body: Cast iron with bronze sleeve, packing, and gland.
3. End Connections: Matching connected piping.
4. Size: Same as connected soil, waste, or vent piping.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:

1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
2. Locate at each change in direction of piping greater than 45 degrees.
3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
4. Locate at base of each vertical soil and waste stack.

B. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.

C. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.

D. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.

1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
2. Size: Same as floor drain inlet.

E. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.

F. Install sleeve and sleeve seals with each riser and stack passing through floors with waterproof membrane.

G. Install vent caps on each vent pipe passing through roof.

H. Install expansion joints on vertical stacks and conductors. Position expansion joints for easy access and maintenance.

I. Install wood-blocking reinforcement for wall-mounting-type specialties.

J. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.

3.2 CONNECTIONS

A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Install piping adjacent to equipment to allow service and maintenance.

3.3 FLASHING INSTALLATION

A. Fabricate flashing from single piece unless large pans, sumps, or other drainage shapes are required.

B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.

1. Pipe Flashing: Sleeve type, matching pipe size, with minimum length of 10 inches, and skirt or flange extending at least 8 inches around pipe.
2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.

C. Set flashing on floors and roofs in solid coating of bituminous cement.

D. Secure flashing into sleeve and specialty clamping ring or device.

E. Install flashing for piping passing through roofs with counterflashing or commercially made flashing fittings, according to Section 076200 "Sheet Metal Flashing and Trim."

F. Extend flashing up vent pipe passing through roofs and turn down into pipe, or secure flashing into cast-iron sleeve having calking recess.

3.4 PROTECTION

A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.

B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319

SECTION 221319.13 - SANITARY DRAINS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Floor drains.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 DRAIN ASSEMBLIES

A. Sanitary drains shall bear label, stamp, or other markings of specified testing agency.

B. Comply with NSF 14 for plastic sanitary piping specialty components.

2.2 FLOOR DRAINS

A. Cast-Iron Floor Drains:

1. Standard: ASME A112.6.3.
2. Body Material: Gray iron.
3. Outlet: Bottom.
4. Top or Strainer Material: Bronze.
5. Top of Body and Strainer Finish: Nickel bronze.
6. Top Shape: Round.
7. Trap Pattern: Standard P-trap.
8. Trap Features: Trap-seal primer valve drain connection.

B. Plastic Floor Drains:

1. Standard: ASME A112.6.3.
2. Material: PVC.

3. Outlet: Bottom.
4. Top or Strainer Material: Bronze.
5. Top of Body and Strainer Finish: Nickel bronze.
6. Top Shape: Round.
7. Trap Material: Plastic drainage piping.
8. Trap Pattern: Standard P-trap.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.

1. Position floor drains for easy access and maintenance.
2. Set floor drains below elevation of surrounding finished floor to allow floor drainage.
3. Set with grates depressed according to the following drainage area radii:

    a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
    b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
    c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.

4. Install floor-drain flashing collar or flange, so no leakage occurs between drain and adjoining flooring.

    a. Maintain integrity of waterproof membranes where penetrated.

5. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.

3.2 PROTECTION

A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.

B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319.13

SECTION 221413 - FACILITY STORM DRAINAGE PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Hub-and-spigot, cast-iron soil pipe and fittings.
2. Hubless, cast-iron soil pipe and fittings.
3. Ductile-iron pipe and fittings.
4. PVC pipe and fittings.
5. Specialty pipe and fittings.
6. Encasement for underground metal piping.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:

1. Storm Drainage Piping: 10-foot head of water.
2. Storm Drainage, Force-Main Piping: 50 psig.

2.2 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

A. Pipe and Fittings:

1. Marked with CISPI collective trademark and NSF certification mark.
2. Class: ASTM A 74, Service and Extra Heavy class(es).

B. Gaskets: ASTM C 564, rubber.

C. Caulking Materials: ASTM B 29, pure lead and oakum or hemp fiber.

2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

A. Pipe and Fittings:

1. Marked with CISPI collective trademark and NSF certification mark.
2. Standard: ASTM A 888 or CISPI 301.

B. CISPI, Hubless-Piping Couplings:
1. Couplings shall bear CISPI collective trademark.
2. Standards: ASTM C 1277 and CISPI 310..
3. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

C. Heavy-Duty, Hubless-Piping Couplings:
1. Standard: ASTM C 1540..
2. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

D. Cast-Iron, Hubless-Piping Couplings:
1. Standard: ASTM C 1277..
2. Description: Two-piece ASTM A 48/A 48M, cast-iron housing; stainless-steel bolts and nuts; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.4 DUCTILE-IRON PIPE AND FITTINGS

A. Ductile-Iron, Mechanical-Joint Piping:

1. Ductile-Iron Pipe: AWWA C151/A21.51, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.
2. Ductile-Iron Fittings: AWWA C110/A21.10, mechanical-joint ductile- or gray-iron standard pattern or AWWA C153/A21.53, ductile-iron compact pattern.
3. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

B. Ductile-Iron, Grooved-Joint Piping:

1. Ductile-Iron Pipe: AWWA C151/A21.51, with round-cut-grooved ends according to AWWA C606.
2. Ductile-Iron, Grooved-End Pipe Appurtenances:
   a. Grooved-End, Ductile-Iron Fittings: ASTM A 536, ductile-iron castings with dimensions matching AWWA C110/A21.10, ductile-iron pipe or AWWA C153/A21.53, ductile-iron fittings; complying with AWWA C606 for grooved ends.
   b. Grooved Mechanical Couplings for Ductile-Iron Pipe: ASTM F 1476, Type I. Include ferrous housing sections with continuous curved keys; EPDM-rubber center-leg gasket suitable for hot and cold water; and bolts and nuts.

2.5 PVC PIPE AND FITTINGS

A. NSF Marking: Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-drain" for plastic storm drain and "NSF-sewer" for plastic storm sewer piping.

B. Solid-Wall PVC Pipe: ASTM D 2665; drain, waste, and vent.

C. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.

D. Adhesive Primer: ASTM F 656.

E. Solvent Cement: ASTM D 2564.

2.6 SPECIALTY PIPE FITTINGS

A. Transition Couplings:

1. General Requirements: Fitting or device for joining piping with small differences in ODs or of different materials. Include end connections same size as and compatible with pipes to be joined.
2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified-piping-system fitting.
3. Unshielded, Nonpressure Transition Couplings:
    a. Standard: ASTM C 1173.
    b. Description: Elastomeric sleeve, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
    c. Sleeve Materials:

        1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.
        2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
        3) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.

4. Shielded, Nonpressure Transition Couplings:
    a. Standard: ASTM C 1460.
    b. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
    c. End Connections: Same size as and compatible with pipes to be joined.

5. Pressure Transition Couplings:
    a. Standard: AWWA C219.
    b. Description: Metal, sleeve-type couplings same size as pipes to be joined, and with pressure rating at least equal to and ends compatible with pipes to be joined.
    c. Center-Sleeve Material: Manufacturer's standard.
    d. Gasket Material: Natural or synthetic rubber.
    e. Metal Component Finish: Corrosion-resistant coating or material.

2.7 ENCASEMENT FOR UNDERGROUND METAL PIPING

A. Standard: ASTM A 674 or AWWA C105/A 21.5.

B. Material: High-density, crosslaminated polyethylene film of 0.004-inch or linear low-density polyethylene film of 0.008-inch minimum thickness.

C. Form: Sheet or tube.

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.

1. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations.
2. Install piping as indicated unless deviations from layout are approved on coordination drawings.

B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

E. Install piping at indicated slopes.

F. Install piping free of sags and bends.

G. Install fittings for changes in direction and branch connections.

H. Install piping to allow application of insulation.

I. Make changes in direction for piping using appropriate branches, bends, and long-sweep bends.

1. Do not change direction of flow more than 90 degrees.
2. Use proper size of standard increasers and reducers if pipes of different sizes are connected.

a. Reducing size of drainage piping in direction of flow is prohibited.

J. Lay buried building piping beginning at low point of each system.

K. Install piping at the following minimum slopes unless otherwise indicated:

1. Building Storm Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.

L. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."

1. Install encasement on underground piping according to ASTM A 674 or AWWA C105/A 21.5.

M. Install steel piping according to applicable plumbing code.

N. Install aboveground PVC piping according to ASTM D 2665.

O. Install underground PVC piping according to ASTM D 2321.

P. Install underground, ductile-iron, force-main piping according to AWWA C600.

Q. Plumbing Specialties:

1. Install cleanouts at grade and extend to where building storm drains connect to building storm sewers in storm drainage gravity-flow piping.

a. Install cleanout fitting with closure plug inside the building in storm drainage force-main piping.

R. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

S. Install sleeves for piping penetrations of walls, ceilings, and floors.

T. Install sleeve seals for piping penetrations of concrete walls and slabs.

U. Install escutcheons for piping penetrations of walls, ceilings, and floors.

3.2 JOINT CONSTRUCTION

A. Hub-and-Spigot, Cast-Iron Soil Piping Gasketed Joints: Join according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.

B. Hub-and-Spigot, Cast-Iron Soil Piping Caulked Joints: Join according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead-and-oakum caulked joints.

C. Hubless, Cast-Iron Soil Piping Coupled Joints:

1. Join according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.

D. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1.

1. Cut threads full and clean using sharp dies.

2. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

    a. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
    b. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
    c. Do not use pipe sections that have cracked or open welds.

E. Grooved Joints: Cut groove ends of pipe according to AWWA C606. Lubricate and install gasket over ends of pipes or pipe and fittings. Install coupling housing sections, over gasket, with keys seated in piping grooves. Install and tighten housing bolts.

F. Flanged Joints: Align bolt holes. Select appropriate gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.

G. Plastic, Nonpressure-Piping, Solvent-Cemented Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:

1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
2. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 appendices.

3.3 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Connect interior storm drainage piping to exterior storm drainage piping. Use transition fitting to join dissimilar piping materials.

C. Connect storm drainage piping to roof drains and storm drainage specialties.

1. Install test tees (wall cleanouts) in conductors near floor, and floor cleanouts with cover flush with floor.

D. Where installing piping adjacent to equipment, allow space for service and maintenance.

3.4 IDENTIFICATION

A. Identify exposed storm drainage piping.

3.5 FIELD QUALITY CONTROL

A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.

1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in.

2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.

B. Test storm drainage piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:

1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.

a. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.

2. Leave uncovered and unconcealed new, altered, extended, or replaced storm drainage piping until it has been tested and approved.

a. Expose work that was covered or concealed before it was tested.

3. Test Procedure:

a. Test storm drainage piping on completion of roughing-in.
b. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts until completion of inspection, water level must not drop. Inspect joints for leaks.

4. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
5. Prepare reports for tests and required corrective action.

C. Piping will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

3.6 CLEANING AND PROTECTION

A. Clean interior of piping. Remove dirt and debris as work progresses.

B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.

C. Place plugs in ends of uncompleted piping at end of day and when work stops.

END OF SECTION 221413

SECTION 221423 - STORM DRAINAGE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Metal roof drains.
2. Miscellaneous storm drainage piping specialties.
3. Cleanouts.
4. Backwater valves.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 METAL ROOF DRAINS

A. Cast-Iron, Large-Sump, General-Purpose Roof Drains:

1. Standard: ASME A112.6.4.
2. Body Material: Cast iron.
3. Dimension of Body: Nominal 14-to 16-inch diameter.
4. Combination Flashing Ring and Gravel Stop: Required.
5. Outlet: Bottom.
6. Outlet Type: No hub.
7. Dome Material: Aluminum.

B. Metal, Medium-Sump, Promenade Roof Drains:

1. Standard: ASME A112.6.4.
2. Body Material: Cast iron.
3. Dimension of Body: 11- to 12-inch diameter.
4. Dimension of Frame and Grate: Nominal 12 inches square.
5. Outlet: Bottom.
6. Outlet Type: No hub.
7. Grate Material: Bronze.

C. Metal, Medium-Sump, Deck Roof Drains:

1. Standard: ASME A112.6.4.
2. Body Material: Cast iron.
3. Flange: Anchor with weep holes.
4. Outlet: Bottom.
5. Outlet Type: No hub.
6. Grate Material: Cast or ductile iron.
7. Overall Dimension of Frame and Grate: Nominal 12 to 14 inches square.
8. Top-Loading Classification: Heavy Duty.

2.2 MISCELLANEOUS STORM DRAINAGE PIPING SPECIALTIES

A. Conductor Nozzles:

1. Description: Bronze body with threaded inlet and bronze wall flange with mounting holes.
2. Size: Same as connected conductor.

2.3 CLEANOUTS

A. Cast-Iron Exposed Cleanouts:

1. Standard: ASME A112.36.2M.
2. Size: Same as connected branch.
3. Body Material: No-hub, cast-iron soil pipe test tee as required to match connected piping.
4. Closure: Countersunk, brass plug.
5. Closure Plug Size: Same as, or not more than, one size smaller than cleanout size.

B. Plastic Floor Cleanouts:

1. Size: Same as connected branch.
2. Body Material: PVC.
3. Closure Plug: PVC.
4. Riser: Drainage pipe fitting and riser to cleanout of same material as drainage piping.

C. Cast-Iron Wall Cleanouts:

1. Standard: ASME A112.36.2M. Include wall access.
2. Size: Same as connected drainage piping.
3. Body: No-hub, cast-iron soil pipe test tee as required to match connected piping.
4. Closure Plug:

    a. Brass.
    b. head.
    c. Drilled and threaded for cover attachment screw.
    d. Size: Same as, or not more than, one size smaller than cleanout size.

5. Wall Access: Round, flat, chrome-plated brass or stainless-steel cover plate with screw.
6. Wall Access: Round, nickel-bronze, copper-alloy, or stainless-steel wall-installation frame and cover.

2.4 BACKWATER VALVES

A. Cast-Iron, Horizontal Backwater Valves:

1. Standard: ASME A112.14.1.
2. Size: Same as connected piping.
3. Body Material: Cast iron.
4. Check Valve: Removable, bronze, swing check, factory assembled or field modified to hang closed.
5. Extension: ASTM A 74, Service class; full-size, cast-iron soil-pipe extension to field-installed cleanout at floor; replaces backwater valve cover.

B. Plastic, Horizontal Backwater Valves:

1. Standard: ASME A112.14.1.
2. Size: Same as connected piping.
3. Body Material: PVC.
4. Cover: Same material as body with threaded access to check valve.
5. Check Valve: Removable swing check.
6. End Connections: Socket type.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install roof drains at low points of roof areas according to roof membrane manufacturer's written installation instructions.

1. Install flashing collar or flange of roof drain to prevent leakage between drain and adjoining roofing. Maintain integrity of waterproof membranes where penetrated.
2. Install expansion joints, if indicated, in roof drain outlets.
3. Position roof drains for easy access and maintenance.

B. Install conductor nozzles at exposed bottom of conductors where they spill onto grade.

C. Install cleanouts in aboveground piping and building drain piping according to the following instructions unless otherwise indicated:

1. Use cleanouts the same size as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
2. Locate cleanouts at each change in direction of piping greater than 45 degrees.
3. Locate cleanouts at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
4. Locate cleanouts at base of each vertical storm piping conductor.

D. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.

E. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.

F. Install horizontal backwater valves in floor with cover flush with floor.

G. Install wall cleanouts in vertical conductors. Install access door in wall if indicated.

3.2 FLASHING INSTALLATION

A. Fabricate flashing from single piece of metal unless large pans, sumps, or other drainage shapes are required.

B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.

C. Set flashing on floors and roofs in solid coating of bituminous cement.

D. Secure flashing into sleeve and specialty clamping ring or device.

3.3 PROTECTION

A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.

B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221423

SECTION 223300 - ELECTRIC, DOMESTIC-WATER HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Thermostat-control, electric, tankless, domestic-water heaters.
2. Domestic-water heater accessories.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For electric, domestic-water heaters to include emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and use.

B. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1.

C. NSF Compliance: Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61 and NSF 372.

2.2 ELECTRIC, TANKLESS, DOMESTIC-WATER HEATERS

A. Thermostat-Control, Electric, Tankless, Domestic-Water Heaters:

1. Source Limitations: Obtain domestic-water heaters from single source from single manufacturer.
2. Standard: UL 499 for electric, tankless, (domestic-water-heater) heating appliance.
3. Construction: Copper piping or tubing complying with NSF 61 and NSF 372 barrier materials for potable water, without storage capacity.

    a. Connections: ASME B1.20.1 pipe thread.
    b. Pressure Rating: 150 psig.
    c. Heating Element: Resistance heating system.
    d. Temperature Control: Thermostat.
    e. Safety Control: High-temperature-limit cutoff device or system.
    f. Jacket: Aluminum or steel with enameled finish or plastic.

4. Support: Bracket for wall mounting.

2.3 DOMESTIC-WATER HEATER ACCESSORIES

A. Combination Temperature-and-Pressure Relief Valves: ASME rated and stamped. Include relieving capacity at least as great as heat input, and include pressure setting less than working-pressure rating of domestic-water heater. Select relief valves with sensing element that extends into storage tank.

B. Pressure Relief Valves: ASME rated and stamped. Include pressure setting less than working-pressure rating of domestic-water heater.

C. Vacuum Relief Valves: ANSI Z21.22/CSA 4.4.

D. Shock Absorbers: ASSE 1010 or PDI-WH 201, Size A water hammer arrester.

E. Domestic-Water Heater Mounting Brackets: Manufacturer's factory-fabricated steel bracket for wall mounting, capable of supporting domestic-water heater and water.

PART 3 - EXECUTION

3.1 DOMESTIC-WATER HEATER INSTALLATION

A. Electric, Tankless, Domestic-Water Heater Mounting: Install electric, tankless, domestic-water heaters at least 18 inches above floor on wall bracket.

1. Maintain manufacturer's recommended clearances.
2. Arrange units so controls and devices that require servicing are accessible.
3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
4. Install anchor bolts to elevations required for proper attachment to supported equipment.
5. Anchor domestic-water heaters to substrate.

B. Install electric, domestic-water heaters level and plumb, in accordance with layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.

1. Install shutoff valves on domestic-water-supply piping to domestic-water heaters and on domestic-hot-water outlet piping.

C. Install thermometers on outlet piping of electric, domestic-water heaters.

D. Fill electric, domestic-water heaters with water.

3.2 PIPING CONNECTIONS

A. Where installing piping adjacent to electric, domestic-water heaters, allow space for service and maintenance of water heaters. Arrange piping for easy removal of domestic-water heaters.

3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
2. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.
3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

C. Electric, domestic-water heaters will be considered defective if they do not pass tests and inspections.

D. Prepare test and inspection reports.

END OF SECTION 223300

SECTION 224213.13 - COMMERCIAL WATER CLOSETS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Water closets.
2. Flushometer valves and tanks.
3. Toilet seats.
4. Supports.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for water closets.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For flushometer valves to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 FLOOR-MOUNTED, BOTTOM-OUTLET WATER CLOSETS

A. Water Closets: Floor mounted, bottom outlet.

1. Bowl:
   a. Material: Vitreous china.
   b. Type: Siphon jet.
   c. Style: Flush tank.
   d. Height: Handicapped/elderly, complying with ICC/ANSI A117.1.
   e. Rim Contour: Elongated.
   f. Water Consumption: 1.28 gal. per flush.
   g. Color: White.

2. Bowl-to-Drain Connecting Fitting: ASTM A 1045 or ASME A112.4.3.

2.2 TOILET SEATS

A. Toilet Seats:

1. Standard: IAPMO/ANSI Z124.5.
2. Material: Plastic.
3. Type: Commercial (Standard).
4. Shape: Elongated rim, open front.
5. Hinge: Check.
6. Hinge Material: Noncorroding metal.
7. Seat Cover: None.
8. Color: White.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before water-closet installation.

B. Examine walls and floors for suitable conditions where water closets will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Water-Closet Installation:

1. Install level and plumb according to roughing-in drawings.
2. Install floor-mounted water closets on bowl-to-drain connecting fitting attachments to piping or building substrate.
3. Install accessible, wall-mounted water closets at mounting height for handicapped/elderly, according to ICC/ANSI A117.1.

B. Install toilet seats on water closets.

C. Wall Flange and Escutcheon Installation:

1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations and within cabinets and millwork.
2. Install deep-pattern escutcheons if required to conceal protruding fittings.

D. Joint Sealing:

1. Seal joints between water closets and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.

2. Match sealant color to water-closet color.

3.3 CLEANING AND PROTECTION

A. Clean water closets and fittings with manufacturers' recommended cleaning methods and materials.

B. Install protective covering for installed water closets and fittings.

C. Do not allow use of water closets for temporary facilities unless approved in writing by Owner.

END OF SECTION 224213.13

SECTION 224216.13 - COMMERCIAL LAVATORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Lavatories.
2. Faucets.
3. Supply fittings.
4. Waste fittings.
5. Supports.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for lavatories.

PART 2 - PRODUCTS

2.1 VITREOUS-CHINA, WALL-MOUNTED LAVATORIES

A. Lavatory: Vitreous china, wall mounted, with back.

1. Fixture:

a. Standard: ASME A112.19.2/CSA B45.1.
b. Type: For wall hanging.
c. Faucet-Hole Punching: One hole or Three holes, 4-inch centers, as indicated on plans.
d. Faucet-Hole Location: Top.
e. Color: White.
f. Mounting Material: Chair carrier.

2. Support: Type II, concealed-arm lavatory carrier.
3. Lavatory Mounting Height: Standard or Handicapped/elderly according to ICC A117.1, as required.

2.2 SOLID-BRASS, AUTOMATICALLY OPERATED LAVATORY FAUCETS

A. NSF Standard: Comply with NSF 372 for faucet materials that will be in contact with potable water.

B. Lavatory Faucets: Automatic-type, battery-powered, electronic-sensor-operated, mixing, solid-brass valve.

1. Standards: ASME A112.18.1/CSA B125.1 and UL 1951.
2. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
3. General: Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture hole punchings; coordinate outlet with spout and fixture receptor.
4. Body Type: Single hole.
5. Body Material: Commercial, solid brass.
6. Finish: Polished chrome plate.
7. Maximum Flow Rate: 0.5 gpm.
8. Mounting Type: Deck, concealed.
9. Spout: Rigid type.
10. Spout Outlet: Aerator.

2.3 SUPPLY FITTINGS

A. NSF Standard: Comply with NSF 372 for supply-fitting materials that will be in contact with potable water.

B. Standard: ASME A112.18.1/CSA B125.1.

C. Supply Piping: Chrome-plated-brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated-brass or stainless-steel wall flange.

D. Supply Stops: Chrome-plated-brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.

E. Operation: Wheel handle.

2.4 WASTE FITTINGS

A. Standard: ASME A112.18.2/CSA B125.2.

B. Drain: Grid type with NPS 1-1/4 offset and straight tailpiece.

C. Trap:

1. Size: NPS 1-1/2 by NPS 1-1/4.
2. Material: Chrome-plated, two-piece, cast-brass trap and swivel elbow with 0.032-inch-thick brass tube to wall; and chrome-plated, brass or steel wall flange.

2.5 SUPPORTS

A. Type II Lavatory Carrier:

1. Standard: ASME A112.6.1M.

B. Type III Lavatory Carrier:

1. Standard: ASME A112.6.1M.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before lavatory installation.

B. Examine counters and walls for suitable conditions where lavatories will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install lavatories level and plumb according to roughing-in drawings.

B. Install supports, affixed to building substrate, for wall-mounted lavatories.

C. Install accessible wall-mounted lavatories at handicapped/elderly mounting height for people with disabilities or the elderly, according to ICC/ANSI A117.1.

D. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings.

E. Seal joints between lavatories, counters, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color.

F. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible lavatories. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

3.3 ADJUSTING

A. Operate and adjust lavatories and controls. Replace damaged and malfunctioning lavatories, fittings, and controls.

B. Adjust water pressure at faucets to produce proper flow.

C. Install fresh batteries in battery-powered, electronic-sensor mechanisms.

3.4 CLEANING AND PROTECTION

A. After completing installation of lavatories, inspect and repair damaged finishes.

B. Clean lavatories, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.

C. Provide protective covering for installed lavatories and fittings.

D. Do not allow use of lavatories for temporary facilities unless approved in writing by Owner.

END OF SECTION 224216.13

SECTION 224216.16 - COMMERCIAL SINKS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Service basins.
2. Kitchen/Utility sinks.
3. Sink faucets.
4. Supports.
5. Supply fittings.
6. Waste fittings.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for sinks.

PART 2 - PRODUCTS

2.1 SERVICE BASINS

A. Service Basins: Terrazzo, floor mounted.

1. Fixture:

a. Standard: IAPMO PS 99.
b. Shape: Square.
c. Nominal Size: 24 by 24 inches.
d. Height: 10 inches.
e. Drain: Grid with NPS 3 outlet.

2. Mounting: On floor and flush to wall.

2.2 KITCHEN/UTILITY SINKS

A. Kitchen/Utility Sinks - Stainless Steel, Counter Mounted:

1. Fixture:

a. Standard: ASME A112.19.3/CSA B45.4.
b. Type: Stainless steel, self-rimming, sound-deadened unit.
c. Number of Compartments: Two.
d. Overall Dimensions: 33” x 22” x 6”.
e. Material: 18 gauge, Type 304 stainless steel.

f. Each Compartment:
1) Drains: Grid with NPS 1-1/2 tailpiece and twist drain.
2) Drain Location: Centered in compartment.
3) Depth: Wheelchair accessible.

2. Faucet(s):

a. Number Required: One.
b. Mounting: On ledge.

3. Supply Fittings:

a. Standard: ASME A112.18.1/CSA B125.1.
b. Supplies: Chrome-plated brass compression stop with inlet connection matching water-supply piping type and size.
1) Risers: NPS 1/2, ASME A112.18.6/CSA B125.6, braided or corrugated stainless steel flexible hose.

4. Waste Fittings:

a. Standard: ASME A112.18.2/CSA B125.2.
b. Trap(s):

1) Size: NPS 1-1/2.

5. Mounting: On counter with sealant.

2.3 SINK FAUCETS

A. NSF Standard: Comply with NSF 372 for faucet-spout materials that will be in contact with potable water.

B. Sink Faucets: Manual type, two lever handle mixing valve.

1. Standard: ASME A112.18.1/CSA B125.1.
2. General: Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture hole punchings; coordinate outlet with spout and sink receptor.
3. Body Material: Commercial, solid brass.
4. Finish: Chrome plated.

5. Maximum Flow Rate: 2.2 gpm.
6. Mounting Type: Deck, concealed.
7. Spout Type: Rigid gooseneck.
8. Vacuum Breaker: Required for hose outlet.
9. Spout Outlet: Aerator.

C. Commercial Service Sink Faucets - Manual Type:

1. Description: Wall/back mounted, brass body, with integral service stops, checks, spout with bucket/pail hook, 3/4-inch hose thread end, integral vacuum breaker, inlets 8 inches o.c., and two-handle mixing.
2. Faucet:

a. Standards:

1) ASME A112.18.1/CSA B125.1.
2) NSF 61 and NSF 372.
3) ICC A117.1.
4) ASSE 1001 (VB).

b. Finish: Rough chrome plated.
c. Handles: Wrist Blade.
d. Brace: Adjustable top brace.

2.4 SUPPLY FITTINGS

A. NSF Standard: Comply with NSF 372 for supply-fitting materials that will be in contact with potable water.

B. Standard: ASME A112.18.1/CSA B125.1.

C. Supply Piping: Chrome-plated brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated brass or stainless-steel wall flange.

D. Supply Stops: Chrome-plated brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.

E. Operation: Wheel handle.

2.5 WASTE FITTINGS

A. Standard: ASME A112.18.2/CSA B125.2.

B. Drain: Grid type with NPS 1-1/2 offset and straight tailpiece.

C. Trap:

1. Size: NPS 1-1/2.
2. Material: Chrome-plated, two-piece, cast-brass trap and swivel elbow with 0.032-inch-thick brass tube to wall; and chrome-plated brass or steel wall flange.

2.6 GROUT

A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

B. Characteristics: Nonshrink; recommended for interior and exterior applications.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before sink installation.

B. Examine walls, floors, and counters for suitable conditions where sinks will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install sinks level and plumb according to roughing-in drawings.

B. Install supports, affixed to building substrate, for wall-hung sinks.

C. Install accessible sinks at handicapped/elderly mounting height according to ICC/ANSI A117.1.

D. Set floor-mounted sinks in leveling bed of cement grout.

E. Install water-supply piping with stop on each supply to each sink faucet.

F. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings.

G. Seal joints between sinks and counters, floors, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color.

H. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible sinks. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

3.3 CLEANING AND PROTECTION

A. After completing installation of sinks, inspect and repair damaged finishes.

B. Clean sinks, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.

C. Provide protective covering for installed sinks and fittings.

D. Do not allow use of sinks for temporary facilities unless approved in writing by Owner.

END OF SECTION 224216.16

SECTION 224713 - DRINKING FOUNTAINS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes drinking fountains and related components.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of drinking fountain.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
2. Include operating characteristics, and furnished specialties and accessories.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance Data: For drinking fountains to include in maintenance manuals.

PART 2 - PRODUCTS

2.1 DRINKING FOUNTAINS

A. Drinking Fountains: Stainless steel, wheelchair accessible, wall mounted.

1. Standards:

a. Comply with NSF 61 and NSF 372.
b. Comply with ICC A117.1.

2. Receptor Shape: Rectangular.
3. Back Panel: Stainless-steel wall plate behind drinking fountain.
4. Control: Push bar.
5. Drain: Grid type with NPS 1-1/4 tailpiece.
6. Supply: NPS 3/8 with shutoff valve.
7. Waste Fitting: ASME A112.18.2/CSA B125.2, NPS 1-1/4 chrome-plated brass P-trap and waste.
8. Support: Type I water cooler carrier.

9. Drinking Fountain Mounting Height: Handicapped/elderly according to ICC A117.1.

2.2 SUPPORTS

A. Type I Water Cooler Carrier:

1. Standard: ASME A112.6.1M.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in for water-supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before fixture installation.

B. Examine walls and floors for suitable conditions where fixtures will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install fixtures level and plumb according to roughing-in drawings. For fixtures indicated for children, install at height required by authorities having jurisdiction.

B. Set pedestal drinking fountains on floor.

C. Install off-the-floor carrier supports, affixed to building substrate, for wall-mounted fixtures.

D. Install water-supply piping with shutoff valve on supply to each fixture to be connected to domestic-water distribution piping. Use ball or gate valve. Install valves in locations where they can be easily reached for operation.

E. Install trap and waste piping on drain outlet of each fixture to be connected to sanitary drainage system.

F. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons where required to conceal protruding fittings.

G. Seal joints between fixtures and walls using sanitary-type, one-part, mildew-resistant, silicone sealant. Match sealant color to fixture color.

3.3 CLEANING

A. After installing fixtures, inspect unit. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish.

B. Clean fixtures, on completion of installation, according to manufacturer's written instructions.

C. Provide protective covering for installed fixtures.

D. Do not allow use of fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 224713

SECTION 033000 - CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes cast-in-place concrete, including formwork, reinforcement, concrete materials, mixture design, placement procedures, and finishes.

1.3 DEFINITIONS

A. Cementitious Materials: Portland cement alone or in combination with one or more of the following: blended hydraulic cement, fly ash, slag cement, other pozzolans, and silica fume; materials subject to compliance with requirements.

B. W/C Ratio: The ratio by weight of water to cementitious materials.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Design Mixtures: For each concrete mixture. Submit alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.

1. Indicate amounts of mixing water to be withheld for later addition at Project site.

C. Steel Reinforcement Shop Drawings: Placing Drawings that detail fabrication, bending, and placement. Include bar sizes, lengths, material, grade, bar schedules, stirrup spacing, bent bar diagrams, bar arrangement, splices and laps, mechanical connections, tie spacing, hoop spacing, and supports for concrete reinforcement.

D. Construction Joint Layout: Indicate proposed construction joints required to construct the structure.

1. Location of construction joints is subject to approval of the Architect.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. Material Certificates: For each of the following, signed by manufacturers:

1. Cementitious materials.
2. Admixtures.
3. Form materials and form-release agents.
4. Steel reinforcement and accessories.
5. Fiber reinforcement.
6. Curing compounds.
7. Bonding agents.
8. Adhesives.
9. Vapor Barriers.
10. Semirigid joint filler.
11. Joint-filler strips.
12. Repair materials.

C. Material Test Reports: For the following, from a qualified testing agency:

1. Aggregates: Include service record data indicating absence of deleterious expansion of concrete due to alkali aggregate reactivity.

D. Floor surface flatness and levelness measurements indicating compliance with specified tolerances.

E. Field quality-control reports.

F. Minutes of preinstallation conference.

1.6 QUALITY ASSURANCE

A. Installer Qualifications: A qualified installer who employs on Project personnel qualified as ACI-certified Flatwork Technician and Finisher and a supervisor who is an ACI-certified Concrete Flatwork Technician.

B. Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C 94/C 94M requirements for production facilities and equipment.

1. Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities."

C. Testing Agency Qualifications: An independent agency, acceptable to authorities having jurisdiction, qualified according to ASTM C 1077 and ASTM E 329 for testing indicated.

1. Personnel conducting field tests shall be qualified as ACI Concrete Field Testing Technician, Grade 1, according to ACI CP-1 or an equivalent certification program.
2. Personnel performing laboratory tests shall be ACI-certified Concrete Strength Testing Technician and Concrete Laboratory Testing Technician, Grade I. Testing agency laboratory supervisor shall be an ACI-certified Concrete Laboratory Testing Technician, Grade II.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Steel Reinforcement: Deliver, store, and handle steel reinforcement to prevent bending and damage.

1.8 FIELD CONDITIONS

A. Cold-Weather Placement: Comply with ACI 306.1 and as follows. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.

1. When average high and low temperature is expected to fall below 40 deg F (4.4 deg C) for three successive days, maintain delivered concrete mixture temperature within the temperature range required by ACI 301 (ACI 301M).
2. Do not use frozen materials or materials containing ice or snow. Do not place concrete on frozen subgrade or on subgrade containing frozen materials.
3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in mixture designs.

B. Hot-Weather Placement: Comply with ACI 301 (ACI 301M) and as follows:

1. Maintain concrete temperature below 90 deg F (32 deg C) at time of placement. Chilled mixing water or chopped ice may be used to control temperature, provided water equivalent of ice is calculated to total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
2. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade uniformly moist without standing water, soft spots, or dry areas.

PART 2 - PRODUCTS

2.1 CONCRETE, GENERAL

A. ACI Publications: Comply with the following unless modified by requirements in the Contract Documents:

1. ACI 301 (ACI 301M).
2. ACI 117 (ACI 117M).

2.2 FORM-FACING MATERIALS

A. Smooth-Formed Finished Concrete: Form-facing panels that provide continuous, true, and smooth concrete surfaces. Furnish in largest practicable sizes to minimize number of joints.

1. Plywood, metal, or other approved panel materials.
2. Exterior-grade plywood panels, suitable for concrete forms, complying with DOC PS 1, and as follows:

a. Medium-density overlay, Class 1 or better; mill-release agent treated and edge sealed.

3. Overlaid Finnish birch plywood.

B. Rough-Formed Finished Concrete: Plywood, lumber, metal, or another approved material. Provide lumber dressed on at least two edges and one side for tight fit.

C. Pan-Type Forms: Glass-fiber-reinforced plastic or formed steel, stiffened to resist plastic concrete loads without detrimental deformation.

D. Chamfer Strips: Wood, metal, PVC, or rubber strips, 3/4 by 3/4 inch (19 by 19 mm), minimum.

E. Rustication Strips: Wood, metal, PVC, or rubber strips, kerfed for ease of form removal.

F. Form-Release Agent: Commercially formulated form-release agent that does not bond with, stain, or adversely affect concrete surfaces and does not impair subsequent treatments of concrete surfaces.

1. Formulate form-release agent with rust inhibitor for steel form-facing materials.

G. Form Ties: Factory-fabricated, removable or snap-off glass-fiber-reinforced plastic or metal form ties designed to resist lateral pressure of fresh concrete on forms and to prevent spalling of concrete on removal.

1. Furnish ties that, when removed, leave holes no larger than 1 inch (25 mm) in diameter in concrete surface.

2.3 STEEL REINFORCEMENT

A. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (Grade 420), deformed.

B. Plain-Steel Welded-Wire Reinforcement: ASTM A 1064/A 1064M, plain, fabricated from as-drawn steel wire into flat sheets.

2.4 REINFORCEMENT ACCESSORIES

A. Joint Dowel Bars: ASTM A 615/A 615M, Grade 60 (Grade 420), plain-steel bars, cut true to length with ends square and free of burrs.

B. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded-wire reinforcement in place. Manufacture bar supports from steel wire, plastic, or precast concrete according to CRSI's "Manual of Standard Practice," of greater compressive strength than concrete and as follows:

1. For concrete surfaces exposed to view, where legs of wire bar supports contact forms, use CRSI Class 1 plastic-protected steel wire or CRSI Class 2 stainless-steel bar supports.

2.5 CONCRETE MATERIALS

A. Source Limitations: Obtain each type or class of cementitious material of the same brand from the same manufacturer's plant, obtain aggregate from single source, and obtain admixtures from single source from single manufacturer.

B. Cementitious Materials:

1. Portland Cement: ASTM C 150/C 150M, Type I/II, gray.
2. Fly Ash: ASTM C 618, Class F.
3. Slag Cement: ASTM C 989/C 989M, Grade 100 or 120.
4. Silica Fume: ASTM C 1240, amorphous silica.

C. Normal-Weight Aggregates: ASTM C 33/C 33M, Class 4S coarse aggregate or better, graded. Provide aggregates from a single source.

1. Maximum Coarse-Aggregate Size: 1-1/2 inches (38 mm) for slabs on grade, 1 inch (25 mm) for all other concrete nominal.
2. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.

D. Air-Entraining Admixture: ASTM C 260/C 260M.

E. Chemical Admixtures: Certified by manufacturer to be compatible with other admixtures and that do not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride.

1. Water-Reducing Admixture: ASTM C 494/C 494M, Type A.
2. Retarding Admixture: ASTM C 494/C 494M, Type B.
3. Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type D.
4. High-Range, Water-Reducing Admixture: ASTM C 494/C 494M, Type F.
5. High-Range, Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type G.
6. Plasticizing and Retarding Admixture: ASTM C 1017/C 1017M, Type II.

F. Water: ASTM C 94/C 94M and potable.

2.6 FIBER REINFORCEMENT

A. Synthetic Macro-Fiber: Polyolefin macro-fibers (containing no reprocessed olefin materials) engineered and designed for use as secondary reinforcing in concrete, complying with ASTM C 1116/C 1116M, Type III, 1 1/4 to 2-1/4 inches (25 to 57 mm) long, varying fiber thickness, and no water absorption.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

a. 3M; Scotchcast Polyolefin Fibers 2".
b. BASF Construction Chemicals, “MasterFiber MAC” Series
c. Euclid Chemical Company (The), an RPM company; Tuf-Strand SF.
d. FORTA Corporation; FORTA FERRO.

e. Grace Construction Products, W. R. Grace & Co.; Strux 90/40.
f. Nycon, Inc.; XL.
g. Propex Concrete Systems Corp.; Fibermesh 650.
h. Sika Corporation; Sika Fiber MS10.

2.7 VAPOR BARRIER

A. Vapor Barrier: Water-vapor transmission rate (permeance) less than 0.015 perms ($gr/ft^2/hr/in$-Hg), in accordance with ASTM E 1745. The product must meet water-vapor transmission rate (0.01 perms) requirement for both the new material and the ASTM E 1745 mandatory conditioning tests (ASTM E 1745; paragraphs 7.12 through 7.15.) Provide all manufacturers' accessories required for complete installation including mastic and seam tape. Seam tape to be provided with a water-vapor transmission rate of 0.3 perms or lower.

1. Available Products: Subject to compliance with requirements, provide one of the following:

a. Layfield Construction Materials; VaporFlex 15.
b. Reef Industries, Inc.; Griffolyn Vaporguard.
c. Stego Industries, LLC; Stego Wrap 15 mil Class A.

2.8 SEALED CONCRETE

A. Sealer: Clear, chemically reactive, waterborne solution of inorganic silicate or siliconate materials and proprietary components; odorless; that penetrates, hardens, and densifies concrete surfaces. For stained concrete areas to receive sealer contractor to provide sealer compatible with stain.

1. Available Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

a. ChemMasters; Chemisil Plus.
b. ChemTec Int'l; ChemTec One.
c. Conspec by Dayton Superior; Intraseal.
d. Curecrete Distribution Inc.; Ashford Formula.
e. Dayton Superior Corporation; Day-Chem Sure Hard (J-17).
f. Edoco by Dayton Superior; Titan Hard.
g. Euclid Chemical Company (The), an RPM company; Euco Diamond Hard.
h. Kaufman Products, Inc.; SureHard.
i. L&M Construction Chemicals, Inc.; Seal Hard.
j. Meadows, W. R., Inc.; LIQUI-HARD.
k. Metalcrete Industries; Floorsaver.
l. Nox-Crete Products Group; Duro-Nox.
m. Symons by Dayton Superior; Buff Hard.
n. US SPEC, Division of US Mix Products Company; US SPEC Industraseal.
o. Vexcon Chemicals, Inc.; Vexcon StarSeal PS Clear.

2.9 CURING MATERIALS

A. Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. (305 g/sq. m) when dry.

B. Moisture-Retaining Cover: ASTM C 171, polyethylene film or white burlap-polyethylene sheet.

C. Water: Potable.

D. Clear, Waterborne, Membrane-Forming Curing Compound: ASTM C 309, Type 1, Class B, nondissipating.Verify with manufacturer that retained products have been tested against interference with bonding of floor covering.

1. Available Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. BASF Corporation-Construction Systems.
    b. ChemMasters, Inc.
    c. Dayton Superior.
    d. Euclid Chemical Company (The); an RPM company.

2.10 RELATED MATERIALS

A. Expansion- and Isolation-Joint-Filler Strips: ASTM D 1751, asphalt-saturated cellulosic fiber or ASTM D 1752, cork or self-expanding cork.

B. Slab Control Joint Sealer at Stain Loactions: One-component, self-leveling, flexible, polyurethane with a Type A shore durometer hardness of 80 per ASTM D 2240, conforming to ACI 302.1R (5.12-Joint Materials) and the ability to color.
1. Color: to be selected by Architect.

C. Slab Control Joint Sealer at all other locations: Two-component, self-leveling, flexible, 100 percent solids, epoxy resin and adhesive with a Type A shore durometer hardness of 80 per ASTM D 2240 and conforming to ACI 302.1R (5.12-Joint Materials).

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

    a. Chem Masters; PolyTops 480.
    b. Euclid Chemical Company (The); Euco 800.
    c. Sika Corporation; Sikadur 51 SL.

D. Bonding Agent: ASTM C 1059/C 1059M, Type II, nonredispersible, acrylic emulsion or styrene butadiene.

E. Reglets: Fabricate reglets of not less than 0.022-inch- (0.55-mm-) thick, galvanized-steel sheet. Temporarily fill or cover face opening of reglet to prevent intrusion of concrete or debris.

2.11 REPAIR MATERIALS

A. Repair Underlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/8 inch (3.2 mm) and that can be feathered at edges to match adjacent floor elevations.

1. Cement Binder: ASTM C 150/C 150M, portland cement or hydraulic or blended hydraulic cement as defined in ASTM C 219.
2. Primer: Product of underlayment manufacturer recommended for substrate, conditions, and application.
3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch (3.2 to 6 mm) or coarse sand as recommended by underlayment manufacturer.
4. Compressive Strength: Not less than 4100 psi (29 MPa) at 28 days when tested according to ASTM C 109/C 109M.

B. Repair Overlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/4 inch (6.4 mm) and that can be filled in over a scarified surface to match adjacent floor elevations.

1. Cement Binder: ASTM C 150/C 150M, portland cement or hydraulic or blended hydraulic cement as defined in ASTM C 219.
2. Primer: Product of topping manufacturer recommended for substrate, conditions, and application.
3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch (3.2 to 6 mm) or coarse sand as recommended by topping manufacturer.
4. Compressive Strength: Not less than 5000 psi (34.5 MPa) at 28 days when tested according to ASTM C 109/C 109M.

2.12 CONCRETE MIXTURES, GENERAL

A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, according to ACI 301 (ACI 301M).

1. Use a qualified independent testing agency for preparing and reporting proposed mixture designs based on laboratory trial mixtures.

B. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:

1. Fly Ash: 25 percent.
2. Combined Fly Ash and Pozzolan: 25 percent.
3. Slag Cement: 50 percent.
4. Combined Fly Ash or Pozzolan and Slag Cement: 50 percent portland cement minimum, with fly ash or pozzolan not exceeding 25 percent.
5. Silica Fume: 10 percent.
6. Combined Fly Ash, Pozzolans, and Silica Fume: 35 percent with fly ash or pozzolans not exceeding 25 percent and silica fume not exceeding 10 percent.
7. Combined Fly Ash or Pozzolans, Slag Cement, and Silica Fume: 50 percent with fly ash or pozzolans not exceeding 25 percent and silica fume not exceeding 10 percent.

C. Limit water-soluble, chloride-ion content in hardened concrete to 0.30 percent by weight of cement.

D. Admixtures: Use admixtures according to manufacturer's written instructions.

1. Use high-range water-reducing or plasticizing admixture in concrete, as required, for placement and workability.
2. Use water-reducing and -retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.
3. Use water-reducing admixture in pumped concrete, concrete for heavy-use industrial slabs and parking structure slabs, concrete required to be watertight, and concrete with a w/c ratio below 0.50.
4. Use corrosion-inhibiting admixture in concrete mixtures where indicated.

2.13 CONCRETE MIXTURES FOR BUILDING ELEMENTS

A. Foundation footings and walls: Normal-weight concrete.
1. Minimum Compressive Strength: 4,000 psi at 28 days.
2. Maximum W/C Ratio: 0.45.
3. Minimum Cementitious Materials Content: 470 lb/cu. yd..
4. Slump Limit: 8 inches for concrete with verified slump of 2- to 4-inches before adding high-range water-reducing admixture or plasticizing admixture, plus or minus 1-inch.
5. Air Content: 4.5 percent, plus or minus 1.5 percent at point of delivery for 1-inch nominal maximum aggregate size.

B. Slabs-on-Grade: Normal-weight concrete.
1. Minimum Compressive Strength: 3,500 psi at 28 days.
2. Maximum W/C Ratio: 0.50.
3. Minimum Cementitious Materials Content: 470 lb/cu. yd..
4. Slump Limit: 4-inches, plus or minus 1-inch.
5. Air Content: 4.5 percent, plus or minus 1.5 percent at point of delivery for 1-inch nominal maximum aggregate size.
6. Air Content: Do not allow air content of trowel-finished floors to exceed 3 percent.
7. Synthetic Macro-Fiber: Uniformly disperse in concrete mixture, at concrete batch facility, at manufacturer's recommended rate, but not less than 3.0 lb/cu. yd. (2.4 kg/cu. m).

2.14 CONCRETE MIXTURES FOR EXTERIOR CONCRETE

A. Exterior Slabs (concrete pads, walks and curbs): Proportion normal-weight concrete mixture as follows:

1. Minimum Compressive Strength: 4500 psi (31 MPa) at 28 days.
2. Maximum Water-Cementitious Materials Ratio: 0.45.
3. Slump Limit: 4 inches, (100 mm) plus or minus 1 inch (25 mm); or 8 inches (200 mm) for concrete with verified slump of 2 to 4 inches (50 to 100 mm) before adding high-range water-reducing admixture or plasticizing admixture, plus or minus 1 inch (25 mm).

4. Air Content: 5.5 percent, plus or minus 1.5 percent at point of delivery for 1-1/2-inch (38-mm) nominal maximum aggregate size.

2.15 FABRICATING REINFORCEMENT

A. Fabricate steel reinforcement according to CRSI's "Manual of Standard Practice."

2.16 CONCRETE MIXING

A. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete according to ASTM C 94/C 94M, and furnish batch ticket information.

1. When air temperature is between 85 and 90 deg F (30 and 32 deg C), reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F (32 deg C), reduce mixing and delivery time to 60 minutes.

PART 3 - EXECUTION

3.1 FORMWORK INSTALLATION

A. Design, erect, shore, brace, and maintain formwork, according to ACI 301 (ACI 301M), to support vertical, lateral, static, and dynamic loads, and construction loads that might be applied, until structure can support such loads.

B. Construct formwork so concrete members and structures are of size, shape, alignment, elevation, and position indicated, within tolerance limits of ACI 117 (ACI 117M).

C. Limit concrete surface irregularities, designated by ACI 347 as abrupt or gradual, as follows:

1. Class A, 1/8 inch (3.2 mm) for smooth-formed finished surfaces.
2. Class B, 1/4 inch (6 mm) for rough-formed finished surfaces.

D. Construct forms tight enough to prevent loss of concrete mortar.

E. Construct forms for easy removal without hammering or prying against concrete surfaces. Provide crush or wrecking plates where stripping may damage cast-concrete surfaces. Provide top forms for inclined surfaces steeper than 1.5 horizontal to 1 vertical.

1. Install keyways, reglets, recesses, and the like, for easy removal.
2. Do not use rust-stained steel form-facing material.

F. Set edge forms, bulkheads, and intermediate screed strips for slabs to achieve required elevations and slopes in finished concrete surfaces. Provide and secure units to support screed strips; use strike-off templates or compacting-type screeds.

G. Provide temporary openings for cleanouts and inspection ports where interior area of formwork is inaccessible. Close openings with panels tightly fitted to forms and securely braced to prevent loss of concrete mortar. Locate temporary openings in forms at inconspicuous locations.

H. Chamfer exterior corners and edges of permanently exposed concrete.

I. Form openings, chases, offsets, sinkages, keyways, reglets, blocking, screeds, and bulkheads required in the Work. Determine sizes and locations from trades providing such items.

J. Clean forms and adjacent surfaces to receive concrete. Remove chips, wood, sawdust, dirt, and other debris just before placing concrete.

K. Retighten forms and bracing before placing concrete, as required, to prevent mortar leaks and maintain proper alignment.

L. Coat contact surfaces of forms with form-release agent, according to manufacturer's written instructions, before placing reinforcement.

3.2 EMBEDDED ITEM INSTALLATION

A. Place and secure anchorage devices and other embedded items required for adjoining work that is attached to or supported by cast-in-place concrete. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.

1. Install anchor rods, accurately located, to elevations required and complying with tolerances in Section 7.5 of AISC 303.
2. Install reglets to receive waterproofing and to receive through-wall flashings in outer face of concrete frame at exterior walls, where flashing is shown at lintels, shelf angles, and other conditions.
3. Install dovetail anchor slots in concrete structures as indicated.

3.3 REMOVING AND REUSING FORMS

A. General: Formwork for sides of beams, walls, columns, and similar parts of the Work that does not support weight of concrete may be removed after cumulatively curing at not less than 50 deg F (10 deg C) for 24 hours after placing concrete. Concrete has to be hard enough to not be damaged by form-removal operations, and curing and protection operations need to be maintained.

1. Leave formwork for beam soffits, joists, slabs, and other structural elements that support weight of concrete in place until concrete has achieved at least 70 percent of its 28-day design compressive strength.
2. Remove forms only if shores have been arranged to permit removal of forms without loosening or disturbing shores.

B. Clean and repair surfaces of forms to be reused in the Work. Split, frayed, delaminated, or otherwise damaged form-facing material are not acceptable for exposed surfaces. Apply new form-release agent.

C. When forms are reused, clean surfaces, remove fins and laitance, and tighten to close joints. Align and secure joints to avoid offsets. Do not use patched forms for exposed concrete surfaces unless approved by Architect.

3.4 SHORING AND RESHORING INSTALLATION

A. Comply with ACI 318 (ACI 318M) and ACI 301 (ACI 301M) for design, installation, and removal of shoring and reshoring.

1. Do not remove shoring or reshoring until measurement of slab tolerances is complete.

B. In multistory construction, extend shoring or reshoring over a sufficient number of stories to distribute loads in such a manner that no floor or member will be excessively loaded or will induce tensile stress in concrete members without sufficient steel reinforcement.

C. Plan sequence of removal of shores and reshore to avoid damage to concrete. Locate and provide adequate reshoring to support construction without excessive stress or deflection.

3.5 VAPOR-BARRIER INSTALLATION

A. Sheet Vapor Barriers and Retarders: Place, protect, and repair sheet vapor retarder according to ASTM E 1643 and manufacturer's written instructions.

1. Lap joints 6-inches and seal with manufacturers recommended tape.

3.6 STEEL REINFORCEMENT INSTALLATION

A. General: Comply with CRSI's "Manual of Standard Practice" for fabricating, placing, and supporting reinforcement.

1. Do not cut or puncture vapor retarder. Repair damage and reseal vapor retarder before placing concrete.

B. Clean reinforcement of loose rust and mill scale, earth, ice, and other foreign materials that reduce bond to concrete.

C. Accurately position, support, and secure reinforcement against displacement. Locate and support reinforcement with bar supports to maintain minimum concrete cover. Do not tack weld crossing reinforcing bars.

D. Set wire ties with ends directed into concrete, not toward exposed concrete surfaces.

E. Install welded-wire reinforcement in longest practicable lengths on bar supports spaced to minimize sagging. Lap edges and ends of adjoining sheets at least one mesh spacing. Offset laps of adjoining sheet widths to prevent continuous laps in either direction. Lace overlaps with wire.

3.7 JOINTS

A. General: Construct joints true to line with faces perpendicular to surface plane of concrete.

B. Construction Joints: Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Architect.

1. Place joints perpendicular to main reinforcement. Continue reinforcement across construction joints unless otherwise indicated. Do not continue reinforcement through sides of strip placements of floors and slabs.
2. Form keyed joints as indicated. Embed keys at least 1-1/2 inches (38 mm) into concrete.
3. Locate horizontal joints in walls and columns at underside of floors, slabs, beams, and girders and at the top of footings or floor slabs.
4. Use a bonding agent at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
5. Use bonding agent at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.

C. Contraction Joints in Slabs-on-Grade: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of concrete thickness as follows:
1. Sawed Joints: Form contraction joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch- (3.2-mm-) wide joints into concrete when cutting action does not tear, abrade, or otherwise damage surface and before concrete develops random contraction cracks.

D. Isolation Joints in Slabs-on-Grade: After removing formwork, install joint-filler strips at slab junctions with vertical surfaces, such as column pedestals, foundation walls, grade beams, and other locations, as indicated.

1. Extend joint-filler strips full width and depth of joint, terminating flush with finished concrete surface unless otherwise indicated.
2. Terminate full-width joint-filler strips not less than 1/2 inch (13 mm) or more than 1 inch (25 mm) below finished concrete surface where joint sealants, specified in Section 079200 "Joint Sealants," are indicated.
3. Install joint-filler strips in lengths as long as practicable. Where more than one length is required, lace or clip sections together.

E. Doweled Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or asphalt coat one-half of dowel length to prevent concrete bonding to one side of joint.

3.8 CONCRETE PLACEMENT

A. Before placing concrete, verify that installation of formwork, reinforcement, and embedded items is complete and that required inspections are completed.

B. Do not add water to concrete during delivery, at Project site, or during placement unless approved by Architect.

C. Before test sampling and placing concrete, water may be added at Project site, subject to limitations of ACI 301 (ACI 301M).

1. Do not add water to concrete after adding high-range water-reducing admixtures to mixture.

D. Deposit concrete continuously in one layer or in horizontal layers of such thickness that no new concrete is placed on concrete that has hardened enough to cause seams or planes of weakness. If

a section cannot be placed continuously, provide construction joints as indicated. Deposit concrete to avoid segregation.

1. Deposit concrete in horizontal layers of depth not to exceed formwork design pressures and in a manner to avoid inclined construction joints.
2. Consolidate placed concrete with mechanical vibrating equipment according to ACI 301 (ACI 301M).
3. Do not use vibrators to transport concrete inside forms. Insert and withdraw vibrators vertically at uniformly spaced locations to rapidly penetrate placed layer and at least 6 inches (150 mm) into preceding layer. Do not insert vibrators into lower layers of concrete that have begun to lose plasticity. At each insertion, limit duration of vibration to time necessary to consolidate concrete and complete embedment of reinforcement and other embedded items without causing mixture constituents to segregate.

E. Deposit and consolidate concrete for floors and slabs in a continuous operation, within limits of construction joints, until placement of a panel or section is complete.

1. Consolidate concrete during placement operations, so concrete is thoroughly worked around reinforcement and other embedded items and into corners.
2. Maintain reinforcement in position on chairs during concrete placement.
3. Screed slab surfaces with a straightedge and strike off to correct elevations.
4. Slope surfaces uniformly to drains where required.
5. Begin initial floating using bull floats or darbies to form a uniform and open-textured surface plane, before excess bleedwater appears on the surface. Do not further disturb slab surfaces before starting finishing operations.

3.9 FINISHING FORMED SURFACES

A. Rough-Formed Finish: As-cast concrete texture imparted by form-facing material with tie holes and defects repaired and patched. Remove fins and other projections that exceed specified limits on formed-surface irregularities.

1. Apply to concrete surfaces not exposed to public view.

B. Smooth-Formed Finish: As-cast concrete texture imparted by form-facing material, arranged in an orderly and symmetrical manner with a minimum of seams. Repair and patch tie holes and defects. Remove fins and other projections that exceed specified limits on formed-surface irregularities.

1. Apply to concrete surfaces exposed to public view.

C. Related Unformed Surfaces: At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike off smooth and finish with a texture matching adjacent formed surfaces. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces unless otherwise indicated.

3.10 FINISHING FLOORS AND SLABS

A. General: Comply with ACI 302.1R recommendations for screeding, restraightening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.

B. Scratch Finish: While still plastic, texture concrete surface that has been screeded and bull-floated or darbied. Use stiff brushes, brooms, or rakes to produce a profile amplitude of 1/4 inch (6 mm) in one direction.

1. Apply scratch finish to surfaces to receive mortar setting beds for bonded cementitious floor finishes.

C. Float Finish: Consolidate surface with power-driven floats or by hand floating if area is small or inaccessible to power-driven floats. Restraighten, cut down high spots, and fill low spots. Repeat float passes and restraightening until surface is left with a uniform, smooth, granular texture.

1. Apply float finish to surfaces to receive trowel finish.

D. Trowel Finish: After applying float finish, apply first troweling and consolidate concrete by hand or power-driven trowel. Continue troweling passes and restraighten until surface is free of trowel marks and uniform in texture and appearance. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings.

1. Apply a trowel finish to surfaces exposed to view or to be covered with resilient flooring, carpet, ceramic or quarry tile set over a cleavage membrane, paint, or another thin-film-finish coating system.
2. Finish surfaces to the following tolerances, according to ASTM E 1155 (ASTM E 1155M), for a randomly trafficked floor surface:

    a. Specified overall values of flatness, F(F) 35; and of levelness, F(L) 25; with minimum local values of flatness, F(F) 24; and of levelness, F(L) 17; for slabs-on-grade.

3. Finish and measure surface, so gap at any point between concrete surface and an unleveled, freestanding, 10-ft.- (3.05-m-) long straightedge resting on two high spots and placed anywhere on the surface does not exceed 1/4 inch (6 mm) 1/8 inch (3.2 mm).

E. Trowel and Fine-Broom Finish: Apply a first trowel finish to surfaces indicated and where ceramic or quarry tile is to be installed by either thickset or thinset method. While concrete is still plastic, slightly scarify surface with a fine broom.

1. Comply with flatness and levelness tolerances for trowel-finished floor surfaces.

F. Broom Finish: Apply a broom finish to exterior concrete platforms, steps, ramps, and elsewhere as indicated.

1. Immediately after float finishing, slightly roughen trafficked surface by brooming with fiber-bristle broom perpendicular to main traffic route. Coordinate required final finish with Architect before application.

3.11 MISCELLANEOUS CONCRETE ITEM INSTALLATION

A. Filling In: Fill in holes and openings left in concrete structures after work of other trades is in place unless otherwise indicated. Mix, place, and cure concrete, as specified, to blend with in-place construction. Provide other miscellaneous concrete filling indicated or required to complete the Work.

B. Curbs: Provide monolithic finish to interior curbs by stripping forms while concrete is still green and by steel-troweling surfaces to a hard, dense finish with corners, intersections, and terminations slightly rounded.

C. Equipment Bases and Foundations:

1. Coordinate sizes and locations of concrete bases with actual equipment provided.
2. Construct concrete bases for equipment at depth indicated, and extend base not less than 6 inches (150 mm) in each direction beyond the maximum dimensions of supported equipment unless otherwise indicated or unless required for seismic anchor support.
3. Minimum Compressive Strength: 3500 psi (24.1 MPa) at 28 days.
4. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch (450-mm) centers around the full perimeter of concrete base.
5. Prior to pouring concrete, place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
6. Cast anchor-bolt insert into bases. Install anchor bolts to elevations required for proper attachment to supported equipment.

3.12 CONCRETE PROTECTING AND CURING

A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures. Comply with ACI 306.1 for cold-weather protection and ACI 301 (ACI 301M) for hot-weather protection during curing.

B. Formed Surfaces: Cure formed concrete surfaces, including underside of beams, supported slabs, and other similar surfaces. If forms remain during curing period, moist cure after loosening forms. If removing forms before end of curing period, continue curing for remainder of curing period.

C. Unformed Surfaces: Begin curing immediately after finishing concrete. Cure unformed surfaces, including floors and slabs, concrete floor toppings, and other surfaces.

D. Cure concrete according to ACI 308.1, by one or a combination of the following methods:

1. Moisture Curing: Keep surfaces continuously moist for not less than seven days with the following materials:

a. Water.
b. Continuous water-fog spray.
c. Absorptive cover, water saturated, and kept continuously wet. Cover concrete surfaces and edges with 12-inch (300-mm) lap over adjacent absorptive covers.

2. Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches (300 mm), and sealed by waterproof tape or adhesive. Cure for not less than seven days. Immediately repair any holes or tears during curing period, using cover material and waterproof tape.

    a. Moisture cure or use moisture-retaining covers to cure concrete surfaces to receive floor coverings.
    b. Moisture cure or use moisture-retaining covers to cure concrete surfaces to receive penetrating liquid floor treatments.
    c. Cure concrete surfaces to receive floor coverings with either a moisture-retaining cover or a curing compound that the manufacturer certifies does not interfere with bonding of floor covering used on Project.

3. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating and repair damage during curing period.

    a. Removal: After curing period has elapsed, remove curing compound without damaging concrete surfaces by method recommended by curing compound manufacturer unless manufacturer certifies curing compound does not interfere with bonding of floor covering used on Project.

4. Curing and Sealing Compound: Apply uniformly to floors and slabs indicated in a continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Repeat process 24 hours later and apply a second coat. Maintain continuity of coating and repair damage during curing period.

3.13 JOINT FILLING

A. Prepare, clean, and install joint filler according to manufacturer's written instructions.

1. Defer joint filling until concrete has aged at least one month(s). Do not fill joints until construction traffic has permanently ceased.

B. Remove dirt, debris, saw cuttings, curing compounds, and sealers from joints; leave contact faces of joints clean and dry.

C. Install semirigid joint filler full depth in saw-cut joints and at least 2 inches (50 mm) deep in formed joints. Overfill joint and trim joint filler flush with top of joint after hardening.

3.14 CONCRETE SURFACE REPAIRS

A. Defective Concrete: Repair and patch defective areas when approved by Architect. Remove and replace concrete that cannot be repaired and patched to Architect's approval.

B. Patching Mortar: Mix dry-pack patching mortar, consisting of 1 part portland cement to 2-1/2 parts fine aggregate passing a No. 16 (1.18-mm) sieve, using only enough water for handling and placing.

C. Repairing Formed Surfaces: Surface defects include color and texture irregularities, cracks, spalls, air bubbles, honeycombs, rock pockets, fins and other projections on the surface, and stains and other discolorations that cannot be removed by cleaning.

1. Immediately after form removal, cut out honeycombs, rock pockets, and voids more than 1/2 inch (13 mm) in any dimension to solid concrete. Limit cut depth to 3/4 inch (19 mm). Make edges of cuts perpendicular to concrete surface. Clean, dampen with water, and brush-coat holes and voids with bonding agent. Fill and compact with patching mortar before bonding agent has dried. Fill form-tie voids with patching mortar or cone plugs secured in place with bonding agent.
2. Repair defects on surfaces exposed to view by blending white portland cement and standard portland cement so that, when dry, patching mortar matches surrounding color. Patch a test area at inconspicuous locations to verify mixture and color match before proceeding with patching. Compact mortar in place and strike off slightly higher than surrounding surface.
3. Repair defects on concealed formed surfaces that affect concrete's durability and structural performance as determined by Architect.

D. Repairing Unformed Surfaces: Test unformed surfaces, such as floors and slabs, for finish and verify surface tolerances specified for each surface. Correct low and high areas. Test surfaces sloped to drain for trueness of slope and smoothness; use a sloped template.

1. Repair finished surfaces containing defects. Surface defects include spalls, popouts, honeycombs, rock pockets, crazing and cracks in excess of 0.01 inch (0.25 mm) wide or that penetrate to reinforcement or completely through unreinforced sections regardless of width, and other objectionable conditions.
2. After concrete has cured at least 14 days, correct high areas by grinding.
3. Correct localized low areas during or immediately after completing surface finishing operations by cutting out low areas and replacing with patching mortar. Finish repaired areas to blend into adjacent concrete.
4. Correct other low areas scheduled to receive floor coverings with a repair underlayment. Prepare, mix, and apply repair underlayment and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and level surface. Feather edges to match adjacent floor elevations.
5. Correct other low areas scheduled to remain exposed with a repair topping. Cut out low areas to ensure a minimum repair topping depth of 1/4 inch (6 mm) to match adjacent floor elevations. Prepare, mix, and apply repair topping and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and level surface.
6. Repair defective areas, except random cracks and single holes 1 inch (25 mm) or less in diameter, by cutting out and replacing with fresh concrete. Remove defective areas with clean, square cuts and expose steel reinforcement with at least a 3/4-inch (19-mm) clearance all around. Dampen concrete surfaces in contact with patching concrete and apply bonding agent. Mix patching concrete of same materials and mixture as original concrete, except without coarse aggregate. Place, compact, and finish to blend with adjacent finished concrete. Cure in same manner as adjacent concrete.
7. Repair random cracks and single holes 1 inch (25 mm) or less in diameter with patching mortar. Groove top of cracks and cut out holes to sound concrete and clean off dust, dirt, and loose particles. Dampen cleaned concrete surfaces and apply bonding agent. Place

patching mortar before bonding agent has dried. Compact patching mortar and finish to match adjacent concrete. Keep patched area continuously moist for at least 72 hours.

E. Perform structural repairs of concrete, subject to Architect's approval, using epoxy adhesive and patching mortar.

F. Repair materials and installation not specified above may be used, subject to Architect's approval.

3.15 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing and inspecting agency to perform tests and inspections and to submit reports.

B. Inspections:

1. Steel reinforcement placement.
2. Steel reinforcement welding.
3. Headed bolts and studs.
4. Verification of use of required design mixture.
5. Concrete placement, including conveying and depositing.
6. Curing procedures and maintenance of curing temperature.
7. Verification of concrete strength before removal of shores and forms from beams and slabs.

C. Concrete Tests: Testing of composite samples of fresh concrete obtained according to ASTM C 172/C 172M shall be performed according to the following requirements:

1. Testing Frequency: Obtain one composite sample for each day's pour of each concrete mixture exceeding 5 cu. yd. (4 cu. m), but less than 25 cu. yd. (19 cu. m), plus one set for each additional 50 cu. yd. (38 cu. m) or fraction thereof.
2. Testing Frequency: Obtain at least one composite sample for each 100 cu. yd. (76 cu. m) or fraction thereof of each concrete mixture placed each day.

    a. When frequency of testing provides fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.

3. Slump: ASTM C 143/C 143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.
4. Air Content: ASTM C 231/C 231M, pressure method, for normal-weight concrete;one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
5. Concrete Temperature: ASTM C 1064/C 1064M; one test hourly when air temperature is 40 deg F (4.4 deg C) and below or 80 deg F (27 deg C) and above, and one test for each composite sample.
6. Unit Weight: ASTM C 567/C 567M, fresh unit weight of structural lightweight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
7. Compression Test Specimens: ASTM C 31/C 31M.

a. Cast and laboratory cure two sets of two standard cylinder specimens for each composite sample.
b. Cast and field cure two sets of two standard cylinder specimens for each composite sample.

8. Compressive-Strength Tests: ASTM C 39/C 39M; test one set of two laboratory-cured specimens at 7 days and one set of two specimens at 28 days.

    a. Test one set of two field-cured specimens at 7 days and one set of two specimens at 28 days.
    b. A compressive-strength test shall be the average compressive strength from a set of two specimens obtained from same composite sample and tested at age indicated.

9. When strength of field-cured cylinders is less than 85 percent of companion laboratory-cured cylinders, Contractor shall evaluate operations and provide corrective procedures for protecting and curing in-place concrete.
10. Strength of each concrete mixture will be satisfactory if every average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi (3.4 MPa).
11. Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.
12. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.
13. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect. Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C 42/C 42M or by other methods as directed by Architect.
14. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
15. Correct deficiencies in the Work that test reports and inspections indicate do not comply with the Contract Documents.

D. Measure floor and slab flatness and levelness according to ASTM E 1155 (ASTM E 1155M) within 24 hours of finishing.

END OF SECTION 033000

SECTION 051200 - STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Structural steel.
2. Shear stud connectors.
3. Shrinkage-resistant grout.

B. Related Requirements:

1. Section 051213 "Architecturally Exposed Structural Steel Framing" for additional requirements for architecturally exposed structural steel.
2. Section 053100 "Steel Decking" for field installation of shear stud connectors through deck.

1.3 DEFINITIONS

A. Structural Steel: Elements of the structural frame indicated on Drawings and as described in ANSI/AISC 303.

B. Heavy Sections: Rolled and built-up sections as follows:

1. Shapes included in ASTM A6/A6M with flanges thicker than 1-1/2 inches (38 mm).
2. Welded built-up members with plates thicker than 2 inches (50 mm).
3. Column base plates thicker than 2 inches (50 mm).

C. Demand-Critical Welds: Those welds, the failure of which would result in significant degradation of the strength and stiffness of the seismic-load-resisting system and which are indicated as "demand critical" or "seismic critical" on Drawings.

1.4 COORDINATION

A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written recommendations to ensure that shop primers and topcoats are compatible with one another.

B. Coordinate installation of anchorage items to be embedded in or attached to other construction without delaying the Work. Provide setting diagrams, sheet metal templates, instructions, and directions for installation.

1.5 ACTION SUBMITTALS

A. Product Data:

1. Structural-steel materials.
2. High-strength, bolt-nut-washer assemblies.
3. Shear stud connectors.
4. Anchor rods.
5. Threaded rods.
6. Shop primer.
7. Galvanized-steel primer.
8. Etching cleaner.
9. Galvanized repair paint.
10. Shrinkage-resistant grout.

B. Shop Drawings: Show fabrication of structural-steel components.

1. Include details of cuts, connections, splices, camber, holes, and other pertinent data.
2. Include embedment Drawings.
3. Indicate welds by standard AWS symbols, distinguishing between shop and field welds, and show size, length, and type of each weld. Show backing bars that are to be removed and supplemental fillet welds where backing bars are to remain.
4. Indicate type, size, and length of bolts, distinguishing between shop and field bolts. Identify pretensioned and slip-critical, high-strength bolted connections.
5. Identify members and connections of the seismic-load-resisting system.
6. Indicate locations and dimensions of protected zones.
7. Identify demand-critical welds.
8. Identify members not to be shop primed.

C. Welding Procedure Specifications (WPSs) and Procedure Qualification Records (PQRs): Provide in accordance with AWS D1.1/D1.1M for each welded joint whether prequalified or qualified by testing, including the following:

1. Power source (constant current or constant voltage).
2. Electrode manufacturer and trade name, for demand-critical welds.

D. Delegated-Design Submittal: For structural-steel connections indicated on Drawings to comply with design loads, include analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.6 INFORMATIONAL SUBMITTALS

A. Qualification Data: For fabricator and professional engineer.

B. Welding certificates.

C. Paint Compatibility Certificates: From manufacturers of topcoats applied over shop primers, certifying that shop primers are compatible with topcoats.

D. Mill test reports for structural-steel materials, including chemical and physical properties.

E. Product Test Reports: For the following:

1. Bolts, nuts, and washers, including mechanical properties and chemical analysis.
2. Direct-tension indicators.
3. Tension-control, high-strength, bolt-nut-washer assemblies.
4. Shear stud connectors.

F. Survey of existing conditions.

G. Source quality-control reports.

H. Field quality-control reports.

1.7 QUALITY ASSURANCE

A. Fabricator Qualifications: A qualified fabricator that participates in the AISC Quality Certification Program and is designated an AISC-Certified Plant, Category BU or is accredited by the IAS Fabricator Inspection Program for Structural Steel (Acceptance Criteria 172).

B. Installer Qualifications: A qualified Installer who participates in the AISC Quality Certification Program and is designated an AISC-Certified Erector, Category CSE.

C. Shop-Painting Applicators: Qualified in accordance with AISC's Sophisticated Paint Endorsement P1, Endorsement P2, Endorsement P3 or to SSPC-QP 3.

D. Welding Qualifications: Qualify procedures and personnel in accordance with AWS D1.1/D1.1M.

1. Welders and welding operators performing work on bottom-flange, demand-critical welds shall pass the supplemental welder qualification testing, as required by AWS D1.8/D1.8M. FCAW-S and FCAW-G shall be considered separate processes for welding personnel qualification.

1.8 DELIVERY, STORAGE, AND HANDLING

A. Store materials to permit easy access for inspection and identification. Keep steel members off ground and spaced by using pallets, dunnage, or other supports and spacers. Protect steel members and packaged materials from corrosion and deterioration.

1. Do not store materials on structure in a manner that might cause distortion, damage, or overload to members or supporting structures. Repair or replace damaged materials or structures as directed.

B. Store fasteners in a protected place in sealed containers with manufacturer's labels intact.

1. Fasteners may be repackaged provided Owner's testing and inspecting agency observes repackaging and seals containers.
2. Clean and relubricate bolts and nuts that become dry or rusty before use.
3. Comply with manufacturers' written recommendations for cleaning and lubricating ASTM F3125/F3125M, Grade F1852 bolt assemblies and for retesting bolt assemblies after lubrication.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Comply with applicable provisions of the following specifications and documents:

1. ANSI/AISC 303.
2. ANSI/AISC 341.
3. ANSI/AISC 360.
4. RCSC's "Specification for Structural Joints Using High-Strength Bolts."

B. Connection Design Information:

1. Option 3 and 3B: Design connections and final configuration of member reinforcement at connections in accordance with ANSI/AISC 303 by fabricator's qualified professional engineer.

    a. Use Allowable Stress Design; data are given at service-load level.

C. Moment Connections: Type FR, fully restrained.

D. Construction: Combined system of moment frame and braced frame

2.2 STRUCTURAL-STEEL MATERIALS

A. W-Shapes: ASTM A992/A992M.

B. Channels, Angles-Shapes: ASTM A36/A36M.

C. Plate and Bar: ASTM A36/A36M.

D. Corrosion-Resisting (Weathering) Structural-Steel Shapes, Plates, and Bars: ASTM A588/A588M, 50 ksi (345 MPa).

E. Cold-Formed Hollow Structural Sections: ASTM A500/A500M, Grade B structural tubing.

F. Corrosion-Resisting (Weathering), Cold-Formed Hollow Structural Sections: ASTM A847/A847M structural tubing.

G. Steel Pipe: ASTM A53/A53M, Type E or Type S, Grade B.

1. Weight Class: Extra strong Double-extra strong.

2. Finish: Black.

H. Steel Castings: ASTM A216/A216M, Grade WCB, with supplementary requirement S11.

I. Steel Forgings: ASTM A668/A668M.

J. Welding Electrodes: Comply with AWS requirements.

2.3 BOLTS AND CONNECTORS

A. High-Strength A325 Bolts, Nuts, and Washers: ASTM F3125/F3125M, Grade A325 (Grade A325M), Type 1, heavy-hex steel structural bolts; ASTM A563, Grade DH (ASTM A563M, Class 10S), heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1, hardened carbon-steel washers; all with plain finish.

1. Direct-Tension Indicators: ASTM F959/F959M, Type 325-1 (Type 8.8-1), compressible-washer type with plain finish.

B. High-Strength A490 Bolts, Nuts, and Washers: ASTM F3125/F3125M, Grade A490 (Grade A490M), Type 1, heavy-hex steel structural bolts; ASTM A563, Grade DH (ASTM A563M, Class 10S), heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1, hardened carbon-steel washers; all with plain finish.

1. Direct-Tension Indicators: ASTM F959/F959M, Type 490-1 (Type 10.9-1), compressible-washer type with plain finish.

C. Zinc-Coated High-Strength A325 Bolts, Nuts, and Washers: ASTM F3125/F3125M, Grade A325 (Grade A325M), Type 1, heavy-hex steel structural bolts; ASTM A563, Grade DH (ASTM A563M, Class 10S), heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1, hardened carbon-steel washers.

1. Finish: Hot-dip or mechanically deposited zinc coating.
2. Direct-Tension Indicators: ASTM F959/F959M, Type 325-1 (Type 8.8-1), compressible-washer type with mechanically deposited zinc coating finish.

D. Tension-Control, High-Strength Bolt-Nut-Washer Assemblies: ASTM F3125/F3125M, Grade F1852, Type 1, heavy-hex head assemblies, consisting of steel structural bolts with splined ends; ASTM A563, Grade DH (ASTM A563M, Class 10S), heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1, hardened carbon-steel washers.

1. Finish: Mechanically deposited zinc coating.

2.4 RODS

A. Unheaded Anchor Rods: ASTM F1554, Grade 36 ASTM A36/A36M.

1. Configuration: Straight.
2. Nuts: ASTM A563 (ASTM A563M)hex carbon steel.
3. Plate Washers: ASTM A36/A36M carbon steel.
4. Washers: ASTM F436 (ASTM F436M), Type 1, hardened carbon steel.

5. Finish: Mechanically deposited zinc coating, ASTM B695, Class 50.

B. Headed Anchor Rods: ASTM F1554, Grade 36, straight.

1. Nuts: ASTM A563 (ASTM A563M)hex carbon steel.
2. Plate Washers: ASTM A36/A36M carbon steel.
3. Washers: ASTM F436 (ASTM F436M), Type 1, hardened carbon steel.
4. Finish: Mechanically deposited zinc coating, ASTM B695, Class 50.

C. Threaded Rods: ASTM A36/A36M.

1. Nuts: ASTM A 63 (ASTM A563M)hex carbon steel.
2. Washers: ASTM A36/A36M carbon steel.
3. Finish: Mechanically deposited zinc coating, ASTM B695, Class 50.

2.5 FORGED-STEEL STRUCTURAL HARDWARE

A. Clevises and Turnbuckles: Made from cold-finished carbon-steel bars, ASTM A108, AISI C-1035.

B. Eye Bolts and Nuts: Made from cold-finished carbon-steel bars, ASTM A108, AISI C-1030.

C. Sleeve Nuts: Made from cold-finished carbon-steel bars, ASTM A108, AISI C-1018.

2.6 PRIMER

A. VOC Content: Products shall comply with VOC limits of authorities having jurisdiction.

B. Interior Structural Steel Exposed to View, and Interior Lintels: Provide primer with the following characteristics:

1. Modified alkyd, non-lead, non-chromate, minimum 55 percent solids by volume, grey color.
2. Abrasion: ASTM D 4060 CS17 Wheel 500 grams load.
3. Adhesion: Method ASTM D 3359, Method B, crosshatch.
4. Elongation: ASTM D 522 Method B.
5. Exterior Exposure: Exposure at 45 degrees facing south, four years exposure.
6. Salt Spray: Method ASTM B 117.

C. Structural Steel in Exterior Walls and Lintels in Exterior Walls: Provide primer with the following characteristics:

1. Moisture-cured aromatic urethane, non-lead, non-chromate, minimum 50 percent solids by volume, silver color.
2. Abrasion: ASTM D 4060 CS17 Wheel 1000 grams load.
3. Adhesion: ASTM D 3359, Method B, 5mm crosshatch, and ASTM D 4541.
4. Exterior Exposure: ASTM D 1014 Exposure at 45 degrees facing south.
5. Humidity: ASTM D 4585.
6. Salt Spray: Method ASTM B 117.

D. Exposed Exterior Structural Steel: Provide primer with the following characteristics:

1. Aromatic urethane, zinc-rich, minimum 60 percent solids by volume, minimum 80 percent zinc by weight in dried film by volume, red color.
2. Adhesion: ASTM D 4541 Type II and Type V.
3. Exterior Exposure: ASTM D 1014 Exposure at 45 degrees facing south.
4. Humidity: ASTM D 4585.
5. Prohesion: ASTM G 85.
6. Salt Spray: ASTM B 117.
7. Static Fatigue (Slip Coefficient and Tension Creep): AISC RCSC, Appendix A, Section 4.1.

2.7 SHRINKAGE-RESISTANT GROUT

A. Metallic, Shrinkage-Resistant Grout: ASTM C1107/C1107M, factory-packaged, metallic aggregate grout, mixed with water to consistency suitable for application and a 30-minute working time.

B. Nonmetallic, Shrinkage-Resistant Grout: ASTM C1107/C1107M, factory-packaged, nonmetallic aggregate grout, noncorrosive and nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.

2.8 FABRICATION

A. Structural Steel: Fabricate and assemble in shop to greatest extent possible. Fabricate in accordance with ANSI/AISC 303 and to ANSI/AISC 360.

1. Camber structural-steel members where indicated.
2. Fabricate beams with rolling camber up.
3. Identify high-strength structural steel in accordance with ASTM A6/A6M and maintain markings until structural-steel framing has been erected.
4. Mark and match-mark materials for field assembly.
5. Complete structural-steel assemblies, including welding of units, before starting shop-priming operations.

B. Thermal Cutting: Perform thermal cutting by machine to greatest extent possible.

1. Plane thermally cut edges to be welded to comply with requirements in AWS D1.1/D1.1M.

C. Bolt Holes: Cut, drill,or punch standard bolt holes perpendicular to metal surfaces.

D. Finishing: Accurately finish ends of columns and other members transmitting bearing loads.

E. Cleaning: Clean and prepare steel surfaces that are to remain unpainted in accordance with SSPC-SP 3.

F. Steel Wall-Opening Framing: Select true and straight members for fabricating steel wall-opening framing to be attached to structural-steel frame. Straighten as required to provide uniform, square,

and true members in completed wall framing. Build up welded framing, weld exposed joints continuously, and grind smooth.

G. Welded-Steel Door Frames: Build up welded-steel door frames attached to structural-steel frame. Weld exposed joints continuously and grind smooth. Plug-weld fixed steel bar stops to frames. Secure removable stops to frames with countersunk machine screws, uniformly spaced not more than 10 inches (250 mm) o.c. unless otherwise indicated on Drawings.

H. Holes: Provide holes required for securing other work to structural steel and for other work to pass through steel members.

1. Cut, drill, or punch holes perpendicular to steel surfaces. Do not thermally cut bolt holes or enlarge holes by burning.
2. Baseplate Holes: Cut, drill, mechanically thermal cut, or punch holes perpendicular to steel surfaces.
3. Weld threaded nuts to framing and other specialty items indicated to receive other work.

2.9 SHOP CONNECTIONS

A. High-Strength Bolts: Shop install high-strength bolts in accordance with RCSC's "Specification for Structural Joints Using High-Strength Bolts" for type of bolt and type of joint specified.

1. Joint Type: Snug tightened.

B. Weld Connections: Comply with AWS D1.1/D1.1M and AWS D1.8/D1.8M for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work.

1. Assemble and weld built-up sections by methods that maintain true alignment of axes without exceeding tolerances in ANSI/AISC 303 for mill material.

2.10 GALVANIZING

A. Hot-Dip Galvanized Finish: Apply zinc coating by the hot-dip process to structural steel in accordance with ASTM A123/A123M.

1. Fill vent and drain holes that are exposed in the finished Work unless they function as weep holes, by plugging with zinc solder and filing off smooth.

2.11 SHOP PRIMING

A. Shop prime steel surfaces, except the following:

1. Surfaces embedded in concrete or mortar. Extend priming of partially embedded members to a depth of 2 inches (50 mm).
2. Surfaces to be field welded.
3. Surfaces of high-strength bolted, slip-critical connections.
4. Surfaces to receive sprayed fire-resistive materials (applied fireproofing).
5. Galvanized surfaces unless indicated to be painted.

6. Corrosion-resisting (weathering) steel surfaces.
7. Surfaces enclosed in interior construction.

B. Surface Preparation of Steel: Clean surfaces to be painted. Remove loose rust and mill scale and spatter, slag, or flux deposits. Prepare surfaces in accordance with the following specifications and standards:
1. SSPC-SP 3.
2. SSPC-SP 6 (WAB)/NACE WAB-3.

C. Priming:
1. Immediately after surface preparation, apply one coat of primer according to manufacturer's written instructions and at rate recommended by SSPC to provide a minimum dry film thickness as listed below. Use priming methods that result in full coverage of joints, corners, edges, and exposed surfaces.

   a. Interior Structural Steel Exposed to View, and Interior Lintels: 2.0 to 3.5 mils.

   b. Structural Steel in Exterior Walls and Lintels in Exterior Walls: 2.0 to 3.0 mils.

   c. Exposed Exterior Structural Steel: 2.5 to 3.5 mils.

2. Stripe paint corners, crevices, bolts, welds, and sharp edges.
3. Apply two coats of shop paint to surfaces that are inaccessible after assembly or erection. Change color of second coat to distinguish it from first.

D. Surface Preparation of Galvanized Steel: Prepare galvanized-steel surfaces for shop priming by thoroughly cleaning steel of grease, dirt, oil, flux, and other foreign matter, and treating with etching cleaner or in accordance with SSPC-SP 16.

E. Priming: Immediately after surface preparation, apply primer in accordance with manufacturer's written instructions and at rate recommended by SSPC to provide a minimum dry film thickness of 1.5 mils (0.038 mm). Use priming methods that result in full coverage of joints, corners, edges, and exposed surfaces.

1. Stripe paint corners, crevices, bolts, welds, and sharp edges.
2. Apply two coats of shop paint to surfaces that are inaccessible after assembly or erection. Change color of second coat to distinguish it from first.

2.12 SOURCE QUALITY CONTROL

A. Testing Agency: Owner will engage a qualified testing agency to perform shop tests and inspections.

1. Allow testing agency access to places where structural-steel work is being fabricated or produced to perform tests and inspections.
2. Bolted Connections: Inspect and test shop-bolted connections in accordance with RCSC's "Specification for Structural Joints Using High-Strength Bolts."

3. Welded Connections: Visually inspect shop-welded connections in accordance with AWS D1.1/D1.1M and the following inspection procedures, at testing agency's option:

    a. Liquid Penetrant Inspection: ASTM E165/E165M.
    b. Magnetic Particle Inspection: ASTM E709; performed on root pass and on finished weld. Cracks or zones of incomplete fusion or penetration are not accepted.
    c. Ultrasonic Inspection: ASTM E164.
    d. Radiographic Inspection: ASTM E94/E94M.

4. In addition to visual inspection, test and inspect shop-welded shear stud connectors in accordance with requirements in AWS D1.1/D1.1M for stud welding and as follows:

    a. Perform bend tests if visual inspections reveal either a less-than-continuous 360-degree flash or welding repairs to any shear stud connector.
    b. Conduct tests in accordance with requirements in AWS D1.1/D1.1M on additional shear stud connectors if weld fracture occurs on shear stud connectors already tested.

5. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verify, with certified steel erector present, elevations of concrete- and masonry-bearing surfaces and locations of anchor rods, bearing plates, and other embedments for compliance with requirements.

    1. Prepare a certified survey of existing conditions. Include bearing surfaces, anchor rods, bearing plates, and other embedments showing dimensions, locations, angles, and elevations.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Provide temporary shores, guys, braces, and other supports during erection to keep structural steel secure, plumb, and in alignment against temporary construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural steel, connections, and bracing are in place unless otherwise indicated on Drawings.

    1. Do not remove temporary shoring supporting composite deck construction and structural-steel framing until cast-in-place concrete has attained its design compressive strength.

3.3 ERECTION

A. Set structural steel accurately in locations and to elevations indicated and in accordance with ANSI/AISC 303 and ANSI/AISC 360.

B. Baseplates, Bearing Plates and Leveling Plates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting plates. Clean bottom surface of plates.

1. Set plates for structural members on wedges, shims, or setting nuts as required.
2. Weld plate washers to top of baseplate.
3. Snug-tighten anchor rods after supported members have been positioned and plumbed. Do not remove wedges or shims but, if protruding, cut off flush with edge of plate before packing with grout.
4. Promptly pack shrinkage-resistant grout solidly between bearing surfaces and plates, so no voids remain. Neatly finish exposed surfaces; protect grout and allow to cure. Comply with manufacturer's written installation instructions for grouting.

C. Maintain erection tolerances of structural steel within ANSI/AISC 303.

D. Align and adjust various members that form part of complete frame or structure before permanently fastening. Before assembly, clean bearing surfaces and other surfaces that are in permanent contact with members. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.

1. Level and plumb individual members of structure. Slope roof framing members to slopes indicated on Drawings.
2. Make allowances for difference between temperature at time of erection and mean temperature when structure is completed and in service.

E. Splice members only where indicated.

F. Do not use thermal cutting during erection unless approved by Architect. Finish thermally cut sections within smoothness limits in AWS D1.1/D1.1M.

G. Do not enlarge unfair holes in members by burning or using drift pins. Ream holes that must be enlarged to admit bolts.

3.4 FIELD CONNECTIONS

A. High-Strength Bolts: Install high-strength bolts in accordance with RCSC's "Specification for Structural Joints Using High-Strength Bolts" for bolt and joint type specified.

1. Joint Type: Snug tightened.

B. Weld Connections: Comply with AWS D1.1/D1.1M and AWS D1.8/D1.8M for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work.

1. Comply with ANSI/AISC 303 and ANSI/AISC 360 for bearing, alignment, adequacy of temporary connections, and removal of paint on surfaces adjacent to field welds.
2. Remove backing bars or runoff tabs, back gouge, and grind steel smooth.
3. Assemble and weld built-up sections by methods that maintain true alignment of axes without exceeding tolerances in ANSI/AISC 303 for mill material.

3.5 FIELD QUALITY CONTROL

A. Special Inspections: Owner will engage a special inspector to perform the following special inspections:

1. Verify structural-steel materials and inspect steel frame joint details.
2. Verify weld materials and inspect welds.
3. Verify connection materials and inspect high-strength bolted connections.

B. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.

1. Bolted Connections: Inspect and test] bolted connections in accordance with RCSC's "Specification for Structural Joints Using High-Strength Bolts."
2. Welded Connections: Visually inspect field welds in accordance with AWS D1.1/D1.1M.

    a. In addition to visual inspection, test and inspect field welds in accordance with AWS D1.1/D1.1M and the following inspection procedures, at testing agency's option:

        1) Liquid Penetrant Inspection: ASTM E165/E165M.
        2) Magnetic Particle Inspection: ASTM E709; performed on root pass and on finished weld. Cracks or zones of incomplete fusion or penetration are not accepted.
        3) Ultrasonic Inspection: ASTM E164.
        4) Radiographic Inspection: ASTM E94/E94M.

3.6 PROTECTION

A. Galvanized Surfaces: Clean areas where galvanizing is damaged or missing, and repair galvanizing to comply with ASTM A780/A780M.

B. Touchup Painting: Immediately after erection, clean exposed areas where primer is damaged or missing, and paint with the same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.

1. Clean and prepare surfaces by SSPC-SP 2 hand-tool cleaning or SSPC-SP 3 power-tool cleaning.

END OF SECTION 051200

SECTION 051213 - ARCHITECTURALLY EXPOSED STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Architecturally exposed structural steel (AESS).
2. Section 051200 "Structural Steel Framing" requirements that also apply to AESS.

1.3 DEFINITIONS

A. AESS: Architecturally exposed structural steel.

B. Category AESS 1: Structural steel that is categorized by ANSI/AISC 303, Section 10, as AESS 1 and may be designated AESS 1 or Category AESS 1 in the Contract Documents.

C. Category AESS 2: Structural steel that is categorized by ANSI/AISC 303, Section 10, as AESS 2 and is designated as AESS 2 or Category AESS 2 in the Contract Documents.

D. Category AESS 3: Structural steel that is categorized by ANSI/AISC 303, Section 10, as AESS 3 and is designated as AESS 3 or Category AESS 3in the Contract Documents.

E. Category AESS 4: Structural steel that is categorized by ANSI/AISC 303, Section 10, as AESS 4 and is designated as AESS 4 or Category AESS 4 in the Contract Documents.

F. Category AESS C: Structural steel with custom characteristics that is categorized by ANSI/AISC 303, Section 10, as AESS C and is designated as AESS C or Category AESS C in the Contract Documents.

G. SEAC/RMSCA Guide Specification: SEAC/RMSCA's "Sample Specification, Section 05 02 13: Architecturally Exposed Structural Steel."

1.4 COORDINATION

A. Coordinate surface preparation requirements for shop-primed items.

B. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written recommendations to ensure that shop primers and topcoats are compatible with one another.

1.5 ACTION SUBMITTALS

A. Product Data:

1. Tension-control, high-strength, bolt-nut-washer assemblies.
2. Corrosion-resisting (weathering steel), tension-control, high-strength, bolt-nut-washer assemblies.
3. Filler.
4. Primer.
5. Galvanized-steel primer.
6. Etching cleaner.
7. Galvanized repair paint.

B. Shop Drawings: Show fabrication of AESS components. Shop Drawings for structural steel may be used for AESS.

1. Identify AESS category for each steel member and connection, including transitions between AESS categories and between AESS and non-AESS.
2. Include details of cuts, connections, splices, camber, holes, and other pertinent data.
3. Include embedment Drawings.
4. Indicate orientation of mill marks and HSS seams.
5. Indicate welds by standard AWS symbols, distinguishing between shop and field welds, and show size, length, and type of each weld. Show backing bars that are to be removed and supplemental fillet welds where backing bars are to remain. Indicate grinding, finish, and profile of welds.
6. Indicate type, size, and length of bolts, distinguishing between shop and field bolts. Identify pretensioned and slip-critical, high-strength bolted connections. Indicate orientation and location of bolt heads.
7. Indicate exposed surfaces and edges and surface preparation being used.
8. Indicate special tolerances and erection requirements.
9. Indicate weep holes for HSS and vent holes for galvanized HSS.
10. Indicate surface preparation, primer, and coating requirements, including systems specified in other Sections.

C. Samples: Submit Samples to set quality standards for AESS.

1. Two steel plates, 3/8 by 8 by 4 inches (9.5 by 200 by 100 mm), with long edges joined by a groove weld and with weld ground smooth.
2. Steel plate, 3/8 by 8 by 8 inches (9.5 by 200 by 200 mm), with one end of a short length of rectangular steel tube, 4 by 6 by 3/8 inches (100 by 150 by 9.5 mm), welded to plate with a continuous fillet weld and with weld ground smooth and blended.

1.6 INFORMATIONAL SUBMITTALS

A. Qualification Data: For fabricator.

B. Paint Compatibility Certificates: From manufacturers of topcoats applied over shop primers, certifying that shop primers are compatible with topcoats.

1.7 QUALITY ASSURANCE

A. Fabricator Qualifications: A qualified fabricator that participates in the AISC Quality Certification Program and is designated an AISC-Certified Plant, Category BU, or is accredited by the IAS Fabricator Inspection Program for Structural Steel (AC 172) and is experienced in fabricating AESS similar to that indicated on this Project.

B. Installer Qualifications: A qualified Installer who participates in the AISC Quality Certification Program, is designated an AISC-Certified Erector, Category CSE, and is experienced in erecting AESS similar to that indicated on this Project.

C. Shop-Painting Applicators: Qualified according to AISC's Sophisticated Paint Endorsement P1, Endorsement P2, Endorsement P3 or SSPC-QP 3.

1.8 DELIVERY, STORAGE, AND HANDLING

A. Use special care in handling AESS to prevent twisting, warping, nicking, and other damage during fabrication, delivery, and erection. Store materials to permit easy access for inspection and identification. Keep AESS members off ground and spaced by using pallets, dunnage, or other supports and spacers. Protect AESS members and packaged materials from corrosion and deterioration.

1. Do not store AESS materials on structure in a manner that might cause distortion, damage, or overload to members or supporting structures. Repair or replace damaged materials or structures as directed.

1.9 FIELD CONDITIONS

A. Field Measurements: Where AESS is indicated to fit against other construction, verify actual dimensions by field measurements before fabrication.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Comply with requirements of ANSI/AISC 303, Sections 1 through 9 and as modified in Section 10, "Architecturally Exposed Structural Steel."

2.2 BOLTS, CONNECTORS, AND ANCHORS

A. Tension-Control, High-Strength, Bolt-Nut-Washer Assemblies: ASTM F3125/F3125M, Grade F1852, Type 1, round-head assemblies consisting of steel structural bolts with splined ends; ASTM A563, Grade DH, (ASTMA563M, Class 10S) heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1, hardened carbon-steel washers.

1. Finish: Plain.

B. Corrosion-Resisting (Weathering) Steel, Tension-Control, High-Strength, Bolt-Nut-Washer Assemblies: ASTM F3125/F3125M, Grade F1852, Type 3, round-head assemblies consisting of steel structural bolts with splined ends; ASTM A563, Grade DH3, (ASTM A563M, Class 10S3) heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 3, hardened carbon-steel washers.

2.3 FILLER

A. Polyester filler intended for use in repairing dents in automobile bodies.

2.4 PRIMER

A. Steel Primer:

1. Comply with Section 005120 "Structural Steel Framing" for steel priming requirements.

2.5 FABRICATION

A. Shop fabricate and assemble AESS to the maximum extent possible. Locate field joints at concealed locations if possible. Detail assemblies to minimize handling and to expedite erection.

1. Use special care handling and fabricating AESS before and after shop painting to minimize damage to shop finish.

B. Category AESS 1:

1. Comply with overall profile dimensions of AWS D1.1/D1.1M for welded built-up members. Keep appearance and quality of welds consistent. Maintain true alignment of members without warp exceeding specified tolerances.
2. Prepare surfaces according to Part 2 "Shop Priming" Article and SSPC-SP 6 (WAB)/NACE WAB-3.
3. Grind sheared, punched, and flame-cut edges to remove burrs and provide smooth surfaces and eased edges.
4. Make intermittent welds appear continuous, using filler or additional welding.
5. Seal weld open ends of hollow structural sections with 3/8-inch (9.5-mm) closure plates.
6. Limit butt and plug weld projections to 1/16 inch (1.6 mm).
7. Install bolt heads on the same side of each connection and maintain orientation consistently from one connection to another.
8. Remove weld spatter, slivers, and similar surface discontinuities.
9. Remove blemishes and surface irregularities resulting from temporary braces or fixtures by filling or grinding, before cleaning, treating, and shop priming.
10. Grind tack welds smooth unless incorporated into final welds.
11. Remove backing and runoff tabs, and grind welds smooth.

C. Category AESS 2:

1. Comply with overall profile dimensions of AWS D1.1/D1.1M for welded built-up members. Keep appearance and quality of welds consistent. Maintain true alignment of members without warp exceeding specified tolerances.

2. Prepare surfaces according to Part 2 "Shop Priming" Article and SSPC-SP 6 (WAB)/NACE WAB-3.
3. Grind sheared, punched, and flame-cut edges to remove burrs and provide smooth surfaces and eased edges.
4. Make intermittent welds appear continuous, using filler or additional welding.
5. Seal weld open ends of hollow structural sections with 3/8-inch (9.5-mm) closure plates.
6. Limit butt and plug weld projections to 1/16 inch (1.6 mm).
7. Install bolt heads on the same side of each connection and maintain orientation consistently from one connection to another.
8. Remove weld spatter, slivers, and similar surface discontinuities.
9. Remove blemishes and surface irregularities resulting from temporary braces or fixtures by filling or grinding, before cleaning, treating, and shop priming.
10. Grind tack welds smooth unless incorporated into final welds.
11. Remove backing and runoff tabs, and grind welds smooth.
12. Limit as-fabricated straightness tolerance to one-half that permitted for structural-steel materials in ANSI/AISC 303.
13. Limit as-fabricated curved structural steel tolerance to that permitted for structural-steel materials in ANSI/AISC 303.
14. Limit as-fabricated straightness tolerance of welded built-up members to one-half that permitted by AWS D1.1/D1.1M.
15. Conceal fabrication and erection markings from view in the completed structure.
16. Make welds uniform and smooth.

D. Erection marks, painted marks, and other marks are permitted on [**corrosion-resisting (weathering)**] steel surfaces of completed structure.

E. Cleaning Corrosion-Resisting (Weathering) AESS: Clean and prepare steel surfaces that are to remain unpainted according to SSPC-SP 6 (WAB)/NACE WAB-3.

2.6 SHOP CONNECTIONS

A. High-Strength Bolts: Shop install high-strength bolts according to RCSC's "Specification for Structural Joints Using High-Strength Bolts" for type of bolt and type of joint specified.

1. Joint Type: Snug tightened.

B. Weld Connections: Comply with AWS D1.1/D1.1M for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work.

2.7 GALVANIZING

A. Hot-Dip Galvanized Finish: Apply zinc coating by the hot-dip process to structural steel according to ASTM A123/A123M.

1. Do not quench or apply post-galvanizing treatments that might interfere with paint adhesion.
2. Fill vent and drain holes that are exposed in the finished Work, unless indicated to remain as weep holes, by plugging with zinc solder and filing off smooth.

2.8 SHOP PRIMING

A. Shop prime steel surfaces, except the following:

1. Surfaces embedded in concrete or mortar. Extend priming of partially embedded members to a depth of 2 inches (50 mm).
2. Surfaces to be field welded.
3. Surfaces to be high-strength bolted with slip-critical connections.
4. Corrosion-resisting (weathering) steel surfaces.
5. Galvanized surfaces [**unless indicated to be painted**].

B. Surface Preparation: Clean nongalvanized surfaces to be painted. Remove loose rust and mill scale and spatter, slag, or flux deposits. Prepare surfaces according to the following specifications and standards:

1. SSPC-SP 2.
2. SSPC-SP 3.
3. SSPC-SP 7 (WAB)/NACE WAB-4.
4. SSPC-SP 14 (WAB)/NACE WAB-8.
5. SSPC-SP 11.
6. SSPC-SP 6 (WAB)/NACE WAB-3.
7. SSPC-SP 10 (WAB)/NACE WAB-2.
8. SSPC-SP 5 (WAB)/NACE WAB-1.
9. SSPC-SP 8.

C. Preparing Galvanized Steel for Shop Priming: After galvanizing, thoroughly clean steel of grease, dirt, oil, flux, and other foreign matter, and treat with etching cleaner or according to SSPC-SP 16.

D. Priming: Immediately after surface preparation, apply primer according to manufacturer's written instructions and at rate recommended by SSPC to provide a minimum dry film thickness of 1.5 mils (0.038 mm). Use priming methods that result in full coverage of joints, corners, edges, and exposed surfaces.

1. Stripe paint corners, crevices, bolts, welds, and eased edges.
2. Apply two coats of shop paint to surfaces that are inaccessible after assembly or erection. Change color of second coat to distinguish it from first.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verify, with steel erector present, elevations of concrete- and masonry-bearing surfaces and locations of anchor rods, bearing plates, and other embedments for compliance with requirements.

1. Prepare a certified survey of bearing surfaces, anchor rods, bearing plates, and other embedments, showing dimensions, locations, angles, and elevations.

B. Examine AESS for twists, kinks, warping, gouges, and other imperfections before erecting.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Provide temporary shores, guys, braces, and other supports during erection to keep AESS secure, plumb, and in alignment against temporary construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural steel, connections, and bracing are in place unless otherwise indicated.

3.3 ERECTION

A. Take special care during erection to avoid marking or distorting the AESS and to minimize damage to shop painting. Set AESS accurately in locations and to elevations indicated and according to ANSI/AISC 303 and ANSI/AISC 360.

1. Remove welded tabs that were used for attaching temporary bracing and safety cabling and that are exposed to view in the completed Work. Take care to avoid any blemishes, holes, or unsightly surfaces resulting from the use or removal of temporary elements.
2. Grind tack welds smooth.
3. Remove backing and runoff tabs, and grind welds smooth.
4. Orient bolt heads on the same side of each connection and maintain orientation consistently from one connection to another.
5. Remove erection bolts in AESS, fill holes with weld metal or filler, and grind or sand smooth to achieve surface quality approved by Architect.
6. Fill weld access holes in AESS with weld metal or filler and grind, or sand smooth to achieve surface quality as approved by Architect.
7. Conceal fabrication and erection markings from view in the completed structure.

B. In addition to ANSI/AISC 303, Section 10 requirements, comply with the following.

1. Erection of Category AESS 1 and Category AESS 2:

    a. Erect AESS to the standard frame tolerances specified in ANSI/AISC 303 for non-AESS.
    b. Comply with AWS D1.1/D1.1M. Keep appearance and quality of welds consistent. Maintain true alignment of members without warp exceeding specified tolerances.
    c. Remove weld spatter, slivers, and similar surface discontinuities.
    d. Grind off butt and plug weld projections larger than 1/16 inch (1.6 mm).
    e. Continuous welds shall be of uniform size and profile.
    f. Ream holes that must be enlarged. Use of drift pins or burning is not permitted. Replace misaligned connection plates where holes cannot be aligned with acceptable appearance.
    g. Splice members only where indicated on Drawings.
    h. No torch cutting or field fabrication is permitted.

2. Erection of Category AESS 3:

    a. Erect AESS to the standard frame tolerances specified in ANSI/AISC 303 for non-AESS.

b. Comply with AWS D1.1/D1.1M. Keep appearance and quality of welds consistent. Maintain true alignment of members without warp exceeding specified tolerances.
c. Remove weld spatter, slivers, and similar surface discontinuities.
d. Grind off butt and plug weld projections larger than 1/16 inch (1.6 mm).
e. Continuous welds shall be of uniform size and profile.
f. Ream holes that must be enlarged. Use of drift pins or burning is not permitted. Replace misaligned connection plates where holes cannot be aligned with acceptable appearance.
g. Splice members only where indicated on Drawings.
h. No torch cutting or field fabrication is permitted.
i. Weld profiles, quality, and finish shall be as approved by Architect.
j. Make joint welds, including tack welds, appear continuous by filling intermittent welds.

3. Erection of Category AESS 4:

a. Erect AESS to the standard frame tolerances specified in ANSI/AISC 303 for non-AESS.
b. Comply with AWS D1.1/D1.1M. Keep appearance and quality of welds consistent. Maintain true alignment of members without warp exceeding specified tolerances.
c. Remove weld spatter, slivers, and similar surface discontinuities.
d. Grind off butt and plug weld projections larger than 1/16 inch (1.6 mm).
e. Continuous welds shall be of uniform size and profile.
f. Ream holes that must be enlarged. Use of drift pins or burning is not permitted. Replace misaligned connection plates where holes cannot be aligned with acceptable appearance.
g. Splice members only where indicated on Drawings.
h. No torch cutting or field fabrication is permitted.
i. Weld profiles, quality, and finish shall be as approved by Architect.
j. Make joint welds, including tack welds, appear continuous by filling intermittent welds.
k. Grind welds smooth.
l. Minimize weld show-through and distortion on the opposite side of exposed connections by grinding to a smooth profile aligned with adjacent material.
m. Oversize welds where ground, contoured, or blended, and grind to provide a smooth transition, matching profile approved by Architect.

3.4 FIELD CONNECTIONS

A. High-Strength Bolts: Install high-strength bolts according to RCSC's "Specification for Structural Joints Using High-Strength Bolts" for type of bolt and type of joint specified.

1. Joint Type: Snug tightened.

B. Weld Connections: Comply with AWS D1.1/D1.1M for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work.

3.5 FIELD QUALITY CONTROL

A. Testing Agency: Owner will engage a qualified testing agency to inspect AESS as specified in Section 051200 "Structural Steel Framing." The testing agency is not responsible for enforcing requirements relating to aesthetic effect.

B. Architect will observe AESS in place to determine acceptability relating to aesthetic effect.

3.6 PROTECTION

A. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas, and touchup galvanizing to comply with ASTM A780/A780M.

B. Touchup Painting:

1. Immediately after erection, clean field welds, bolted connections, and abraded areas of shop paint, and paint exposed areas with the same material as used for shop painting, to comply with SSPC-PA 1 for touching up shop-painted surfaces.

    a. Clean and prepare surfaces by SSPC-SP 2 hand-tool cleaning or SSPC-SP 3 power-tool cleaning.

2. Cleaning and touchup painting are specified in Section 051200 "Structural Steel Framing."

OF SECTION 051213

SECTION 052100 - STEEL JOIST FRAMING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. K-series steel joists.
2. Joist accessories.

B. Related Requirements:

1. Section 033000 "Cast-in-Place Concrete" for installing bearing plates in concrete.
2. Section 051200 "Structural Steel Framing" for field-welded shear connectors.

1.3 DEFINITIONS

A. SJI's "Specifications": Steel Joist Institute's "Standard Specifications, Load Tables and Weight Tables for Steel Joists and Joist Girders."

B. Special Joists: Steel joists or joist girders requiring modification by manufacturer to support nonuniform, unequal, or special loading conditions that invalidate load tables in SJI's "Specifications."

1.4 ACTION SUBMITTALS

A. Product Data: For each type of joist, accessory, and product.

B. Shop Drawings:

1. Include layout, designation, number, type, location, and spacing of joists.
2. Include joining and anchorage details; bracing, bridging, and joist accessories; splice and connection locations and details; and attachments to other construction.
3. Indicate locations and details of bearing plates to be embedded in other construction.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For manufacturer.

B. Welding certificates.

C. Manufacturer certificates.

D. Mill Certificates: For each type of bolt.

E. Comprehensive engineering analysis of special joists signed and sealed by the qualified professional engineer responsible for its preparation.

F. Field quality-control reports.

1.6 QUALITY ASSURANCE

A. Manufacturer Qualifications: A manufacturer certified by SJI to manufacture joists complying with applicable standard specifications and load tables in SJI's "Specifications."

1. Manufacturer's responsibilities include providing professional engineering services for designing special joists to comply with performance requirements.

B. Welding Qualifications: Qualify field-welding procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

1.7 DELIVERY, STORAGE, AND HANDLING

A. Deliver, store, and handle joists as recommended in SJI's "Specifications."

B. Protect joists from corrosion, deformation, and other damage during delivery, storage, and handling.

1.8 SEQUENCING

A. Deliver steel bearing plates to be built into masonry construction.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Structural Performance: Provide special joists and connections capable of withstanding design loads indicated.

1. Use ASD; data are given at service-load level.
2. Design special joists to withstand design loads with live-load deflections no greater than the following:

a. Floor Joists: Vertical deflection of 1/360 of the span.
b. Roof Joists: Vertical deflection of 1/360 of the span.

2.2 K-SERIES STEEL JOISTS

A. Manufacture steel joists of type indicated according to "Standard Specification for Open Web Steel Joists, K-Series" in SJI's "Specifications," with steel-angle top- and bottom-chord members, underslung ends, and parallel top chord.

1. Joist Type: K-series steel joists.

B. Steel Joist Substitutes: Manufacture according to "Standard Specifications for Open Web Steel Joists, K-Series" in SJI's "Specifications," with steel-angle or -channel members.

C. Provide holes in chord members for connecting and securing other construction to joists.

D. Top-Chord Extensions: Extend top chords of joists with SJI's Type S top-chord extensions where indicated, complying with SJI's "Specifications."

E. Extended Ends: Extend bearing ends of joists with SJI's Type R extended ends where indicated, complying with SJI's "Specifications."

F. Do not camber joists.

G. Camber joists according to SJI's "Specifications.".

H. Equip bearing ends of joists with manufacturer's standard beveled ends or sloped shoes if joist slope exceeds 1/4 inch per 12 inches (1:48).

2.3 PRIMERS

A. Primer: SSPC-Paint 15, or manufacturer's standard shop primer complying with performance requirements in SSPC-Paint 15.

2.4 JOIST ACCESSORIES

A. Bridging: Provide bridging anchors and number of rows of horizontal or diagonal bridging of material, size, and type required by SJI's "Specifications" for type of joist, chord size, spacing, and span. Furnish additional erection bridging if required for stability.

B. Bridging: Schematically indicated. Detail and fabricate according to SJI's "Specifications." Furnish additional erection bridging if required for stability.

C. Bridging: Fabricate as indicated and according to SJI's "Specifications." Furnish additional erection bridging if required for stability.

D. Fabricate steel bearing plates from ASTM A 36/A 36M steel with integral anchorages of sizes and thicknesses indicated. Shop prime paint.

E. Steel bearing plates with integral anchorages are specified in Section 055000 "Metal Fabrications."

F. Furnish ceiling extensions, either extended bottom-chord elements or a separate extension unit of enough strength to support ceiling construction. Extend ends to within 1/2 inch (13 mm) of finished wall surface unless otherwise indicated.

1. Finish: Plain, uncoated.

G. High-Strength Bolts, Nuts, and Washers: ASTM F 3125/F 3125M,Grade A325 (Grade A325M), Type 1, heavy-hex steel structural bolts; ASTM A 563, Grade DH, (ASTM A 563M, Class 10S) heavy-hex carbon-steel nuts; and ASTM F 436/F 436M, Type 1, hardened carbon-steel washers.

1. Finish: Mechanically deposited zinc coating, ASTM B 695, Class 50.

H. Welding Electrodes: Comply with AWS standards.

I. Galvanizing Repair Paint: ASTM A 780/A 780M.

J. Furnish miscellaneous accessories including splice plates and bolts required by joist manufacturer to complete joist assembly.

2.5 CLEANING AND SHOP PAINTING

A. Clean and remove loose scale, heavy rust, and other foreign materials from fabricated joists and accessories by hand-tool cleaning, SSPC-SP 2 or power-tool cleaning, SSPC-SP 3.

B. Do not prime paint joists and accessories to receive sprayed fire-resistive materials.

C. Apply one coat of shop primer to joists and joist accessories to be primed to provide a continuous, dry paint film not less than 1 mil (0.025 mm) thick.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine supporting substrates, embedded bearing plates, and abutting structural framing for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Do not install joists until supporting construction is in place and secured.

B. Install joists and accessories plumb, square, and true to line; securely fasten to supporting construction according to SJI's "Specifications," joist manufacturer's written instructions, and requirements in this Section.

1. Before installation, splice joists delivered to Project site in more than one piece.
2. Space, adjust, and align joists accurately in location before permanently fastening.
3. Install temporary bracing and erection bridging, connections, and anchors to ensure that joists are stabilized during construction.
4. Delay rigidly connecting bottom-chord extensions to columns or supports until dead loads are applied.

C. Field weld joists to supporting steel bearing plates and framework. Coordinate welding sequence and procedure with placement of joists. Comply with AWS requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.

D. Bolt joists to supporting steel framework using carbon-steel bolts.

E. Bolt joists to supporting steel framework using high-strength structural bolts. Comply with RCSC's "Specification for Structural Joints Using ASTM A 325 or ASTM A 490 Bolts" for high-strength structural bolt installation and tightening requirements.

F. Install and connect bridging concurrently with joist erection, before construction loads are applied. Anchor ends of bridging lines at top and bottom chords if terminating at walls or beams.

3.3 FIELD QUALITY CONTROL

A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.

B. Visually inspect field welds according to AWS D1.1/D1.1M.

1. In addition to visual inspection, test field welds according to AWS D1.1/D1.1M and the following procedures, at testing agency's option:

    a. Liquid Penetrant Inspection: ASTM E 165/E 165M.
    b. Magnetic Particle Inspection: ASTM E 709.
    c. Ultrasonic Testing: ASTM E 164.
    d. Radiographic Testing: ASTM E 94.

C. Visually inspect bolted connections.

D. Prepare test and inspection reports.

3.4 PROTECTION

A. Repair damaged galvanized coatings on galvanized items with galvanized repair paint according to ASTM A 780/A 780M and manufacturer's written instructions.

B. Touchup Painting: After installation, promptly clean, prepare, and prime or reprime field connections, rust spots, and abraded surfaces of prime-painted joists, bearing plates, abutting structural steel, and accessories.

1. Clean and prepare surfaces by hand-tool cleaning according to SSPC-SP 2 or power-tool cleaning according to SSPC-SP 3.
2. Apply a compatible primer of same type as primer used on adjacent surfaces.

END OF SECTION 052100

SECTION 053100 - STEEL DECKING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Roof deck.

B. Related Requirements:

1. Section 033000 "Cast-in-Place Concrete" for normal-weight and lightweight structural concrete fill over steel deck.
2. Section 051200 "Structural Steel Framing" for shop- and field-welded shear connectors.
3. Section 099113 "Exterior Painting" for repair painting of primed deck and finish painting of deck.
4. Section 099123 "Interior Painting" for repair painting of primed deck and finish painting of deck.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of deck, accessory, and product indicated.

B. Shop Drawings:

1. Include layout and types of deck panels, anchorage details, reinforcing channels, pans, cut deck openings, special jointing, accessories, and attachments to other construction.

1.4 INFORMATIONAL SUBMITTALS

A. Welding certificates.

B. Product Certificates: For each type of steel deck.

C. Product Test Reports: For tests performed by a qualified testing agency, indicating that each of the following complies with requirements:

1. Power-actuated mechanical fasteners.
2. Acoustical roof deck.

D. Evaluation Reports: For steel deck, from ICC-ES.

E. Field quality-control reports.

1.5 QUALITY ASSURANCE

A. Testing Agency Qualifications: Qualified according to ASTM E 329 for testing indicated.

B. Welding Qualifications: Qualify procedures and personnel according to AWS D1.3/D1.3M, "Structural Welding Code - Sheet Steel."

C. Electrical Raceway Units: Provide UL-labeled cellular floor-deck units complying with UL 209 and listed in UL's "Electrical Construction Equipment Directory" for use with standard header ducts and outlets for electrical distribution systems.

D. FM Global Listing: Provide steel roof deck evaluated by FM Global and listed in its "Approval Guide, Building Materials" for Class 1 fire rating and Class 1-90 windstorm ratings.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Protect steel deck from corrosion, deformation, and other damage during delivery, storage, and handling.

B. Stack steel deck on platforms or pallets and slope to provide drainage. Protect with a waterproof covering and ventilate to avoid condensation.

1. Protect and ventilate acoustical cellular roof deck with factory-installed insulation to maintain insulation free of moisture.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. AISI Specifications: Comply with calculated structural characteristics of steel deck according to AISI's "North American Specification for the Design of Cold-Formed Steel Structural Members."

B. Fire-Resistance Ratings: Comply with ASTM E 119; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1. Indicate design designations from UL's "Fire Resistance Directory" or from the listings of another qualified testing agency.

2.2 ROOF DECK

A. Roof Deck: Fabricate panels, without top-flange stiffening grooves, to comply with "SDI Specifications and Commentary for Steel Roof Deck," in SDI Publication No. 31, and with the following:

1. Galvanized and Shop-Primed Steel Sheet: ASTM A 653/A 653M, Structural Steel (SS), Grade 33 (230), G60 (Z180) zinc coating; cleaned, pretreated, and primed with manufacturer's standard baked-on, rust-inhibitive primer.

   a. Color: Manufacturer's standard.
2. Deck Profile: As indicated.
3. Profile Depth: As indicated.
4. Design Uncoated-Steel Thickness: As indicated.
5. Span Condition: Triple span or more.
6. Side Laps: Overlapped.

2.3 ACCESSORIES

A. General: Provide manufacturer's standard accessory materials for deck that comply with requirements indicated.

B. Mechanical Fasteners: Corrosion-resistant, low-velocity, power-actuated or pneumatically driven carbon-steel fasteners; or self-drilling, self-threading screws.

C. Side-Lap Fasteners: Corrosion-resistant, hexagonal washer head; self-drilling, carbon-steel screws, No. 10 (4.8-mm) minimum diameter.

D. Flexible Closure Strips: Vulcanized, closed-cell, synthetic rubber.

E. Miscellaneous Sheet Metal Deck Accessories: Steel sheet, minimum yield strength of 33,000 psi (230 MPa), not less than 0.0359-inch (0.91-mm) design uncoated thickness, of same material and finish as deck; of profile indicated or required for application.

F. Pour Stops and Girder Fillers: Steel sheet, minimum yield strength of 33,000 psi (230 MPa), of same material and finish as deck, and of thickness and profile recommended by SDI Publication No. 31 for overhang and slab depth.

G. Column Closures, End Closures, Z-Closures, and Cover Plates: Steel sheet, of same material, finish, and thickness as deck unless otherwise indicated.

H. Piercing Hanger Tabs: Piercing steel sheet hanger attachment devices for use with floor deck.

I. Weld Washers: Uncoated steel sheet, shaped to fit deck rib, 0.0598 inch (1.52 mm) thick, with factory-punched hole of 3/8-inch (9.5-mm) minimum diameter.

J. Flat Sump Plates: Single-piece steel sheet, 0.0747 inch (1.90 mm) thick, of same material and finish as deck. For drains, cut holes in the field.

K. Recessed Sump Pans: Single-piece steel sheet, 0.0747 inch (1.90 mm) thick, of same material and finish as deck, with 3-inch- (76-mm-) wide flanges and level recessed pans of 1-1/2-inch (38-mm) minimum depth. For drains, cut holes in the field.

L. Galvanizing Repair Paint: ASTM A 780/A 780M.

M. Repair Paint: Manufacturer's standard rust-inhibitive primer of same color as primer.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine supporting frame and field conditions for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

A. Install deck panels and accessories according to applicable specifications and commentary in SDI Publication No. 31, manufacturer's written instructions, and requirements in this Section.

B. Install temporary shoring before placing deck panels if required to meet deflection limitations.

C. Locate deck bundles to prevent overloading of supporting members.

D. Place deck panels on supporting frame and adjust to final position with ends accurately aligned and bearing on supporting frame before being permanently fastened. Do not stretch or contract side-lap interlocks.

1. Align cellular deck panels over full length of cell runs and align cells at ends of abutting panels.

E. Place deck panels flat and square and fasten to supporting frame without warp or deflection.

F. Cut and neatly fit deck panels and accessories around openings and other work projecting through or adjacent to deck.

G. Provide additional reinforcement and closure pieces at openings as required for strength, continuity of deck, and support of other work.

H. Comply with AWS requirements and procedures for manual shielded metal arc welding, appearance and quality of welds, and methods used for correcting welding work.

I. Mechanical fasteners may be used in lieu of welding to fasten deck. Locate mechanical fasteners and install according to deck manufacturer's written instructions.

3.3 ROOF-DECK INSTALLATION

A. Fasten roof-deck panels to steel supporting members by arc spot (puddle) welds of the surface diameter indicated or arc seam welds with an equal perimeter that is not less than 1-1/2 inches (38 mm) long, and as follows:

1. Weld Diameter: 5/8 inch (16 mm), nominal.
2. Weld Spacing: Weld edge and interior ribs of deck units with a minimum of two welds per deck unit at each support. Space welds as indicated.
3. Weld Washers: Install weld washers at each weld location.

B. Side-Lap and Perimeter Edge Fastening: Fasten side laps and perimeter edges of panels between supports, at intervals not exceeding the lesser of one-half of the span or 18 inches (457 mm), and as follows:

1. Mechanically fasten with self-drilling, No. 10 (4.8-mm-) diameter or larger, carbon-steel screws.
2. Mechanically clinch or button punch.
3. Fasten with a minimum of 1-1/2-inch- (38-mm-) long welds.

C. End Bearing: Install deck ends over supporting frame with a minimum end bearing of 1-1/2 inches (38 mm), with end joints as follows:

1. End Joints: Lapped 2 inches (51 mm) minimum.

D. Roof Sump Pans and Sump Plates: Install over openings provided in roof deck and weld flanges to top of deck. Space welds not more than 12 inches (305 mm) apart with at least one weld fastener at each corner.

1. Install reinforcing channels or zees in ribs to span between supports and weld or mechanically fasten.

E. Miscellaneous Roof-Deck Accessories: Install ridge and valley plates, finish strips, end closures, and reinforcing channels according to deck manufacturer's written instructions. Weld or mechanically fasten to substrate to provide a complete deck installation.

1. Weld cover plates at changes in direction of roof-deck panels unless otherwise indicated.

F. Flexible Closure Strips: Install flexible closure strips over partitions, walls, and where indicated. Install with adhesive according to manufacturer's written instructions to ensure complete closure.

3.4 FIELD QUALITY CONTROL

A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.

B. Field welds will be subject to inspection.

C. Prepare test and inspection reports.

3.5 PROTECTION

A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on both surfaces of deck with galvanized repair paint according to ASTM A 780/A 780M and manufacturer's written instructions.

B. Repair Painting: Wire brush and clean rust spots, welds, and abraded areas on both surfaces of prime-painted deck immediately after installation, and apply repair paint.

1. Apply repair paint, of same color as adjacent shop-primed deck, to bottom surfaces of deck exposed to view.

C. Repair Painting: Wire brushing, cleaning, and repair painting of rust spots, welds, and abraded areas of both deck surfaces are included in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

END OF SECTION 053100

SECTION 054000 - COLD-FORMED METAL FRAMING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following cold-formed metal framing ("CFMF") elements:

1. Load-bearing wall framing
2. Exterior non-load-bearing wall framing.
3. Interior non-load-bearing wall framing exceeding height limitations of standard, nonstructural metal framing.
4. Ceiling joist framing.
5. Soffit framing.

1.3 PERFORMANCE REQUIREMENTS

A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design cold-formed steel framing.

B. Structural Performance: Provide cold-formed metal framing capable of withstanding design loads and all combinations of these loads, as required by applicable codes and as specified on Drawings, within limits and under conditions indicated.

1. Design Loads: As indicated on Drawings.

a. Dead Loads: Weights of materials and construction.

2. Deflection Limits: Design framing systems to withstand design loads without deflections greater than the following:
a. Exterior Non-Load-Bearing Framing: Horizontal deflection of 1/240 for metal wall panels and 1/600 for masonry veneer of the wall height.

3. Design framing systems to provide for movement of framing members without damage or overstressing, sheathing failure, connection failure, undue strain on fasteners and anchors, or other detrimental effects when subject to a maximum ambient temperature change of 120 deg F.

4. Design framing system to maintain clearances at openings, to allow for construction tolerances, and to accommodate live load deflection of primary building structure as follows:

    a. Upward and downward movement of 3/4 inch.

C. Cold-Formed Steel Framing, General: Design according to AISI's "Standard for Cold-Formed Steel Framing - General Provisions."

1. Headers: Design according to AISI's "Standard for Cold-Formed Steel Framing - Header Design."
2. Design exterior non-load-bearing wall framing to accommodate horizontal deflection without regard for contribution of sheathing materials.

D. Minimum Thickness and Maximum Spacing Requirements: Comply with the requirements of this specification for specific requirements for minimum thickness and maximum spacing for cold-formed metal framing components.

1.4 SUBMITTALS

A. General: Submit all action submittals and informational submittals required by this Section concurrently.

B. Action Submittals:

1. Product Data: For each type of cold-formed metal framing product and accessory indicated.
2. Shop Drawings: Show layout, spacings, sizes, thicknesses, and types of cold-formed metal framing; fabrication; and fastening and anchorage details, including mechanical fasteners. Show reinforcing channels, opening framing, supplemental framing, strapping, bracing, bridging, splices, accessories, connection details, and attachment to adjoining work.
    a. For cold-formed metal framing indicated to comply with design loads, include structural analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

C. Informational Submittals:

1. Welding certificates.
2. Qualification Data: For testing agency and installer. Submit written certification or similar documentation signed by applicable subcontractor, or Contractor indicating compliance with applicable “Qualifications” requirements specified below in “Quality Assurance” article.
3. Product Test Reports: From a qualified testing agency, unless otherwise stated, indicating that each of the following complies with requirements, based on evaluation of comprehensive tests for current products:
    a. Steel sheet.

b. Expansion anchors.
c. Power-actuated anchors.
d. Mechanical fasteners.
e. Vertical deflection clips.
f. Horizontal drift deflection clips
g. Miscellaneous structural clips and accessories.

1.5 QUALITY ASSURANCE

A. Engineering Responsibility: Preparation of Shop Drawings, design calculations, and other structural data by a qualified professional engineer (licensed in the State of North Carolina) responsible for their preparation certifying that the design is in compliance with the North Carolina State Building Code.

B. Cold-formed Metal Framing Installer Qualifications: At least 5 years experience in construction of cold-formed metal framing systems similar in scope to application shown on Documents with record of successful in-service performance for prior projects.

C. Product Tests: Mill certificates or data from a qualified independent testing agency indicating steel sheet complies with requirements, including base-metal thickness, yield strength, tensile strength, total elongation, chemical requirements, and metallic-coating thickness.

D. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code--Steel," and AWS D1.3, "Structural Welding Code--Sheet Steel."

E. AISI Specifications and Standards: Comply with AISI's "North American Specification for the Design of Cold-Formed Steel Structural Members" and its "Standard for Cold-Formed Steel Framing - General Provisions."

1. Comply with AISI's "Standard for Cold-Formed Steel Framing - Header Design."

1.6 DELIVERY, STORAGE, AND HANDLING

A. Packing and Shipping: Deliver materials and components to Site in manufacturer's unopened packages, containers or bundles, fully identified with brand name, type, grade and identification of manufacturer or supplier.

B. Protect cold-formed metal framing from corrosion, deformation, and other damage during delivery, storage, and handling.

C. Store cold-formed metal framing, protect with a waterproof covering, and ventilate to avoid condensation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering cold-formed metal framing that may be incorporated into the Work include, but are not limited to, the following:

1. AllSteel Products, Inc.
2. ClarkWestern Building Systems, Inc.
3. Dietrich Metal Framing; a Worthington Industries Company.
4. MarinoWare; a division of Ware Industries.
5. MBA Building Supplies, Inc.
6. Super Stud Building Products, Inc.
7. United Metal Products, Inc.
8. Telling Industries, LLC.

2.2 MATERIALS

A. Steel Sheet: ASTM A 1003/A 1003M, Structural Grade, Type H, metallic coated, of grade and coating weight as follows:

1. Grade: As required by structural performance.
2. Coating: G60, A60, AZ50, or GF30.

2.3 EXTERIOR NON-LOAD-BEARING WALL FRAMING

A. Steel Studs: Manufacturer's standard C-shaped steel studs, of web depths indicated, punched, with stiffened flanges, and as follows:

1. Minimum Base-Metal Thickness: 33 mils standard or 54 mils for masonry veneer back-up.
2. Minimum Flange Width: 1-5/8 inches.

B. Steel Track: Manufacturer's standard U-shaped steel track, of web depths indicated, unpunched, with unstiffened flanges, and as follows:

1. Minimum Base-Metal Thickness: 33 mils or at least matching steel studs.
2. Minimum Flange Width: 1-1/4 inches.

C. Single Deflection Track: Manufacturer's single, deep-leg, U-shaped steel track; unpunched, with unstiffened flanges, of web depth to contain studs while allowing free vertical movement, with flanges designed to support horizontal and lateral loads and transfer them to the primary structure, and as follows:

1. Minimum Base-Metal Thickness: 54 mils.

2. Flange Width: 1 inch plus the design gap for 1-story structures.

D. Double Deflection Tracks: Manufacturer's double, deep-leg, U-shaped steel tracks, consisting of nested inner and outer tracks; unpunched, with unstiffened flanges.

1. Outer Track: Of web depth to allow free vertical movement of inner track, with flanges designed to support horizontal and lateral loads and transfer them to the primary structure, and as follows:

a. Minimum Base-Metal Thickness: 54 mils.
b. Flange Width: 1 inch plus the design gap for 1-story structures.

2. Inner Track: Of web depth indicated, and as follows:

a. Minimum Base-Metal Thickness: 54 mils.

E. Steel Joists: Manufacturer's standard C-shaped steel joists, of web depths indicated, punched, with stiffened flanges, and as follows:

1. Minimum Base-Metal Thickness: 33 mils.
2. Minimum Flange Width: 2 inches.

F. Steel Joist Track: Manufacturer's standard U-shaped steel joist track, of web depths indicated, unpunched, with unstiffened flanges, and as follows:

1. Minimum Base-Metal Thickness: 33 mils or at least matching steel joists.
2. Minimum Flange Width: 1-5/8 inches.

2.4 INTERIOR NON-LOAD-BEARING WALL FRAMING

A. Steel Studs: Manufacturer's standard C-shaped steel studs, of web depths indicated, punched, with stiffened flanges, and as follows:

1. Minimum Base-Metal Thickness: 0.0329 inch (0.84 mm).
2. Flange Width: 1-5/8 inches (41 mm).

B. Steel Track: Manufacturer's standard U-shaped steel track, of web depths indicated, unpunched, with unstiffened flanges, and as follows:

1. Minimum Base-Metal Thickness: 0.0329 inch (0.84 mm).
2. Flange Width: 1-1/4 inches (32 mm).

C. Vertical Deflection Clips: Manufacturer's standard head clips, capable of accommodating upward and downward vertical displacement of primary structure through positive mechanical attachment to stud web.

D. Single Deflection Track: Manufacturer's single, deep-leg, U-shaped steel track; unpunched, with unstiffened flanges, of web depth to contain studs while allowing free vertical movement, with

flanges designed to support horizontal loads and transfer them to the primary structure, and as follows:

1. Minimum Base-Metal Thickness: 0.0428 inch (1.09 mm).
2. Flange Width: 1 inch (25 mm) plus the design gap for one-story structures.

E. Double Deflection Tracks: Manufacturer's double, deep-leg, U-shaped steel tracks, consisting of nested inner and outer tracks; unpunched, with unstiffened flanges.

1. Outer Track: Of web depth to allow free vertical movement of inner track, with flanges designed to support horizontal loads and transfer them to the primary structure, and as follows:

   a. Minimum Base-Metal Thickness: 0.0329 inch (0.84 mm).
   b. Flange Width: 1 inch (25 mm) plus the design gap for one-story structures.

2. Inner Track: Of web depth indicated, and as follows:

   a. Minimum Base-Metal Thickness: 0.0428 inch (1.09 mm).
   b. Flange Width: 1 inch (25 mm) plus the design gap for one-story structures.

F. Drift Clips: Manufacturer's standard bypass or head clips, capable of isolating wall stud from upward and downward vertical displacement and lateral drift of primary structure through positive mechanical attachment to stud web and structure.

2.5 CEILING JOIST FRAMING

A. Steel Ceiling Joists: Manufacturer's standard C-shaped steel sections, of web depths indicated, unpunched, punched with standard holes, with stiffened flanges, and as follows:

1. Minimum Base-Metal Thickness: 0.0329 inch (0.84 mm).
2. Flange Width: 1-5/8 inches (41 mm), minimum.

2.6 SOFFIT FRAMING

A. Exterior Soffit Frame: Manufacturer's standard C-shaped steel sections, of web depths indicated, with stiffened flanges, and as follows:

1. Minimum Base-Metal Thickness: 0.0329 inch (0.84 mm).
2. Flange Width: 1-5/8 inches (41 mm), minimum.

2.7 FRAMING ACCESSORIES

A. Fabricate steel-framing accessories from steel sheet, ASTM A 1003/A 1003M, Structural Grade, Type H, metallic coated, of same grade and coating weight used for framing members.

B. Provide accessories of manufacturer's standard thickness and configuration, unless otherwise indicated, as follows:

1. Supplementary framing.
2. Bracing, bridging, and solid blocking.
3. Web stiffeners.
4. Anchor clips.
5. End clips.
6. Foundation clips.
7. Gusset plates.
8. Stud kickers, knee braces, and girts.
9. Joist hangers and end closures.
10. Hole reinforcing plates.
11. Backer plates.

2.8 ANCHORS, CLIPS, AND FASTENERS

A. Steel Shapes and Clips: ASTM A 1003/A 1003M, Structural Grade, Type H, metallic coated, of grade and coating weight matching associated member.

B. Anchor Bolts: ASTM F 1554, Grade 36, threaded carbon-steel hex-headed bolts and carbon-steel nuts; and flat, hardened-steel washers; zinc coated by hot-dip process according to ASTM A 153/A 153M, Class C.

C. Expansion Anchors: Fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 5 times design load, as determined by testing per ASTM E 488 conducted by a qualified independent testing agency.

D. Power-Actuated Anchors: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 10 times design load, as determined by testing per ASTM E 1190 conducted by a qualified independent testing agency.

E. Mechanical Fasteners: ASTM C 1513, corrosion-resistant-coated, self-drilling, self-tapping steel drill screws.

1. Head Type: Low-profile head beneath sheathing, manufacturer's standard elsewhere.

F. Welding Electrodes: Comply with AWS standards.

2.9 MISCELLANEOUS MATERIALS

A. Galvanizing Repair Paint: ASTM A 780.

B. Nonmetallic, Nonshrink Grout: Premixed, nonmetallic, noncorrosive, nonstaining grout containing selected silica sands, portland cement, shrinkage-compensating agents, and plasticizing and water-reducing agents, complying with ASTM C 1107, with fluid consistency and 30-minute working time.

C. Shims: Load bearing, high-density multimonomer plastic, nonleaching.

D. Sealer Gaskets: Closed-cell neoprene foam, 1/4 inch thick, selected from manufacturer's standard widths to match width of bottom track or rim track members.

2.10 FABRICATION

A. Fabricate cold-formed metal framing and accessories plumb, square, and true to line, and with connections securely fastened, according to referenced AISI specifications and standards, manufacturer's written instructions, and requirements in this Section.

1. Fabricate framing assemblies using jigs or templates.
2. Cut framing members by sawing or shearing; do not torch cut.
3. Fasten cold-formed metal framing members by welding, screw fastening, clinch fastening, or riveting as standard with fabricator. Wire tying of framing members is not permitted.

    a. Comply with AWS D1.3 requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
    b. Locate mechanical fasteners and install according to Shop Drawings, with screw penetrating joined members by not less than three exposed screw threads.

4. Fasten other materials to cold-formed metal framing by welding, bolting, or screw fastening, according to Shop Drawings.
5. Splices in axially loaded members not acceptable.

B. Reinforce, stiffen, and brace framing assemblies to withstand handling, delivery, and erection stresses. Lift fabricated assemblies to prevent damage or permanent distortion.

C. Fabrication Tolerances: Fabricate assemblies level, plumb, and true to line to a maximum allowable tolerance variation of 1/8 inch in 10 feet and as follows:

1. Spacing: Space individual framing members no more than plus or minus 1/8 inch from plan location. Cumulative error shall not exceed minimum fastening requirements of sheathing or other finishing materials.
2. Squareness: Fabricate each cold-formed metal framing assembly to a maximum out-of-square tolerance of 1/8 inch.

D. Touch-up all welds with galvanizing primer.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine supporting substrates and abutting structural framing for compliance with requirements for installation tolerances and other conditions affecting performance.

1. Proceed with installation only after unsatisfactory conditions have been corrected.

B. Beginning installation constitutes Contractor’s acceptance of substrates and conditions.

3.2 PREPARATION

A. Install load bearing shims or grout between the underside of wall bottom track or rim track and the top of foundation wall or slab at stud or joist locations to ensure a uniform bearing surface on supporting concrete or masonry construction.

B. Install sealer gaskets to isolate the underside of wall bottom track or rim track and the top of foundation wall or slab at stud or joist locations.

3.3 INSTALLATION, GENERAL

A. Cold-formed metal framing may be shop or field fabricated for installation, or it may be field assembled.

B. Install cold-formed metal framing according to AISI's "Standard for Cold-Formed Steel Framing - General Provisions", manufacturer's written instructions, Drawings, and approved Shop Drawings unless more stringent requirements are indicated.

C. Install shop- or field-fabricated, cold-formed framing and securely anchor to supporting structure.

1. Screw, bolt, or weld wall panels at horizontal and vertical junctures to produce flush, even, true-to-line joints with maximum variation in plane and true position between fabricated panels not exceeding 1/16 inch.

D. Install cold-formed metal framing and accessories plumb, square, and true to line, and with connections securely fastened.

1. Cut framing members by sawing or shearing; do not torch cut.
2. Fasten cold-formed metal framing members by welding, screw fastening, clinch fastening, or riveting. Wire tying of framing members is not permitted.

a. Comply with AWS D1.3 requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.

b. Locate mechanical fasteners and install according to Shop Drawings, and complying with requirements for spacing, edge distances, and screw penetration.

E. Install framing members in one-piece lengths unless splice connections are indicated for track or tension members.

F. Install temporary bracing and supports to secure framing and support loads comparable in intensity to those for which structure was designed. Maintain braces and supports in place, undisturbed, until entire integrated supporting structure has been completed and permanent connections to framing are secured.

G. Do not bridge building expansion and control joints with cold-formed metal framing. Independently frame both sides of joints.

H. Install insulation, specified in Division 07 Section "Thermal Insulation," in built-up exterior framing members, such as headers, sills, boxed joists, and multiple studs at openings, that are inaccessible on completion of framing work.

I. Fasten hole reinforcing plate over web penetrations that exceed size of manufacturer's standard punched openings.

J. Erection Tolerances: Install cold-formed metal framing level, plumb, and true to line to a maximum allowable tolerance variation of 1/8 inch in 10 feet and as follows:

1. Space individual framing members no more than plus or minus 1/8 inch from plan location. Cumulative error shall not exceed minimum fastening requirements of sheathing or other finishing materials.

3.4 LOAD-BEARING WALL INSTALLATION

A. Install continuous top and bottom tracks sized to match studs. Align tracks accurately and securely anchor at corners and ends, and at spacings as follows:

1. Anchor Spacing: 24 inches (610 mm).

B. Squarely seat studs against top and bottom tracks, with gap not exceeding 1/8 inch (3 mm) between the end of wall-framing member and the web of track. Fasten both flanges of studs to top and bottom tracks. Space studs as follows:

1. Stud Spacing: 16 inches (406 mm).

C. Set studs plumb, except as needed for diagonal bracing or required for nonplumb walls or warped surfaces and similar configurations.

D. Align studs vertically where floor framing interrupts wall-framing continuity. Where studs cannot be aligned, continuously reinforce track to transfer loads.

E. Align floor and roof framing over studs according to AISI S200, Section C1. Where framing cannot be aligned, continuously reinforce track to transfer loads.

F. Anchor studs abutting structural columns or walls, including masonry walls, to supporting structure.

G. Install headers over wall openings wider than stud spacing. Locate headers above openings. Fabricate headers of compound shapes indicated or required to transfer load to supporting studs, complete with clip-angle connectors, web stiffeners, or gusset plates.

1. Frame wall openings with not less than a double stud at each jamb of frame. Fasten jamb members together to uniformly distribute loads.
2. Install tracks and jack studs above and below wall openings. Anchor tracks to jamb studs with clip angles or by welding, and space jack studs same as full-height wall studs.

H. Install supplementary framing, blocking, and bracing in stud framing indicated to support fixtures, equipment, services, casework, heavy trim, furnishings, and similar work requiring attachment to framing.

1. If type of supplementary support is not indicated, comply with stud manufacturer's written recommendations and industry standards in each case, considering weight or load resulting from item supported.

I. Install horizontal bridging in stud system, spaced vertically 48 inches (1220 mm). Fasten at each stud intersection.

1. Channel Bridging: Cold-rolled steel channel, welded or mechanically fastened to webs of punched studs with a minimum of two screws into each flange of the clip angle for framing members up to 6 inches (150 mm) deep.
2. Strap Bridging: Combination of flat, taut, steel sheet straps of width and thickness indicated and stud-track solid blocking of width and thickness to match studs. Fasten flat straps to stud flanges, and secure solid blocking to stud webs or flanges.
3. Bar Bridging: Proprietary bridging bars installed according to manufacturer's written instructions.

J. Install steel sheet diagonal bracing straps to both stud flanges; terminate at and fasten to reinforced top and bottom tracks. Fasten clip-angle connectors to multiple studs at ends of bracing and anchor to structure.

K. Install miscellaneous framing and connections, including supplementary framing, web stiffeners, clip angles, continuous angles, anchors, and fasteners, to provide a complete and stable wall-framing system.

1.

3.5 EXTERIOR NON-LOAD-BEARING WALL INSTALLATION

A. Install continuous tracks sized to match studs. Align tracks accurately and securely anchor to supporting structure as indicated.

B. Fasten both flanges of studs to bottom track, unless otherwise indicated. Space studs as follows:

1. Maximum Stud Spacing: 16 inches.

C. Set studs plumb, except as needed for diagonal bracing or required for nonplumb walls or warped surfaces and similar requirements.

D. Isolate non-load-bearing steel framing from building structure to prevent transfer of vertical loads while providing lateral support.

1. Install single deflection tracks and anchor to building structure. Do not fasten studs to deflection track.
2. Install double deep-leg deflection tracks and anchor outer track to building structure. Do not fasten tracks together.

E. Install headers and sills for wall openings wider than stud spacing. Locate headers and sills at openings as indicated. Fabricate headers of compound shapes indicated or required to transfer load to supporting studs, complete with clip-angle connectors, web stiffeners, or gusset plates.

1. Frame wall openings with not less than a double stud at each jamb of frame as indicated on approved Shop Drawings. Fasten jamb members together to uniformly distribute loads.
2. Install runner tracks and jack studs above and below wall openings. Anchor tracks to jamb studs with clip angles or by welding, and space jack studs same as full-height wall studs.

F. Install horizontal bridging in wall studs, spaced in rows indicated on Shop Drawings but not more than 48 inches apart. Fasten at each stud intersection.

1. Top Bridging for Single Deflection Track: Install row of horizontal bridging within 12 inches of single deflection track. Install a combination of flat, taut, steel sheet straps of width and thickness indicated and stud or stud-track solid blocking of width and thickness matching studs. Fasten flat straps to stud flanges and secure solid blocking to stud webs or flanges.

    a. Install solid blocking at centers indicated on approved Shop Drawings.

2. Bridging may be one of the following types:

    a. Cold-rolled steel channel, welded or mechanically fastened to webs of punched studs.
    b. Combination of flat, taut, steel sheet straps of width and thickness indicated and stud-track solid blocking of width and thickness to match studs. Fasten flat straps to stud flanges and secure solid blocking to stud webs or flanges.
    c. Proprietary bridging bars installed according to manufacturer's written instructions.

G. Install miscellaneous framing and connections, including stud kickers, web stiffeners, clip angles, continuous angles, anchors, fasteners, and stud girts, to provide a complete and stable wall-framing system.

3.6 INTERIOR NON-LOAD-BEARING WALL INSTALLATION

A. Install continuous tracks sized to match studs. Align tracks accurately and securely anchor to supporting structure.

B. Fasten both flanges of studs to[**top and**] bottom track unless otherwise indicated. Space studs as follows:

1. Stud Spacing: 16 inches (406 mm).

C. Set studs plumb, except as needed for diagonal bracing or required for nonplumb walls or warped surfaces and similar requirements.

D. Isolate non-load-bearing steel framing from building structure to prevent transfer of vertical loads while providing lateral support.

1. Install single deep-leg deflection tracks and anchor to building structure.
2. Install double deep-leg deflection tracks and anchor outer track to building structure.
3. Connect vertical deflection clips to studs and anchor to building structure.
4. Connect drift clips to cold-formed steel metal framing and anchor to building structure.

E. Install horizontal bridging in wall studs, spaced vertically in rows indicated on Shop Drawings but not more than 48 inches (1220 mm) apart. Fasten at each stud intersection.

1. Channel Bridging: Cold-rolled steel channel, welded or mechanically fastened to webs of punched studs.
2. Strap Bridging: Combination of flat, taut, steel sheet straps of width and thickness indicated and stud-track solid blocking of width and thickness to match studs. Fasten flat straps to stud flanges and secure solid blocking to stud webs or flanges.
3. Bar Bridging: Proprietary bridging bars installed according to manufacturer's written instructions.

F. Top Bridging for Single Deflection Track: Install row of horizontal bridging within 12 inches (305 mm) of single deflection track. Install a combination of bridging and stud or stud-track solid blocking of width and thickness matching studs, secured to stud webs or flanges.

1. Install solid blocking at 96-inch (2440-mm) centers.

G. Install miscellaneous framing and connections, including stud kickers, web stiffeners, clip angles, continuous angles, anchors, and fasteners, to provide a complete and stable wall-framing system.

3.7 JOIST INSTALLATION

A. Install perimeter joist track sized to match joists. Align and securely anchor or fasten track to supporting structure at corners, ends, and spacings indicated on Shop Drawings.

B. Install joists bearing on supporting frame, level, straight, and plumb; adjust to final position, brace, and reinforce. Fasten joists to both flanges of joist track.

1. Install joists over supporting frame with a minimum end bearing of 1-1/2 inches (38 mm).
2. Reinforce ends and bearing points of joists with web stiffeners, end clips, joist hangers, steel clip angles, or steel-stud sections.

C. Space joists not more than 2 inches (51 mm) from abutting walls, and as follows:

1. Joist Spacing: 16 inches (406 mm).

D. Frame openings with built-up joist headers, consisting of joist and joist track or another combination of connected joists if indicated.

E. Install joist reinforcement at interior supports with single, short length of joist section located directly over interior support, with lapped joists of equal length to joist reinforcement.

1. Install web stiffeners to transfer axial loads of walls above.

F. Install bridging at intervals indicated on Shop Drawings. Fasten bridging at each joist intersection as follows:

1. Joist-Track Solid Bridging: Joist-track solid blocking of width and thickness indicated, secured to joist webs.
2. Combination Bridging: Combination of flat, taut, steel sheet straps of width and thickness indicated and joist-track solid blocking of width and thickness indicated. Fasten flat straps to bottom flange of joists and secure solid blocking to joist webs.

G. Secure joists to load-bearing interior walls to prevent lateral movement of bottom flange.

H. Install miscellaneous joist framing and connections, including web stiffeners, closure pieces, clip angles, continuous angles, hold-down angles, anchors, and fasteners, to provide a complete and stable joist-framing assembly.

3.8 FIELD QUALITY CONTROL

A. Testing: Owner will engage a qualified independent testing and inspecting agency to perform field tests and inspections and prepare test reports. Contractor to provide access to construction for inspections to verify conformance with provisions of Contract Documents and approved Shop Drawings. Inspections to include but not limited to, the following:

1. Verify member sizes, configuration and spacing.
2. Inspect screwed and welded connections.
3. Inspect weld quality.
4. Verify field welder’s certification.

5. Verify galvanizing primer has been applied to all welds and damaged galvanized surfaces.
6. Verify compliance with details shown on approved drawings such as bracing, stiffening, member location, and proper application of joint details at each connection.

B. Field and shop welds will be subject to testing and inspecting.

C. Testing agency will report test results promptly and in writing to Contractor and Architect.

D. Remove and replace work where test results indicate that it does not comply with specified requirements.

E. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

3.9 REPAIRS AND PROTECTION

A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on fabricated and installed cold-formed metal framing with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.

B. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer, that ensure that cold-formed metal framing is without damage or deterioration at time of Substantial Completion.

END OF SECTION 05 40 00